Index

Abrasion, 15 Absolute pressure, 60 Acceleration, 24 Accumulator, 187-209 liquid, 306 Acidity, 6 normal, 6 Acid passivation, 17 Adjustable-speed pulley, 32 Agitation, 1-7 of milk, 306 in pasteurizers, 364 of viscous materials, 365 Agitator forking, 449 Air, weight of, 646 Air-actuated valves, 573 Air blowdown, 557 Air cells, in ice cream, 304 Air curtain, 259 Air heaters, 106 Air lock, 258 Air-operated valves, 575 Air-space heater, 365 Albumin, 4 Alfa-Leval process (butter), 484 Allegheny metal, 11

Alternating current, 35-37 Aluminum, 12-18 Ammeter, 35 Ammonia, accidents, 204 compressor, 190 section, 190 impurities, 242 leakage in brine, 223 leak detector, 234 oil breakdown, 326 properties of, 233 purifier, 232 shipment, 233 specification, 234 standards, 206 storage, 200 system care, 326 table, 176-183 weight to charge, 652 Ampere, 35 Antrifriction bearing, 591 Apparent power, 35 Arc of contact, 29 Area of surfaces, 20 Asceptic canning, 386-387

-110011	
Atomizer, 412	Booster, compressor, 202, 203
rotary, 412	efficiency, 202
Automatic CIP system, 571-572	pump, 372
Automatic control refrigeration, 210	Bottle, cap, 459
Automatic diverter, 524	capper, 458, 470
	head, 471
Automatic expansion valve, 212	caser, 534
Automatic flushing CIP, 581	etching, 465
Automatic refrigeration, 208	fillers, 458, 465
Automation, 34	care of, 474
Axis of rotation, 23	filling, and casing, 540
	defoaming, 472
Back pressure, 188, 193	gravity type, 465
regulator, 212, 213	layout, 619
Bag filter, 414	plastic coated paper, 473
Balance tank, 371	sterilization, 465
Balata belt, 29	washer, 458, 459
•	care of, 464
Barium salts, 157	jet-type, 459
Barometric leg, 397	rising jet, 463
Belt, 28	soaker-type, 460-463
care, 29	solutions, 463
carrying capacity, 29	Brass tubing, 83
conveyor, 513	Brine, 187, 215
drive churn, 481	acid, 218
sizes, 29	air incorporation, 222
speed, 29	calcium, 215
tension, 29	care of, 218
Biological oxygen demand, 637	circulation system, 224
Blowdown, boiler, 157-158	clarification, 222
Boiler, automatic, 143	cooling, 289
efficiency, 155–156	corrosion, 217-218
electric, 141	foaming, 221-222
fire-tube type, 139, 140	leaks in, 217
fittings, 140	neutralization of, 218, 220
horizontal return, 140	pH, 218
hp, 142	properties of, 215
hp/hr, 104	sediment, 222
maintenance, 156	storage system, 225
overload, 168	storage tanks, 226
rating, 142	system, 204, 209, 215, 523
safety, 144, 146	efficiency, 215
Scotch marine, 141	Brushes, 38
strength, 144	wire, 17
types, 139	BTU, 104
water tube, 142	Building, 600
Boiling point, affected by concentra-	Bulk-milk receiving, 455, 456, 616
tion, 5	Bulk tanks, 426
of liquids, 60	standards, 451
of milk, 5	
or mine, o	sterilizing, 449–450

