

# TABLE OF CONTENTS

<b>1 Introduction</b>	<b>1</b>
1.1 Historical developments	1
1.2 Expectations from commercial additives	2
1.3 Definitions	4
1.4 Classification	5
<i>References</i>	6
<b>2 Generic Types</b>	<b>9</b>
2.1 Introduction	9
2.2 Characteristic properties of commercial additives	10
2.2.1 Antiblocking agents	10
2.2.2 Mold release agents	20
2.2.3 Slip agents	25
<i>References</i>	30
<b>3 Standard Methods of Control</b>	<b>33</b>
3.1 Adhesives	33
3.2 Floor coverings	34
3.3 Footwear and walkway surfaces	34
3.4 Geosynthetics	35
3.5 Leather and coated fabrics	35
3.6 Lubricants	36
3.7 Medical	37
3.8 Paints and Coatings	37
3.9 Paper	37
3.10 Plastics and rubber	38
3.11 Roads and pavement	39
3.12 Sport equipment	40
3.13 Textiles	41
<i>References</i>	41
<b>4 Transportation and Storage</b>	<b>47</b>
4.1 Transportation	47
4.2 Storage	48
<i>References</i>	49
<b>5 Mechanisms of Action</b>	<b>51</b>
5.1 Antiblocking agents	51
5.2 Slip agents	57
5.3 Release agents	60
<i>References</i>	65

<b>6 Compatibility and Performance</b>	<b>67</b>
<i>References</i>	71
<b>7 Diffusion and Migration</b>	<b>73</b>
7.1 Diffusion	73
7.2 Distribution of additive in bulk and on surface	76
7.3 How mobility affects additive selection?	78
7.4 Additive transfer to material in contact	79
7.5 Additive loss	80
<i>References</i>	82
<b>8 Interaction with Other Components of Formulation</b>	<b>83</b>
8.1 Fillers	83
8.2 Other components of formulation	85
8.3 Synergy between surface additives	86
8.4 Other properties	88
<i>References</i>	88
<b>9 Processing and Additive Performance</b>	<b>91</b>
<i>References</i>	93
<b>10 Effect on Product Properties</b>	<b>95</b>
10.1 Mechanical properties	95
10.2 Mar and abrasion	97
10.3 Shrinkage and warpage	98
10.4 Blocking force	99
10.5 Adhesion to mold and demolding	101
10.6 Coefficient of friction	105
10.7 Residues on molds	110
10.8 Residues on molded parts	111
10.9 Optical properties	111
10.10 Rheological properties	115
10.11 Electrical properties	118
10.12 Structure and orientation	118
10.13 Thermal aging	119
10.14 UV radiation	121
10.15 Effect on other properties	121
<i>References</i>	124
<b>11 Use in Specific Polymers</b>	<b>127</b>
11.1 ABS	127
11.2 Acrylics	129
11.3 Bromobutyl rubber	131
11.4 Cellulose acetate	132
11.5 Cellulose, acetate, butyrate and propionate	133
11.6 Cellulose nitrate	134
11.7 Chlorinated polyvinylchloride	135

11.8 Chlorosulfonated polyethylene	135
11.9 Copolymers	136
11.10 Cyanoacrylates	139
11.11 Ethyl cellulose	139
11.12 Ethylene-propylene-diene copolymer, EPDM	140
11.13 Ethylene-propylene rubber, EPR	142
11.14 Epoxy resin	143
11.15 Ethylene-vinyl acetate copolymer, EVA	144
11.16 Ionomers	146
11.17 Nitrile rubber	147
11.18 Polyamide	147
11.19 Polybutadiene	148
11.20 Polycarbonate	149
11.21 Polyester	151
11.22 Polyetherimide	154
11.23 Polyethylene	155
11.24 Polyimide	162
11.25 Polylactide	163
11.26 Polymethylmethacrylate	164
11.27 Polyoxymethylene	165
11.28 Poly(N-vinylcarbazole)	166
11.29 Poly(phenylene ether)	167
11.30 Polypropylene	168
11.31 Polystyrene	171
11.32 Polysulfone	173
11.33 Poly(phenylene sulfide)	173
11.34 Polyvinylacetate	174
11.35 Polyvinylalcohol	174
11.36 Polyvinylbutyral	175
11.37 Polyvinylchloride	176
11.38 Polyurethanes	177
11.39 Proteins	181
11.40 Rubber, natural	181
11.41 Silicone	182
11.42 Styrene-butadiene rubber	183
11.43 Styrene-butadiene-styrene	184
11.44 Starch	185
<i>References</i>	185
<b>12 Use in Industrial Products</b>	<b>195</b>
12.1 Adhesives and sealants	195
12.2 Aerospace	197
12.3 Agriculture	198
12.4 Automotive applications	200

12.5 Bottles	202
12.6 Ceramic materials	204
12.7 Composites	205
12.8 Coated fabrics	205
12.9 Cosmetics	207
12.10 Dental materials	207
12.11 Electronics	208
12.12 Fibers	210
12.13 Film	211
12.14 Food	221
12.15 Foams	222
12.16 Gaskets	224
12.17 Inks, varnishes, and lacquers	225
12.18 Medical devices	226
12.19 Membranes	226
12.20 Paints and coatings	227
12.21 Pharmaceutical products	228
12.22 Photographic materials	229
12.23 Pipes	231
12.24 Road construction	232
12.25 Roofing materials	232
12.26 Synthetic paper	233
12.27 Tires	233
12.28 Toys	235
12.29 Wire & cable	235
<i>References</i>	236
<b>13 Various Processing Methods</b>	<b>243</b>
13.1 Blow molding	243
13.2 Calendering	245
13.3 Coextrusion	245
13.4 Compression molding	247
13.5 Compounding (mixing)	250
13.6 Dip coating	251
13.7 Dryblending	253
13.8 Extrusion	255
13.9 Extrusion blow molding	258
13.10 Injection molding	260
13.11 Lithography	263
13.12 Printing	264
13.13 Reaction injection molding	267
13.14 Rotational molding	268
13.15 Rubber processing	269
13.16 Slip casting	271

13.17 Thermoforming	271
13.18 Transfer molding	272
<i>References</i>	272
<b>14 Specialized Analytical Methods</b>	<b>277</b>
14.1 Identification	277
14.2 Determination of concentration	278
14.3 Determination of volatility and molecular motion	280
14.4 Study of materials containing additives	281
<i>References</i>	283
<b>15 Mathematical Modelling</b>	<b>287</b>
<i>References</i>	289
<b>16 Health, Safety and Environmental Issues</b>	<b>291</b>
16.1 Antiblocking agents	291
16.1.1 Inorganic	291
16.1.2 Organic	294
16.2 Release agents	294
16.2.1 Fluorocompounds	294
16.2.2 Polydimethylsiloxane	294
16.2.3 Polymeric waxes	295
16.2.4 Other chemical compounds	295
16.3 Slip agents	296
16.3.1 Acids	296
16.3.2 Esters	296
16.3.3 Fatty acid amides	296
16.3.4 Natural wax	297
16.3.5 Salts	297
<b>17 Regulations and Data</b>	<b>299</b>
17.1 Toxic substance control	299
17.2. Carcinogenic effect	301
17.3 Workplace exposure limits	302
17.4 Food regulatory acts	304
<i>References</i>	306
<b>18 Personal Protection</b>	<b>307</b>
18.1 Clothing	307
18.2 Gloves	308
18.3 Eye protection	310
18.4 Respiratory protection	311
<i>References</i>	315
<b>Index</b>	<b>317</b>