

CONTENTS

I. Introduction; Classification of Surface-Active Agents.....	1
I. Recognition of Surfactants in Compositions.....	2
II. Isolation of Surfactants from Compositions.....	3
III. Separation of Mixtures of Surface-Active Agents.....	3
IV. Structural Analysis and Identification of Surface-Active Agents.....	4
V. Quantitative Analysis of Surface-Active Agents.....	4
VI. Classification of Surface-Active Agents.....	6
 II. Detection and Isolation of Surfactants.....	 17
I. Detection of Surfactants.....	17
A. Overall Detection by Dye Solubilization.....	18
Test 2.1: Detection of Surfactants by Solubilization of Brilliant Oil Blue BMA.....	18
B. Detection of Surfactants by Charge Type.....	20
1. Antagonist Reactions.....	20
Test 2.2: Detection of Water-Soluble Anionics and Cationics.....	21
2. Color Reactions with Indicator Dyes.....	22
Test 2.3: Color Tests to Determine Charge Types	24
Test 2.4: Charge Type Determination with Methyl Yellow, Benzidine, and Metavanadate.....	25
3. Dye Transfer Method.....	26
Test 2.5: Determination of Charge Type by Mixed Indicators and by Ammonium Colbaltothiocyanate.....	26
Test 2.6: Dye Transfer Test with Methylene Blue	28
4. Detection by Interaction with Surfactants of Antagonistic Ionic Type.....	29
Test 2.7: Antagonist Precipitation Tests.....	29
5. Detection by Precipitation with Antagonistic Electrolytes.....	30

6.	Detection of Nonionic Polyoxyethylene Derivatives.	31
	Test 2.8: Cobalthiocyanate Test.	33
	Test 2.9: KI_3 Test.	33
	Test 2.10: Dragendorff Reagent ($KBiI_4$) Test.	33
	Test 2.11: Spot Test Modification of Dragendorff Test.	34
	Classification by Precipitants.	34
7.	Confirmatory Tests.	35
	Tests for Anionic Surfactants	35
	Test 2.12: Thymol Blue Test.	35
	Test 2.13: Test for Anionic Sulf(on)ates.	35
	Tests for Cationic Surfactants.	36
	Test 2.14: Bromophenol Blue Test	36
	Test 2.15: Eosin Yellowish Test	37
	Tests for Polyoxyethylene Derivatives	37
II.	Isolation of Surfactants.	38
	A. Compositions in Which Surfactants May Be Found	38
	B. Isolation by Extraction.	39
	1. Solubility of Surfactants in Organic Solvents.	39
	2. Extraction from Aqueous Solutions.	41
	Procedure 2.16: Extraction with Butanol.	41
	Procedure 2.17: Chloroform Extraction of Anionic Surfactants as the 1-Methylheptylamine Complex	42
	Procedure 2.18: Extraction of Polyoxyethylenated Nonionics with Ethyl Ether.	43
	Other Direct Extraction Methods.	44
	3. Extraction from Aqueous Emulsions	44
	Volatile Solvent Emulsions	44
	4. Extraction from Inorganic Compositions.	44
	Procedure 2.19: Extraction with 95% Ethyl Alcohol.	46
	Procedure 2.20: Soxhlet Extraction with Ethyl Alcohol.	47
	Procedure 2.21: Absolute Ethanol Extraction.	47
	Procedure 2.22: Extraction with Acetone.	47
	Procedure 2.23: Extraction with 1:1 Ethyl Alcohol-Trichloroethylene.	48
	5. Extraction from Organic Compositions.	49
	Procedure 2.24: Extraction of Fatty Matter.	50
	Procedure 2.25: Extraction of Nondetergent Organic Matter.	51