Burning on, 268	Chains, 29
Burr, scraper blades, 308	horsepower transmitted by, 29
Butter, boat, 408	lubrication of, 530
cutter, 495	tension in, 32
fat, 2	Charging cylinder, 205
printer, 496	Cheese, automated process, 505-506
pump, 475, 479	freezing of, 4
whipped, 479	manufacture of automated, 502-503
•	press, hydraulic, 500–502
Calcium chloride, properties of, 216	vats, 498
Can, drying, 435, 436	care of, 500
heating, 434	Chrome iron. 11
passing door, 257	Chum, barrel, 478
washer, 426	care of, 482
care of, 440	Cherry Burrell process, 488
cleaning, 431	cone, 478
jets, 428, 443	construction, 477
operation, 428	Creamery Package process, 487–488
rotary, 441	drive, 479
selection of, 440-441	metal, 482
straight-a-way, 427, 442	roll-less, 481
temperature, 429	roll-type, 481
Capillary tube control, 209	sanitizing, 482
Carbon dioxide in water, 630	setting, 483
Carbon monoxide, 155	temperature control, 478
Case combiner, 524	types, 480
Case flow through plant, 513	Churning, principles of, 476, 477
Casein manufacture, 504	Circuit breakers, 48 Circulating system, ammonia, 187
Case, stacker, 529, 531	Cleaners, bottle washers, 464
maintenance, 538	Cleaning glass pipe, 84
storage and washing arrangement,	Cleaning glass pipe, 01 Cleaning labor, 621–622
544	Clinkers, 150
unstacker, 532	Clumping of butter fat, 7
Ceiling coil, 260	Coagulation, 6–7
Centrifugal cream separator, 487	Coal, 149
Centrifugal equipment, 492	hard, 151
Centrifugal force, 23	powdered, 150
CIP air connection system, 576–577	Coefficient of expansion, 645
CIP automatic control, 580	Coils, room, 259
CIP circuits, 557	shelf type, 261
CIP cleaning pumps, 567	Coking, method of firing, 151
ClP connections, 563	Cold diffuser, 259
CIP controls, 571, 573	Cold-storage doors, 255
CIP installation system, 565	Cold-storage rooms, 246-251
CIP joints, 91	Cold-wall tank, 204
CIP low-level alarm, 58I	Combined case stacker, 537
CIP management, 582	Combustion of fuels, 154
CIP piping-system design, 577	Common equivalents, 643-644
CIP sequencing system, 576	Commutator, 38

Composition and weight of cream, 858	Conveyors, maintenance, 528
Composition and weight of milk, 658	roller, 515
Composition of dairy products, 1	system design, 545
Compressor, 186-191	take-up unit, 523
back-pressure, 194	wheel, 513, 527
capacity, 188, 191, 193	Coolers, 268
horsepower, 198	capacity of, 270
multi-cylinder, 194, 196	compact surface, 271
two-stage, 203	direct-expansion surface, 270
types, 191	for viscous materials, 278-279
Concentrated milk, 2	plate, 283
Concentration by freezing, 402	surface, 269
Concentrator, 394	capacity, 289
atmospheric, 396	Cooling towers, 202
low-temperature type, 396	Cooling-water refrigeration, 200
Condensate return, 116	_
Condensation, 615	Cooling-water-to-milk ratio, 288
Condensed milk, plain, 2	Copper, 11
Condenser, 186-200	alloy, 13-14
air-cooled, 201	Corkboard, 246
air-fin type, 200	Cork-covering insulation, 657
double-tube, 200	Correction for temperature Baumé, 3
economizer type, 401	Corrosion, 15
evaporative type, 200	by chlorine, 16–17
various types of, 399	by cleaning agents, 16
wet type, 399	of equipment, 592
Condensing pressure, 200	galvanic, 17
Condensing steam requirements, 398	resistance, 12
Conductors, electric, 35	retarders, 220
Conduit, 79	by stress, 17
Congealing tank system, 227	Corrosive water, 17
Contimab process, 484-485	Cottage-cheese automation, 503-504
Continuous buttermaker, 483	Counterflow, 269
Conveyors, 815	•
belt, 527	Crankshaft, 190
bottle, 528	Cream, 1
chain, 513	composition of, 658
curve, 528	weight of, 658
drive, 518	Cream line, 362
systems for stack-handling refri-	Cream separator, principle of opera-
gerated storage, 549	tion, 49 1
components, 523	rating, 491
flat link, 528	types, 490
floor, types of, 517	Cubic foot equivalents, 645
_ · · · · · · · · · · · · · · · · · · ·	Culinary steam, 167
in floor case, 514-516	Curd, mill, 499–500
on floor, 517	tension, 8
gravity, 513	•
horsepower calculation, 520-521	versus homogenization temperature,
horsepower requirement, 529	341 Cut acid 98
UUNTOODOD 323576	Lar 979/1 MO

