

# INDEX

- A-scan, 470, 499, 500  
 Abrasion-resistance thermocouples, 418  
 Absolute bearing vibrations, 529, 541  
 Absolute shaft vibrations, 541  
 Absorptivity, 421  
 Absorbed dose, 326, 327  
 Accelerators, 303, 309, 323, 324, 337, 345, 359, 387, 397  
 Acceleration, 555, 556  
 Accelerometers, 544  
 Accordion machine vision, 607  
 Accumulated dose, 332  
 Accumulation testing method, 194  
 Acoustic filters, 555  
 Acoustic focusing, 485  
 Acoustic impedance, 477–479  
 Acoustic pressure vs. target distance, 461, 462  
 AE burst, 18–20, 25, 34  
 AE Coupler, 36–38  
 AE parameters, 18, 19  
 AE process chain, 17  
 AE measurement chain, 20  
 AE preamplifier, 23  
 AE sensor features, 36  
 AE sensors, 21, 35, 36, 39  
 AE theory, 39  
 Adhesive bonding, 54, 323  
 Adoptive reference subtraction, 391  
 Advanced mercury analyzer, 448–450  
 Advanced pan-tilt zoom camera system, 616–623  
 Afocal variation system (AVS), 601  
 Agreement states, 338  
 Air/gas propagation transducers, 460–463  
 Airport security, 9  
 Alignment, 114, 170, 390, 444, 524, 530, 555  
 Alignment and balance, 530  
 Alkali metals and water reactions, 408  
 Alloy analyzer, 10, 577  
 Alloy sorting, 450–456  
 Alpha particles, 313, 343–346  
 Alternating current field measurement, (ACFM), 124–130, 658  
 Aluminum corrosion, 321, 323  
 Ambient radiance, 423, 424

- Amdata automatic pipe scanner (AMAPS), 507, 508  
 American Society for Testing and Materials (ASTM), 51–53, 56, 106, 238, 246, 268, 269,  
 Amplitude-distance blocks, 515, 516  
 Analyzer Plus Model 1700, 567–569  
 Angio-genesis therapy, AGT, 6  
 Angular resolving power, 428  
 Angulation, 495, 590  
 Annual limit on intake (ALI), 326  
 Anthrax spores, 466  
 Antialiasing filters, 574  
 Ariane 5 launch vehicle, 166  
 ARAMIS optical system, 168–170, 172  
 Arterial research, 434  
 Artificial intelligence (AI), 390  
 Artificial standards, 239, 514, 515, 577  
 As low as reasonably achievable (ALARA), 326  
 Attenuated total reflection (ATR), 446  
 Attenuation domain transducers, 458  
 Attenuation losses, 482, 518  
 Autoclave ink, 413  
 Autofocus principle, 142  
 Automated comparison bridge, 596  
 Automatic defect recognition (ADR), 387–393  
 Automatic film processing, 375  
 Automatic marking, 513  
 Automotive applications, 181, 434, 587  
 Autoranging sensor, 574  
 Aviation analysis functions, 572, 573  
  
 B-scan, 500, 629  
 Backscatter radiation, 316  
 Bandwidth (BW), 11, 42, 46, 361, 362, 413, 442, 458, 461, 468, 485, 487, 550, 553, 619  
 Bandwidth center frequency (BCF), 458  
 Basic modes of heat transfer, 407  
 Beacon signature (BCS), 553  
 Bearing condition (Bearcon), 548, 549  
 Bearing vibration/noise, 548, 549  
 Beat frequency, 530, 532  
 Beam collimation, 314, 315  
 Beam divergence, 311, 481, 482, 489, 518  
 Beam purity indicator, 316  
 Becquerel, Henry, 338  
 Beta particles, 345, 346, 354  
 Betatrons, 345  
 Bimetal dial thermometers, 416  
 Biological damage, 134, 349  
 Biological effects (of radiation), 348–351  
 Bioterrorism, 466  
 Blackbody, 421, 427, 428, 439, 653  
 Bluetooth technology, 1  
 Blower and fans, 550  
 Boiling water reactor (BWR), 507  
 Bolting, 577  
 Bone density, 400  
 Bottom-blown furnaces, 409  
 Borescopes, 578–584  
 Break squeal analysis, 565  
 Breeder reactor, 340, 582  
 Broad-band optical pyrometers, 424–426  
 Bubble leak testing, 183, 199–202, 657  
 Building vibration, 524  
 Bulk polymerization, 409  
 Bunsen-Roscoe reciprocity law, 368  
 Butterfly plot, 127  
  