Procedure 2.26: Extraction with Diethyl Ether . . .	51
C. Extraction of Surfactants by Foam Fractionation . . .	52
D. Ion Exchange	54
E. Adsorption	55
III. Separation of Mixtures of Surface-Active Agents	60
I. Introduction	60
II. Methods of Separation	66
A. Mixtures Containing No N, S, or P, and Yielding No Residue Upon Ignition	66
1. Chromatographic Methods for the Separation of Mixtures of Nonionics	67
Column Chromatography (CC)	67
Thin Layer Chromatography (TLC)	71
Paper Chromatography (PC)	76
Gas Chromatography (GC)	78
2. Liquid-liquid Extraction Methods for the Sepa- ration of Mixtures of Nonionics	83
Procedure 3.1: Removal of Hexane- (or Petro- leum Ether-) Soluble Material	83
Procedure 3.2: Separation of Hexane- (or Petro- leum Ether-) Soluble Carboxylic Acids from Hexane- (or Petroleum Ether-) Soluble Material	86
Procedure 3.3: Removal of Esters of Long-Chain Carboxylic Acids by Saponification	88
Procedure 3.4: Removal of Tertiary Acetylenic Glycols from Other Nonionics by Steam Distil- lation; Analysis of the Remaining Ethers of Polyoxyalkylene Glycols	90
B. Mixtures Containing No N, S, or P, but Yielding a Residue Upon Ignition	91
Procedure 3.5: Removal of Salts of Hexane- (or Petroleum Ether-), Soluble Carboxylic Acids from Hexane- (or Petroleum Ether-) Insoluble Material	92
C. Mixtures Containing S, No N or P, and Yielding No Residue upon Ignition	92
D. Mixtures Containing S, No N or P, and Yielding a Residue upon Ignition Which Contains No SO_4^{2-}	94
E. Mixtures Containing S, No N or P, and Yielding a Residue Containing SO_4^{2-} upon Ignition	94

1. General Method for Possible Mixtures of Anionics and Nonionics	97
Procedure 3.6: Separation of Anionics from Nonionics by Ion Exchange	99
Procedure 3.7: Removal and Analysis of Carboxylic Acids from Complex with Anion Exchange Resin	103
Procedure 3.8: Removal of Sulfated and Sulfonated Esters from Complex with Anion Exchange Resin	105
Procedure 3.9: Test for Organic Sulfates in Resin-Anionic Complex	107
Procedure 3.10: Removal of Organic Sulfates from Complex with Anion Exchange Resin	107
Procedure 3.11: Removal of Sulfonic and Sulfocarboxylic Acids from Complex with Anion Exchange Resin	109
Procedure 3.12: Removal of α -Sulfocarboxylic Acids from Mixtures with Sulfonic Acids	110
2. Separation of Mixtures Containing Only Anionics, With or Without Soaps	111
Procedure 3.13: Saponification of Esters in Mixtures of S-Containing Anionics Free of Nonionics	115
Procedure 3.14: Hydrolysis of Organic Sulfates in Ester-Free Mixtures of S-Containing Anionics Free of Nonionics	115
Procedure 3.15: Separation of Mixtures of Hydrocarbon Sulfonates	116
F. Mixtures Containing N, No S or P, and Yielding No Residue upon Ignition	122
Procedure 3.16: Test for Ammonia or Volatile Amines	127
Procedure 3.17: Test to Distinguish Ammonia from Volatile Amines	127
Procedure 3.18: Preparation of an Alcohol-Soluble, Volatile Amine-Free Material	131
Procedure 3.19: Separation of Nonionics, Anionics and Ampholytics in Petroleum Ether-Insoluble Material Free of Cationics and Soaps	132
Procedure 3.20: Acid Hydrolysis of Esters and/or Amides in N-Containing, Cationic-Free Mixtures	137

