

Contents

	<i>Contributor contact details</i>	ix
	<i>Preface</i>	xi
1	Understanding surface wear in engineering materials	1
	R.J.K. WOOD, University of Southampton, UK	
1.1	Introduction	1
1.2	Role of stress distributions in wear	2
1.3	Wear in tribocontacts	6
1.4	Stress fields for coated systems	40
1.5	Conclusions	48
1.6	References	48
1.7	Appendix: Nomenclature	55
2	Mechanical testing of coatings	58
	N.M. JENNETT and M.G. GEE, National Physical Laboratory, UK	
2.1	Introduction	58
2.2	Thickness	59
2.3	Fracture and adhesion testing	62
2.4	Scratch testing	66
2.5	Instrumented indentation testing	68
2.6	Impact excitation	73
2.7	Surface acoustic wave spectroscopy	73
2.8	Residual stress measurement	76
2.9	Conclusions	77
2.10	References	77
3	The range of surface coating methods	79
	P.H. SHIPWAY, University of Nottingham, UK	
3.1	Introduction	79

vi	Contents	
3.2	Basic classification of processes employed for coating	80
3.3	Processes: coatings deposited on to the substrate	81
3.4	Processes: coatings formed by reactions involving the substrate	91
3.5	Comparison of the methods	94
3.6	Future trends	97
3.7	References	98
3.8	Further reading	98
4	Chemical vapour deposition methods for protection against wear	101
	D.W. WHEELER, Atomic Weapons Establishment, UK	
4.1	Introduction	101
4.2	The chemical vapour deposition process	102
4.3	Factors affecting the coating characteristics	108
4.4	Advantages and disadvantages of chemical vapour deposition	110
4.5	Plasma-assisted chemical vapour deposition	111
4.6	Hard coatings produced by chemical vapour deposition	112
4.7	Conclusions	132
4.8	Future trends	135
4.9	Sources of further information	136
4.10	Acknowledgements	137
4.11	References	137
5	Physical vapour deposition methods for protection against wear	146
	S.J. BULL, University of Newcastle, UK	
5.1	Introduction	146
5.2	Fundamentals of physical vapour deposition	147
5.3	Commercial physical vapour deposition processes	156
5.4	Coatings for wear resistance	164
5.5	Applications	171
5.6	Future trends	178
5.7	References	179
6	Electroless plating for protection against wear	184
	C. PONCE DE LEÓN, University of Southampton, UK, C. KERR, Tin Technology Ltd, UK, and F.C. WALSH, University of Southampton, UK	
6.1	Introduction	184
6.2	Electrolyte composition and operating conditions	192

6.3	Characteristics of electroless deposits	195
6.4	Conclusions	217
6.5	References	219
6.6	Appendix: Professional associations	224
7	Electroplating for protection against wear R.G.A. WILLS and F.C. WALSH, University of Southampton, UK	226
7.1	Introduction	226
7.2	Electrodeposited metallic coatings	232
7.3	Electrodeposited composite coatings	240
7.4	Anodised coatings on light metals	241
7.5	Conclusions and further reading	241
7.6	References	245
7.7	Appendix: Professional associations	247
8	Thermal spraying methods for protection against wear J.M.GUILEMANY and J. NIN, Universitat de Barcelona, Spain	249
8.1	Introduction	249
8.2	Thermal spray process fundamentals	256
8.3	Coating structures	266
8.4	Post-spray treatments	272
8.5	Structure–property relationships	272
8.6	Industrial applications	283
8.7	Unsuccessful coatings and applications	288
8.8	Future trends	290
8.9	References	293
9	Welding surface treatment methods for protection against wear B.G. MELLOR, University of Southampton, UK	302
9.1	Introduction	302
9.2	Welding processes suitable for hardfacing	303
9.3	Nature of the deposit	310
9.4	Hardfacing materials	315
9.5	Hardfacing alloy selection	360
9.6	Hardfacing process selection	361
9.7	Distortion and residual stresses	366
9.8	Successful and unsuccessful applications	369
9.9	Conclusions	370
9.10	References	370

10	Laser surface treatment methods for protection against wear	377
	H.C. M AN , Hong Kong Polytechnic University, Hong Kong, PR China	
10.1	Introduction	377
10.2	Operation principles	377
10.3	Lasers for laser surface engineering	380
10.4	Advantages and limitations of laser surface engineering	381
10.5	Applications on ferrous alloys	382
10.6	Applications on aluminium alloys	383
10.7	Applications on titanium alloys	386
10.8	Conclusions	388
10.9	References	390
11	Future trends in surface coatings for protection against wear	392
	A.O. KUNRATH, D. ZHONG, B. MISHRA and J.J. MOORE, Colorado School of Mines, USA	
11.1	Introduction	392
11.2	Coating materials	392
11.3	Coating architectures	394
11.4	Smart systems	399
11.5	New processes	401
11.6	conclusions	408
11.7	References	408
	<i>Index</i>	415