

Contents

<i>Preface</i>	iii
Introduction	1
1 Cost Estimating	23
2 Product Manufacturability	51
3 Preproduction Planning	79
4 Work Measurement and Standards	107
5 Capital Equipment and Facilities	141
6 Special Processes	179
7 Tooling	207
8 Methods and Detailed Work Planning	241
9 Mechanization and Automatic Assembly	277
10 Manufacturing Engineering Systems	313
11 Manufacturing Research and Development	337
Appendix A: Mathematics and Theory of Learning Curves	351
Appendix B: Manufacturing Engineering Terminology	371
Appendix C: Manufacturing Engineering Data Tables	385
<i>Index</i>	401