

# Contents

*Handbook Introduction* iii

*Preface* v

*Contributors* ix

1. Detergents: Technical and Practical Challenges 1  
*Guy Broze*
2. Surfactants: Classification 7  
*Louis Oldenhove de Gueretechin*
3. Surface Activity 47  
*Patrick Durbut*
4. Surfactant Solubility 99  
*Robert G. Laughlin*
5. Anionic–Cationic Surfactant Mixtures 133  
*Ammanuel Mehreteab*
6. Polymer–Surfactant Interactions: Their Behavior at the Solid–Liquid Interface 157  
*Anne-Marie Misselyn-Bauduin*
7. Emulsions 181  
*Alain Jacques*
8. Microemulsions 253  
*Jean-Louis Salager*
9. Equilibrium and Dynamics of Surfactant Adsorption Monolayers and Thin Liquid Films 303  
*Krassimir D. Danov, Peter A. Kralchevsky, and Ivan B. Ivanov*
10. Foam in Consumer Products 419  
*Germaine Zocchi*
11. Surfactant Interactions with Skin 433  
*Thomas G. Polefka*

# Contents

<i>Handbook Introduction</i>	<i>iii</i>
<i>Preface</i>	<i>vii</i>
<i>Contributors</i>	<i>xiii</i>

## Part I The Multidimensionality of Detergent-Related Environmental Impact and Its Assessment

1. Sustainable Relationships: Raw Materials–Surfactant/Detergent Production/Formulation–Usage/Consumption–Environment: A Systemic Challenge for the New Millennium <i>Uri Zoller</i>	1
2. Detergents and the Environment: Historical Review <i>Marcel Friedman</i>	11
3. Distribution, Behavior, Fate, and Effects of Surfactants and Their Degradation Products in the Environment <i>Guang-Guo Ying</i>	77
4. Relevance of Biodegradation Assessments of Detergents/Surfactants <i>M. Rodriguez and D. Prats</i>	111
5. Toxicology and Ecotoxicology of Detergent Chemicals <i>Yutaka Takagi, Shinya Ebata, and Toshiharu Takei</i>	129
6. Generation and Use of Data to Predict Environmental Concentrations for Use in Detergent Risk Assessments <i>M. S. Holt and K. K. Fox</i>	147
7. Life Cycle Assessment: A Novel Approach to the Environmental Profile of Detergent Consumer Products <i>Erwan Saouter, Gert van Hoof, and Peter White</i>	195

8.	Biodegradability and Toxicity of Surfactants <i>Torben Madsen</i>	211
9.	The Biodegradability of Detergent Ingredients in an Environmental Context: A Practical Approach <i>John Solbé</i>	249
10.	Environmental Risk Assessment of Surfactants: Quantitative Structure–Activity Relationships for Aquatic Toxicity <i>David W. Roberts</i>	271
11.	Environmental Impacts of Detergent Packaging: The Case of Plastic Bottles <i>Susan E. Selke</i>	299
12.	European Environmental Safety Legislation on Detergents <i>José Luis Berna</i>	317
13.	The Application of Environmental Risk Assessment to Detergent Ingredients in Consumer Products <i>Christina Cowan-Ellsberry, Scott Belanger, Donald Versteeg, Geert Boeije, and Tom Feijtel</i>	347

## Part II Environmental Behavior, Effects, and Impact of Detergent Components

14.	Surfactants in the Environment: Fate and Effects of Linear Alkylbenzene Sulfonates (LAS) and Alcohol-Based Surfactants <i>Luciano Cavalli</i>	373
15.	The Environmental Safety of Alkylphenol Ethoxylates Demonstrated by Risk Assessment and Guidelines for Their Safe Use <i>Carter G. Naylor</i>	429
16.	Estrogenic Effects of the Alkylphenol Ethoxylates and Their Biodegradation Products <i>Karen L. Thorpe and Charles R. Tyler</i>	447
17.	The Survival and Distribution of Alkylphenol Ethoxylate Surfactants in Surface Water and Groundwater: The Case of Israel—Is There an Environmental Problem? <i>Uri Zoller</i>	467
18.	Ecology and Toxicology of Alkyl Polyglycosides <i>Andreas Willing, Horst Messinger, and Walter Aulmann</i>	487
19.	Biodegradation of Cationic Surfactants: An Environmental Perspective <i>C. G. van Ginkel</i>	523
20.	Biodegradability of Amphoteric Surfactants <i>Andreas Domsch and Klaus Jenni</i>	551