Curles 2K 27	Electric motor, 23
Cycles, 35-37 Cyclone separator, 412	Electric power, 53
powder, 414	Electrolysis, 12
powder, 414	Electrolytic action, 22I
	Electrolytic process, tinning, 11
Dairy cleaners, 12	Electromotive series, 12
Dairy farm equipment sterilizer, 448	Electronic temperature recorder, 123
Dairy plant design, 600	Electronic weighing, 456
Dasher, 306	Energy, 22
Decimal equivalents, 641	Enzymes, 6
Defrosting, 262	Equipment, arrangement, 616
Demand charge, 51	maintenance, 584
Density, 1	Equivalents, 644
of gases, 646	Eutectic solution, 189
of insulating materials, 249	Evaporated milk, 3
of metals, 647	freezing point of, 3
of milk, 2	Evaporating and drying equipment, 394
Destabilization by freezing, 4	Evaporation, 6
Diaphragm, control, 213	heat balance, 408
valve, 126	Evaporative condensers, 202
Diesel-powered generator, 23, 52	Evaporator, double effect, 404
Diffuser, 62	efficiency, 187, 403
silver bowl, 54	falling film type, 402–403
Direct-acting temperature controller,	multiple effect, 404
125	refrigeration, 186, 188
Direct current, 34	steam and water requirements, 405
Direct expansion cooler, 227–289	Expanding system, 189
Direct expansion system, 209	Expansion, 7
Discoloration, 16	coefficients of, 645
Dispenser milk, 551	Expansion coil, 186
Distribution stations, 545	calculation, 239
Dock loading, 543	Expansion joints, 162
Doors, 612	Expansion of lines, CIP, 565
Drainage, CIP, 574	Expansion valve, 203–209
Drains, 612	pressure type, automatic, 210
Drive troubles, 32	pressure type, automato, 210
Drum dryer, 410	Fahrenheit, 105
Dryer, milk, 409	Fahrenheit conversion to centigrade,
roller, 410	105
Dry ice, 174	Fancy-center (ice cream), 319
	filler, 323
Economy, refrigeration system, 204	Fat, 1
Efficiency of pipe coverings, 656	globules, 6
Efficiency of prime movers, 23	breakup, 335
Elbows swing, 585	clustering, 336, 337
Electrical control, 51	dispersion, 335, 337
Electrical controller, 120	Feedwater heater, 106
Electrical controller, 120 Electric boiler, 50	Feedwater impurities, 157
Electric heating, 50	Film heating, 7
Electric lighting, 54	Filler, automatic, 321
	· · · · · · · · · · · · · · · · · · ·

versus overrun, 330

Filler, paper bottle, 470 Freezer, capacity vacuum type, 466-468 versus temperature, 330 valve, 466 continuous, 309-310 action, 469 accessories, 319 Finish on metal surfaces, 7 CP, 313-315 Firing of boilers, 151 dasher, 314 First aid, ammonia, 204 management, 324 Fishy flavor, 14 cylinder, 300 drawing temperature, 330 Fitting pipe, 94 refrigeration, continuous, 327 Fittings, CIP, 87 Vogt, overrun control, 313 Flake ice, 229 Freezing, 3 Flash cooler, 227 Freezing point, ice-cream mix, 3 Flash point, 200 Flavor, and metals, 14 milk, 3 sugar solution, 301 changes, 7 Frequency, 37 removal, 378-379 Frozen milk, 3 treatment, 377 Freon, 186-213 Float control, 187 properties of, 234 automatic, 208 system, 204 Flooded coils, 187 Friction, of fittings, 71 Flooded method of heating, 364 of pipe, 71 Flooded system, 187, 208, 212 Frost, 204 Flooding evaporator, 210 damage, 255 Flooding of refrigerant, 204 Fruit feeder, 321 Floor finish, 609 Fuel, 148-152 Floor paints, 609 burning of, 158 Floor sanitation, 611 heating value, 149, 150, 654 Floors, 607, 609 requirements, 156 nonslip, 610 storage, 153 waterproofing treatment of, 610 Fuel-oil properties, 152 Flow diversion valve, 119, 121, 122 Fuses, 48 Flow meter, 99, 100 Flow sheet, process, 557 Gas analyzer, 155 Fluorescent light, 54 Gas binding, in refrigeration machines, Foam drying, 422 209 Foam glass, 246 Gas fuel, 153 Gaskets, C1P, 563 Foaming, 60, 158 plate, 273-274 Food plant, electrical equipment, 34 Gage pressure, 58, 132 Foot-pounds, 22, 24 Gears, 29 Force, 20, 24 lubrication of, 29 Formalin, 16 types of, 29 Free iron, 17 Glass pipe, 83 Freeze drying, 419 sizes, 84 Freezer, batch, 305 Glassteel diffusor, 54 performance, 307 Gravity roller conveyor, 527 capacity, 329 Gravometric equivalents, 642 versus refrigerant, 329 Grease characteristics, 589

