

## CONTENTS

	Page
<b>Section A – FUNDAMENTALS</b>	
1. Introduction to Adhesives	3
2. Economics of the Adhesives Industry	14
3. The Adhesive Joint	30
4. Roll Application of Adhesives	46
5. Properties, Testing, Specification and Design of Adhesives	61
<b>Section B – ADHESIVE MATERIALS</b>	
6. Inorganic Adhesives and Cements	83
7. Animal Glues	114
8. Fish Glue	126
9. Casein Glues and Adhesives	129
10. Soybean Glues	148
11. Blood Glues	158
12. Starch and Its Derivatives	170
13. Cellulosics	181
14. Introduction to Rubber-Based Adhesives	188
15. Natural and Reclaimed Rubber Adhesives	209
16. Butyl Rubber and Polyisobutylene	221
17. Nitrile Rubber Adhesives	229
18. Styrene-Butadiene Rubber Adhesives	248
19. Carboxylic Elastomers as Adhesives	255
20. Neoprene Cements	268
21. Polysulfide Sealants and Adhesives	286
22. Phenolic Resin Adhesives	298
23. Resorcinol Resin Adhesives	306
24. Amino Resin Adhesives	310
25. Epoxy Resin Adhesives	323
26. Isocyanate-Based Adhesives	333
27. Introduction to Vinyl Polymers for Adhesives	344
28. Polyvinyl Acetate and Related Polymers for Adhesives	349
29. Polyvinyl Acetal Adhesives	383
30. Polyvinyl Ether Adhesives	400
31. Cyanoacrylate Adhesives	409
32. Unsaturated polyester Resins	415
33. The Resin to Glass Bond	420
34. Polyamide Adhesives	425
35. Water-Based and Solvent-Based Adhesives	434
36. Hot-Melt Adhesives	447
37. Plasticizers for Adhesives	452
38. Ceramic and Other High-Temperature Adhesives	460
39. New Developments in Adhesives	464
<b>Section C – ADHERENDS</b>	
40. Bonding Paper	475
41. Bonding Plastics	481
42. Bonding Textiles to Rubber	495
43. Wood Gluing	505
44. Structural Metal Bonding	512
45. Bonding Glass	523

Section D – BONDING TECHNOLOGY

46.	Applying the One-Part Adhesive	537
47.	Proportioning Multiphase Adhesives	543
48.	Lamination	557
49.	Caulking and Sealing Compounds	563
50.	Water-Remoistenable Adhesives	574
51.	Adhesive Tapes	584
52.	Coated and Bonded Abrasives	593
53.	Adhesion of Coatings	601
54.	Adhesives in the Building Industry	609
55.	Adhesives in Heat and Electrical Composites	620
56.	Adhesives in the Electrical Industry	628
57.	Adhesives in the Automobile Industry	637
58.	Nonwoven Fabrics	647
59.	Adhesives Guide for Designers	662
	Index	675