## **Contents**

face to the Second Edition

## Preface to the First Edition

knowledgements											
Chemistry and I	Basic Inte	erme	diate	es .							
Introduction .											
Basic Chemistry											
Basic Structure of	a Polyure	than	e Elas	stome	r.						
Synthesis of Basic	Urethane	Buil	ding !	Block	s.						
Isocyanates .						_					
Storage Life and	Reaction	is of	Isocy	anate	s wit	th Th	emse	lves-	-Dim	ers	
(Uretidinedion	es)										
Uretidiones											
Polyols			• .								
Polyesters .											
Polyethers .											
Chain Extenders	and Cro	sslink	cing A	Agents	S						
Catalysts .			_	_							
. Polyurethane Ela	astomer	Che	mistr	у.							
Liquid Processing I	Routes										3
Millable Elastomer	Synthesis	s.									
Thermoplastic Line	ar Ureth	ane E	Elasto	mers							
Concept of Equival	lent Weig	hts								Ċ	
Concept of the Cor	nplete Ui	etha	ne Ch	emica	al Sv	stem	Ċ	•	•	·	
Polyol Quantizat	ion by Cl	hemi	cal A	nalvsi	s .		·	•	•	•	
Other Isocyanate	Analytic	al Te	erms		٠.	•	•	•	•	•	
Other Useful Ter	ms .			•	•	•	•	•	•	•	
Example Calcula	tion for a	Tvr	ical I	Polviii	etha	ne Fl	acton	ner S	untha	eie	•
							aston	ici 5	ynthe	212	•
Calculation of Isoc							ow F	oam	Sucta	m	4
Effect of Flexible to	Digid S	opoi	nt on	I Irot	vv al hana	Dron	OW F	vaiii	-		4
The second secon		SILIC	nt On	OICL	11allC	FIOL	יכו נוכי	٠.			

## CONTENTS

3.	Property-Structure Relationships in Polyureth	anes			
	Introduction	_			
	Polyethers				
	Polycaprolactones	Ī	·	·	·
	Rigid Segments	•	•	•	•
	Rigid Segments Aliphatic Versus Aromatic Diisocyanates Aliphatic Diisocyanates and Transparency Effect of Diisocyanate Structure on the Relative T	•	•	•	•
	Aliphatic Diisocyanates and Transparency	•	•	•	•
	Effect of Disocyanate Structure on the Relative T	harm	al St	ahili:	tv of
	Polyurathana Flastomers	Herm	iai Si	aviii	ty Oi
	Polyurethane Elastomers Chain Extension of Unsymmetrical Diisocyanates .	•			
	Glycols	•	•	•	•
	Chain Extension of Symmetrical Diisocyanates with	Dial	٠	•	•
		Dioi			
	Synthesis	•		•	•
	Influence of the Diol Structure on Thermal S				
	influence of the Diol Structure on Thermal S	tabili	ty of	the	PU
	Elastomer: Molar Ratios 1:2:1				
	Loss Tangent Values and Chain Extender Composit	tion.			٠.
	Uneven Molar Ratio Effects with Respect to the Di				
	Comparison of the Thermal Stability Effects of a l	Diam	ine w	ith l	Diols
	(as Chain Extenders) in Polyurethane Elastomers	(Mol	ar Ra	tio 1	:3:2)
	Differential Scanning Calorimetry (DSC) as a M	leans	of I	Predi	cting
	Thermal Stability (Molar Ratio 1:2:1)				<u> </u>
	DSC Studies and the Molar Ratio 1:2.6:1				
	DSC as a Means of Predicting the Relative Thermal S	tabilit	tv of a	ı Dia	mine
	(Polacure) with Diol Chain Extenders		.,		
	Crosslinking and Thermal Stability in Polyurethane	Flas	tome	re .	•
	and a summarian				•
	Synthesis Technique In-Situ Isocyanate and Isocyanurate Crosslinking In-Situ Isocyanate and Isocyanurate Crosslinking	•	•		•
	PII Flastomer Compositions	•	•	•	•
	PU Elastomer Compositions	Elect		. a t D	
	Tomamonotiumo		lome	alk	.oom
	Strength Properties at Elevated Temperature	•		•	
	Dynamic Mechanical Thermal Analysis (DMTA).	•	•	•	
	Thermal Equilibrium Proportion	•			
	Thermal Equilibrium Properties		. •		
	Low Temperature Stiffening and Glass Transition T	empe	ratur	e (1 <sub>8</sub>	.)
	Hazards	•		•	
	Thermal Stability and Crosslink Structure in PUs .				
	Structure in Polyurethane Elastomers				
	Continued Crystal Growth				٠.
	Plasticization			· ·	
4.	Reaction Rates, Catalysis and Surfactant				
	Reaction Rates				
	Diisocyanates				
	Polyols				
	Temperature				