 C-scan, 122, 458, 502, 513  
 Cable reels, 623, 625  
 Calculated dose rate, 333  
 Calibrated leaks, 198  
 Camera control unit, 619, 620  
 Camera pan and tilt features, 617, 618  
 Carbon composite/s, 53  
 CFRP, carbon fiber reinforced plastic, 164, 165  
 Castings, 226, 239, 263, 289, 338, 356, 387, 393, 576, 577, 652  
 Casting defects, 398  
 Celsius temperature, 410  
 Cepstrum analysis, 557, 558  
 Characteristic curve, 315, 366–368  
 CCD camera, 132, 141, 152, 154, 160, 161, 163, 165, 168, 170, 172, 322, 387, 585  
 CCD detector, 131, 146, 149, 566, 614, 629, 633, 634  
 Cineradiographic work, 361  
 Climate controlled chambers, 521, 555  
 Closed circuit TV (CCTV), 580, 581, 583, 585

- Clustering, 27, 29, 30  
Coercive force, 91, 92, 249, 278, 279  
Cold neutrons, 316  
Cold-vapor atomic absorption spectroscopy (CVAAS), 450  
Collection phase, 450  
Color change crayons, 413  
Color change paints, 412  
Color change thermometry, 411–415  
Color contrast, 224, 227, 232, 237–239, 264, 412  
Comb liftering, 557  
Compliance, 525, 528, 575  
Composite material, 39, 53, 138, 161, 162, 164, 165, 483  
Compressed fiber, 3, 460  
Compton effect., 346  
Constant color intensity control (CCIC), 598  
Crawler and camera options, 624, 625  
Crime scene investigations (CSI), 595–599  
CT scanners, 383  
CT system components, 384–387  
Comparison microscopes, 593–600  
Computer interface dosimeter (CID), 352, 353  
Condensation polymerization, 409  
Conduction, 407, 408, 427, 429, 482  
Confocal measurement, 144  
Confocal microscopy, 145–147  
Confocal point sensor, 142  
Conoscopic holography, 143  
Constructive interference, 532  
Contact probe, 131, 180–182, 491, 550  
Contact testing, 473, 478, 485, 489, 494, 499, 512  
Contamination, 179, 187, 188, 196, 228, 238, 290, 293, 328, 329, 331, 350, 375, 458, 466  
Continuously focusable microscope, 600  
Contoured focusing, 487  
Contoured shoes, 504, 505  
Contraflow, 187–188, 196  
Control rods, 340, 583  
Convection, 407, 408, 427, 429, 434  
Conventional flow, 188, 189  
Conventional ultrasound, 471–488  
Cooled mid-wave IR detection, 434  
Corrosion, 10, 24, 33, 41, 42, 52, 108, 110, 121, 128, 130, 147, 152, 224, 228, 317, 321–324, 430, 451, 472, 506, 521, 529, 547, 550, 576–578, 584, 590, 622  
Counts per minute (CPM), 328, 355  
Coupling agents, 21, 56, 459, 474, 494, 498, 499  
Crack propagation, 38, 41  
Crystal mosaic, 488  
Crayons, 410, 411, 413  
Curie, Marie and Pierre, 338  
Custom periscope, 582  
Cylindrical focusing, 487  
D-scan, 629  
Damping factor, 532  
Damping ratio ( $z$ ), 532  
Data acquisition with a network (DAWN), 562  
Data analyzer, 521  
Decomposition phase, 450  
Defect identification, 391  
Deformation, 15, 16, 32, 35, 38, 120, 121, 137, 141, 154–156, 158, 159, 161–163, 168, 170–172, 175, 177, 526, 527, 550, 562–564, 566  
Degradation of hybrid rocket motor insulation, 465  
Degrees of freedom (DOF), 464, 524  
Destructive interference, 532  
Detection phase, 450  
Detecting speeds, 574  
Diffraction, dispersion and attenuation, 481, 482  
Digital speckle pattern interferometry (DSPI), 155  
Digital technology, 1, 406  
Digital video recording, 622  
Digitome X-ray imaging, 393–396  
Discrete Fourier transform (DFT), 556  
Displacement measurements, 541, 555, 556  
Displacement sensors, 545–547  
Distance amplitude correction (DAC), 510  
DLATGS Pyroelectric detector, 447  
Dose rates, 309, 310, 327, 331, 332, 333, 335, 341, 342, 345, 350, 354, 356  
Double pulsed ruby laser system, 563–565

