

## Index

- a**
- abandonment, oil/gas industry 63
  - ablation method, laser 393
  - absolute zero temperature 366
  - absorption
    - infrared 385
    - moisture 381
  - accident prevention and mitigation 413
  - accidents, elimination and prevention 439
  - acetate alcohol resins, vinyl, *see* VAAR
  - acids
    - adipic 310
    - anhydrides 307
    - cinnamic 365
    - isophthalic 310
    - naphthenic 379–380
    - nitric 210
    - palmitic 379–380
    - picric 32, 78–79, 205
    - terephthalic 365
  - acquisition smokes 359–360
  - activation energy 182–183
  - adapted flares, spatially/spectrally 351
  - additives, pyrotechnic 344
  - adiabatic flame temperature 219
  - ADN (ammonium dinitramide) 237–238, 242, 403
  - agents
    - blasting 7
    - curing 306–308
    - decoppering 228
    - gelling 379
    - intensive 373
    - scatter 373–374
    - smoke 360–362
  - agriculture, applications of explosives 58–61
  - air-augmented rocket system 216
  - air explosives, fuel- 144–146
  - air re-generating composition 46–47
  - aircraft signals 348
  - alcohol resins, vinyl acetate, *see* VAAR
  - Alex 400
  - aliphatic plasticizers, polynitro 272–273
  - aliphatic polyamines 306–307
  - aliphatic polyisocyanates 246–247
  - alkali metals, dinitramide salts 403–404
  - alkyds 178
  - allotropes of phosphorus 368
  - aluminized explosive formulations 171
    - density 172
  - aluminum powder, nano- 394–396
  - aluminum soap 378, 380
  - aluminum trioxide 398
  - amines, aromatic 307
  - amino groups, introduction 84–89
  - aminonitrotriazole 114
  - ammonium chloride smoke 364–365
  - ammonium dinitramide, *see* ADN
  - ammonium nitrate
    - hydroxyl, *see* HAN
    - solid rocket propellant 235–236
  - ammonium nitrate–fuel oil, *see* ANFO
    - explosives
  - ammonium perchlorate 234
  - ammonium picrate 78–79
  - ammunition
    - extremely insensitive 435–438
    - handling 432–433
    - small arms 420
    - storage safety 428–432
    - transportation safety 427–428
  - amorphous boron 358
  - ANFO (ammonium nitrate–fuel oil)
    - explosives 11
  - angular plate welding 47
  - anti-aircraft rounds 38
  - anti-oxidants, composite propellants 280
  - antistatic flooring 434
  - antistatic surface coating material 228

- anvil, transparent 193
  - applications
    - CNTs 394
    - commercial 43–45
    - delay formulations 356
    - explosives 37
    - medical 61
    - military 38–43
    - nuclear 54
    - plasticizers 269–271
    - red phosphorus 370
    - space 49–54
    - stabilizers 278–279
  - Aquarium technique 204
  - arc discharge method 393
  - aromatic amines 307
  - aromatic azides 24
  - aromatic polyisocyanates 246–247
  - aromatics, nitration 138
  - Arrhenius equation 182
  - assembly, nuclear weapons 55–56
  - assessment of explosives 175
  - atmosphere, ionized 434
  - atomic emission 342
  - automobile industry 62
  - auxoploses 13
  - availability, military explosives 35–36
  - azelate, dioctyl 267
  - azides
    - aromatic 24
    - basic lead 131–134
    - 2-(dimethylamino) ethyl, *see* DMAZ
    - GAP, *see* GAP
    - lead 76–78
    - *see also* GAM
  - azido oxetanes 263
  - azido plasticizers 273–274
- b**
- Bachmann process 82, 131
  - balance, oxygen, *see* OB
  - ballistic evaluation, inhibited propellants 292
  - barrier coats 298
  - basic lead azide 131–134
  - Beckman thermometer 182
  - benchmark explosive 6
  - benzene, hexakis(azidomethyl) 134
  - benzofuroxans 24
  - binders 52–54
    - energetic, *see* energetic binders
    - inert, *see* inert binders
    - LOVA 229
    - migration 288
    - natural 334
    - novel 249–265
    - nuclear weapons 58
    - polyurethanes 244–249
    - pyrotechnics 9, 331, 334–335, 343–344
    - shelf-life 244
    - solid rocket propellants 243–265
  - biological degradation 444
  - bipropellants 210
  - bismuth oxide 358
  - 2,6-bis(picrylamino)-3,5-dinitropyridine, *see* PYX
  - black carbon 349
  - black powder 1, 70
    - modified 406
  - blasting agents 7
  - blends, epoxy–liquid polysulfide 352
  - boiling point, pyrotechnics 336
    - pyrotechnics 338–339
  - bombs 40
    - general purpose 125
    - vacuum 145
  - bonding 434
  - bonding agents 275–277
  - booster 39
  - boron, amorphous 358
  - Bowden-Kozlov apparatus 196
  - breech pressure, maximum 220
  - brisanace 32–33
  - BTDAONAB (*N,N'*-bis(1,2,4-triazol-3-yl)-4,4'-diamino-2,2',3,3',5,5',6,6'-octanitrozobenzene) 97–99
  - Bundesanstalt für Materialprüfung (BAM) apparatus 191
  - burn-rate
    - gun propellants 219
    - inverse 355
    - linear 384
    - pyrotechnics 384–385
    - rocket propellants 221–222
    - super 225
  - burn-rate modifiers, solid rocket propellants 280–289
  - burning 8
    - duration 374
  - butacene 287–289
  - butacene 800 282, 289
- c**
- caesium, exotic salts 402–403
  - cage compounds 103–106
  - camouflage, military 367
  - carbon black 349
  - Cardox 12

