

CONTENTS

| | Page |
|---|------|
| 1. Iron-Carbon Alloys | 1 |
| 1.1 Introduction | 1 |
| 1.2 Crystal Structures of Iron and Iron – Carbon Alloys | 1 |
| 1.3 Phase Diagram | 4 |
| 1.4 Critical Temperatures | 7 |
| 1.5 Slowly Cooled Plain Carbon Steels | 9 |
| 1.6 Solubility of Carbon and Nitrogen in Ferrite and Austenite | 13 |
| 1.7 Effects of Alloying elements | 14 |
| 1.8 Classification of Steel | 17 |
| 1.9 Effects of Small Amounts of Other Elements in Carbon Steels | 29 |
| 1.10 Cast Iron and Its Classification | 30 |
| 1.11 Effects of Small Amounts of Other Elements in Cast Irons | 40 |
| References | 41 |
| 2. Plastic Deformation | 43 |
| 2.1 Introduction | 43 |
| 2.2 Tensile Properties | 43 |
| 2.3 Yielding and Plastic Flow in Iron | 50 |
| 2.4 Flow Stress | 55 |
| 2.5 Cold Working | 61 |
| 2.6 Mechanical Twinning | 62 |
| 2.7 Deformation Texture | 70 |
| References | 73 |
| 3. Recovery, Recrystallization, and Grain Growth | 77 |
| 3.1 Introduction | 77 |
| 3.2 Release of Stored Energy | 77 |
| 3.3 Recovery | 81 |
| 3.4 Recrystallization | 87 |
| 3.5 Recrystallization Temperature | 97 |
| 3.6 Laws of Recrystallization | 99 |
| 3.7 Recrystallization Texture | 100 |
| 3.8 Grain Growth | 103 |
| References | 115 |
| 4. Nucleation in Solids | 119 |
| 4.1 Introduction | 119 |
| 4.2 Classical Homogeneous Nucleation | 120 |
| 4.3 Classical Homogeneous Nucleation Rate in Solids | 126 |
| 4.4 Heterogeneous Nucleation | 127 |
| 4.5 Mechanism of Loss of Coherency | 135 |
| 4.6 Spinodal Decomposition | 135 |
| 4.7 Precipitation Hardening | 150 |
| References | 184 |
| 5. Pearlite and Proeutectoid Phases | 189 |
| 5.1 Introduction | 189 |
| 5.2 Pearlite | 189 |
| 5.3 Interphase Precipitation | 200 |
| 5.4 Fibrous Carbides | 203 |
| 5.5 Proeutectoid Phases | 205 |

