

Contents

Preface	xiii
1 An Overview of Methods and Standards	1
1.1 History of Biodegradable Plastics	1
1.2 Green Chemistry	2
1.2.1 Genetic Engineering	4
1.3 Commercial Situation	5
1.4 Environmental Situation	7
1.4.1 Problems with Biobased Composites	9
1.4.2 Biodegradation	10
1.5 Properties of Biodegradable Polymers	12
1.6 Special Methods of Synthesis	14
1.6.1 Conventional Methods	14
1.6.2 Click Chemistry	15
1.6.3 Enzymatic Polymerization	16
1.6.4 Chemoenzymatic Polymerization	17
1.6.5 Vine-twining Polymerization	19
1.6.6 Bacterial Synthesis	20
1.7 Biodegradability Standards	20
1.7.1 Guidelines for the Development of Standards	21
1.7.2 Specifications for Compostable Plastics	21
1.7.3 Ultimate Anaerobic Biodegradability	21
1.7.4 Aerobic Biodegradability	24
1.7.5 Biodegradability of Plastics in Sea water	26
1.8 Test of the Biological Origin	29
References	35

Part I Bio-based Polymers Degradation and Chemistry 43

2 Vinyl Based Polymers	45
2.1 Polyolefins	45
2.1.1 Degradability	46
2.1.2 Degradation Mechanism	46
2.1.3 Pro-degradants	47
2.2 Poly(styrene) Elastomers	48
2.3 Poly(vinyl alcohol)	48
2.3.1 Plasticized Compositions	49
2.3.2 Hydrogels	50
2.4 Poly(vinyl butyral)	51
2.4.1 Blends with Poly(3-hydroxybutyrate)	52
2.4.2 Blends with Poly(lactic acid)	53
2.4.3 Paper coatings	53
2.4.4 Fibers	54
2.4.5 Membranes	55
2.4.6 Solar Cells	56
2.4.7 Adhesive for Safety Glass	57
References	60
3 Acid and Lactone Polymers	63
3.1 Poly(lactic acid)	63
3.1.1 Production Processes for Poly(lactic acid)	63
3.1.2 Surface Modification of Fibers	69
3.1.3 Influence of Fabrication Methods and Kenaf Fiber Length	69
3.1.4 Kenaf fibers for Reinforcement of PP	70
3.1.5 Reinforced Composites	71
3.1.6 Laminated Composites from Kenaf Fiber	71
3.1.7 Copolyesters	72
3.1.8 Transparent Crystalline Poly(lactic acid)	73
3.1.9 Laminated Biocomposites	73
3.2 Poly(glycolic acid)s	74
3.2.1 Glycolic acid	74
3.2.2 Polymers, Copolymers, and Blends	76
3.2.3 Condensation Polymer of Glycerol	76

3.3	Butyrolactone-based Vinyl Monomers	77
3.3.1	Tulipalin A	77
3.3.2	α -Methylene- γ -valerolactone	78
3.4	Poly(caprolactone)	81
	References	83
4	Ester and Amide Polymers	87
4.1	Poly(ester)s	87
4.1.1	Methyl-10-undecenoate	87
4.1.2	Poly(butylene adipate) Copolyesters	87
4.1.3	Poly(hydroxyalkanoate)s	88
4.1.4	Poly(hydroxybutyrate)	89
4.1.5	Poly(hydroxyvalerate)	91
4.1.6	Poly(3-hydroxyhexanoic acid)	93
4.1.7	Poly(β -hydroxyoctanoate)	94
4.1.8	Poly(γ -glutamic acid)	95
4.1.9	Poly(butylene succinate)	95
4.1.10	Dianhydrohexitols based Polymers	98
4.1.11	Aliphatic-Aromatic Copolyesters	102
4.1.12	Succinate Based Polyesters	108
4.1.13	Sebacate Based Polyesters	108
4.1.14	Unsaturated Polyesters	112
4.1.15	Sulfonated Polyesters	113
4.2	Plant oil-based Biopolymers	117
4.2.1	Plant Oils with Acrylic Moities	118
4.2.2	Plant Oils with Phosphorus Moities	120
4.2.3	Vanillin Based Monomers	121
4.2.4	Vegetable oil Thermosets	123
4.3	Poly(amide)s	124
4.3.1	Soy Based Bio-plastic and Chopped Industrial Hemp	124
4.3.2	Soy bean based Composites	124
	References	131
5	Carbohydrate Related Polymers	137
5.1	Starch	137
5.1.1	Starch Modification	138
5.1.2	Starch Granules	140

5.1.3	Baked Foams	140
5.1.4	High Starch Polymer	140
5.1.5	Destructurization of Natural Starch	142
5.1.6	Melt Processable Starch	143
5.1.7	Wet-spinning Processes for Starch	145
5.1.8	Pre-gelled Starch Suspensions	145
5.1.9	Processing of Natural Starch	146
5.1.10	Granular Starch as Additive to Conventional Polymers	146
5.2	Cellulose	149
5.2.1	Liquid Crystalline Derivatives	150
5.2.2	Cellulose Fibers	151
5.2.3	Modified Cellulose Fibers	154
5.3	Cellulose ethers	158
5.4	Cellulose esters	158
5.5	Cellulose ether esters	158
5.6	Lignin	160
5.7	Biodegradable Nanocomposites	162
5.7.1	Oxidation of Spruce and Pulps	162
5.7.2	Modified Cellulose Nanofibers	164
5.7.3	Biobased Epoxy Nanocomposites	164
5.8	Chitin	164
	References	167
6	Other Polymer Types	171
6.1	Terpenes	171
6.1.1	Grafted Terpene	171
6.1.2	Thiol-Ene Additions	172
6.1.3	Pinenes	172
6.2	Poly(urethane)s	176
6.2.1	Poly(ester urethane)s	177
6.3	Cationic Lipopolymers	178
6.4	Plastics from Bacteria	179
6.4.1	Biodegradability of Poly(hydroxyalkanoate)	180
6.5	Biobased Epoxy Resins	180
6.5.1	Ploxamers	181
6.6	Phosphate Containing Polymers	181
6.7	Polyketals	187

