## CONTENTS

1. 2.	Introduction Specimen Mounting	1 4
	Appendix A: Method of preparing a mount of conducting plastic with normal plastic	4
	At the working face	20
	Appendix B: Method of manufacturing a mould for epoxy resins from a polyvinyl Chloride dipping compound	20
	Appendix C: Method of manufacturing a mould for epoxy resins from a cold-cure Silicone rubber	21
3.	Machining and Abrasion: Principles	23
4.	Machining and Abrasion: Practice	65
	Appendix A: An abrasive lap for fine abrasion	82
	Appendix B: Diamond-plastic laps for abrading hard materials	83
5.	Mechanical Polishing: Principles	86
6.	Mechanical Polishing: Practice	112
	Appendix A: Livigation of alumina polishing abrasive	151
	Appendix B: Method of preparing a diamond-impregnated paste for metallographic	
	Polishing	152
	Appendix C: Method of preparing a water-miscible vehicle for use with diamond Abrasives	153
	Appendix D: Factors controlling the resonance of an electromagnetic vibratory	
	Polisher	153
7.	Practical Preparation Procedures	157
	Appendix A: Notes on the preparation of specimens of common metals and alloys	188
	Appendix B: Electroplating methods for edge protection	194
	Appendix C: Brashear process for silvering prior to electroplating	195
8.	Comparison of Mechanical and Electrolytic Methods of Polishing	198
	Glossary of Terms	218
	Index	221

Page