Procedure 3.21: Separation of Cationics from Nonionics and Carboxylic Acids by Batch Cation Exchange	139
Procedure 3.22: Separation of Nonionics and Carboxylic Acids in Petroleum Ether-Insoluble, Cationic-Free Material,	140
Procedure 3.23: Removal of Ampholytics and Nonquaternary Cationics from Resin-Cationic Complex.	141
Procedure 3.24: Separation and Analysis of Petroleum Ether-Soluble, Nonquaternary Cationics.	142
Procedure 3.25: Analysis of Petroleum Ether-Insoluble Ampholytics and Nonquaternary Cationics	146
Procedure 3.26: Removal, Separation, and Analysis of Quaternary Cationics from Resin-Cationic Complex.	148
G. Mixtures Containing N, No S or P, and Yielding a Residue upon Ignition.	153
H. Mixtures Containing P, No N or S.	153
Procedure 3.27: Removal of Alkylphosphoric and Carboxylic Acids from Complex with Anion Exchange Resin.	156
Procedure 3.28: Separation of Mixtures of Petroleum Ether-Soluble Alkylphosphoric and Carboxylic Acids.	160
Procedure 3.29: Removal of Petroleum Ether-Soluble Alkylphosphoric and Carboxylic Acids from Anionic-Free Petroleum Ether- (or Hexane-) Soluble Material.	161
Procedure 3.30: Removal of Nonionics and Alkylphosphoric Acids from Anionic-Free, Hexane-Insoluble Material.	161
I. Mixtures Containing S and N, No P, and Yielding No Residue upon Ignition.	162
J. Mixtures Containing S and N, No P, and Yielding upon Ignition a Residue which Contains No SO_4^{2-}	167
K. Mixtures Containing S and N, No P, and Yielding a Residue Containing SO_4^{2-} upon Ignition.	167
L. Mixtures Containing N and P, No S.	171

Procedure 3.31: Removal of Alkylphosphoric, Carboxylic, and N-Containing Carboxylic Acids from Complex with Anion Exchange Resin	179
Procedure 3.32: Analysis of N- and P-Containing Mixtures of Acids	180
M. Mixtures Containing S and P, No N	182
N. Mixtures Containing N, S, and P	184
III. Separation and Identification of Surfactant Raw Materials and Nonsurfactant Additives	186
A. Acids, Long-Chain	186
1. Paper Chromatographic Separation of Long-Chain Saturated Fatty Acids	186
2. Paper Chromatographic Separation of Small Amounts of Saturated Long-Chain Fatty Acids from Mixtures with Large Amounts of Unsaturated Long-Chain Fatty Acids	187
3. Thin Layer Chromatographic Separation of Unsaturated Fatty Acids from Saturated Fatty Acids and from Each Other Via the Acetoxymercuri-Methoxy Derivatives of Their Methyl Esters	188
4. Gas Chromatographic Separation of Free Saturated Fatty Acids	189
B. Alcohols, Intermediate-Chain	190
C. Alcohols, Long-Chain	190
D. Alkylbenzenes	191
E. Alkylphenols, Long-Chain	192
F. Amides, Long-Chain	192
G. Amino Alcohols (Alkanolamines) and Polyamines	192
H. Glycols, Glycol Ethers, and Polyhydric Alcohols	193
I. Other Long-Chain Compounds	193
J. Protein Hydrolyzates	194
IV. Structural Analysis and Identification of Individual Surface-Active Agents	198
I. Introduction	198
II. Preliminary Examination and Classification	200
Physical State, Color, Odor	200
Test 4.1: Ignition and Test for Metallic Cations	200
Elemental Analysis	201
Procedure 4.2: The Sodium Fusion	201

Test 4.3: Sulfur and Nitrogen Tests.....	202
Test 4.4: Halogen Tests (Cl, Br, I).....	203
Test 4.5: Ionic Halogen Test (Cl ⁻ , Br ⁻ , I ⁻).....	203
Test 4.6: Fluorine Test.....	203
Test 4.7: Phosphorus Test.....	204
Procedure 4.8: Removal of Interfering Counter- Ions from Ionic Surfactants by Batch Ion Exchange.	204
Procedure 4.9: Procedure for Distinguishing Be- tween Nitrogen Compunds Containing Organic Sulfur or Phosphorus and Those Containing Inorganic Sulfur or Phosphorus.....	209
III. Analysis for Functional Groups.....	207
A. Functional Group Analysis by Infrared Spectrometry.....	208
Procedure 4.10: Procedure for Functional Group Analysis by Infrared Spectrometry.	208
B. Structural Analysis by Nuclear Magnetic Resonance (N.M.R.) Spectrometry.....	211
Procedure 4.11: Procedure for Structural Analysis by N.M.R. Spectrometry.....	211
C. Structural Analysis by Mass Spectrometry.....	229
D. Functional Group Analysis by Ultraviolet Absorption.....	230
Procedure 4.12: Procedure for Analysis for Func- tional Groups by Ultraviolet Absorption Spec- trometry.....	230
E. Analysis for Functional Groups by Chemical ⁴ Tests..	233
1. Classification.....	233
2. Procedures for Functional Group Tests.....	239
Test 4.13: Acetylation Test.....	239
Test 4.14: Acrolein Test.....	245
Test 4.15: Amine Oxide Test.....	251
Test 4.16: Aromatic Sulfonate Test.....	254
Test 4.17: Biuret Test.....	256
Test 4.18: Catalytic Esterification Test.....	257
Test 4.19: Cold Phosphoric Acid Test.....	258
Test 4.20: Fehling's Test.....	258
Test 4.21: Ferric Chloride Test.....	259
Test 4.22: Formaldehyde-Sulfuric Acid Test.....	259
Test 4.23: Hydrochloric Acid Hydrolysis Test.....	261
Test 4.24: Hydroxamic Acid Test for Amides... .	262
Test 4.25: Hydroxamic Acid Test for Esters... .	263