- Dry developer, 226, 228, 238  
 Dry pumps, 196  
 Dye penetrant, 172, 183, 222, 223, 227–230, 232, 236, 238, 578  
 Dye penetrant leak testing, 183  
 Dynamic absorber, 534–536  
 Dynamic behavior analysis, 541  
 Dynamic Tritop system, 177  
  
 Econoscope, 585, 586  
 Eddy current/s, 2, 3, 65–73, 79–82, 88–90, 96–108, 110, 111, 114, 121–123, 125, 150, 232, 507, 546, 547, 575, 576, 625, 643, 657  
 Edge detection, 391  
 Elastic energy, 16, 17  
 Electric discharged machined (EDM), 501  
 Electromagnetic radiation, 133, 343  
 Electromagnetic spectrum, 132, 134, 233, 234, 345, 421  
 Electron capture detection, 397  
 Emissivity, 421–429, 433, 436, 438, 440  
 Endothermic reaction, 408, 409  
 Engine fan balancing, 569  
 Engine vibration analysis, 565  
 Enhanced external counterpulsation, EECp, 6  
 Environmental factors, 328, 329, 426, 434, 440, 510, 525, 555, 569, 578, 624, 653, 657  
 Epithermal neutrons, 303, 312, 317, 321  
 Equivalent penetrameter sensitivity (EPS), 374  
 Error potential in radiant measurements, 429  
 ESPI interferometry, 135, 136, 154, 155, 157–159, 168, 169, 171, 172, 562–565  
 Examination of damage to vessel diffuser plates, 622, 623  
 Exothermic reaction, 375, 408, 409  
 Explosive devices, 9, 321, 650  
 Exposure factor, 362  
 Exposure time, 136, 172, 308, 310–314, 327, 332, 356, 360–370, 381, 396, 466  
 Extreme vibration attenuation (EVA) pad, 533, 534  
 Extrusions, 576, 578  
  
 Failure analysis, 170, 529, 543  
 Fan trim balancing, 572  
 Fast Fourier transform (FFT), 48, 544, 548, 550, 553, 556, 557, 560, 574  
 Fatigue cracks, 42, 128, 229, 253, 256, 263, 288, 500, 501, 548  
 Fault recognition, 541  
 Feature extraction, 25, 43, 44, 48  
 Fiberscopes and Videoscopes, 584–587  
 Fiberglass reinforced plastic (FRP), 165  
 Field of view (FOV), 171, 428, 433, 436, 438, 440  
 Film badge, 310, 326, 327, 330, 352–354  
 Film graininess, 316, 371  
 Film thickness on a silicon wafer, 448  
 Finite element method (FEM), 158, 168, 170, 269  
 Fission fragments, 345, 346  
 Fission reactor, 340  
 Flash radiography, 360  
 Flat panel digital imaging, 378–381  
 Flaw detection, 3, 39, 76, 79, 82, 84, 94, 111, 122, 123, 459, 471–473, 502, 512  
 Flaw image contrast, 371  
 Flaw transducers, 509, 510  
 Flexible fiberscopes, 576, 584–589  
 Fluorescent penetrant, 152, 153 223–225, 227, 229, 233, 236–239, 242, 245  
 Fluorescent penetrant inspection, laser-scanned (LSPI), 152, 153  
 Fluoresin film coatings, 447, 448  
 Fluoroscopy, 377, 378  
 Focal distance (FD), 487, 488  
 Focal plane array (FPA), 435, 436, 438, 440  
 Forensic comparison, 596, 599, 610  
 Forgings, 289, 519, 576, 578  
 Forming limit curve (FLC), 143  
 Fourier-transform infrared spectrometer, 444–448  
 Fraunhofer zone, 482  
 Frequency analysis, 541  
 Frequency considerations, 512  
 Frequency domain transducers, 458  
 Frequency response, 529  
 Frequency response function (FRF), 526, 599  
 Fresnel and Fraunhofer fields, 482, 483  
 Fresnel zone, 482, 487