CONTENTS	XV
----------	----

Catalysis	113
Acid Catalysis and Prepolymer Stability (Shelf Life)	113
Shelf Life Stability of Prepolymers	113
Base Catalysis	115
Additional Comments on RIM Catalysis	
Tertiary Amines	117
Organometallic and Other Metal Compounds	118
Catalyst Combinations	120
Catalyst Combinations	120
Ionic Surfactants	120
Ionic Surfactants	120
Tion folio buridedinis	120
5. Liquid Polyurethane Elastomer Systems.	. 122
Stable Prepolymer Systems	. 124
Stable Prepolymer Systems	. 125
Chain Extenders	
Chain Extenders	
Processing of TDI Prepolymers	. 129
True of Counting	. 131
Type of Curative.	. 132
Reaction Temperature	. 134
Other Representative Polymer Systems	. 135
Processing of 1DI Prepolymers Processing Variables Type of Curative Reaction Temperature Other Representative Polymer Systems Unstable Prepolymer System Water Crosslinked Millable Vulkollan for Compression Moulding	. 152
Water Crosslinked Millable Vulkollan for Compression Moulding	. 158
Cellular Polyurethane Elastomers  Vulkollan System  Cellular Urethanes from Stable Prepolymers  Solvents  Compression Moulding of Cast Elastomers  Spray Application of Urethane Elastomers	. 158
Vulkollan System	. 158
Cellular Urethanes from Stable Prepolymers	. 159
Solvents	. 160
Compression Moulding of Cast Elastomers	. 161
Spray Application of Urethane Elastomers  Note on Water Content of Polypols of Urethane Elastomers.  Alternative Chain Extenders to MOCA	. 163
Note on water Content of Polybols of Urethane Higgiomers	164
Alternative Chain Extenders to MOCA	. 165
3,3'-Dimethyl-4,4'-diaminodicyclohexylmethane	. 166
Diols as Chain Extenders	. 167
Synthesis and Properties of Polyurethane Elastomers Based on Aromati	c
Versus Aliphatic Diisocyanates	. 169
CHDI Prepolymer Synthesis and Chain Extension.	. 169
PPDI Prepolymer Synthesis and Chain Extension	. 171
6. Reaction Injection Moulding (Liquid Injection Moulding)	174
The Process	178
The Process	179
Water	181
Physical Properties of RIM Urethane Systems	182
Water	182
Energy Requirements of RIM.	186
Mechanism of Impingement Mixing	187
Mould Design.	187
Transition Zone	189

