

CONTENTS

1	Important Polymer Concepts	1
1.1	Polymer vs. Metals	1
1.2	Covalent Bonding in Polymers	2
1.3	Linear and Branched Polymers	3
1.4	Polymers With Pendant Groups	3
1.5	Cross-linked Polymers	4
1.6	Head-to-Tail Configurations	4
1.7	Copolymers	5
1.8	Tacticity	6
1.9	Crystalline vs. Amorphous Structures	7
1.10	Molecular Weight	8
1.11	Intermolecular Attraction	9
1.12	Chain Entanglement	11
1.13	Elastomers vs. Plastics vs. Fibers	11
1.14	Polymer Synthesis by Chain-Reaction Polymerization	11
1.15	Polymer Synthesis by Step-Reaction Polymerization	14
2	Properties of Polymers	17
2.1	Melting Point of Polymers	17
2.2	Glass Transition Temperature	18
2.3	Softening Points	19
2.4	Thermal Conductivity	19
2.5	Thermal Expansion	20
2.6	Electrical Conductivity	20
2.7	Solubility of Polymers	20
2.8	Transport Properties of Polymers	22
2.9	Electrical Properties of Polymers	23
2.10	Optical Properties of Polymers	24
2.11	Polymers vs. Corrosives	25
2.12	Additives for Polymers	27
2.13	Fillers and Reinforcements	29
2.14	Polymer Blends	30
2.15	Viscoelasticity	30

3	Processing and Fabrication of Polymers	33
3.1	Fibers	33
3.2	Castings	33
3.3	Thermoforming	35
3.4	Foam Production	35
3.5	Coatings	36
3.6	Adhesives and Laminates	37
3.7	Fiber-Reinforced Plastics	37
3.8	Elastomer Technology	39
3.9	Compression Molding	40
3.10	Extrusion	40
3.11	Injection Molding	41
4	General-Purpose Polymers	43
4.1	Elastomers	43
4.2	Fibers	47
4.3	Coatings	49
4.4	Thermosets	50
4.5	Thermoplastics	55
5	High-Performance Fibers	65
5.1	Nylon-66	65
5.2	Nylon-6	66
5.3	Other Nylon	67
5.4	Polyesters	68
5.5	Aromatic Polyamides (Aramids)	70
5.6	Poly p-Benzamide (Kevlar 49, Twaron)	71
5.7	Polyureas	72
5.8	Polyurethanes	73
5.9	Nitrile Fibers (Acrylic Fibers)	73
5.10	Polyolefins	74
5.11	Polyfluorocarbon Fiber	75
5.12	Polyimides	76
5.13	Graphite Fibers	77
5.14	Fibrous Glass	77
5.15	Other Inorganic Fibers	78

6	High-Performance Elastomers	79
6.1	Neoprene	79
6.2	Thiokol	80
6.3	Acrylonitrile-Butadiene Copolymer Elastomers (NBR)	81
6.4	Polyacrylic Elastomers	82
6.5	Polyfluorocarbon Elastomers	82
6.6	Polyurethanes (PUR)	83
6.7	Silicones	84
6.8	Polyphosphazenes	85
6.9	Polyether Elastomers	85
6.10	Thermoplastic Elastomers	86
7	High-Performance Coating	91
7.1	Rubber and Its Derivatives	91
7.2	Other Hydrocarbon Resins	92
7.3	Alkyds and Polyester	93
7.4	Phenolic and Amine Resins	96
7.5	Acrylic Coatings	96
7.6	Epoxy Resins (EP)	97
7.7	Polyurethane Coatings (PUR)	98
7.8	Silicone Coatings	100
7.9	Poly-p-Ylylene	101
8	Functional Polymers and Specialty Polymers	103
8.1	Conductive Polymers	103
8.2	Photoconductive Polymers	105
8.3	Piezoelectrical and Polyelectrical Polymers	105
8.4	Ion-Exchange Resins	106
8.5	Microencapsulated and Controlled-Release-Release Polymers	106
8.6	Oil-Soluble Polymers and Specially Polymers	107
8.7	Applications of Polymers in Medicine	109
8.8	Water-Soluble Polymers	109
8.9	Anaerobic Adhesives	111
8.10	Ablative Polymers	111
8.11	Heat-Resistant Plastics for Aerospace Applications	112
8.12	The Future	13

9	Moderately High-Performance Polymers	115
9.1	Thermosets	115
9.2	Thermoplastics	119
10	Engineering Polymers	127
10.1	Acetals	127
10.2	Nylons	128
10.3	Polyimides (PI)	131
10.4	Polyamide Imides (PAI)	132
10.5	Polyetherimide	134
10.6	Polycarbonates	134
10.7	Aromatic Polyesters	136
10.8	Polyphenylene Oxide	140
10.9	Polyphenylene Sulfide (PPS)	142
10.10	Polysulfones	143
10.11	Polyether Ether Ketone	144
10.12	Liquid-Crystal Polymers	145
10.13	Polymer Blends	147
10.14	Future Directions for High-Performance Polymers	149
11	Physical and Chemical Testing of Polymers	151
11.1	Testing Organizations	151
11.2	Evaluation of Test Data	152
11.3	Heat Deflection Test (ANSI/ASTM D648-72/78)	152
11.4	Coefficient of Linear Expansion Test (ANSI/ASTM D696-79)	153
11.5	Compressive Strength Test (ANSI/ASTM D695-77)	153
11.6	Flexural Strength Test (ANSI/ASTM D790-71-78)	154
11.7	Impact Test (ANSI/ASTM D256-78)	155
11.8	Tensile Strength Test (ANSI/ASTM D638-77a)	155
11.9	Hardness Test	157
11.10	Density (Specific Gravity) Test	157
11.11	Test for Resistance to Chemicals (ANSI/ASTM D543-67/78)	157
12	Terms and Symblos, Trade Names, and Bibliography	159
	Terms and Symblos	159
	Trade Names	169
	Bibliography	171

Appendix: U.S./SI Units: Definitions and Conversions	177
Standard Symbols	177
Multiplicative Prefixes	177
Metric Conversions	178
Conversion of Tabulated Data to U.S. Units	179
Index	181
Chemists	181
Subject Index	182