Haloid lamp, 234	High-pressure cutout, 232
Handling ice cream, 551-552	High side float, 209
Hardening room, coils, 202	High-speed agitator, 366
floors, 253	High-temperature short-time pasteuriz-
temperature, 262	ers, 368–369, 370–371
Hardening time, ice cream, 263	High-velocity flooded system, 365
Hardening tunnel, 260–263	Holdover cooling plates, 189
Head, 60	Hollywood storage box, 542
Header system for C1P, 558	Homogeneous metals, 16
Head pressure, 193-200	Homogenization, effect of pressure, 338.
	efficiency, 337
Heat, definition of, 104	index, 338–339
kinds of, 105	standard for milk, 339
Heat balance of drying, 418	theory of, 343
Heat of compression, 186	versus curd tension, 340
Heat conductivity materials, 107	Homogenized milk, 379–380
Heat content of brine, 227	Homogenizer, 61, 334
Heat equivalents, 104	accessories, 352
of electricity, 51	care of, 348
Heaters, 268	drive, 346
capacity rating, tubular, 272	evaporated milk, 340
direct injection, 284	gaskets, 355
infusion type, 285	HTST systems, 372–374
triple tube, 272	lubrication, 347
Heat exchange formula, 269	multi-flow, 342
Heat exchangers, 268, 269	operation, 351
barrel type, 277	packing, 355
flat surface, 280	pumps, 345
plate, 272-273	sanitary construction, 348
management of, 286	sanitary type, 344
swept surface, 277, 281	sanitizing, 350–351
tubular, 271–272	3A Standard, 353–355
Heating by conduction, 106	timing pump, 376
Heating by convection, 110	two-stage, 342-343
Heat loss, 162	uses of, 340
bare surface, 656	Homogenizing pasteurized products,
Heat stability of products, 6	367
Heat transfer, 106	Homogenizing valve, 341–345
air, 210	Horsepower, 24
brine, 210	Horsepower hour, 24
coefficient, 289	Hot process, 11
expansion coils, 240–241	Hot-water requirements, 630, 631
evaporation, 188	Hot-water tank, 159
formula, 108	HTST accessories, 373
refrigeration coil, 187	HTST restricting orifice, 373
through walls, 248	Hydraulic coupling, 519
Heat transmissibility, 11	Hydraulies, 58
Heat value of fuels, 654	Hydrogen fuel value, 154
Henderson, 13	Hydrogen sulfide in water, 629
High-level cutoff, 580	Hydrometer scales, 850

Ice, heat capacity, 173 Interlock protection, 581 refrigeration, 172-173 Iron in water, 627-628 Ice and salt cooling, 173 Ice and salt refrigeration, 174 Kilowatt, 24, 35 Ice and salt temperatures, 173 Kilowatt hour, 25, 35 Ice-builder system, 228 Kinetic energy, 22 Ice cream, body breakdown, 304 Kold-Hold evaporator, 189 cup filler, 325 freezer capacity, 327 Labor efficiency, 619 Latent heat, 105 freezer pump, 320 hardening room coils, 260 Leak detection, Freon, 234 piping for, 319 valve, 365, 367 slow freezing, 4 Light, 1, 53 soft, 309 glare, 54 stiff, 328 trouble, 47 Lighting, 613, 614 too stiff, 308 Ice cream mix, air absorption, 303 unit, 614 calculations, 300–301 Lignite, 149 Load capacity, wires, 49, 50 characteristics, 297–298 continuous pasteurizer, 376 Load-out docks, 517 effect of pressure, 304 Long dock system, 542 freezing curves, 298-299 Low-pressure cutout, 232 freezing point, 300 Low-pressure refrigerant, 322 Low-pressure refrigeration, 213 heat temperature curve, 302 requirements, 302-303 Low-pressure system, 214 Illumination standards, 54 Low-voltage release, 47 Immersion heater, 51 Lubrication, 587, 590 Impellers rubber coated, 78 Inconel, I2 Machinery, setting of, 597, 598 Inefficiency causes, 204 Maintenance problems, 586 Inspection welded fittings, 91 Manifold valve cluster, 578 Instant milk powder process, 423 Mass (weight of materials), 22 Instantizing milk powder, 418-419 Materials handling, 509 Instrumentation for vacuum pan, 422 McDaniel tee, 100, 161 Insulated ceiling, 255 Mechanical principles, 20 Insulated floor, 256 Mechanical vapor compression, 406-407 Insulated walls, 252-254 Melting points of metals, 646 Insulating materials, value of, 249 Mensuration of surfaces and volumes, Insulation, 44 Insulation, application, 250–255 Metal alloys, properties of, 648 ceiling, 252 Metal and milk, 7 cold rooms, 613 Metals, 11 conductivity, 249 durability of, I5 floors, 253 melting points, 646 pipes, 250, 656 Methyl chloride, 213, 234 thickness of, 253 Micron, 334 value of, 247 Milk, bottles, 458 Insulators, 35, 247 cans, 449 Inter-cooler, 202 capacity of, 449