- Fringe line/s, 140
- Frisker stations, 329
- Fuel rods, 340
- Fuji Dynamix computed radiography, 379–381
- Full field view, 132, 159
- Full width half maximum (FWHM), 630
- Fundamental resonant frequency, 475, 498
- Fundamentals of radiation safety, 338
- Gamma density measurement, 402, 404
- Gas matrix piezo (GMP) transducers, 461
- Gamma level gauging, 402, 403–405
- General Atomics, 308
- Generation of ultrasonic waves, 483, 484
- G-M survey meter, 327–329
- Geometric unsharpness, 314, 324, 363, 364, 371
- Geometric and mathematical TOFD model, 627, 628
- GLARE, fiberglass and aluminum, 165
- Glare, 171, 227, 377
- Golden image technique, 390
- Graininess, 314, 316, 371
- Gray (Gy) Si unit of absorbed dose, 326
- Graybody, 422, 428
- Greenberg, E. H., 451
- Ground individual field of view (GIFOV), 428
- H and D curve, 367
- Half-life, 304, 342
- Half-value layer, 335, 348, 360
- Halogen diode, 209, 210–213, 657
- Hall effect, 67, 83–87, 92, 95, 275, 276
- Hall coefficient, 85
- Hand-held controller, 620–622
- Headphones, 180–182
- Heat filters, 377
- Heat flow, 407, 408, 653
- Heat reactive ink, 415
- Heat transfer, 210, 407, 408, 653
- Helicopter main rotor vibration measurements, 570
- Helium mass spectrometer leak testing, 184
- High-end engine vibration analysis, 572
- High-intensity illuminators, 376
- High macroscopic cross section, 303
- High-speed, high-resolution spectral data, 629
- High-speed IR line camera, 442–444
- High-speed temperature measurement of tires, 442–444
- Holographic image, 136, 137, 141
- Holographic interference, 138
- Holographic sensor, 142
- Holography, 132, 136, 137, 140, 141, 143, 644, 645, 658
- Homeland security, 637
- Horizontal ATR operation, 446, 447
- Hydrogenous material, 303, 317, 321, 323
- Hysteresis curve, 90, 277, 278
- Identification of materials (IM), 305, 316, 448, 450–456
- Identification of nuclear fuel bundle serial numbers, 622, 623
- Illumination manager, 598
- Image domain transducers, 458
- Image freeze and storage, 622
- Image quality indicators (IQI), 315, 372, 374
- Image unsharpness, 371
- Immersion transducers, 482, 489
- Impact-echo, 54–57, 59–61, 63, 64
- Impact testing, 529
- Improper film handling, 374
- Improper film processing, 376
- Increasing mass, 534–536
- Index of refraction, 481
- Individual field of view (IFOV), 428, 429, 433, 436, 440
- Industrial computed tomography, 382–387
- Industrial polymerization, 409
- Industrial radiography, 325, 337, 338
- Industrial videoscopes, 589–593
- Inertance, 528
- InFocus corrections, 608
- InFocus microscope enhancement system, 607
- Infrared, 2, 10, 407, 408, 420, 421, 427–429, 435, 444, 458, 653, 654, 658
- Infrared imaging, 408, 420, 427–429
- Inspection speed, 76, 95, 168, 264, 266, 513

- Inspection speeds for tubular elements, 513
- IC packaging, 147
- Intergranular stress corrosion cracking (IGSCC), 506, 507
- Intensifying screens, 364, 365
- Interference patterns, 138, 139, 599
- Interferogram, 161
- Instant picture analysis system (iPass), 463
- Inverse square law, 333, 348, 366
- Ion chamber, 217, 309, 310, 317, 327, 346, 352, 354, 399, 401, 402, 587
- Ionizing radiation, 309, 312, 326, 327, 339, 346, 352, 359
- Iso cubes, 533
- Isolation treatments, 536–540
- Isotope production, 338, 341
- Irrelevant moving bands of color (heat), 436
- Irreversible color change indicators, 411
  
- JCAMP standard, 445
- Jet engine inspection, 581, 582
- Jet engine data acquisition module (JEDA), 568
- Journal bearings, 536
- Joystick menu navigation, 620
  