	Test 4.26: Morawski-Storch Test	265
	Test 4.27: Naphthenic Acid Test	265
	Test 4.28: Permanganate-Chloroform Test	266
	Test 4.29: Phenolphthalein Test	267
	Test 4.30: Phosphoric Acid Pyrolysis Test	268
	Test 4.31: Potassium Hydroxide Test (for Quaternaries)	270
	Test 4.32: Sodium Chloroacetate Pyrolysis Test	271
	Test 4.33: Unsaturation Tests	272
IV.	Identification of Individual Surfactants	274
	A. Structural Analysis of the Hydrophobic Portion of the Surfactant	274
	Procedure 4.34: Structural Analysis of the Hydrophobic Portion of Surfactants by Pyrolysis and Gas Chromatography	275
	B. Class IA (Nonionics Containing No N, S, P, or Metal)	288
	Procedure 4.35: Determination of Cloud Point	293
	Procedure 4.36: Determination of Molecular Weight by Rast Method	294
	Procedure 4.37: Determination of Iodine Number	294
	Procedure 4.38: Saponification of an Ester and Identification of the Products	295
	Procedure 4.39: Determination of Acid Number or Equivalent Weight	297
	Procedure 4.40: Detection of Sorbitol Derivatives	297
	Procedure 4.41: Identification of the Hydrophobic Portion of Polyoxyethylenated Alcohols or Alkylphenols by Cleavage with Hydriodic or Hydrobromic Acid	298
	C. Class IB (Anionics Containing Metal, No N, S, or P)	300
	Procedure 4.42: Isolation and Identification of the Organic Constituents of Soaps	300
	D. Class IIA (Nonionics Containing S, No N, P, or Metal)	301
	E. Class IIB (Anionics Containing S and Metal, No N or P)	302
	Procedure 4.43: Determination of Equivalent Weight of Ionics	304
	F. Class IIIA (Nonionics and Anionics Containing N, No S, P, or Metal; Cationics and Ampholytics Containing N, No S or P in the Surface-Active Ion; No Metal)	305

Procedure 4.44: Hydrolysis of Amides of Long-Chain Carboxylic Acids and Identification of the Products	307
Procedure 4.45: Hydrolysis of Quaternary Imidazolium Salts	310
Procedure 4.46: Determination of Equivalent Weight of an Amine	310
Procedure 4.47: Determination of Hydroxyl Number of Alkanolamines	311
Procedure 4.48: Separation of Short-Chain Carboxylic Acids from Long-Chain Amines	311
G. Class IIIB (Anionics and Ampholytics Containing N and Metal, No S or P)	312
H. Class IVA1 (Anionics Containing S, No N or P, in the Anion; N in the Cation; No Metal) and Class IVA2 (Anionics Containing N and S, No P, in the Anion; N in the Cation; No Metal)	312
I. Class IVA3 (Cationics and Ampholytics Containing N and S, No P, in the Surface-Active Ion; No Metal)	313
J. Class IVB (Anionics and Ampholytics Containing N, S, and Metal, No P)	313
K. Classes VA, VB, and VC (Organic Phosphorus Present)	313
L. Class VI (Surfactants Containing Covalent Fluorine)	315
V. Quantitative Analysis of Surface-Active Agents	318
I. Introduction	318
II. Estimation by Measurement of Physical Properties	320
A. Surface Tension	320
Procedure 5.1: Capillary Rise Method	320
Procedure 5.2: Stalagmometer Method	322
Other Methods	322
B. Polarographic Adsorption	322
1. General Discussion	322
Procedure 5.3: Classical Polarographic Method	325
2. Other Procedures	326
C. Conductivity	327
III. Gross Analysis	328
A. Moisture Content	328
Procedure 5.4: Oven Method	328

