## TABLE OF CONTENTS

			Page
1.	INTRODUCTION		
2.	<ul> <li>What is natural rubber?</li> <li>Synthetic vis-à-vis natural rubber</li> <li>Value of rubber to man</li> <li>Short Survey of economic position of natural rubber in world</li> </ul>	markets	1 1 2 2
2.	HISTORY		
	<ul> <li>Discovery in South America; early French work</li> <li>Discovery of vulcanization</li> <li>Establishment of plantations</li> <li>Developments in the twentieth century</li> </ul>		9 9 9 10
3.	CCMPOSITION AND STRUCTURE OF RUBBER AND LATEX	* * *	
	<ul> <li>Composition of raw rubber and structure of the hydrocarbon</li> <li>Non-rubber components of raw rubber (9)</li> <li>Composition of latex (9)</li> <li>Yellow pigment, W globules and lutoids (10;29)</li> <li>Preservation</li> <li>Sanitation</li> <li>Transportation (30)</li> </ul>		12 14 14 15 20 21 22
4.	MANUFACTURE OF SHEET RUBBER		
	<ul> <li>Introduction</li> <li>Latex handling; straining of latex, bulking of latex</li> <li>Coagulating tanks</li> <li>Directions for standardizing latex</li> <li>Converting factors</li> <li>Coagulation</li> <li>Handling of coagulum and cleaning of coagulating tanks</li> <li>Milling of sheet rubber — sheeting batteries</li> <li>Layout of sheeting factories</li> <li>Smoking and smokehouses</li> <li>Operation of tunnel-type smokehouses</li> <li>Smokehouse fires</li> <li>Firewood for smokehouses</li> <li>Woods drying tunnel</li> <li>Type descriptions for RSS rubber grades</li> <li>Baling and packing</li> </ul>		24 24 25 25 27 28 29 31 34 43 45 45 46 47
	<ul> <li>Inspection of sheet rubber</li> <li>Packing specifications for RSS</li> </ul>		47
	<ul> <li>Various types of baling presses</li> </ul>		. 48
5.	MANUFACTURE OF AIR DRIED SHEET  Introduction Method of manufacture Coagulation Sheeting, drying and packing Defects of air dried sheet Colour; mould Dirt and foreign matter Cost of production		50 · 50 50 51 51 51 52 52

	Page
<ul> <li>MANUFACTURE OF CREPE RUBBER</li> <li>Introduction</li> <li>Preservation</li> <li>Coagulation</li> <li>Crepeing batteries</li> <li>Installation and maintenance</li> <li>Safety precautions</li> <li>Crepeing mills</li> <li>Fractional coagulation</li> <li>Lower grade crepes</li> <li>Drying of crepe.</li> <li>Type descriptions for crepe rubber grades</li> <li>Packing specifications</li> <li>International rubber samples</li> </ul>	53 53 53 54 57 57 58 59 59 61 62 62
<ul> <li>MANUFACTURE OF LATEX CONCENTRATE</li> <li>Introduction</li> <li>Field preservation</li> <li>Layout of a centrifuge factory</li> <li>Reception at factory and flowline</li> <li>Concentration by centrifuging</li> <li>Setting and operation of machines</li> <li>Sludge formation and removal</li> <li>Driving power</li> <li>Upkeep of machines</li> <li>Ammoniation</li> <li>Preaervative systems</li> <li>Storage</li> <li>Testing labotatory</li> <li>Quality standards</li> <li>Sampling and methods of testing for latex contracts</li> </ul>	63 65 65 66 66 69 70 71 72 72 72 72 73 73 73
<ul> <li>PROCESSING OF SKM LATEX AND SKIM RUBBER</li> <li>Introduction</li> <li>Precautions</li> <li>Processing</li> <li>The trypsin process</li> <li>The Firestone process</li> </ul>	77 77 78 78 79
<ul> <li>MANUFACTURE OF BLOCK RUBBERS</li> <li>Introduction</li> <li>Advantages of new forms of rubber</li> <li>Technical specifications</li> <li>Production of block rubbers</li> <li>Selection of processing methods</li> <li>The Heveacrumb process</li> <li>Dynat rubber</li> <li>The Decan process</li> <li>The Grana process</li> <li>The Decan remill process</li> <li>Extrusion drying</li> <li>Assisted Biological Process</li> </ul>	83 83 83 90 91 91 96 100 100 101 104

	a a	Page
10.	SPECIALITY RUBBERS	
	- Viscosity-stabilized rubbers - Superior processing rubber - lyre rubber	107 108 110
11.	TEXTING OF BLOCK RUBBERS	3
	- Testing station - Sampling and Testing Methods	111 111
12.	SHIPMENT OF BLOCK RUBBER	123
		ř

. .