- Kaiser effect, 16
- Kelvin scale, 410
- Kirchoff's Law, 420
  
- Labels, 236, 312, 313, 411–415, 620
- Lacquers, 411
- Lamb waves, 476, 477, 493, 494, 497
- Laser Methods, 562–566
- Laser profilometer, 142, 578
- Laser safety, 133, 644–646
- Laser thermometer, 423–425
- Laser-scanned penetrant inspection (LSPI), 152–154
- LP-2000 laser profilometer, 150, 151
- Leak rate/s, 180, 183, 184, 190, 192, 197–199, 207–209, 211, 214, 215, 217
- Leak testing, bubble, 183, 199–201, 657
- Leak testing, dye penetrant, 183
- Leak testing, MSLD, 184, 186, 196, 198, 213, 216
- Leak testing, pressure change, 183, 203, 205–209, 657
- Leak testing, ultrasonic, 180, 183
- L/D ratio, 307, 308, 311, 314, 316, 323, 324
- Liquid crystal inks, 414
- Liquid in glass thermometers, 415
- Liquid penetrant testing, 221–224, 228, 231, 232, 239, 244, 245, 262, 648, 657
- Linear diode array (LDA), 385–390
- Locating leaks, 180, 191, 192
- Long distance microscope (LDM), 600–607
- Longitudinal wave, 35, 476–478, 489–492, 498, 627, 629
- Looseness, 536
- Lucite shoes, 487
- Lucite wedges, 487
  
- Machine diagnosis, 541–543
- Machine vision systems, 601
- Macroscopic cross section, 303
- Magnetic crawlers, 575
- Magnetism, 90, 112–115, 248, 251, 263, 273, 274, 277–279, 289, 523, 643
- Man-made radiation, 326
- Manipulator bridge, 503, 504
- Mass, 36, 67, 171, 522–524, 527, 528, 534, 536, 541, 544, 545
- Mass spectrometer leak detector, 184, 186, 198, 216
- Material parameters, 514
- Measured individual field of view (MIFOV), 428
- Measuring area, 156, 158, 160, 164, 170, 172, 566
- Measuring leaks, 180, 192, 193
- Measuring sensitivity, 156, 158, 164, 165, 556, 566
- Measurement range, 142, 146, 244, 401, 432, 438
- Mechanical deformation, 137
- Mechanical shakers, 522
- Mechanical stress, 17, 113, 138, 140
- Medical marvels, 5, 6
- Medical radiography, 338, 345
- Melting point indicators, 410, 411
- Mercury in solids and solutions, 449
- Meson particles, 345

- Micro-electromechanical systems (MEMS), 3, 5, 144,  
Microcircuits, 578  
Midstage flow, 188  
Millirems per hour (mR/h), 327  
Miniature fiber optic spectrometer, 633–636  
Mixing of solutions, 409  
Modal analysis, 526, 527, 537, 562  
Mode conversion, 475, 478, 493, 495, 496, 626, 629  
Modes of vibration, 477, 497, 522–524  
Moderator, 303, 310  
Modulation transfer function (MTF), 322  
Mohr's circle, 525, 526  
Moisture gauging, 397  
Molybdenum processing, 408  
Monitoring structures, 41  
Multi-change paints, 412  
Multilayer ultrasonic thickness gauge, 470, 471  
Multiple flow, 188
- Nanobots, 4  
Nanosurf confocal microscopy, 145  
Nanotechnology, 3, 4  
Narrow-band optical pyrometers, 423, 424  
National voluntary laboratory accreditation program (NLAP), 417  
Natural background radiation, 348, 349  
Natural focus, 482  
Near field distances, 483  
Near IR, 421, 444  
Negative stiffness mechanism (NSM), 537–540  
Neutral particles, 345  
Neutron activation analysis (NAA), 304, 307, 309, 316, 317  
Neutron cross section, 301, 303  
Neutron energy, 303, 311–315  
Neutron imaging, 312, 321–324  
Neutron level gauges, 320  
Neutron porosity logging, 319  
Neutron reflections, 314  
Neutrons, 301–317, 320, 321, 326, 327, 338–341  
Noise, 3, 10, 16, 18–20  
Noise analysis, 525  
Noise vibration harshness (NVH), 159  
Nominal frequency (F), 458  
Non-agreement states, 337  
Noncontacting, 3, 136, 142, 162, 422, 458, 460, 463, 489, 545, 626  
Noncontacting pitch-catch mode, 463, 464  
Noncontacting transducers (NCU), 460–463  
Noncontacting ultrasonic testing, 458–466  
Nonlinear mechanical system, 536  
Nonrelevant indications, 71, 88, 263, 274, 297, 299  
Nuclear applications, 582–584  
Nuclear bomb fallout, 349  
Nuclear fission, 326, 340  
Nuclear reactor, 9, 41, 208, 303, 316, 321, 326, 340, 343, 346, 622  
Nuclear Regulatory Commission (NRC), 52, 128, 308, 309, 325, 330, 331, 335, 337, 338, 349, 352  
Numerical aperture (NA), 604  
Nyquist frequency plot, 557, 559
- Oak Ridge National Lab (ORNL), 316  
Objective lens, 142, 144, 146, 578, 580, 594, 605, 611  
Occupational dose limit, 349  
Ocean optics photometers, 629–638  
Operating deflection shape (ODS), 527  
Optical inspection, 168  
Optical pyrometers, 423–427  
Optimum magnification (fluoroscopy), 377  
Orbit plots, 559  
Order analysis, 527, 528  
Order frequency, 527  
Order tracking, 527
- Paint brush transducer, 488, 512  
Pair production, 347  
Pancake probe, 327, 329  
Paper mill process, 434  
Particle radiation, 303, 343  
Particle vibration, 474, 476, 477, 490  
Pass and fail testing, 531, 536  
Peak frequency (PF), 458

