

CONTENTS

	Page	
Chapter 1	Introduction	1
Chapter 2	A Historical survey of the Development of Commercial Products	5
	1 Turkey Red Oils	5
	2 Sulphated Fatty Alcohols	7
	3 Isethionate and Taurine Derivatives	9
	4 Other Pre-War Products	11
	5 Pre – War Commercial Applications	14
	6 War – time and Post- War Progress	15
	7 Recent Developments	20
Chapter 3	The Preparation of the Sample for Analysis	21
Chapter 4	Qualitative Examination	27
	1 Behaviour on Acidification	27
	2 Test for Elements	28
	3 Test with Dimidium Bromide / <u>Disulphine Blue</u>	28
	4 Test with Methylene Blue Solution	30
	5 Differentiation of Soap and Sarcosinates	30
	6 Test with Pontamine Fast Red 8NL	31
	7 Effect of Hydrolysis and Heat	31
	8 Preliminary Deductions	32
	9 Identification of Ammonis, Monoethanolamine and Urea	32
	10 Paper Chromatography	35
	11 Organic Bases by Paper Chromatography	41
	12 Thin-layer Chromatography (TLC)	45
	13 Heating with Phosphoric Acid	46
	14 Miscellaneous	47
Chapter 5	The Separation of the Components of Mixed Detergents	50
	1 Ion-exchange and Column Chromatography	50
	2 Alumina Column chromatography	51
	3 Methods Involving Chemical Methods and Ion-Exchange Separation	58
	4 Ion-Exchange Separations	63
Chapter 6	Use of Instrumental Methods	69
	1 Infra – Red Spectrometry	69
	2 Ultraviolet Spectroscopy	74
	3 Mass Spectrometry	76
	4 Gas-Liquid Chromatography	80
	5 Nuclear magnetic Resonance	86
	6 Raman Spectra	88
	7 Polarography	89
	8 Electrophoresis	89
	9 Thermal	89
Chapter 7	The Schematic Analysis of Detergent Products	92
Chapter 8	Scheme For the Identification of Unknown Surfactants	111
	1 Identification of Members of each Class	111

Chapter 9	Quantitative Analysis of Anionic Surfactants	123
	1 Determination of Elements	123
	2 Gravimetric Determination of Surfactant and Associated Components	129
	3 Identification of Non-detergent Organic Matter Components	167
	4 Examination of Fatty matter liberated by Acid or Alkaline Hydrolysis	178
	5 Determination of Organically-Combined Sulphate and Glycols	188
	6 Identification of Alkylaryl Sulphonates	193
	7 Determination of the Equivalent Weight of Active Matter	199
	8 Detection and Identification of Hydroptropes	201
	9 Determination of Unsulphated Ethers	207
	10 Determination of Sulphated Polyoxyethylene Derivatives	212
Chapter 10	Volumetric Methods for the Determination of Anionic surfactants	215
	1 Introduction	215
	2 Mechanism of the Titration Reactions	217
	3 Choice of Cationic titrant	222
	4 Choice of Indicator	222
	5 Effect of Detergent Components on the Titration	223
	6 Variation in the Volumns of the Two Phases and the volume of Titratant used	228
	7 Standardisation of the cationic titrant	230
	8 Choice of Method	233
	9 Procedural Details	234
Chapter 11	Quantitative Analysis of Cationic Surfactants	252
	1 Introduction	252
	2 Gravimetric Procedures	252
	3 Volumetric Procedures	258
	4 Colorimetric Procedures	262
	5 Chromatographic techniques	265
	6 Ultraviolet Spectroscopic Methods	266
	7 Analysis of Dimethyl-Dialkyl Quaternary Ammonium Derivatives	267
Chapter 12	Quantitative Analysis of Nonionic Detergent Products	276
	1 Introduction	276
	2 Methods for Poly (Alkylene Oxides)	278
	3 Determination of Hydroxyl Value	303
	4 Determination of Free Alcohols and Free Phenols	308
	5 Determination of Free Fatty Acid	311
	6 Determination of Free Polyoxyethyleneglycol	312
	7 Determination of Free Fatty Alkanolamide	317
	8 Determination of Free Fatty Amine	318
	9 Determination of Ester Value	319
	10 Fatty Acids after Alkaline Saponification	319
	11 Fatty Acids after Acid Hydrolysis	321
	12 Fatty Thiol by Acid Hydrolysis	322
	13 Nature of Hydrophobic Group	323
	14 Distribution of Polyoxyethylene Ether Homologues	326
	15 Refractive Index	329
	16 The Kaertkemeyer Cloud Point	330
	17 Cloud Point	332
	18 pH Value	333
	19 Determination of Acidity and/or Alkalinity	334
	20 Determination of Ash Content	335
	21 Determination of Water Content	336
	22 Additional Gravimetric Methods	337
	23 A Micro Technique	344
	24 Volumetric and Colorimetric Methods	344
Chapter 13	Analysis of Amine Oxides	354
	1 Analysis of Amine Oxides	356
	2 Separation of Homologues	359
Chapter 14	Analysis of Ethanolamine lauryl Sulphate Products	361
	1 Total Non-Voaltile	361

