## 668.412 PI V.2

## **CONTENTS**

PREFACE		7
1	HISTORY AND DEVELOPMENT	1
2	TYPES OF MACHINES	16
3	MACHINE POWER SYSTEMS	34
4	FUNDAMENTAL MACHINE FEATURES	50
5	MOULD LOCKING UNIT FEATURES	69
6	INJECTION UNIT FEATURES	93
7	THE PREPLASTICISING SYSTEM	118
8	PLUNGER PREPLASTICISING MACHINES	147
9	SCREW PREPLASTICISING MACHINES	162
10	CONTROL AND ANCILLARY EQUIPMENT	195
APPENDIX		218
INDEX		243