21. Environmental Impact of Inorganic Detergent Builders <i>Harald P. Bauer</i>	573
22. Environmental Impact of Aminocarboxylate Chelating Agents <i>Otto Grundler, Hans-Ulrich Jäger, and Helmut Witteler</i>	611
23. Environmental Impact of Bleaching Activators <i>Vince Croud</i>	629
24. Perborates: The Environmentally Problematic Bleaching Agents <i>J. Tarchitzky and Y. Chen</i>	645
25. Toxicology and Ecotoxicology of Minor Components in Personal Care Products <i>Louis Ho Tan Tai</i>	663
26. The Environmental Impact of Surfactant Ingredients in Pesticide Formulations—Special Focus on Alcohol Ethoxylates and Alkylamine Ethoxylates <i>Kristine A. Krogh, Bent Halling-Sørensen, Betty B. Mogensen, and Karl V. Vejrup</i>	691
27. Biodegradation of Surface-Active Detergent Components in Sewage Treatment Plants <i>Zenon Łukaszewski</i>	719
28. Surfactant Biodegradation: Sugar-Based Surfactants Compared to Other Surfactants <i>I. J. A. Baker, C. J. Drummond, D. N. Furlong, and F. Grieser</i>	739
29. Biotreatment of Wastewater with a High Concentration of Surfactants <i>Oded Vashitz and Ester Gorelik</i>	761
30. Science Versus Politics in the Environmental Regulatory Process <i>John E. Heinze</i>	785
31. The Environmental Impact of Detergents: Which Way Is the Wind Blowing? <i>Uri Zoller</i>	803
<i>Index</i>	811

12. Models for Studying Surfactant Interactions with the Skin 469  
*Marc Paye*
13. Properties of Builders: Nonphosphate Builders 511  
*Daniel Joubert, Robert Gresser, and Jean-Pierre Cuif*
14. Polymers in Detergents 559  
*Paolo Zini*
15. Oxygen Bleaches 597  
*Vince Croud*
16. Hypochlorite Bleach 619  
*John A. Church*
17. Applications of Hypochlorite 631  
*Michel Julémont*
18. Detergent Enzymes: A Challenge! 639  
*André Crutzen and Miriam L. Douglass*
19. Perfumes in Detergents 691  
*John Ramsbotham*
20. The Use of Colorants in Soaps and Detergents 721  
*Robert L. Mahaffey, Jr.*
21. Disinfection and Preservation in Detergents 743  
*Françoise Siquet*
22. Rheological Modifiers for Aqueous Solutions 757  
*Amjad Farooq*

*Index* 787

# Contents

<i>Handbook Introduction</i>	<i>iii</i>
<i>Preface</i>	<i>vii</i>
<i>Contributors</i>	<i>xi</i>
1. Types and Typical Ingredients of Detergents <i>Hermann G. Hauthal</i>	1
2. Analysis of Detergent Formulations—General Procedure <i>Heinrich Waldhoff</i>	101
3. Determination of Nonionic Surfactants <i>Kosuke Tanaka and Akinori Igarashi</i>	149
4. Determination of Anionic Surfactants <i>Rüdiger Spilker</i>	215
5. Analysis of Cationic and Amphoteric Surfactants <i>Norbert Buschmann</i>	289
6. Analysis of Inorganic Detergent Builders <i>Harald P. Bauer</i>	389
7. Sequestrants and Chelating Agents <i>Rüdiger Spilker and Peter Haas</i>	425
8. Analysis of Bleaching Agents and Bleaching Accelerators <i>Martina Hirschen</i>	439
9. Analysis of Detergent Enzymes <i>Karl-Heinz Maurer and Matthias Gabler</i>	471
10. Determination of Optical Brighteners in Laundry Detergents <i>Gerd W. Heinemann and Gerhard Merkle</i>	487
11. Miscellaneous Ingredients <i>Heinrich Waldhoff and Peter Haas</i>	507

12.	Testing Performance of Detergents and Cleansers <i>Anke Ophüls, Thomas Hilgers, and Jürgen Bohnen</i>	541
13.	Environmentally Related Analysis <i>Björn Thiele, Klaus Günther, and Milan Schwuger</i>	551
14.	Analytical Techniques: Basics and Fields of Application <i>Bernhard Menzebach</i>	581
	<i>Future Trends</i>	643
	<i>Index</i>	645