Milk, cans,	Motor, split phase type, 40
care of, 597	splash proof, 39, 40
sterilization, 431	starting equipment, 47
composition of, 658	synchronous, 42
clarifier, 492	temperature rise, 43
dclivery, 511, 512	thermostat, 44
filter, 493	three-phase, 37
3A, Standard, 493, 494	direction of rotation, 41
flavor, 11	3A, Standard, 39, 42
heating formula, 286	totally enclosed, 42
paper container, 459	universal, 38
properties of, 1	ventilation, 39
meter, 455	wound-rotor, 42
sterilizer, continuous, 389, 391	Multi-groove pully, 28
stone, 7	Multi-tank spray cleaning, 561
tank, 283	
tanker, 510	Neutrol soda, 16
weight of, 658	Nickel, 12
Mirror finish, 11, 12	alloys, 11
Mix manufacturing, automatic, 376	Nickel silver, 14
Model, plant layout, 617	Niro rotary atomizer, 418
	Niro spray dryer, 420
Moisture, capacity, air, 438	Noise, gear chains, 32
in cans, 437	Noncondensible gas, 204, 231
in refrigeration systems, 199	Novelty manufacturing machine, 324
Mold prevention, 613	"O" rings, 87
Motor, across the line, 41	
alternating current, 39	Off-flavor, 11
burn-out causes, 47	Oil, accumulation, 188
capacitor type, 40	additives, 198
current data, 53	breakdown, 199
direct current, 38	burner, 152
efficiency, 38	compressor, 197
electric, 37	film, 197
fittings, 45	flash point, 198
geared head, 42, 43	foaming, 197
induction, 37	impurities, 199
management, 46	in refrigeration, 197
material and finish, 44	pour point, 198
operating characteristics, 37	removal, 263
overloading, 37	separator, 203
performance, 41	stability, 198
phase, 37	traps, 197, 231
pulley, 23	wax in, 197
repulsion type, 40	Overload relays, 47
sanitary design of, 44	Overrun, calculation, 305
series wound, 38	control, CP freezer, 317
single-phase, 37	Oxidation, 14
speeds, 37, 35	Oxidized flavor, 14

Packaging, multi-color, 323	Power, cost, 51
Pack-ice machine, 229	consumption dasher, 329
Packing, 595	factor, 35
Palletizing, milk cases, 550	per ton refrigeration, 193
Paper bottle, cases, 535, 536	piping, 55 6
filler, 47 2, 47 3	steam, 108
Parts per million, table, 659	Potential energy, 22
	Priming, 158
Passivation, 17	Pressure, 58
Pasteurizer, care of, 377	gage, I47
control, 365	homogenizer, 352
batch, 120	head, 60
HTST, 117	processor, 282
Pasteurizing, equipment, 359	spray atomizers, 418
heat requirement, 363	variation, homogenizer, 345
long hold type, 363	versus power, homogenizer, 348-349
time and temperature curve, 360	Process control, CIP, 579
U.S.P.H.S. definition, 361	Properties, refrigerants, 235
Peltier effect, 214	Pulley, alignment, 29
Percentage of solids (milk), 2	size, 30
pH, determination of, 218, 219	work, 32
Phenol, 16	Pumping, 58
Pickle finish, metal, 11	Pumping oil, 233
Pipe, ammonia, 78	Pumping out, 207
carrying capacity, 160	Pumps, calculation of, 74
sanitary, 91, 93	capacity, piston, 75
covering, thickness of cork, 657	centrifugal, 75
cutting, 80, 81	care of, 76
fittings, 79, 80	centrifugal, 61, 62
compound, 83	circulation, 188
ice cream, 322	construction, 68
plastic, 85	efficiency, 64
sanitary, 78, 83	finish, 67
sizes, 79, 82	gasket, 69
standards, 3A, 92	gritty materials, 72
threaders, 80	high-pressure, 61
water, 78, 79	lubrication of, 77
weight, 79	open-impeller, 62, 63
Plant, automation, 555	packing, 76
design, 602, 618	performance of, 77
check list, 623	piston, 61
operation chart, 602	portable, 68
site, 600	positive displace, 61, 62
	power requirement, 73
Plastic pipe, 85	rotary, 65
Plate evaporators, 189	advantage of, 66
Plate heat exchanger, capacity, 274–275	rubber rotor, 65–67
circuit, C1P, 570	sanitary, 62, 65
pressure, 276	selection, 76
Polyphase motor, 41	self-priming, 62