- cartridge-loaded propellants 297
- case-bonded propellants 313
- castable explosives, melt- 108–110, 148
- casting 164–166, 295
- castor oil 244–245
- catalyzed propellants 225
- catalysts, PU manufacture 248
- catalytic decomposition process 395
- chain extenders 248
- chamber pressure 223
- Chapman–Jouguet plane 198
- Chapman–Jouguet pressure ( $P_{CJ}$ ) 31–32
- characteristic velocity 223–224
- charcoal, substitutes 405–406
- charge
  - main 39
  - shaped 41
- Cheetah Thermochemical Code 130
- chemical constitution of explosives 15
- chemical degradation 444
- chemical reactions, *see* reactions
- chemical safety, explosives 413–447
- chemical structure
  - castor oil 245
  - DIPAM (3,3'-diamino-2,2',4,4',6,6'-hexanitrodiphenyl) 93
  - epoxy resins 304
  - HMX 82
  - HNS 89
  - NC (nitrocellulose) 74
  - NTO 112
  - PATO 92
  - PETN 74
  - picric acid 78
  - RDX 82
  - TATB 87
  - tetryl 72
  - TNT 71
  - TPM series 94
- chemicals, hazardous 416–422
- chlorides
  - ammonium 364–365
  - metal 361–362
- chlorinated hydrocarbons 360–361
- chlorine-free exhaust products 239
- chloro compounds smoke, organic 362
- chlorohydrin units 260
- cinnamic acid-based smokes: 365
- civil engineering 62
- civil explosives 8–14
- CL-20 (2,4,6,8,10,12-hexanitro-2,4,6,8,10,12-hexaazaisowurtzitane) 104–106, 122–124
- cladding, metals 47–48
- classification of explosives 4–14
  - clean gas generators 142
  - cleanliness 443
  - clothing, fire 425
  - CMDB (composite modified double-base) propellants 215
    - burn-rate modifiers 282–289
    - inhibition 308–313
  - CNTs (carbon nanotubes) 393–394
  - co-precipitated Na-CMC 77
  - coal mining 43–44
  - coatings 228
    - moisture resistant 404–405
  - cold firing 224
  - colloidal propellants, *see* homogeneous propellants
  - color intensifiers 335
  - colored smokes 362–363
  - Combination process 82
  - combustible, smokeless inhibitors 301
    - *see also* fuels
  - combustion products 27, 339–340
  - combustion temperature 374
  - commercial applications 43–45
    - military explosives 45–49
  - compatibility 14–17, 176
    - HNF 240
  - Compatility Groups 422, 428
  - complete combustion products 27
  - composite propellants 42, 214–215
    - anti-oxidants 280
    - burn-rate modifiers 282–289
    - density 235
    - inhibition 302–308
    - plasticizer migration 308
  - compression strength, PBXs 175
  - condensation
    - dynamic gas 395
    - triazole rings 91–93
  - conducting flooring 434
  - conductivity, thermal 339
  - conjugation, introduction of 89–91
  - consolidation pressure 344–345
  - containers, thermal conductivity 339
  - coolants 335
  - copolyester ethers, thermoplastic 124
  - corrosive substances 417
  - corrosivity 291
  - cost, military explosives 35–36
  - CP (1-(5-cyanotetrazolato) pentaamine cobalt (III) perchlorate) 134–137
  - crosslinking monomers 300
  - cryomelting process 395–396
  - crystalline organic compounds 405
  - cured epoxy resins 302–303

