

Contents

Chapter 1 Characterization of Surfactants – John Texter, Consultant

| | |
|---|----|
| 1.1 Introduction | 1 |
| 1.2 Classification of Surfactants. | 1 |
| 1.2.1 Types | 1 |
| 1.2.2 Charge | 2 |
| 1.2.2.1 Anionic Surfactants. | 3 |
| 1.2.2.2 Cationic Surfactants | 3 |
| 1.2.2.3 Zwitterionic Surfactants | 4 |
| 1.2.2.4 Non-ionic Surfactants | 5 |
| 1.2.3 Physical State | 5 |
| 1.2.3.1 Crystalline Surfactants | 5 |
| 1.2.3.2 Polymorphism | 7 |
| 1.2.3.3 Amorphous Solid. | 9 |
| 1.2.3.4 Liquid Crystalline | 10 |
| 1.2.3.5 Liquid | 11 |
| 1.2.4 Hydrophile-Lipophile Balance (HLB) | 12 |
| 1.3 Properties in Aqueous Solution | 13 |
| 1.3.1 Packing in Aqueous Assemblies | 14 |
| 1.3.2 Critical Micelle Concentration | 16 |
| 1.3.2.1 Measurement of cmc | 16 |
| 1.3.2.2 cmc of Homologous Series. | 19 |
| 1.3.2.3 Effect of Salt on cmc. | 20 |
| 1.3.3 Solubility | 21 |
| 1.3.3.1 Kraft Point | 22 |
| 1.3.3.2 Cloud Point. | 22 |
| 1.3.4 Binary Phase Diagrams | 22 |
| 1.3.4.1 Cubic Phases | 24 |
| 1.3.4.2 Hexagonal Phases | 24 |
| 1.3.4.3 Lamellar Phase | 25 |
| 1.3.4.4 Sponge Phase. | 25 |
| 1.3.4.5 Binary Phase Diagram of Non-ionic Surfactants | 25 |
| 1.4 Micellization | 27 |
| 1.4.1 Normal and Reverse Micelles. | 27 |
| 1.4.2 Thermodynamics of Micellization | 29 |
| 1.4.2.1 Aggregate Chemical Potential | 29 |
| 1.4.2.2 Aggregate Shape Effects | 30 |
| 1.4.3 Micelle Structure | 30 |
| 1.4.4 Solubilization | 31 |
| 1.4.5 Catalysis | 32 |
| 1.5 Adsorption from Solution | 32 |
| 1.5.1 Air-Water Interface | 32 |
| 1.5.1.1 Gibbs Adsorption. | 33 |
| 1.5.1.2 Langmuir Trough Studies | 33 |

| | | |
|---------|--|----|
| 1.5.2 | Liquid-Solid Interface | 34 |
| 1.5.2.1 | Langmuir Adsorption Isotherm | 34 |
| 1.5.2.2 | Frumkin Adsorption Isotherm. | 37 |
| 1.5.2.3 | State of the Adsorbed Surfactant | 37 |
| 1.5.2.4 | General Characteristics of Adsorption. | 39 |
| 1.5.2.5 | High Resolution Images of Micelles | 39 |
| 1.5.2.6 | Dispersion Formation | 40 |
| 1.5.2.7 | Photographic Chemistry Incorporation | 40 |
| 1.5.3 | Liquid-Liquid Interfaces. | 41 |
| 1.5.3.1 | Langmuir Trough Studies | 41 |
| 1.5.3.2 | Second Harmonic Generation and Sum Frequency Methods | 41 |
| 1.5.4 | Langmuir-Blodgett Films | 43 |
| 1.6 | Vesicles and Bilayers | 44 |
| 1.6.1 | Prevalence of Bilayers | 44 |
| 1.6.2 | Thin Films, Black Films. | 46 |
| 1.6.3 | Liposomes | 46 |
| 1.6.4 | Other Vesicles | 46 |
| 1.6.4.1 | Thermodynamically stable vesicles | 47 |
| 1.6.5 | Encapsulation | 48 |
| 1.6.6 | Compartmentalized Reactors | 48 |
| 1.7 | Microemulsions | 49 |
| 1.7.1 | Regular and Reverse Microemulsions | 49 |
| 1.7.2 | Ternary and Quaternary Phase Diagrams | 49 |
| 1.7.2.1 | Ternary Systems. | 50 |
| 1.7.2.2 | Quaternary Systems | 51 |
| 1.7.3 | Isotropic Microstructure | 52 |
| 1.7.4 | Enhanced Oil Recovery | 53 |
| 1.7.5 | Microemulsion Polymerization | 53 |
| 1.7.6 | Solubilization | 54 |
| 1.7.7 | Precipitation | 54 |
| 1.7.7.1 | Metal Colloids | 55 |
| 1.7.7.2 | Semiconductor Nanoparticulates | 55 |
| 1.7.8 | Transport | 56 |
| 1.7.8.1 | Electrical Conductivity | 56 |
| 1.7.8.2 | Redox Electron Transfer | 57 |
| 1.7.8.3 | Molecular Self-Diffusion | 58 |
| 1.8 | Emulsions | 61 |
| 1.8.1 | Regular and Reverse Emulsions. | 61 |
| 1.8.2 | Emulsification | 61 |
| 1.8.3 | Flocculation | 62 |
| 1.8.4 | Coalescence | 62 |
| 1.8.4.1 | Creaming | 62 |
| 1.8.5 | Emulsion Polymerization | 63 |
| 1.8.6 | Compartmentalized Chemistry. | 63 |
| 1.8.6.1 | Microencapsulation | 64 |
| 1.8.6.2 | Drug Delivery. | 66 |
| 1.9 | Bibliographic Notes | 66 |
| | References | 66 |