Pumps, shaft seal, 69	Safety-type fuse, 49
single stage, 62	Safety valve, 147, 148
standards, 3A, 66	Salt glazed tile, 611
test, CIP, 569	Sanitary fittings, 86, 88
timing of, 69	care of, 98
types of, 81	Sanitary pipe, carrying capacity, 87
Radiation, of food, 389, 390	drain, 565 gaskets, 87
heating, 111	rack, 99
from pipes, 655	sizes, 86
Railroad tank car, 453	supports, 566
Receiver (refrigerated), 445	Sanitation, 388
Receiving room, 445	Sanitizing equipment, 448
equipment, 426, 444	Scale, 24
standard, 444	Scraper blades, sharpening, 308
Recirculating equipment, 567	Scum, 6
Recirculating filter, 634	Seal, friction type, 66
	Selection of equipment, 624
Reeves drive, 32	Sensible heat, 105
Refrigerated storage, 517	Separator, air tight, 492
Refrigeration, accessories, 231	care of, 49 2
control, freezer, 306	Shaft-speed, calculation of, 30
machine, 175, 184, 185	Shell ice, 230
capacity, 186	Silica in water, 629
efficiency, 204	Slow-speed agitator, 366
types, 17 4 oil, 198	Slugging ammonia, 210
plant, charge of, 205	Sodium bichromate, 220
principles of, 172	Sodium chloride, 216
requirement, ice cream, 328	Sodium chromate, 220
size calculation, 235	Solder, 13
standard operating conditions, 185	composition of, 95
storage, 541	Soldering flux, 96
system, creamery package, 315-316	Soldering sanitary pipe, 97
direct expansion, 186	Solderless fitting, 95 Solution control CIP #49
Regenerative heating, 275-276	Solution control, CIP, 562 Sonic vibrator, 352
calculation, 291	Soot removal, 156
Regenerator, 290	Space requirement, ice cream, 605, 608
Relative humidity, 200	milk plant, 604, 606
Reseating pipe fittings, 98	Specific gravity, Baumé, 2
Resistance (electrical), 35	metals, 647
Resurfacing, 16	Specific heat, 1
	apparent (cream), l
RLM Reflector, 54	Spray-ball cleaning, 559-560
Retinning, 11, 15, 596	Spray cleaning, heads, 559
Roadhouse, 13	tankers, 559
Rogers dryer, 415	Spray dryer, 410-411
Roswell heater, 277, 278, 279	Spray method of heating, 364
Rotary atomizer, 421	Spray nozzles, 413
Rotary seal, 307	Spray ponds, 202