	2	Acetone-Soluble and Acetone-Insoluble matter	362
	3	Non-Detergent Organic matter	363
	4	Free Alkanolamine	364
	5	Ash	364
	6	Fatty Alcohols liberated by Acid Hydrolysis	364
	7	Mean Equivalent Weight of the Fatty alcohols Liberated by Acid Hydrolysis	364
	8	Inorganic Sulphates	365
	9	Inorganic Chlorides	365
	10	Inorganic Phosphate	365
	11	Total Nitrogen Content	365
Chapter 15		Analysis of Amphoteric Ampholytic and Zwitterion Surface-Active Agents	366
	1	Introduction	366
	2	General Approach	370
	3	Recommended Procedures	380
Chapter 16		Determination and Identification of Other Organic Components	386
	1	Ethanol and Isopropanol	386
	2	Benzyl Alcohol	388
	3	Urea	389
	4	Fatty Alkanolamide Derivatives	391
	5	Constituents of Mixed Ethanolamines	396
	6	Sodium carboxymethyl Cellulose and Cellulose Ethers	398
	7	Sodium Acetoxybenzene Sulphonate	401
	8	Benzothiazole and Ethylene Thiourea Antitarnishing Agents	402
	9	Sequestering Agents based on Nitriloacetic Acid	403
	10	Ethylenediamine Tetra-acetic Acid, Triethylenediamine Hexahydrate And Carboxymethyl Imino-bis (Ethylene Dinitrilo) Tetra-acetic Acid In admixture	407
	11	Organic Bleaches, Bleach Precursors and Stabilisers	408
	12	Polyvinyl Alcohol Sachets	412
	13	<i>o</i> -Tolyl Biguanide (<u>Sopanox</u>)	412
	14	Fluorescent Agents	414
	15	Germicidal Agents	426
	16	Chloranilines	429
Chapter 17		Determination of Inorganic Constituents	433
	1	Water	433
	2	Total Sulphur	439
	3	Inorganic Sulphate	441
	4	Total Ammonia	444
	5	Chlorides	445
	6	Total Silica	447
	7	Insoluble Silica	451
	8	Total Phosphates	452
	9	Separation of Phosphate Types	460
	10	Total Alkali	472
	11	Carbonates	472
	12	Total Borate	474
	13	Perborate and percarbonate	483
	14	Available Chlorine	487
	15	Ethylenediamine tetra-acetate	487
	16	Potassium	488
	17	Lithium	489
	18	Calcium	491
	19	Magnesium	492
Chapter 18		Determination of Surfactants and Detergent Additives in Sewage and Effluents	494
	1	Introduction	494
	2	Definition of Biodegradation	495
	3	Biodegradation Pathways	497
	4	Problem	498
	5	Anionic Surfactants	499

	6	Cationic Surfactants	505
	7	Nonionic Surfactants in Sewage and Effluents	509
	8	Isolation and Separation of Detergent Types from Sewage and Effluents	524
	9	Biodegradability of Detergent Additives	530
	10	Assessment of Literature Biodegradation Data	534
Chapter 19		Analysis of Cleaner – polisher Products	540
Chapter 20		Analysis of Soap Products	545
	1	Water	546
	2	Total Fatter Matter and Total Alkali	549
	3	Unsaponifiable Matter and Unsaponified Neutral Fat	555
	4	Fatty Acid Monoethanolamide	559
	5	Free Fatty Acids	563
	6	Determination of Fatty Acid Constants	563
	7	Rosin Acids	572
	8	Glycerol	573
	9	Ethyl and Isopropyl Alcohols when Present together	575
	10	Free Caustic Alkali	577
	11	Carbon Dioxide	579
	12	Phosphates	579
	13	Total Borate	579
	14	Chloride	582
	15	Potassium	583
	16	Ethanol – Insoluble	583
	17	Total Silica	584
	18	Copper, Iron, Nickel and Titanium	586
	19	Volatile Solvents	587