- Pellets, 313, 340, 410
- Penetrameter, 289, 315, 370, 372–374, 378, 491
- Penetrant materials, 224, 236–238
- Penetrant testing, 221–224, 232, 239, 244, 245, 262, 648, 657
- Percent transmittance (%T), 636
- Permeability, 72, 73, 76, 79, 84, 88–90, 96, 108, 110, 125, 126, 249, 251, 253, 262, 264, 275, 305
- Personnel monitoring, 310, 325, 337, 338, 649, 651
- PCI bus, 10, 11, 34, 39, 42–49, 444
- Phase-stepping, 162
- Photoelectric effect, 346
- Photofluorescent, 365
- Photographic density, 315, 366, 367
- Photons, 133, 341–346, 354, 355, 402, 408, 421, 428, 436, 436, 634
- Piezoelectric sensor, 21, 23, 34
- Pipe and vessel inspections, 626–629
- Pipe weld inspection, 575
- Planck's law, 423
- Pocket dosimeter, 310, 326, 327, 330, 352
- Polychromic inks, 415
- Portable accelerators, 359
- Portable noise and vibration analyzer, 560–562
- Portable ultrasonic flaw detector, 507, 509
- Position-sensing device (PSD), 149
- Post emulsification, 226, 229
- Predictive maintenance (PdM), 429–431, 521, 528, 550, 556, 562, 657
- Pressure change leak testing, 183, 202, 205
- Pressurization stress, 645
- Preventive and predictive maintenance program (PPM), 429, 431, 550
- Primary reaction control system (PRCS), 6, 7
- Probalancer Analyzer 2020, 570–572
- Probability of detection (POD), 577
- Probe manipulator, 489, 502–504
- Process Control, 1, 9, 10, 41, 101, 285, 291, 294, 393, 410, 439, 440, 455, 630
- Profilometry, 134, 135, 142, 147, 646, 658
- Projection microscopes, 593–600
- Propellar balancing kit, 571
- Proportional counter, 310, 313, 397
- Pulse dampening, 499
- Pulse generation, 475, 476
- Pulse-echo method, 55, 465, 467, 469, 473, 490, 510
- Pulse repetition rate, 463, 466, 467–469, 499, 513
- Pulse width (PW), 458, 467, 485, 500
- Pulsed 3D ESPI system, 563–566
- Pulser, 50, 360, 463, 464, 466–468
- Pulser/receiver, 468–470
- Pumps, 4, 6, 10, 16, 186, 187, 195, 196, 216, 218, 239, 289, 402, 521, 524, 550, 577, 583
- PXI bus, 10, 11
- Pyrometers, 10, 422–427
- Quality estimation, 391
- Radiation area, 325, 332, 335
- Radiation dose, 9, 310, 311, 326, 327, 331–336, 349, 350, 353, 354, 356
- Radiation exposure calculator, 370
- Radiation safety officer, 198, 311, 330, 336
- Radiation shielding, 347, 378
- Radiation survey, 310, 325, 327, 331, 335, 336, 337, 346, 649, 651
- Radio frequency (RF), 475, 484, 500
- Radiographic camera, 332, 335, 336
- Radiographic contrast, 314, 315, 371
- Radiographic sensitivity, 314, 370–372
- Radiographic shadow formation, 363
- Radioisotope, 198, 339, 340, 345, 358, 361, 366
- Rare earth element/s, 301, 303
- Rayleigh waves, 36, 122, 476, 493
- Real-time holography, 137, 140
- Refinery alloy comments, 453
- Reflection and refraction, 478–481
- Reflectivity, 421, 422, 427, 428
- Region of interest (ROI), 387, 391, 441, 557
- Relative shaft vibration, 541
- Relay lenses, 578
- Remote-controlled cold-light source, 599
- Remote pulsers and preamplifiers, 467–470