CONTENTS	xv

Catalysis		113
Acid Catalysis and Prepolymer Stability (Shelf Life)		113
Shelf Life Stability of Prepolymers		113
Base Catalysis		115
Additional Comments on RIM Catalysis		117
Tertiary Amines		
Tertiary Amines		117
Catalyst Combinations		118
Catalyst Combinations Surfactants (Surface Active Agents)		120
Surfactants (Surface Active Agents)		120
Ionic Surfactants		120
Non-tonic Surfactants.		120
Liquid Polyurethane Elastomer Systems.		122
Stable Prepolymer Systems	•	124
Stable Prepolymer Systems Simple Hand Casting Procedure		. 124
Chain Extenders		. 125
Chain Extenders Processing of TDI Prepolymers Processing Variables Type of Curative Reaction Temperature Other Representative Polymer Systems Unstable Prepolymer System Water Crosslinked Millable Vulkollan for Compression Mou	•	127
Processing of 1D1 Prepolymers		. 129
Processing variables		. 131
Type of Curative.		. 132
Reaction Temperature		. 134
Other Representative Polymer Systems		. 135
Unstable Prepolymer System		. 152
Water Crosslinked Millable Vulkollan for Compression Mou	ılding	. 158
Cellular Polyurethane Elastomers		. 158
Cellular Polyurethane Elastomers  Vulkollan System  Cellular Urethanes from Stable Prepolymers  Solvents  Compression Moulding of Cast Elastomers  Spray Application of Urethane Elastomers  Note on Water Content of Polypols of Urethane Elastomers		158
Cellular Urethanes from Stable Prepolymers	•	150
Solvents	•	140
Compression Moulding of Cast Flastomers	•	161
Spray Application of Urethane Flastomers	•	. 101
Note on Water Content of Polypols of Urethone Flastomers	,	. 103
Alternative Chain Extenders to MOCA	• • •	· 104
Note on Water Content of Polypols of Urethane Elastomers Alternative Chain Extenders to MOCA.  3,3'-Dimethyl-4,4'-diaminodicyclohexylmethane.	. ` .	165
Diols as Chain Extendens		· 166
Diols as Chain Extenders		. 167
Synthesis and Properties of Polyurethane Elastomers Based or	i Aromai	
Versus Aliphatic Diisocyanates		. 169
Versus Aliphatic Diisocyanates CHDI Prepolymer Synthesis and Chain Extension.		169
PPDI Prepolymer Synthesis and Chain Extension		
6. Reaction Injection Moulding (Liquid Injection Moulding)	ina)	174
The Process	mg)	
The Process	•	178
	•	179
	•	181
Physical Properties of RIM Urethane Systems RIM Machine Design		182
RIM Machine Design		182
Energy Requirements of RIM.		186
Energy Requirements of RIM.  Mechanism of Impingement Mixing	•	187
Mould Design		187
Transition Zone		100