| | | |
|-------|--|-----|
| 5.6 | Ferrite Morphology | 205 |
| 5.7 | Proeutectoid Cementite | 223 |
| | References | 224 |
| 6. | Martensite | 227 |
| 6.1 | Introduction | 227 |
| 6.2 | General Characteristics of Martensitic Transformation | 228 |
| 6.3 | Typical Characteristics of Martensitic Transformation | 234 |
| 6.4 | Ferrous Martensite | 244 |
| 6.5 | Nucleation and Growth in martensitic Transformation | 256 |
| 6.6 | Thermoelastic Martensite | 261 |
| 6.7 | Strengthening Mechanisms | 271 |
| | References | 276 |
| 7. | Bainite | 281 |
| 7.1 | Introduction | 281 |
| 7.2 | Definitions of Bainite | 282 |
| 7.3 | Overall Mechanism | 297 |
| 7.4 | Bainitic Steels | 299 |
| | References | 306 |
| 8. | Austenite | 309 |
| 8.1 | Austenite Formation | 309 |
| 8.2 | Austenite Grain Size | 315 |
| 8.3 | Retained Austenite | 323 |
| 8.4 | Austenitic Stainless Steel | 327 |
| 8.5 | Duplex Stainless Steel | 369 |
| | References | 374 |
| 9. | Isothermal and Continuous Cooling Transformation Diagrams | 379 |
| 9.1 | Introduction | 379 |
| 9.2 | Isothermal Transformation Diagrams | 379 |
| 9.3 | Continuous Cooling Transformation Diagrams | 386 |
| 9.4 | Conclusion | 400 |
| | References | 400 |
| 10. | Basic Heat Treatment | 403 |
| 10.1 | Introduction | 403 |
| 10.2 | Importance, Selection, and Classification of Heat Treatment | 404 |
| 10.3 | Annealing and Normalizing of Steels | 406 |
| 10.4 | Structure – Property relationships of Ferrite-Pearlite Steel | 414 |
| 10.5 | Annealing and Normalizing of Cast irons | 418 |
| 10.6 | Engineering Properties and Applications of Cast Irons | 426 |
| 10.7 | Structure – Property Relations in Gray Iron | 437 |
| | References | 439 |
| 11. | Hardening and Hardenability | 441 |
| 11.1 | Introduction | 441 |
| 11.2 | Quenching | 441 |
| 11.3 | Quench-Hardening of Steel | 466 |
| 11.4 | Quench-Hardening of Iron Castings | 468 |
| 11.5 | Intense Quenching of Steel | 468 |
| 11.6 | Martempering of Steel | 472 |
| 11.7 | Martempering of Cast Iron | 474 |
| 11.8 | Austempering of Steel | 474 |
| 11.9 | Austempering of Ductile Iron | 479 |
| 11.10 | Effect of Carbon on Hardness in Hardened Steel | 484 |
| 11.11 | Hardenability | 485 |
| 11.12 | H-Steels | 511 |
| | References | 520 |

| | | |
|-------|--|-----|
| 12. | Tempering | 523 |
| 12.1 | Introduction | 523 |
| 12.2 | structural Changes on Tempering | 523 |
| 12.3 | Mechanical Property Changes on Tempering | 539 |
| 12.4 | Effects of Alloying Elements on tempering | 541 |
| 12.5 | Secondary Hardening | 543 |
| 12.6 | Secondary Hardening Steels | 544 |
| 12.7 | Nucleation and Growth of Alloy Carbides | 555 |
| 12.8 | Effect of Time and Temperature on Tempering (or Tempering Parameter) | 556 |
| 12.9 | Methods of Tempering | 561 |
| 12.10 | Strengthening Mechanisms of Tempered martensite | 564 |
| 12.11 | Embrittlement Phenomena | 567 |
| 12.12 | Maraging Steels | 596 |
| | References | 603 |
| 13. | Thermomechanical Treatment | 609 |
| 13.1 | Introduction | 609 |
| 13.2 | Ferrous TMT | 610 |
| 13.3 | Treatment of TRIP Steels | 627 |
| 13.4 | Treatment of Dual-Phase Steels | 628 |
| 13.5 | Nonferrous TMT | 634 |
| 13.6 | Superplastic Forming (SPF) | 649 |
| | References | 664 |
| 14. | Surface Hardening Treatments | 671 |
| 14.1 | Introduction | 671 |
| 14.2 | Thermal Surface Hardening | 673 |
| 14.3 | Thermochemical Surface Hardening Treatments | 693 |
| 14.4 | Super Carburizing | 741 |
| 14.5 | Boriding (or Boronizing) | 744 |
| 14.6 | The Toyota Diffusion (TD) Process | 744 |
| | References | 745 |
| 15. | Defects in Heat-Treated Parts | 749 |
| 15.1 | Introduction | 749 |
| 15.2 | Overheating and Burning of low-Alloy Steels | 749 |
| 15.3 | Residual Stresses | 757 |
| 15.4 | Quench Cracking | 771 |
| 15.5 | Distortion in Heat Treatment | 775 |
| 15.6 | Importance of Design | 788 |
| | References | 789 |
| | Appendixes | 793 |
| | Index | 799 |