

CONTENTS

1. The Plastics Industry-an Overview	1
2. Acetals	11
3. Acrylonitrile-butadiene-Styrene	25
4. Alkyl Resins	43
5. Cellulose's	55
6. Chlorinated Polyethylene	67
7. Ethylene Vinyl Acetate	77
8. Fluoropolymers, EFTA	87
9. Fluorocarbon Polymers, FEP	93
10. Fluoropolymers, Pctfe	101
11. Fluorocarbon Polymers, PFA	109
12. Fluorocarbon Polymers, PTFE	117
13. Fluoropolymers, PVDF	131
14. Ionomers	137
15. Liquid Crystal Polymers	147
16. Nylons	161
17. Phenolic Resins	181
18. Poly (Aryl Sulfone)	205
19. Polyallomers	215
20. Polyamid-Imid	225
21. Polyarylate	237
22. Polybutylene	247
23. Polycarbonate	253
24. Polyetherimide	263
25. Polyetheretherketone	277
26. Ployethersulfone	295
27. Polyethylene, Introduction	311
28. Polyethylene, LDPE	317
29. Polyethylene, LLDPE	327
30. Polyethylene, HDPE	339
31. Poyethylene, UHMW	349
32. Poly Methyl Methacrylate) (PMMA)	355
33. Poly (Methyl Pentene) (PMP)	375
34. Poly (Phenyl sulfone)	385
35. Poly (Phenylene Ether) (PPE)	395

36. Poly (Phenylene Oxide) (PPO)	409
37. Poly (Phenylene Sulfide) (PPS)	417
38. Polystyrene	433
39. Polysulfone	459
40. Polysulfone (PSO)	487
41. Polyurethane Thermoplastic (TPU)	501
42. POLYURETHANES, THERMOSET	511
43. TOLY (VINYL CHLORIDE), FLEXIBLE (FPVC)	525
44. Poly (Vinyl Chloride), rigid (RPVC)	549
45. Poly (Vinylidene Chloride) Copolymers (PVDC)	567
46. Rubbery Styrenic Block Copolymers	575
47. Styrene Maleic Anhydride (SMA)	591
48. Styrene-acrylonitrile Copolymer (SAN)	601
49. Styrene-Butadiene (K-RESIN)	617
50. Thermoplastic Polyesters (PBT)	629
51. Thermoplastic Polyesters (PET)	639
52. UREA Melamine	649
53. XT Polymer	665
54. Additives	675
55. Fillers and Reinforcements, Introduction	683
56. Fillers, Alumina Trihydrate	685
57. Fillers, Calcium Carbonate	693
58. Fillers, Calcium Sulfate	697
59. Fillers, Carbon Fibers	707
60. Fillers, Fiber Glass	713
61. Fillers, Hollow Microspheres	719
62. Fillers, Kaolin	723
63. Fillers, MICA	735
64. Fillers, Processed Mineral Fibers	743
65. Fillers, Silica (AUARTZ)	747
66. Fillers, Synthetic silica	755
67. Fillers, TALC	773
68. Fillers, Woolastonite	781
69. Colorants	789
70. Reinforced Plastics, Introduction	799
71. Reinforced Plastics, Alkyd Polyesters	817
72. Reinforced Plastics, Epoxy Resins	829
73. Reinforced Plastics, Boron and silicone	845
74. Reinforced Plastics, Graphite Carbon Fibers	897
75. reinforced Plastics, Vinyl Esters	905

76. Reinforced Plastics, Extended-Chain	919
77. Reinforced Plastics, Aramid Fibers	931
78. Reinforced Plastics, Composite Lay Up and Bagging	943
79. Reinforced Plastics, Filament Winding	955
80. Reinforced Plastics, Matched Metal Dies	973
81. Reinforced Plastics, Pultrusion	1039
82. Blow Molding	1063
83. Calendering	1099
84. Casting, Potting, and Encapsulating	1117
85. Compression and Transfer Molding	1133
86. Expanded Polystyrene	1169
87. Extrusion	1179
88. Fluidized Bed and Electrostatic spray	1217
89. Injection Molding (IM)	1225
90. Reaction Injection Molding (RIM)	1273
91. Rotational Molding	1297
92. Structural Foam	1309
93. Thermoforming	1327
94. Vinyl Plastisol Processing	1385
95. Mold Materials, Aluminum	1393
96. Mold Materials, Beryllium	1401
97. Mold Materials, Steel	1409
98. Srayed Metal Molds	1425
99. Process Control, Introduction	1435
100. Process Control, Blow Molding	1437
101. Process Control, Elements	1445
102. Process Control, Extrusion	1453
103. Process control, Injection Molding	1457
104. Design, Introduction	1463
105. Design, Basic Parameters	1465
106. Design, Considerations	1475
107. Design, Industrial	1487
108. Design, Structural	1497
109. Decorating	1521
110. Rheology	1543
111. Testing, Quality Control	1561
112. Liquid Heat Transfer	1571
113. Materials Handling	1583
114. Robotics	1607
115. Computer Integrated Manufacturing (CIM)	1617

116. Fastening and Assembly	1627
117. Adhesion and solvent Bonding	1641
118. Ultrasonic Assembly	1651
119. Machining of Plastics	1677
Appendices	1691
Index	1729