xvi CONTENTS

Moulding			_	_	_	_			
Moulding Ribs and Radius .						•			
Runners	•	•	•	•	•	•			
Runners Mould Sealing Processing Economics	•	•	•	•	•	•			
Processing Economics	•	•	•	•	•	•			
Reinforced Reaction Ir	viection	·Mai	uldina	· · Mo	china				
Dispersion of Fibre	Dainfa	roome	uiuiiiį	g ivia	CHILLE	ı y			
Dispersion of Profe	Keimo	rceme	5HL	•	•	•			
7. Millable Polyuretha	ne Els	eton	here						
Sulphur Vulcanized Gr				•	•	•			
Millable Polyether Poly					•	•			
Plasticization	yurcui	ane E	iastoi	11013	•	•			
Plasticization	•	•	•	•	•	•			
Issayanata Cunad Linet	hama T	)h.h		•	•	•			
Isocyanate-Cured Uret	nane r	cubbe	T	•	•	•			
Peroxide-Cured Polyur	etnane	Elas	tomei	rs.	•	•			
Cure Temperature Effect of Fillers .	•	•	•	•	•	•			
Effect of Fillers .		•	² <b>.</b>		• •	•			
Combined Peroxide an	d Diis	ocvan	ate (	ures	•	•			
0 D.1									
8. Polyurethane Adhes	ives				•	· 			
Reasons for Adhesive P	roperti	es of	-				socyar	iate-i	3ase
Adhesives		•	•	•				•	
Isocyanate Reactivity Self Polymerization	у.								
Self Polymerization									
Self Polymerization Surface Wetting Propolarity Graded Physical Propolarity Reaction with Unrea	perties	•	•						
Polarity									
Graded Physical Pro	perties								
Reaction with Unrea	ctive S	Surfac	es						
Reasons for the Appar	rent U	nivers	sal A	pplica	ations	of I	olyur•	ethan	ies a
Adhesives									
Methods of Using Isoc	yanate	s as A	Adhes	ives					
As an Isocyanate Pri	imer .								
As an Isocyanate Pri By In-Situ Polyureth	ane Po	olyme	rizati	on					
As Polyurethane Ela	stomer	·With	out o	or Wi	th A	dded	<b>Polyis</b>	ocya	nate
Thermoplastic Polyure	thane l	Elasto	mer '	Types	S				
Elastomer Gum Types Blocked Di- or Polyiso Aqueous Dispersions o	cyanat	e Adl	nesive	es					
Aqueous Dispersions o	f Poly	uretha	anes						
Film and Tape Polyure	thane	Adhe	sives						
Powdered Polyurethand Stabilization of Adhesi	e .								
Stabilization of Adhesi	ves								
Endingation of Fidness	. •==	•		-	•	•	•		
9. Thermoplastic (Line	ear Po	lyure	than	e Ela	stor	ners)			
Partially Crosslinked T	hermo	nlaeti	c Pol	viiret	hane		•		
Synthesis of Thermople	actic P	olvur	ethan	y ui ol A	.iuiici	•	•		
Preparation	ustic I	Olyuli	cuiali		•	•	•		
Notes on Large-Scal	Drad	uction	n Sum	thesi	Dra	cedii	• ee		
Processing of Thermor					5 1 1 0	ccuui	CS		
FIOCESSING OF THERMOR	HASUC	roivii	icina	Hes	-	-	-		

CONTENTS	XVII

Extrusion Injection Moulding .									. 2
Injection Moulding .									. 2
Calendering . Hot-Melt Calendering .									. 2
Hot-Melt Calendering.									. 2
Film Lamination . Solution Applications .									
Solution Applications .	•								. 2
Reactive Coatings 100%-Solids Reactive Sy									. 2
100%-Solids Reactive Sy	stems								. 2
Commercially Available TI	PUs								. 2
Commercially Available To Comment About the Set P	roperti	es of	TPU	s.					. 2
Microporous Thermoplasti	c Polvi	uretha	ines						. 2
Rlends							_	_	
Processing of Transparent	Therr	nonla	stic	Poly	ureth	ane 1	Elasto	mer	by
Injection Moulding.		поріа	.5010	1 019	ui viii	une .	Diuoto	,,,,,,,,	. 2
Thermoplastic Polyurethan	e Flaci	Iomer		Hvdi	raulic	Seal	Mate	riale	
CHDL Rased Polyurethane	e Lias	OHICI	s as	11yu	uunc	bear	Mac	,11u13	
CHDI-Based Polyurethane Polyester TPUs	ъ.	•	•	•	•	•	•	•	. 2
Polyester TPUs Mixed Aliphatic Diols a	a Chain	. E	, d	· (C	HDV.	A and	PDC	<i>''</i>	
Palaceben TDLIa	s Chair	1 EXU	enaei	is (C	מעח	1 and	DDC	<i>')</i> .	
Polyether TPUs	•	•	•	.•	•	•	•	•	
Thermal Stability Polycaprolactone/CHDI	n :		•	•	•	•	•		. 2
Polycaprolactone/CHDI	Polyui	retnai	nes	•	٠	•		•	. 2
Polycaprolactone/PPDI	Polyur	ethan	es				•	•	. 3
Polyether/PPDI Polyure	thanes	•	•		•	•		•	- 4
Polyether/PPDI Polyure Polyether/CHDI Polyure Energy Absorption (tan Post-Cure Prediction Re	ethanes				•	•	٠		. 2
Energy Absorption (tan	$\delta$ ) .								. 2
Post-Cure Prediction Re	sponse	S.			•	•			. 2
Conclusions	-					-	-		. 2
10. Water Dispersions of Self-Emulsifying Latex . Emulsified Latex . Polyurethane Ionomers .	Polyu	retha	ne E	Elaste	omei	S.			. 2
Self-Emulsifying Latex .									
Emulsified Latex		•			. •••				
Polyurethane Ionomers .									. :
Special Features of Water-	·Disper	sed P	olyu	retha	ne E	lastor	ners		
Anionic Dispersions . Cationic Dispersions .			,						
Cationic Dispersions .									
Practical Example for the	Prepa	aratio	n of	a P	olyu	rethai	ne Di	spersi	on
(Melt-Dispersion Tech	inique)								
-									
1. Analysis and Characte	erizatio	on of	`Pol	yure	than	e Ela	istom	iers	2
Diisocyanates				٠.					
Diisocyanates  Measurement of NCO C	Content								3
TOTAL CRIOTINE: Principle	e or the	: A.D.I	171 1	√leth¢	od D	1638			
Acidity					-		•	•	
Acidity	•	•	•	•	•	•	•	•	
Isomer Ratio	•	•	•	•	•	•	•	•	
Isomer Ratio Activity of Diisocyanate Diisocyanates in the Atr		•	•	•	•	•	•	•	
Diisocyanatas in the At-	noenha	ra	•	•	•	•	٠	•	
Dalval Analysis	поѕрпе	16	•	•	•	•		•	
Polyol Analysis									