Chapter 2 Industrial Synthesis of Surfactants – Khalid Rasheed, Witco Corp.

| | |
|---|-----|
| 2.1 Introduction | 69 |
| 2.2 Industrial Synthesis of Raw Materials | 69 |
| 2.2.1 Fatty Acids | 70 |
| 2.2.2 Fatty Amines | 72 |
| 2.2.3 Low-Molecular Weight Amines | 74 |
| 2.2.4 Fatty Alcohols | 74 |
| 2.2.5 Olefins | 76 |
| 2.2.6 Branched Olefins | 78 |
| 2.2.7 Alkylbenzenes | 79 |
| 2.2.8 Alkylphenols | 82 |
| 2.2.9 Carbohydrates | 83 |
| 2.2.10 Alkene Oxides | 83 |
| 2.2.11 Silicon-based Materials | 84 |
| 2.3 Synthesis of Surfactants | 85 |
| 2.3.1 Non-ionic Surfactants | 86 |
| 2.3.1.1 Alkoxylates | 86 |
| 2.3.1.2 Alkanolamides | 93 |
| 2.3.1.3 Fatty Acid Esters of Sorbitol | 94 |
| 2.3.1.4 Sugar-based Surfactants | 95 |
| 2.3.1.5 Alkyl Glucamides | 96 |
| 2.3.2 Anionic Surfactants | 96 |
| 2.3.2.1 Carboxylic Acids | 96 |
| 2.3.2.2 Carboxylated Ethoxylates | 97 |
| 2.3.2.3 Alkylbenzenesulfonates | 98 |
| 2.3.2.4 α -Olefinsulfonates | 100 |
| 2.3.2.5 Alkanesulfonates | 103 |
| 2.3.2.6 Alkyl-naphthalenesulfonates | 106 |
| 2.3.2.7 Sulfonated Fatty Acid Esters | 107 |
| 2.3.2.8 Sulfosuccinates | 109 |
| 2.3.2.9 Phosphate Esters | 111 |
| 2.3.2.10 Sulfates and Ethersulfates | 112 |
| 2.3.3 Cationic Surfactants | 113 |
| 2.3.3.1 Quaternary Surfactants | 114 |
| 2.3.3.2 Amineoxides | 116 |
| 2.3.4 Amphoteric Surfactants | 117 |
| 2.3.5 Silicone-based Surfactants | 118 |
| 2.3.6 Fluorosurfactants | 122 |
| 2.4 Conclusions | 125 |
| References | 126 |

Chapter 3 Analytical Methods – Dennis Anderson, Witco Corp.

| | |
|--------------------------------------|-----|
| 3.1 Introduction | 131 |
| 3.2 Anionic Surfactants | 131 |
| 3.3 Non-ionic Surfactants | 135 |
| 3.4 Cationic Surfactants | 138 |
| 3.5 Amphoteric Surfactants | 140 |
| References | 140 |