Procedure 5.5: Azeotropic Distillation Method . . .	329
Procedure 5.6: Karl Fischer Method	329
B. Sodium Chloride Content	330
Procedure 5.7: Determination of Chloride in the Actives Extract	330
Procedure 5.8: Removal and Determination of Dissolved Chloride by Ion Exchange	331
Procedure 5.9: Salt Titration with Mercuric Ni- trate	331
IV. Surfactants Containing No S, N, or P	332
A. Metal Absent (Class IA)	332
1. Functional Group Methods	333
Saponification Value	333
Procedure 5.10: Saponification Value	333
Procedure 5.11: Saponification Value of Tall Oil and Resin Esters	333
Procedure 5.12: High Temperature Saponification Value	334
Free (Fatty) Acids	334
Isolation of Saponified Acids	334
Procedure 5.13: Determination of Rosin Acids . . .	335
Hydroxyl Value	336
Procedure 5.14: Hydroxyl Value by Acetylation . .	336
Procedure 5.15: Hydroxyl Value of Polyoxyethyl- lenated Ethers	337
Procedure 5.16: Hydroxyl Value by Propionyl- ation	338
Procedure 5.17: Phenylisocyanate Method to De- termine Hydroxyl Equivalent of Polyoxyethyl- ene Derivatives	338
Vicinal Hydroxyls	340
Procedure 5.18: Vicinal Hydroxyls by Periodic Acid Oxidation	340
Hexitols	342
Procedure 5.19: Hexitol Determination	342
2. General Determination of Polyoxyethylene De- rivatives	342
Phenol Titration	343
Procedure 5.20: Phenol Titration Method	344
Formation of Complexes	344

Procedure 5.21: Resorcinol-Glucose Colorimetric Method	344
Procedure 5.22: Starch-Complex Colorimetric Method	345
Procedure 5.23: Phosphomolybdic Acid Gravimetric Method	346
Procedure 5.24: Phosphomolybdic Acid Colorimetric Methods	347
Procedure 5.25: Phosphotungstic Acid Colorimetric Method	349
Procedure 5.26: Silicotungstic Acid Method	351
Procedure 5.27: Ferrocyanide Methods	351
Procedure 5.28: Colorimetric Cobalthiocyanate Method	354
Procedure 5.29: Gravimetric and Colorimetric Determinations with Dragendorff's Reagent (Potassium Tetraiodo Bismuth (III)ate)	356
Procedure 5.30: Volumetric Determination with Dragendorff Reagent (Potassium Tetraiodo Bismuth(III)ate)	357
Procedure 5.31: Sodium Tetraphenyl Borate Method for Nonionic Polyoxyethylene Derivatives	358
Procedure 5.32: Nephelometric Estimation of Polyoxyethylene Derivatives with Mayer's Reagent (K_2HgI_4)	360
Scission Methods	360
Procedure 5.33: Alkylene Oxide Content	360
Procedure 5.34: Phosphoric Acid Pyrolysis Method	362
Dye Complexes with Polyoxyethylene Derivatives	363
Procedure: 5.35: Determination of Polyoxyethylenated Nonylphenols by Dichlorofluorescein Complexes	364
Salting-Out Procedures	365
Procedure 5.36: Salting-Out Method	365
Chromatographic Separation	365
Nuclear Magnetic Resonance	366
Infrared Absorption	366