## CONTENT

Hydroxyl Number					
Hydroxyl Number Primary and Secondary Hydrox	yl Group	s			
Water Content	·				
Acid Number				_	
Measurement of pH (Apparent)	١.				
Hydrolytic Stability					
Unsaturation					
Peroxide Content					
General Analytical Parameters	for Polyo	ls .			
Primary and Secondary Hydrox Water Content Acid Number Measurement of pH (Apparent) Hydrolytic Stability Unsaturation Peroxide Content General Analytical Parameters Infrared Spectroscopy Techniques Determination of Isomer Ratio					
Determination of Isomer Ratio	of TDI h	v Infrare	Spect	roscoi	nv
Determination of Unreacted NC					
An Additional Rapid Infrared M	lethod for	the Quar	titative	Anal	vsis o
NCO Present in a Polyuretha	ne Flasto	mer			-
Chromatography Techniques . Gas-Liquid Chromatography Thin Layer Liquid Chromatogr Thermal Analysis Identification of the Components Polyesters	ne Liasto		•	•	•
Gas-Liquid Chromatography	•		•	•	•
Thin Layer Liquid Chromatogr	anhy		•	•	•
Thermal Analysis	apny .		•	•	•
Identification of the Components	in a Dalv	urathana	•	•	•
Polyesters	ili a rolly	urcuianc	•	•	•
Polyesters			•	•	•
Differentiation of Delaware Property			•	•	•
Differentiation of Polymers Preser	it in a Po	iyurethan	e .		•
General Analysis of Miscellaneous	Elements	in a Polyi	irethan	e Elas	tome
	iane Ident	THEATION			_
Colour Reactions for Polyureth		meation	•	•	•
	·	·	•		•
References		-		·	
References  12. Special Types of Polyurethan	e Elasto	-		•	
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier	e Elasto	-		•	•
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers	e Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance	ne Elastones	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols	ne Elastones	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols	ne Elastones	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste	ne Elastones	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols . Fluorinated Polyolls . UV Light Curable PU Systems	ne Elasto	mers			
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties	ne Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties	ne Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties	ne Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties	ne Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties	ne Elastones	mers	·		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties Comparison of Physical Properti Common Rubbers and Plastic Energy Absorption Properties Wear Resistance Friction Properties Environmental and Ageing Propertices Environmental and Ageing Propertices	es of Poles	mers	Elasto		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties Comparison of Physical Properti Common Rubbers and Plastic Energy Absorption Properties Wear Resistance Friction Properties Environmental and Ageing Propertices Environmental and Ageing Propertices	es of Poles	mers	Elasto		
References  12. Special Types of Polyurethan Hydroxy-Terminated Polybutadier Process Oils and Plasticizers Low-Temperature Resistance Transparent Polyurethane Elaste Amine-Terminated Polyols Fluorinated Polyols UV Light Curable PU Systems  13. Properties and Applications Tensile Properties In Tension In Compression Load Deflection Properties Comparison of Physical Properti Common Rubbers and Plastic Energy Absorption Properties Wear Resistance Friction Properties Environmental and Ageing Propertices	es e Elastones	mers	Elast		