- Remote magnetic pipe crawlers, 575
- Remote visual inspection, 611–626
- Repeatability, 143, 387, 418, 420, 432, 471
- Research and development, 25, 39, 434, 470
- Resistance temperature devices (RTDs), 204, 417–420, 428
- Resistance temperature elements (RTEs), 420
- Resolving power, 219, 428, 485, 604
- Resonance testing, 497
- Resonant frequency, 21, 473, 475, 485, 497, 498, 521–524, 526, 536
- Restricted area, 331, 332, 335
- Retentivity, 87, 264, 274, 275, 278, 279
- Reverse flow, 186, 187
- Reverse fluorescent, 227
- Rigid borescope, 580, 584, 585
- Ring light adapter, 605
- Robotic crawler units, 623–626
- Robotic inspection, 164, 168
- Roentgen, William, 338, 347
- Rolling element bearing failures, 547
- Rotating equipment analysis, 527
- Rotor track and balance measurements, 570
- Rule base/specific algorithm method, 392
- Scanning laser profilometry, 147–149
- Self-adhesive strips and indicators, 411
- Scintillation detector, 355, 402
- Scintillation screen, 385, 389
- Search unit construction, 484–489
- Seebeck effect, 416, 451, 452
- Selective envelope detection (SED), 550, 553
- Semiautomatic defect recognition (SADR), 392
- Sensor coupling, 21, 23, 26, 47
- Shear waves, 57, 122, 123, 476, 478, 487, 490–495, 514, 515, 629
- Shearography, 132, 161–168, 644, 645, 658
- Shearography camera, 164, 644
- Shielding, 80, 88, 289, 317, 332–335, 345–348, 378, 426, 583
- Shock pulse generator, 499, 510
- Signal-to-noise ratio (SNR), 79, 80, 84, 88, 111, 162, 460, 461, 643
- SilverHawk, 5
- Single color change paints, 412
- Small-angle neutron scattering instrument (ANS), 316
- SnakeEye diagnostic tool, 587, 588
- Snell's law, 480
- Sniffer, 184, 192, 193, 195, 212–214, 219
- Sound concentrator, 182
- Sound level meter (SLM), 525
- Source locking mechanism, 336
- Source strength, 341, 342, 366, 369
- Sources of vibration, 524
- Space elevator, 60,000-mile-high, 11, 12
- Spatial resolution, 156, 177, 324, 384, 385, 436, 440, 443
- Speckle interferogram, 161
- Spectral range, 432, 443, 447, 631, 632
- Spectrometer efficiency curve, 631, 632
- Spectrometer tube, 185–188, 197, 214, 216–218
- Spectrum analyzer, 76, 111, 499, 525, 556, 557, 561
- Speed and phase signal processing, 574
- Speed change, 540
- Spherical aberration, 607
- SpyGlass lens, 439, 440
- Squirter unit, 489, 495, 497, 513
- Stability and Decay, 341
- Standard radiographic technique, 361
- Standard reference blocks, 514, 515
- Statue of Liberty, 584
- Stefan-Boltzmann constant, 422
- Stefan-Boltzmann law, 423
- Stereomicroscopes, 594–598
- Stereomacrosopes, 594, 595, 599
- Sterling-cycle cooling engine, 435, 438
- Stiffening, 540, 541
- Stiffness, 524, 527–529, 537, 539
- Strain gauges, 119, 155, 525, 543
- Stress analysis, 120, 525, 529
- Stress/strain analysis, 565
- Structural integrity, 39, 40, 50, 53, 54, 124, 208
- Surface waves, 36, 57, 457, 476, 477, 492–494, 497, 519
- Superimposed image comparison, 598
- Survey instrument/s, 327, 331, 342, 354, 649
- Survey reports, 331, 651