# Table of Contents

1.	Introduction to Detergents <i>Michael S. Showell</i>	1
2.	Statistical Mixture Design for Optimization of Detergent Formulations <i>Samir S. Ashrawi and George A. Smith</i>	27
3.	Laundry Detergent Formulations <i>Randall A. Watson</i>	51
4.	Dishwashing Detergents for Household Applications <i>Jichun Shi, William M. Schepers, Mark R. Sivik, Glenn T. Jordan, Jean-François Bodet, and Brian X. Song</i>	105
5.	The Formulation of Liquid Household Cleaners <i>Stefano Scialla</i>	153
6.	Liquid Bleach Formulations <i>Stefano Scialla and Oreste Todini</i>	179
7.	Personal Care Formulations <i>Achim Ansmann, Peter Busch, Hermann Hensen, Karlheinz Hill, Hans-Udo Krachter, and Michael Müller</i>	207
8.	Special Purpose Cleaning Formulations: Auto Care and Industrial/Institutional Products <i>Felix Mueller, Jorg Peggau, and Shoaib Arif</i>	261
9.	Surfactant Applications in Textile Processing <i>Jiping Wang and Yong Zhu</i>	279
10.	Detergent Formulations in Separation Science <i>Edmondo Pramauro and Alessandra Bianco Prevot</i>	305
11.	Surfactant Formulations in Enhanced Oil Recovery <i>Thanaa Abdel-Moghny</i>	325

12.	Surfactant-Based Systems for Environmental Remediation <i>David A. Sabatini, Robert C. Knox, Jeffrey H. Harwell, and Ben Shiao</i>	347
13.	Paints and Printing Inks <i>Krister Holmberg</i>	369
14.	Surfactant Formulations in Polymerization <i>Gianmarco Polotti</i>	387
15.	Detergent Formulations in Lubricants <i>Tze-Chi Jao and Charles A. Passut</i>	437
16.	N-Alkyl Amide Sulfates <i>Hiromoto Mizushima</i>	473
17.	Future Outlook for Detergent Formulations <i>Kenneth N. Price</i>	483
	<b>Index</b>	519

# Contents

Handbook Introduction .....	xiii
Handbook of Detergents Series .....	xv
Preface .....	xvii
Editor .....	xix
Contributors .....	xxi
<b>Chapter 1</b> Detergents Application: Current Realities and Future Perspectives.....	1
<i>Uri Zoller</i>	
<b>Chapter 2</b> All-Purpose Cleaners and Their Formulation.....	5
<i>Karen Wisniewski</i>	
<b>Chapter 3</b> Dishwashing with Detergents.....	39
<i>Joan Gambogi, Sharon Kennedy, and Edna Ambundo</i>	
<b>Chapter 4</b> Applications of Detergent in Laundering.....	69
<i>Marianne Zappone, Andrew Kaziska, and Gregory Bogush</i>	
<b>Chapter 5</b> Specialty Cleaners.....	83
<i>Karen Wisniewski</i>	
<b>Chapter 6</b> Application of Personal Care Detergent Formulations .....	109
<i>Louis Ho Tan Tai and Veronique Nardello-Rataj</i>	
<b>Chapter 7</b> Body-Cleansing Technology .....	135
<i>Syed H. Abbas</i>	
<b>Chapter 8</b> Applications of Surfactants in Shampoos .....	151
<i>Yelloji-Rao K. Mirajkar</i>	
<b>Chapter 9</b> Fabric Softening .....	181
<i>Amjad Farooq and Charles J. Schramm, Jr.</i>	
<b>Chapter 10</b> Industrial and Institutional Cleaners.....	201
<i>Fahim Uddin Ahmed</i>	

<b>Chapter 11</b> Applications of Amphoteric-Based Formulations .....	287
<i>David Floyd (Editing/Compiling: Uri Zoller)</i>	
<b>Chapter 12</b> Detergents in Agrochemical and Pesticide Applications .....	301
<i>Robert L. Hill</i>	
<b>Chapter 13</b> Application of Surfactants in Lubricants and Fuels.....	331
<i>Tze-Chi Jao and Charles A. Passut</i>	
<b>Chapter 14</b> Polymeric Surfactants and Their Applications: Steric, Emulsion, and Suspension Stabilization .....	345
<i>Tharwat Tadros, Bart Levecke, and Karl Booten</i>	
<b>Chapter 15</b> Application of Surfactants in Environmental Remediation.....	363
<i>Uri Zoller</i>	
<b>Chapter 16</b> Application of Bleaching Detergent Formulations.....	375
<i>Gerd Reinhardt and Georg Borchers</i>	
<b>Chapter 17</b> Role of Surfactants in Paints, Inks, and Polishes.....	419
<i>Rakesh Kumar Khandal, Geetha Seshadri, Gunjan Suri, and Dhriti Khandal</i>	
<b>Chapter 18</b> Applications of Surfactants in Pharmaceutical Dosage Forms.....	455
<i>Katy Margulis-Goshen, Alexander Kamyshny, and Shlomo Magdassi</i>	
<b>Index.....</b>	<b>469</b>