	CONTI	ENTS	3						xix
Applications									390
Current Types of PU Elastomer									391
Solid Tyres									392
Pneumatic Polyurethane Tyres									392
Microcellular Shoe Solings.									395
Blends of TPU with other The	rmopl	lastic	cs						397
Rollers									207
Automotive Body Panels and I	Bump	ers							
Rain-Erosion Protection of Su	rfaces								398
Cold-Curing Elastomers .									398
Low-Speed Tyre-Filling Comp	ositio	ns							398
Water Vapour Permeable PU Ela	astom	ers							399
Polyurethane Elastomers in Med	icine								400
Millable Polyurethane Elastomer									403
Fillers for Cold-Cast Polyureth	iane								404
Plasticizers for Polyurethane E	lastor	ners							405
Manufacturing Factors									405
Moulding									405
Shrinkage									405
Mould Lubricant									405
Mould Cleaning									406
Moulding									406
14. Health Hazards and Precaut Toluene Diisocyanate (TDI) Diphenylmethane Diisocyanate 1,5-Naphthalene Diisocyanate Toxicity Data for the Analogues General Toxicity Problems	tions								407
Toluene Diisocyanate (TDI)									409
Diphenylmethane Diisocyanate	(MD	I)							409
1,5-Naphthalene Diisocyanate (	NDI)								411
Toxicity Data for the Analogues	Aron	natio	and	Aliph	atic I	Diisoc	vana	ites	411
General Toxicity Problems .									413
Handling Isocvanates and Manuf	acture	of.	Polvu	iretha	ne P	roduc	ts	•	413
Skin Irritation								· ·	414
Protective Clothing		Ċ	Ċ		•	•	•		
First Aid			į	•	•	•	•	•	416 416
Specific Hazarus Associated with	ine iv	าลทบ	пасти	rino	Proce	SSES		•	417
Urethane Rubbers				8		5500	•	•	417
Urethane Rubbers Manufacture of Moulded Artic	les	i	·	·	•	•	•	•	417
Surface Coatings			Ċ	-	•	•	•	•	418
Printing Inks		Ī	•	•	•	•	•	•	410
Adhesives		·	•	•	•	•	•	•	420
Isocvanate Monitoring and Detec	tion	•	•	•	•		•	•	420
Analytical Monitoring Techniq	ues	•	•	•	•	•	•	•	421
Alternative Method		•	•	•	•	•	•	•	421
Determination of TDI in Solve	nt Atı	mosi	nhere	•	•	•	•	•	423
Diamines		11001	J1101 C	•	•	•	•	•	125
Manufacture of Moulded Artic Surface Coatings. Printing Inks Adhesives  Isocyanate Monitoring and Detec Analytical Monitoring Techniq Alternative Method Determination of TDI in Solve Diamines Polyols and Glycols Waste Disposal	•	•	•	•	•		•	•	425 425
Waste Disposal	•				•	•	•	•	425
Defendance and Dilli	•							•	120
References and Bibliography .			•	•			٠		427
Indox									430