

CONTENTS

Foreword	5
Beginning Design	
1. Problem solving	8
2. Basic Design in Jewelry	17
Fitting	
3. Vices	23
4. Files and Filing	24
5. Cutting-Daws and Sawing	28
6. Cutting-Chisels and Chiselling, Scrapers and Scraping	30
7. Setting Out	30
8. Drills and Drills, Reaming	36
9. Rivets and riveting	41
10. Screws and Screwcutting by Hand	44
Lathework	
11. Parts of a Lathe and Processes	52
12. Screwcutting in the Lathe	72
Sheet Metalwork	
13. Tools and processes	79
14. Soft Soldering	83
Beaten metalwork	
15. Hollowing, Seaming and Raising	88
16. Silver Soldering;Polishing	95
Brazing	
17. Brazing	98
Forging	
18. Tools and processes	100
19. Toolmaking and Heat Treatment, Welding	110
20. Decorative Smithing	114
Casting	
21. Casting	117
Design	
22. Problems and Assignments	127
23. Design and Materials –structures and Strengths	134
Materials	
24. The Common Metals and AlloysIron and Steel	140
25. The Common Non-ferrous Metals and Alloys	148

26. The Properties of Metals	150
History	
27. the Story of Iron and Steel	151
28. Men of Iron	155
29. A History of mechanical Engineering	157
30. Agricultural Machinery	166
31. Art Through Metalwork	172
Index	191