# Contents

Handbook Introduction.....	xv
Handbook of Detergents Series .....	xvii
Preface .....	xxix
Editor .....	xxi
Co-Editor .....	xxiii
Contributors .....	xxv
<b>1 Surfactant Production: Present Realities and Future Perspectives.....</b>	<b>1</b>
<i>Matthew I. Levinson</i>	
<b>2 Detergent Alkylate and Detergent Olefins Production.....</b>	<b>39</b>
<i>Bipin V. Vora, Gary A. Peterson, Stephen W. Sohn, and Mark G. Riley</i>	
<b>3 Production and Economics of Alkylphenols, Alkylphenolethoxylates, and Their Raw Materials .....</b>	<b>49</b>
<i>Anson Roy Grover</i>	
<b>4 Production of Alkyl Glucosides.....</b>	<b>69</b>
<i>Jan Varvil, Patrick McCurry, and Carl Pickens</i>	
<b>5 Production of Linear Alkylbenzene Sulfonate and <math>\alpha</math>-Olefin Sulfonates.....</b>	<b>83</b>
<i>Icilio Adami</i>	
<b>6 Production of Alcohols and Alcohol Sulfates .....</b>	<b>117</b>
<i>Jeffrey J. Scheibel</i>	
<b>7 Production of Alkanesulfonates and Related Compounds (High-Molecular-Weight Sulfonates).....</b>	<b>139</b>
<i>Jean Paul Canselier</i>	
<b>8 Production of Glyceryl Ether Sulfonates .....</b>	<b>159</b>
<i>Jeffrey C. Cummins</i>	
<b>9 Manufacture of Syndet Toilet Bars.....</b>	<b>171</b>
<i>Paolo Tovaglieri</i>	
<b>10 Phosphate Ester Surfactants .....</b>	<b>183</b>
<i>David J. Tracy and Robert L. Reierson</i>	

11	Production of Methyl Ester Sulfonates.....	201
	<i>Norman C. Foster, Brian W. MacArthur, W. Brad Sheats, Michael C. Shea, and Sanjay N. Trivedi</i>	
12	Amphoteric Surfactants: Synthesis and Production.....	221
	<i>David J. Floyd and Mathew Jurczyk (edited by Uri Zoller)</i>	
13	Production of Alkanolamides, Alkylpolyglucosides, Alkylsulfosuccinates, and Alkylglucamides.....	239
	<i>Bernhard Gutsche and Ansgar Behler</i>	
14	Production of Hydrotropes .....	247
	<i>Robert L. Burns (edited by Uri Zoller)</i>	
15	Production of Ethylene Oxide/Propylene Oxide Block Copolymers .....	253
	<i>Elio Santacesaria, Martino Di Serio, and Riccardo Tesser</i>	
16	Production of Oxyethylated Fatty Acid Methyl Esters.....	271
	<i>Jan Szymanowski</i>	
17	Production of Silicone Surfactants and Antifoam Compounds in Detergents.....	285
	<i>Anthony J. O'Lenick, Jr. and Kevin A. O'Lenick</i>	
18	Production of Fluorinated Surfactants by Electrochemical Fluorination .....	301
	<i>Hans-Joachim Lehmler</i>	
19	Detergent Processing .....	323
	<i>A. E. Bayly, D. J. Smith, Nigel S. Roberts, David W. York, and S. Capeci</i>	
20	Production of Quaternary Surfactants.....	365
	<i>Ansgar Behler</i>	
21	Production of Detergent Builders: Phosphates, Carbonates, and Polycarboxylates.....	375
	<i>Olina G. Raney</i>	
22	Production of Silicates and Zeolites for Detergent Industry .....	387
	<i>Harald P. Bauer</i>	
23	Production of Inorganic and Organic Bleaching Ingredients.....	421
	<i>Noel S. Boulos</i>	

<b>24</b>	Inorganic Bleaches: Production of Hypochlorite .....	435
	<i>William L. Smith</i>	
<b>25</b>	Production of Key Ingredients of Detergent Personal Care Products .....	473
	<i>Louis Ho Tan Tai and Veronique Nardello-Rataj</i>	
<b>26</b>	Production of Solvents for Detergent Industry .....	491
	<i>Rakesh Kumar Khandal, Sapana Kaushik, Geetha Seshadri, and Dhriti Khandal</i>	
<b>27</b>	Production of Proteases and Other Detergent Enzymes .....	531
	<i>T. T. Hansen, H. Jørgensen, and M. Bundgaard-Nielsen</i>	
<b>28</b>	Chemistry, Production, and Application of Fluorescent Whitening Agents .....	547
	<i>Karla Ann Wilzer and Andress Kirsty Johnson</i>	
<b>29</b>	Production of Gemini Surfactants.....	561
	<i>Bessie N. A. Mbadugha and Jason S. Keiper</i>	
<b>Index.....</b>		<b>579</b>