

CONTENTS

PART I — MATERIALS	1
I. THE SCIENCE OF PLACTICS	5
Structure of Thermoplastics; Crystalline Melting Points; Glass Transition Point; Orientation; Strength of Plastics; Effect of Temperature on Mechanical Properties; Time Dependence of Mechanical Properties	
II. THERMOPLASTICS	21
Polyolefins; Vinyl Plastics; Acrylics; Fluorocarbon Polymers; Non Ethenic Thermoplastics	
III. THERMOSETS	49
IV. NATURAL POLYMERS AND THEIR DERIVATIVES	63
Natural Polymers; Derivatives of Natural Polymers	
V. NONPLASTICS COMPONENTS	71
Polymerisation Residues; Processing Aids; End-Use Additives; Conclusions	
PART II — HEALTH AND QUALITY	97
VI. FOOD HAZARDS—BACKGROUND AND BASIC ANALYSIS	99
Spoilage in the Absence of Protection; Food Hazards Related to Plastics Basic Model; Interactions	
VII. TOXIC HAZARDS	115
Base Lines; Toxic Hazard; Interactions; Conclusions	
VIII. MIGRATION	129
Safety Evaluation Principles; Special Cases; Simplified Procedures; Frawley Approach Conclusions	
IX. FOOD QUALLITY—GENERAL	181
Food Quality; Interactions; Preservation; Adulteration	
X. ORGANOLEPTIC EFFECTS	203
Tainting; Origins of Food Tainting Involving Plastics; Practical Assessment of Tainting; Identification of Source; Causes and Remedies; Masking; Conclusions	

XI.	PLASTICS QUALITY	239
	Interactions; Summary	
XII.	LAW AND REGULATIONS	251
	Historical; Food and Food Contact Law in Modern Times; Concepts of Common and Statute Law Relating to Food Contact; Principles; Legislation in Individual Areas or Nations; Legislation by Individual Country; Harmonisation of Legislation; EEC.	
	PART III — MANUFACTURING	329
XIII.	2-D BASE MATERIALS	331
	Blow Extrusion of Film; Slit Die Extrusion of Film; Sheet Extrusion; Orientation of Film; Laminates; Cross Ply Film	
XIV.	CONTAINERS FROM 2-D MATERIALS—INTEGRAL PROCESSES	349
	Shrink Wrapping; Transwrap; Flowpak; Horizontal Sachet Machines; Vertical Sachet Machines; Skin Packaging; Curtain Coating; Thermoforming	
XV.	CONTAINERS FROM 2-D BASE MATERIALS—INDIVIDUAL CONTAINERS	359
	Bags and Sacks; Thermoforming; Cold Forming Helically Wound Tanks; Scarp and Recycle	
XVI.	DIRECT MADE CONTAINERS	367
	Compression Moulding; Transfer Moulding; Lamination High Pressure Lamination; Low Pressure Lamination; Injection Moulding; Blow Moulding; Sinter Casting; Foam Processes; Which Method	
XVII.	INTEGRATED PACKAGING	383
	Partly Integrated Systems; Fully Integrated Systems; Comparison of Systems; Applications	
XVIII.	COMPOSITES	395
	Plastics Coated Materials; Laminates; Other Composite Applications; The Future	
XIX.	CLOSURES AND OTHER ANCILLARIES	403
	Food Contact Hazards; General Requirements for A Closure; Cap Design	
XX.	ORNAMENTATION	411
	‘Free’ Ornamentation; Labelling; Printing; Silk Screen Printing; Dry Offset Printing; Flexographic Printing; Gravure Printing; Heat Transfer Labelling; In-Mould Decoration; Hot Foil Stamping; Electrostatic Printing; Printing Inks; Summary	

Appendices

I. GLOSSARY	429
II. DIFFUSION AND PERMEABILITY	432
III. PLASTICS AND THE ENVIRONMENT	439
IV. PLASTICS DATA AND CHOICE CRITERIA	446
V. SYMBOLS AND UNITS	454
Index	457