

Table of Contents

Paragraph	Page
1. SCOPE	1
2. DEFINITIONS AND TERMINOLOGY	1
3. PERCENT NONCONFORMING AND NONCONFORMITIES PER HUNDRED UNITS	2
4. ACCEPTANCE QUALITY LIMIT (AQL)	2
5. SUBMISSION OF PRODUCT	3
6. ACCEPTANCE AND NON-ACCEPTANCE	3
7. DRAWING OF SAMPLES	4
8. NORMAL, TIGHTENED, AND REDUCED INSPECTION	4
9. SAMPLING PLANS	5
10. DETERMINATION OF ACCEPTABILITY	6
11. SUPPLEMENTARY INFORMATION	6

Tables

Table I	Sample Size Code Letters	10
Table II-A	Single Sampling Plans for Normal Inspection (Master Table)	11
Table II-B	Single Sampling Plans for Tightened Inspection (Master Table)	12
Table II-C	Single Sampling Plans for Reduced Inspection (Master Table)	13
Table III-A	Doubling Sampling Plans for Normal Inspection (Master Table)	14
Table III-B	Doubling Sampling Plans for Tightened Inspection (Master Table)	15
Table III-C	Doubling Sampling Plans for Reduced Inspection (Master Table)	16
Table IV-A	Multiple Sampling Plans for Normal Inspection (Master Table)	17
Table IV-B	Multiple Sampling Plans for Tightened Inspection (Master Table)	19
Table IV-C	Multiple Sampling Plans for Reduced Inspection (Master Table)	21
Table V-A	Factors for Determining Approximate Values for Average Outgoing Quality Limits for Normal Inspection (Single Sampling)	23
Table V-B	Factors for Determining Approximate Values for Average Outgoing Quality Limits for Tightened Inspection (Single Sampling)	24
Table VI-A	Limiting Quality (in percent nonconforming) for Which $P_a = 10$ Percent (for Normal Inspection, Single Sampling)	25
Table VI-B	Limiting Quality (in nonconformities per hundred units) for Which $P_a = 10$ Percent (for Normal Inspection, Single Sampling)	26
Table VII-A	Limiting Quality (in percent nonconforming) for Which $P_a = 5$ Percent (for Normal Inspection, Single Sampling)	27
Table VII-B	Limiting Quality (in nonconformities per hundred units) for Which $P_a = 5$ Percent (for Normal Inspection, Single Sampling)	28
Table VIII	Limit Numbers for Reduced Inspection	29
Table IX	Average Sample Size Curves for Double and Multiple Sampling Plans (normal and tightened inspection)	30
Table X-A	Sample Size Code Letter A—Individual Plans	31
Table X-B	Sample Size Code Letter B—Individual Plans	33
Table X-C	Sample Size Code Letter C—Individual Plans	35

Table X-D	Sample Size Code Letter D—Individual Plans	37
Table X-E	Sample Size Code Letter E—Individual Plans	39
Table X-F	Sample Size Code Letter F—Individual Plans	41
Table X-G	Sample Size Code Letter G—Individual Plans	43
Table X-H	Sample Size Code Letter H—Individual Plans	45
Table X-J	Sample Size Code Letter J—Individual Plans	47
Table X-K	Sample Size Code Letter K—Individual Plans	49
Table X-L	Sample Size Code Letter L—Individual Plans	51
Table X-M	Sample Size Code Letter M—Individual Plans	53
Table X-N	Sample Size Code Letter N—Individual Plans	55
Table X-P	Sample Size Code Letter P—Individual Plans	57
Table X-Q	Sample Size Code Letter Q—Individual Plans	59
Table X-R	Sample Size Code Letter R—Individual Plans	61
Table X-S	Sample Size Code Letter S—Individual Plans	63
Table XI	Average Outgoing Quality Limit Factors for ANSI/ASQ-Z1.4 Scheme Performance (Single Sampling)	64
Table XII	Limiting Quality for ANSI/ASQ-Z1.4 Scheme Performance for Which $P_a = 10$ Percent (Single Sampling)	65
Table XIII	Limiting Quality for ANSI/ASQ-Z1.4 Scheme Performance for Which $P_a = 5$ Percent (Single Sampling)	66
Table XIV	Average Sample Size Tables for ANSI/ASQ-Z1.4 Scheme Performance (Single Sampling)	67
Table XV-A	Sample Size Code Letter A—Scheme Performance	71
Table XV-B	Sample Size Code Letter B—Scheme Performance	72
Table XV-C	Sample Size Code Letter C—Scheme Performance	73
Table XV-D	Sample Size Code Letter D—Scheme Performance	74
Table XV-E	Sample Size Code Letter E—Scheme Performance	75
Table XV-F	Sample Size Code Letter F—Scheme Performance	76
Table XV-G	Sample Size Code Letter G—Scheme Performance	77
Table XV-H	Sample Size Code Letter H—Scheme Performance	78
Table XV-J	Sample Size Code Letter J—Scheme Performance	79
Table XV-K	Sample Size Code Letter K—Scheme Performance	80
Table XV-L	Sample Size Code Letter L—Scheme Performance	81
Table XV-M	Sample Size Code Letter M—Scheme Performance	82
Table XV-N	Sample Size Code Letter N—Scheme Performance	83
Table XV-P	Sample Size Code Letter P—Scheme Performance	84
Table XV-Q	Sample Size Code Letter Q—Scheme Performance	85
Table XV-R	Sample Size Code Letter R—Scheme Performance	86
INDEX OF TERMS WITH SPECIAL MEANINGS		87