6.8	Bio-rubber	188
6.9	Collagen	189
6.10	Pyridinium Modified Polymers	189
6.11	Commercial Biodegradable Polymers	190
	References	192
Part II Applications		195
7	Packaging and Food Applications	197
7.1	Packaging	197
7.1.1	Packaging Materials	197
7.1.2	Lightweight Compostable Packaging	198
7.1.3	Laminate Coatings	198
7.1.4	PLA Resins	199
7.1.5	Starch Compositions	201
7.1.6	Heat-sealable Paperboard	203
7.1.7	Packages with Corrosion Inhibitor	204
7.1.8	Multi-wall Package	206
7.1.9	Cushioning Nuggets	206
7.1.10	Fluid Containers	207
7.2	Fibers and Nets	210
7.2.1	Multicomponent Fiber	210
7.2.2	Biodegradable netting	211
7.3	Foams	213
7.3.1	Foamed Articles	213
7.3.2	Blends	214
7.3.3	Starch-polyester Graft Copolymer	214
7.3.4	Foamed Gelling Hydrocolloids	215
7.4	Biodegradable Hot melt Adhesive Compositions	217
7.5	Food Applications	218
7.5.1	Chewing Gum	218
	References	219
8	Medical Applications	223
8.1	Drug Delivery	223
8.1.1	Acacia	227
8.1.2	Carrageenan	228
8.1.3	Cellulose	230

x CONTENTS

8.1.4	Chitosan	231
8.1.5	Gellan Gum	231
8.1.6	Guar Gum	231
8.1.7	Hyaluronic Acid Derivatives	232
8.1.8	Khaya Gum	233
8.1.9	Locust Bean Gum	233
8.1.10	Pectin	234
8.1.11	Xanthan Gum	234
8.1.12	Electrospinning	234
8.1.13	Drug Release from Electrospun Fibers	235
8.2	Tissue Engineering	238
8.2.1	Scaffolds for Tissue Engineering	239
8.3	Tissue Markers	240
8.4	Hydrogels	242
8.5	Microporous Materials	243
8.6	Implants	246
8.6.1	Inflammatory Problems with Implants	246
8.6.2	Eye Implants	247
8.6.3	Thermosetting Implants	248
8.6.4	Neurotoxin Implants	252
8.6.5	Water Soluble Glass Fibers	252
8.7	Shape Memory Polymers	252
8.7.1	Shape Memory Polyesters	254
8.8	Stents	255
8.8.1	Surface Erosion	256
8.8.2	Tubular Main Body	257
8.8.3	Multilayer Stents	258
8.9	Thermogelling Materials	258
8.10	Wound Dressings	259
8.11	Bioceramics	259
8.12	Conjugates	261
	References	262
9	Personal Care and Sanitary Goods	269
9.1	Breathable Biodegradable Hot Melt Composition	269
9.2	Sanitary Goods	269
9.3	Superabsorbent Materials	272
	References	273

10 Miscellaneous Applications	275
10.1 Flooring Materials	275
10.2 Abrasives and Polishing Compositions	279
10.2.1 Cleansers	279
10.2.2 Polishing Pads	280
10.3 Lubricants	282
10.4 Renewable Cards	282
10.5 Biodegradable Irrigation Pipe	283
10.6 Thermosensitive Material	284
10.7 Biodegradable scale inhibitors	286
10.7.1 Phosphorus-Containing Polymer	286
10.8 Nanocomposites	287
10.9 Molded Articles from Fruit Residues	287
10.10 Fluorescent Biodegradable Particles	287
10.11 Test Cylinder Mold for Testing Concrete	290
10.12 Flexographic Inks	290
10.13 Audio Systems	292
10.14 Automotive Uses	293
10.15 Green Hot Melt Adhesives	294
10.16 Mechanistic Studies	295
10.16.1 Olefin Isomerization	295
References	297
11 Biofuels	299
11.1 Xenobiotics	299
11.2 Biopolymers	300
11.2.1 Poly(<i>l</i> -lactide)	300
11.3 Bioethanol	302
11.3.1 Pretreatment Methods	303
11.3.2 Cellulases and Hemicellulases	305
11.3.3 Production from Starch	307
11.3.4 Production from Lignocellulose	308
11.3.5 Production from Lichenan	309
11.4 Biobutanol and Biobutanediol	310
11.5 Biodiesel	313
11.5.1 Production from Microalgae Beats	314
11.5.2 Improvement of Diesel Fuel Properties by Terpenes	314
References	317

xii CONTENTS

Index	321
Tradenames	321
Acronyms	326
Chemicals	328
General Index	336