

CONTENTS

	Page
Authors' preface	9
1. History and general properties	11
1.1 Early known metals	11
1.2 Earliest known lead	11
1.3 Association with silver	12
1.4 Early practical uses	12
1.5 General properties	13
1.6 Chemical properties and corrosion	16
1.7 Mechanical properties	19
2. Occurrence and ore treatment	22
2.1 Lead minerals	22
2.2 Principle sources of lead	23
2.3 Ore concentration	23
2.4 Flotation	27
2.5 Roasting and sintering of lead sulphide	27
2.6 Early means of roasting	28
2.7 Sintering : down draught	29
2.8 Sintering : up draught	30
3. Extraction of lead by smelting	32
3.1 Furnace design and construction	32
3.2 Chemistry of the lead blast furnace	34
3.3 Lead blast furnace slag composition	37
3.4 Lead blast furnace bullion composition	38
3.5 Oxygen enrichment in lead blast furnaces	39
4. Direct production of lead	40
4.1 The success of the process	40
4.2 Suspension/flash processes	43
4.3 Submerged combustion processes	46
4.4 Roast reaction processes	46
4.5 Electro-winning	47
5. Refining of lead	48
5.1 Copper drossing process	48
5.2 Sulphur drossing	49
5.3 Continuous copper drossing	49
5.4 Continuous sulphur drossing	50
5.5 Softening	52
5.6 Removal of bismuth from lead for debismuthizing	52
5.7 Kroll – Betterton process	53
5.8 Desilverizing	54
5.9 The Parkes desilverizing process	55
5.10 Continuous desilverizing	56
5.11 Dexincing	56
5.12 Vacuum Dezincing	58
5.13 Electrolytic refining	60
5.14 Electrolytes	60
5.15 Electrolysis cycle	60
5.16 Analysis of anodes and residual slime	61

6.	Secondary refining	64
6.1	Sources of material	64
6.2	Pretreatment of battery scrap	65
6.3	Smelting	65
6.4	Refining	67
6.5	Recent trends	68
7.	Lead alloys	71
7.1	Equilibrium diagrams and properties	71
7.2	Lead – aluminium	72
7.3	Lead – antimony	73
7.4	Lead – arsenic	75
7.5	Lead – barium	75
7.6	Lead – bismuth	76
7.7	Lead – caldmium	77
7.8	Lead – calcium	78
7.9	Lead – copper	79
7.10	Lead – indium	80
7.11	Lead – lithium	81
7.12	Lead – magnesium	82
7.13	Lead – silver	83
7.14	Lead – tin	84
7.15	Lead – tellurium	85
7.16	Lead – zinc	86
8.	Working, casting, and fabrication of lead and its alloys	88
8.1	Rolling	88
8.2	Extrusion	88
8.3	Casting	93
8.4	Welding	96
8.5	Soldering	98
9.	Lead consumption and uses	100
9.1	Annual consumption and growth rates	100
9.2	Major consumers	102
9.3	Consumption by uses	102
9.4	Storage batteries	105
9.5	Cable sheathing	109
9.6	Sheet and pipe	112
9.7	Lead in petrol	117
9.8	Pigments and chemicals	119
9.9	Alloys	121
10.	Corrosion resistance of lead	128
10.1	Corrosion resistance in various environments	129
10.2	Bonding of lead to supports	134
10.3	Electroplating of lead	138
11.	Health aspects	141
11.1	Control of lead in the workplace	141
11.2	Lead compounds in paint	145
11.3	Lead in air	146
11.4	Lead in food	150
11.5	Lead in water	151
	Appendix	
A1	SI units uses in the industrial metals series	154
A2	Common conversion factors	156
	Index	158