

CONTENTS

I. Introduction to textile testing and quality control	1
II. Accuracy of measurement	17
III. Presentation of data	27
IV. Analysis of data	39
V. Statistical quality control charts	59
VI. Analysis by defects	79
VII. Sample size	99
VIII. Difference between averages	109
IX. Correlation	129
X. Humidity and moisture	141
XI. Cotton staple length and grade	155
XII. Cotton fiber length analysis	171
XIII. Fiber strength	187
XIV. Fiber fineness and maturity	205
XV. Non – lint content and Nep potential	239
XVI. Other fiber tests and methods	249
XVII. Staple synthetic fiber tests	255
XVIII. Control in opening and picking	269
XIX. Control in the card room	287
XX. Yarn numbering	317
XXI. Yarn strength	347
XXII. Analysis of strength measurements	389
XXIII. Analysis of stress – strain curves	401
XXIV. Yarn grade and appearance	413
XXV. Twist testing	425
XXVI. Additional tests for fibers and yarns	443
XXVII. Approach to evenness measurements	451
XXVIII. Evenness testers	459
XXIX. Evaluation and interpretation of evenness measurements	473
XXX Control in winding , warping , and slashing	507
XXXI. Woven fabric testing, general	513
XXXII. fabric strength	535
XXXIII. Fabric grading and quality control	557
Appendix I	573
Appendix II	581
Appendix III.	594

Appendix IV	597
Appendix V	601
Index	609