Ultraviolet Absorption	367
Refractive Index Data	367
Impurities in Nonionics	368
Summary of Methods for Polyoxyethylenated Nonionics	368
B. N, S, or P Absent, Metal Present (Class IB)	368
Procedure 5.37: Total Fatty Acids in Soap	369
Other Methods for Soap Analysis	370
V. Surfactants Containing S, No N or P	371
A. Metal Absent (Class IIA)	371
Procedure 5.38: Determination of Sulfur, Using MgO and Na_2CO_3	371
Procedure 5.39: Quantitative Sulfur, Using Na_2CO_3	372
B. Sulfur and Metal Present (Class IIB)	372
Procedure 5.40: Sulfur Determination by Wet Oxidation	372
1. Organic Sulfates (Class IIB1)	372
Sulfated Oils (Class IIB1.1.1)	372
Procedure 5.41: Nonaqueous Titration of Sulfated Oils	373
Procedure 5.42: Determination of Sulfur in the Organic Fraction of Sulfated Oils	373
Sulfated (Fatty) Alcohols (Class IIB1.5)	374
Procedure 5.43: Hydrolysis of Organic Sulfates and Titration of the NaHSO_4 Formed	375
Procedure 5.44: Extraction of Desulfated Matter	376
Procedure 5.45: Hydrolysis of Organic Sulfates and Gravimetric Determination of SO_3	377
Procedure 5.46: Tetraamino Nickel Salt of Primary Alkyl Sulfates	377
Procedure 5.47: Alkyl Sulfates as the Triphenyl- tetrazolium Salts	377
Procedure 5.48: Sulfate Determination in Sulfates and Sulfonates	378
Other Methods for Alkyl Sulfate Determination	378
Sulfated Polyoxyalkylene Derivatives (Class IIB1.3 and IIB1.4)	379
2. Sulfonates (Class IIB2)	379
General Discussion	379
Functional Group Methods	381
Procedure 5.49: Petroleum Sulfonates and Oil- Soluble Sulfonates as Free Sulfonic Acids	381

✓ Procedure 5.50: Anionic Surfactant Determined as Free Sulfonic or Alkylsulfuric Acid	381
Procedure 5.51: Ion-Exchanger Analysis of Alkane Sulfonates	382
Procedure 5.52: Tetrabutylammonium Hydroxide Titration of Sulfonic Acids	385
Procedure 5.53: Cations in Organic Sulfonates	386
Procedure 5.54: Alpha-Olefin Sulfonates and Cumene Sulfonate	386
Procedure 5.55: Colorimetric Determination of Alkylbenzenesulfonates	387
Procedure 5.56: Ultraviolet Determination of Alkylbenzenesulfonates	388
Procedure 5.57: Infrared Determination of Alkylbenzenesulfonates	390
General Methods for Sulfonates and Organic Sulfates	391
Procedure 5.58: Extraction and Titration of Sulfonates as the <i>p</i> -Toluidine Salt	392
Procedure 5.59: Anionic Surfactant Determined as the Benzidine Salt	397
Other Precipitating Reagents	398
Determination of Anionic Surfactants with Basic Dyes	399
Procedure 5.60: Methylene Blue Method of Jones as Modified by Longwell and Maniece	402
Procedure 5.61: Alkylbenzenesulfonates Isolated as the 1-Methylheptylamine Salt	407
Procedure 5.62: Methylene Blue Method for Multiple Determinations	411
Procedure 5.63: Methyl Green Method for Anionics	412
Procedure 5.64: Rosaniline Method	413
Procedure 5.65: Azure A Method	413
Procedure 5.66: Bromocresol Purple Method	414
Other Dye Complexes	415
Procedure 5.67: Ferroin Method	415
Estimation by Reaction Between Surfactants of Antagonistic Ionic Types	417
Procedure 5.68: Turbidimetric Method	417
Procedure 5.69: Surface Tension Method	418
Procedure 5.70: Antagonist Titration with Bromophenol Blue as Indicator	419