Spray vats, 282	Sterilization, procedure, 448
Spun metal, 12	with light, 53
Squirrel-cage rotor, 40	Sterilization curve, bacteria, 361
Stack handling, 546	Sticky valves, 204
techniques, 548	Stopping, compressor, 208
Stacking crates, 514	Stop-valve, 210
Stacking ice cream, 263	Storage battery, 34
Stainless steel, 11	Storage capacity, hardening room, 265
composition, 12	insulation, 292-293
hardenable, 12	milk, 265
versus brine, 12	refrigeration rooms, 266
Standards (illumination), 614	tanks, 292-294
Starter (electric), 38	temperatures, 653
Starting refrigeration machine, 207	Stored refrigeration, 225
Starting torque, 38	Strip heater, 52
Static head, 60	Stuffing boxes, 594-595
Steam, 129	Suction head, 70
boiler, 139	Suction lift, 62, 64, 70
cost of, 169	Sulfur dioxide, 186
dry, 131	Sulfur stick, 234
engine, 24	Superheat, refrigeration, 211
flow orifice, 655	steam, 131, 137
generator, 129, 141	Supply return system, 563-564
injection heating, 284	Surface and volumes, 643
injector, 147	Surface equivalents, 642
jet ejector, 397	Surface film, effect, 108
latent heat of, 133–136	Surfaces, tinned, 596
low-pressure use, 164	Surge chamber, 188
physical properties of, 129	•
pipe insulation, 163–164	Sweetened condensed milk, 2, 3
schedule, 160–161	Sweet-water cooler, 227, 289
piping, 159	Swenson evaporator, 415, 416, 417
pressure in can washers, 433	Switch, centrifugal, 40
properties of, 132	Synchronous motor, 191
requirements, calculation of, 138, 167	Systems analysis, 509
supply, 384	Systems design for CIP, 555
_	-
system economics, 168	Tank, heat exchangers, 280
table, 133–136	receiving, 444
sub. atmospheric pressure, 395	trucks, 453-454
traps, 164, 165	Temperature, milk cans in washer, 430
utilization, 159	sensing element, 124
wet, 131	Temperature control, 117
Steel, 11	air operated, 126
low carbon, 552	cascade type, 121-124
Steel carts, for ice cream, 552	
Steel plate floors, 610	Temperature controller, 118
Sterilizer,- Alfa-Laval, 386-388	Temperature measuring equipment, 112
themical, 12	Tempering valves, 631
Sterilization, milk, 386	Testing ammonia, 206

Thermal electric refrigeration, 214 Vacuum, pan, 394, 396–397 Thermal overload relays, 48 perfect, 60 pump, 408 Thermometers, calibration, 116 care of, 116 Valves, air operated, 89 CIP. 574 checking, 116 comparison of, 349, 649 churn, 477 electrical, 114-115 Vapor film vat. 282 Vapor-proof lighting, 55 indicating, 113 Variable-speed drives, 32 mercury actuated, 114 recording, 113 Vat pasteurizers, 367 Velocity, 22-24 types, 113 head, 70-71 Thermos bottle, 247 Thermostatic expansion valve, 209-210 Vending machine, 553 Thermostatic valve system, 211 Ventilated floor, 257 Ventilation, 615 Thermo-vapor compression, 406 Time and motion study, 620 Venting of tanks, 560 Viscosity, 1-7 Timed program controller, 580 Tinned coil, 186-187 of ice cream mix, excessive, 339 Tinned copper, 11 of milk. 7 Ton. definition of, 186 Vogt freezer, 311-312 standard, 186 Volt, 35 Tools, 593-594 Volume, 20 Torque, 23 frozen milk, 3 limiting drive, 519 Total solids, 2 Walls, for buildings, 611 Toxicity, 11-14 Washers, power requirements, 437 of gases, 852 steam requirements, 438–440 Traffic control, 525 Washing powders, 16 Transportation of milk, 453 Washing solutions, 430 Tray dryers, 507 Waste, disposal, 632 Trickling filter, 634 treatment, 663-664 Trisodium phosphate, 16 aeration, 635–637 Truck refrigeration, 191 Tubing flexible, 85 Water, cost of, 632 cooling, 201 Tygon pipe, 85 defects, 625 Ultra-high temperature heating, 286 hardness, 158, 626 heater, and circulator, 376 Ultra-high temperature pasteurizer, 373 noiseless, 161 Ultrasonics, 1 Universal motor, change rotation, 39 heating and circulating unit, 287 heat temperature, diagram of, 130 characteristics, 39 horsepower, 71 Unload docks, 517 pH, 158 Vacreator, 377-378, 382-383 piping, 631 supply, 625 Vacuum, 58 application to churn, 478 treatment, 157, 465, 627 can washer, 431 drum dryer, 410 utilization, 631 flavor treatment, 381–382

wheel, 23

system, 374-375

674 Index

Watering of milk, 3
Watt, 35
Weigh cans, 444
Weighing milk, 455
Weight of various materials, 648
Weight of various metals, 647
Welding, 14
of fittings, 90
of sanitary pipe, 89
Welds, 11
White metal, 13

Whole milk, 3
Windows, 612
Wire gage, 651
Wiring, 49
Withdrawing ammonia, 206
Work, 20-22
ability, 11
simplification, 620

Zeolite treatment, 627