

CONTENTS

	Page
1. General introduction	1
2. General approach to using surfactants in formulations	6
2.1 Introduction	6
2.2 Systematic approach	8
2.3 Practical formulation	9
2.4 Understanding formulations and end effects	10
2.5 Properties of the hydrophilic and hydrophobic groups	10
3. Information sources	13
3.1 Introduction	13
3.2 Manufacturer's literature	14
3.3 Published books	15
3.4 Journals and periodicals	18
3.5 Patents	20
3.6 Symposia and meetings	21
3.7 Government publications	22
3.8 Data bases	22
4. Use of surfactant theory	24
4.1 Introduction	24
4.2 Adsorption	25
4.3 Micelles	29
4.4 Solubility	33
4.5 Wetting	34
4.6 Dispersing	36
4.7 Foaming/defoaming	38
4.8 Solubilisation, emulsions, microemulsions and HLB	40
5. Surfactants commercially available	49
6. Anionics	54
6.1 Carboxylates	55
6.2 Isethionates	63
6.3 Phosphate esters	64
6.4 Sarcosinates	67
6.5 Sulphates (general)	68
6.6 Sulphonates (general)	81
6.7 Sulphosuccinates and sulphosuccinamates	107
6.8 Taurates	113
7. Non-ionics	116
7.1 General introduction	116
7.2 Acetylenic surfactants	128
7.3 Alcohol ethoxylates	130
7.4 Alkanolamides	135
7.5 Amine oxides	139
7.6 Surfactants derived from carbohydrates	142
7.7 Ethoxylated alkanolamides	145
7.8 Ethoxylated long chain amines	147
7.9 Ethylene oxide/propylene oxide (EO/PO) co- polymers	150

7.10	Fatty acid ethoxylated	155
7.11	sorbitan derivatives	159
7.12	Ethylene glucol, propylene glycol, glycerol and polyglyceryl esters plus Their ethoxylated derivates	163
7.13	Alkyl amines and alkyl imidazolines	168
7.14	Ethoxylated oils and facts	173
7.15	Alkyl phenol ethoxylates	174
8.	Cationics	179
8.1	Cationics general	179
8.2	Quaternary ammonium	180
8.3	Amine and imidazoline salts	185
9.	Amphoterics	189
9.1	Amphoterics general	189
9.2	Betaines	193
9.3	Glycinates and aminopropionates	196
9.4	Imidazoline-based amphoteric	199
10.	Speciality surfactants	203
10.1	General	203
10.2	Silicones	204
10.3	Fluorocarbons	206
11.	Polymeric surfactants	209
	Appendices	212
	Index	223