## 676.32 COR

## CONTENTS

1. Glueability at the corrugator	1
2. Analysis of the glue lines in corrugated board	9
3. Bonding on the corrugator : the energy aspects	23
4. Bond setting in the corrugating operation	31
The single facer	
5. Physical aspects of single – facer operation	37
6. Gluing corrugating medium and linerboard together on the corrugator	47
7. Development of green – bond strength in the singlefacer	55
8. The effect of box plant operations on corrugated board edge crush test	63
9. Bonding on the corrugator : the myth of penetration – brittle bonds	89
The double backer	
10. Process technology – the doubleface bond	95
11. Double – backer bonding technology	119
12. Tappi vision statement	125