- Tachometer inputs, 574  
 Target rods, 340  
 TEC's Aviation Products, 567–574  
 Technique charts, 261, 368–370  
 Temperature measurement, 207, 409, 410, 420, 424, 426, 427, 438, 442, 654  
 Temperature sensors with readouts, 416–420  
 TV camera, 131, 356, 583  
 TV holography, 136  
 Tele-zoom viewing, 616  
 Tenth-value layer (TVL), 348  
 Testing equipment (UT), 498–518  
 Test methods (UT), 489–498  
 TN alloy pro, 357–359  
 Thermal imager and visible light camera, 440, 441, 442  
 Thermal imaging, 432, 434–436, 442  
 Thermal neutron/s, 301, 303, 303, 310–314, 316, 317, 321–324  
 Thermal radiation, 407, 408, 421–423, 425, 427–429, 439  
 Thermal stress, 113, 138, 139, 547, 645  
 Thermal video imaging, 433  
 Thermochromic flex ink, 415  
 Thermochromic liquid crystal indicators, 413  
 Thermocouple sensors, 416, 417  
 Thermoelectric alloy sorting, 450–456  
 Thermoluminescent dosimeter, 326, 352–354  
 Thorium reduction, 408  
 3D confocal microscopy, 146  
 3D deformation vector, 564  
 3D ESPI, 154, 157, 158, 159, 171  
 3D profiler, 149  
 Through transmission, 467, 469, 490, 494, 495, 497, 518  
 Time domain transducers, 457  
 Time of flight, 457, 458, 463, 473, 627  
 Time-of-flight diffraction (TOFD), 519, 576, 626, 627, 658  
 Tool-head camera, 618  
 Tokamak fusion test reactor (TFTR), 582  
 Total borescope magnification, 580  
 Transducers (TOFD), 576  
 Track-etch neutron imaging method, 312  
 Tracking analysis, 554  
 Trained operators, 575  
 Transducer beam spread, 481  
 Transfer functions, 528  
 Translation device, 464  
 Transmissivity, 421, 422, 427  
 Trend analysis, 560  
 Tribology, 147  
 TRIGA reactor, 307, 308, 323  
 Tristimulus method, 636  
 Twin engine propellar balancing, 570  
 Ultrason focused transducer, 463  
 Ultrasonic analyzer, 510, 511  
 Ultrasonic leak detector, 180, 183  
 Ultrasonic noise generator, 182  
 Ultrasonic wave generation, 476, 477  
 UV-A, 233, 234, 243, 244  
 Ultraviolet, 152, 222, 224, 378, 578, 637  
 Uncooled IR linear array, 442  
 Underwater periscope, 583  
 Universal format lens (UFL), 600  
 Unsharpness, 314, 324, 361, 363, 366, 371, 377  
 Vacuum stress, 645  
 Vacuum system, 179, 185–188, 190, 191, 194, 196, 197, 216–218, 220  
 Valves, 16, 41, 179, 180, 183, 190, 196, 200, 208, 217–220, 577, 587, 589  
 Variable attenuator, 136, 499, 510  
 Variables affecting results, 517–519  
 Velocity, 555, 556  
 Velocity sensors, 545  
 VDI Guidance 2056, 541–543  
 Vibration balancing machines, 555  
 Vibration damping, 532–534  
 Vibration excitation, 155, 162, 166, 645  
 Vibration isolation platform, 537–540  
 Vibration isolation theory, 537–540  
 Vibration survey and analysis, 568  
 Vibrational modes, 137, 141  
 Vibrotest 60 Version 4, 550–555  
 Viper 4040, 572–574  
 Visible dye penetrant processes, 227–229  
 Visual appearance, 576  
 Visual testing, 244, 519, 576, 577, 656, 658  
 Wall thickness measurement, 472  
 Wall thinning, 472, 577

- Wall periscopes, 583
- Ward Center, 307–309
- Water washable, 221, 224, 226–229, 237, 238
- Waterfall analysis, 527
- Waterfall plots, 527, 528
- Weapons of mass destruction (WMD), 3
- Wear-resistance thermocouples, 418
- Welding defects, 398–400
- Wet developer, 225, 229, 230, 238
- Wheel unit (UT), 489, 495, 497, 513
- White light interferometry, 135
- Wireless technology, 1
- Working distance, 146, 147, 156, 158, 566, 594, 599, 601, 604, 605, 608, 611
- Working tools, 592
- X-ray fluorescence, 356, 358
- X-ray generator, 345, 356
- Yellow cake, 340
- Young's modulus (stress/strain), 472
- Zero-order Bessel function, 140