Chapter 4 Industrial Applications of Surfactants—K. R. Lange, Consultant

| | | |
|-------|---|-----|
| 4.1 | Introduction | 144 |
| 4.2 | Paper Industry Applications | 144 |
| 4.2.1 | Continuous Felt Cleaning | 145 |
| 4.2.2 | Batch Cleaning of Felts | 147 |
| 4.2.3 | Paperboard Wetting | 147 |
| 4.2.4 | Pulp and Tissue Softeners, Debonders, and Antistats | 148 |
| 4.2.5 | Defoamers | 149 |
| 4.2.6 | Deinking Recycled Paper | 150 |
| 4.2.7 | Pulp Fiber Fractionation | 151 |
| 4.3 | Surfactants in the Textile Industry | 151 |
| 4.4 | Commercial Laundering | 153 |
| 4.5 | Industrial Hard Surface Cleaning | 154 |
| 4.5.1 | Paper Mills | 154 |
| 4.5.2 | Steel Mills | 155 |
| 4.5.3 | Cleaning for Metal Electroplating | 156 |
| 4.5.4 | Other Plating Systems | 157 |
| 4.6 | Surfactants and Corrosion Inhibition | 158 |
| 4.7 | Surfactants and Metalworking | 158 |
| 4.8 | Surfactants and Enhanced Oil Recovery | 160 |
| 4.9 | Asphalt Emulsions | 161 |
| 4.10 | Surfactants in Emulsion Polymerization | 163 |
| 4.11 | Emulsion Breaking | 163 |
| 4.12 | Coal Transport | 164 |
| 4.13 | Surfactants and Ore Flotation | 164 |
| 4.14 | Surfactants and Firefighting | 166 |
| 4.15 | Cement Hardening | 166 |
| 4.16 | Surfactants and the Food Industry | 166 |
| 4.17 | Agricultural Application of Surfactants | 167 |
| 4.18 | Pharmaceutical Uses | 168 |
| 4.19 | Summary | 168 |
| | References | 169 |

Chapter 5 Domestic Cleaning Applications—Olina Raney, Consultant

| | | |
|---------|---|-----|
| 5.1 | Introduction | 171 |
| 5.2 | Household Laundry Detergents | 172 |
| 5.2.1 | Powder Laundry Detergents | 173 |
| 5.2.1.1 | High Anionic Spray-Dried Laundry Detergent Powder | 174 |
| 5.2.1.2 | High Nonionic Spray-Dried Laundry Detergent Powder | 175 |
| 5.2.1.3 | High Anionic Agglomerated Laundry Detergent Powder | 175 |
| 5.2.1.4 | High Nonionic Agglomerated Laundry Detergent Powder | 176 |
| 5.2.1.5 | Agglomerated Laundry Detergent Powder with Bleach | 177 |
| 5.2.1.6 | Agglomerated Compact Laundry Detergent Powder | 177 |
| 5.2.2 | Liquid Laundry Detergents | 178 |
| 5.2.2.1 | Detergents for Energy-saving Washing Machines | 180 |
| 5.2.3 | Prespotters | 183 |
| 5.2.4 | Fabric Softeners | 184 |

5.3 Hard Surface Cleaners for Living Areas, Bathroom and Kitchen 185

 5.3.1 Liquids 186

 5.3.2 Powders 187

 5.3.3 Sanitizing Cleaners 188

5.4 Dishwash Detergents 189

 5.4.1 Hand Dishwash Detergents 189

 5.4.2 Automatic Dishwash Detergents 190

 5.4.3 Rinse Aids 192

5.5 Carpet Cleaners 192

5.6 Personal Care Products 194

 5.6.1 Bubble Baths and Body Washes 195

 5.6.2 Hand Soaps and Cleaners 196

 5.6.3 Hair Shampoos 199

 5.6.4 Oral Care Products 202

References 202

Chapter 6 Properties of Surfactant Mixtures – P. Somasundaran & Lei Huang, Langmuir Center for Colloids and Interfaces, Columbia University

6.1 Introduction 204

6.2 Application of Surfactant Mixtures 205

 6.2.1 Surfactants in Agrochemical Formulations 205

 6.2.2 Surfactants in Foam Control 206

6.3 Behavior of Surfactant Mixtures 207

 6.3.1 Ideal Mixing of Surfactants 207

 6.3.2 Non-ideal Mixing of Surfactants 208

 6.3.3 Synergism in Surfactant Mixtures 209

 6.3.4 Antagonism in Surfactant Mixtures 211

 6.3.5 Solubilization in Mixed Micelles 213

 6.3.6 Mixtures Containing Anionic Surfactants 214

 6.3.7 Mixtures Containing Cationic Surfactants 215

 6.3.8 Mixtures of Fluorocarbon and Hydrocarbon Surfactants 216

6.4 Characterization of Surfactant Mixtures 217

 6.4.1 Pseudo-phase Separation Approach for Treating Non-ideal Mixed Micellization 217

 6.4.2 Hydrophile-Lipophile Balance of Mixed Surfactants 221

References 224

Appendix I 225

Appendix II Glossary 229

Index 233