The Dye Transfer Method	421
Procedure 5.71: Two-Phase Titration Using Methylene Blue	423
Procedure 5.72: Two-Phase Titration of Surfactant-Soap Blends	424
Procedure 5.73: Two-Phase Titration Using Bromophenol Blue	426
Procedure 5.74: Two-Phase Titration with Mixed Indicators	427
Procedure 5.75: Two-Phase Titration with Azophloxine for Use on Sewage	429
Procedure 5.76: Alkaline Methylene Blue Two-Phase Titration	429
Chromatographic Separation of Sulfonates	430
VI. Surfactants Containing N and S	431
Procedure 5.77: Kjeldahl Nitrogen	431
Procedure 5.78: Modification of Kjeldahl Nitrogen	432
Procedure 5.79: Hydrolysis of Sulfated Alkyl Amides	432
Procedure 5.80: Hydrolysis of <i>N</i> -Acyl <i>N</i> -Methyltaurates	433
Procedure 5.81: Benzidine Method for <i>N</i> -Methyltaurates	433
VII. Surfactants Containing N, No S or P	434
A. Metal Absent (Class IIIA)	435
1. Alkanolamine Condensates (Class IIIA1.1)	435
Procedure 5.82: Differential Saponification to Determine Alkanolamides	435
Procedure 5.83: Determination of Fatty Alkanolamides by Ion Exchange	437
2. Polyoxyethylene Derivatives of Fatty Acid Amides (Classes IIIA1.1.2 and IIIA1.1.3)	439
Procedure 5.84: Determination of Fatty Acid Amide-Ethylene Oxide Condensates	440
3. Acylated Polypeptides and Acylated Amino Acids	441
Procedure 5.85: Acid Hydrolysis of Acylated Polypeptides	442
4. Acid Forms of <i>N</i> -Alkyl Sarcosinates and Other Ampholytic Aminocarboxylic Acids	442
5. Nonquaternary Cationic Amines	443
6. Amine Oxides (Class IIIA8)	444

7. Quaternary Ammonium, Pyridinium, Quinolinium, etc. Halides (Classes IIIA9 and IIIA10).....	444
Functional Group Reactions Based on Halide Determinations.....	444
Procedure 5.86: Halide Determination.....	445
Procedure 5.87: Titration of Quaternary Ammo- nium Halides in the Presence of Impurities....	445
Other Methods.....	447
Group Reactions for Quaternary Compounds....	447
Procedure 5.88: Dichromate Method.....	447
Procedure 5.89: Ferricyanide Method.....	448
Procedure 5.90: Reineckate Method.....	450
Procedure 5.91: Phosphotungstate Method.....	451
Procedure 5.92: Phosphomolybdate Method....	452
Procedure 5.93: Ammonium Cobalthiocyanate Method.....	453
Procedure 5.94: Triiodide Method.....	453
Procedure 5.95: Potentiometric Triiodide Method	454
Procedure 5.96: Tetraphenylborate Titration Method for Quaternary Ammonium Compounds	455
Other Methods Using NaBPH_4	456
Antagonist Dyes as Reagents for Cationic Sur- factants.....	457
Procedure 5.97: Bromophenol Blue Method.....	459
Procedure 5.98: Orange II Method....	459
Procedure 5.99: Eriochrome Azurol B Method....	460
Procedure 5.100: Bromothymol Blue Method....	461
Procedure 5.101: Bromocresol Purple Method....	462
Antagonist Titrations Using Indicator Dyes....	463
Procedure 5.102: Eosin Method for Quaternaries.	463
Other Methods.....	463
Antagonist Titrations Involving Physical Methods	464
Gas Chromatography.....	464
B. Nitrogen and Metal Present (Class IIIB).....	464
VIII. Surfactants Containing P.....	465
A. Nonionics (Class VA).....	465
B. Anionics Containing No N or S (Class VB).....	465
Procedure 5.103: Phosphorus Determination by the Titration Method.....	466
Procedure 5.104: Phosphorus Determination by Gravimetric Method....	466

Procedure 5.105: Sodium Alkyl Phosphate, by Perchloric Acid Titration.....	467
C. Cationics Containing No N or S but Containing Halogen.....	467
Appendix.....	485
Table I. Classification of Representative Commercially Available Surfactants.....	485
Table II. Refractive Indices of Surfactants and Surfactant Raw Materials.....	531
Table III. Typical Properties and Composition of Commercially Available Long-Chain Carboxylic Acids.....	540
Table IV. Optimum Packing of Various Supports in GC Columns	545
Table V. Infrared Spectra of Representative Commercially Avail- able Surfactants.....	546
Index.....	565