- curing agents, epoxy resins 306–308
  - cutting, explosive 49
  - CVD (chemical vapor deposition) 391, 393–394
  - 1-(5-cyanotetrazolato) pentaamine cobalt (III) perchlorate, *see* CP
  - cyclodextrin polymers, nitrated 253–254
  - cyclonite 82
  - cyclotrimethylene trinitramine, *see* RDX
- d**
- DADNPO (3,5-diamino-2,6-dinitropyridine-*N*-oxide) 97
  - dangerous goods 416–422
  - Dautriche method 202–203
  - DB (double-base) composite modified 7
  - DB (double-base) propellants 42, 214
    - burn-rate modifiers 281–282
    - composite modified, *see* CMDB propellants
    - inhibition 300–301
  - decomposition
    - catalytic 395
    - temperature 338–339
    - thermal 185
  - decoupling agents 228
  - decoy flares 348
  - decoy smokes, infrared 372
  - deflagrating explosives 7–8
  - deflagration-to-detonation transition 6, 88
  - deformation technique, mechanical 390–391
  - degradation, waste 444
  - degree of polymerization 116
  - delay, explosion 21
    - explosion 180–181
  - delay formulations 354–358
  - demilitarization 35–36
  - density
    - ADN 238
    - aluminized explosive formulations 172
    - composite propellants 235
    - energetic polymeric binders 261
    - high 99–108
    - military explosives 35
    - oxidizers 337
    - pyrotechnic fuels 336
    - pyrotechnics 336–337
    - theoretical maximum 30, 163
  - detector, piezoelectric 386
  - detonating explosives 6–7
    - secondary 421
  - detonation
    - pressure, *see* DP
    - velocity of, *see* VOD
    - wave front 198
  - detonators 45
  - dextrinated lead azide 77
  - 3,5-diamino-2,6-dinitropyridine-*N*-oxide, *see* DADNPO
  - diazodinitrophenol 79–80
  - diazophenols 24
  - diethyl phthalate 267
  - differential scanning calorimetry, *see* DSC
  - differential thermal analysis, *see* DTA
  - diisocyanates 246–247
  - dimethyl hydrazine, unsymmetrical, *see* UDMH
  - 2-(dimethylamino) ethyl azide, *see* DMAZ
  - dinitramide, ammonium, *see* ADN
  - dinitramide salts 403–404
  - 4,4'-dinitro-3,3'-bifurazan, *see* DNBF
  - dinitrogen pentoxide 117–118
  - dinitroglucuril 113–114
  - dioctyl adipate 267
  - dioctyl azelate 267
  - DIPAM (3,3'-diamino-2,2',4,4',6,6'-hexanitrodiphenyl) 93
  - 2,5-dipicryl-1,3,4-oxadiazole, *see* DPO
  - dirty house 443
  - discharge, electrostatic 16
  - discharge coefficient 292–293
  - disposal, waste 444
  - distance, safe 429
  - disulfide, molybdenum, *see* GAM
  - divisions
    - fire 423–424
    - hazard 417–422
  - DMAZ (2-(dimethylamino) ethyl azide) 233–234
  - DNBF (4,4'-dinitro-3,3'-bifurazan) 110
  - double action pressing 167
  - double-base, *see* DB . . .
  - DP (detonation pressure) 31–32
    - determination 203–204
  - DPO (2,5-dipicryl-1,3,4-oxadiazole) 96
  - drop weight 191–193
  - DSC (differential scanning calorimetry) 186–188
  - DTA (differential thermal analysis) 183–185
  - dunnage 430
  - duration of burning 374
  - dust suppressants 369
  - dyes 335
  - dynamic gas condensation 395
  - dynamite 73

## e

- earthing 434
- eco-friendliness
  - explosives 149
  - military explosives 36–37
  - oxidizers 236
  - production processes 149
  - smokes 364
- efficiency, gun systems 220
- ejection system, pilot seat 45–46
- elastomers 249, 262–265
- electric spark sensitivity, determination 197
- electrical fires 425
- electrical initiators 42
- electricity hazards, static 433–434
- electro-explosion of wire 395
- electromagnetic spectrum 366
- electrostatic discharge 16
- elimination of explosions, accidents and fires 439
- emission, atomic 342
- emolein 267
- emulsion explosives 11
- 'en masse' explosions 423
- encapsulation, micro- 369
- energetic binders 115–117
  - density 261
  - future research 148
  - LOVA 230
  - novel 252–265
  - pyrotechnics 401–402
- energetic materials
  - dinitrogen pentoxide 117–118
  - high, *see* high energetic materials
- energetic plasticizers 117
  - future research 148
  - oligomeric 274–275
- energetic thermoplastic elastomers 262–265
- energy, activation 182–183
- engineering, civil 62
- environmental tests, pyrotechnic stores 388
- epoxy inert binder 115
- epoxy–liquid polysulfide blends 352
- epoxy resins 177–178
  - chemistry 302–308
  - cured 302–303
  - curing agents 306–308
  - novolac 304–305
  - shrinkage 303
  - synthesis 305, 305–306
- esters
  - nitrate 275
  - phosphate 268
- ethers, thermoplastic copolyester 124
- ethyl azide, 2-(dimethylamino), *see* DMAZ
- ethylene oxide 145
- event box 200–201
- Event Tree Analysis 439
- exhaust products, chlorine-free 239
- exotic salts 402–403
- explosion delay 21, 180–181
- explosion temperature 181–182
- explosions
  - elimination and prevention 439
  - 'en masse' 423
  - heat of 27–30
  - explosive cutting 49
  - explosive forming 48
  - explosive lenses 57–58
  - explosive properties, energetic binders 262
  - Explosive Vans 427
  - explosive waste 444
- explosives
  - air re-generating composition 46–47
  - aluminized formulations 171
  - ANFO 11
  - assessment 175
  - benchmark 6
  - chemical constitution 15
  - chemical safety 413–447
  - civil 8–14
  - classification 4–14
  - compatibility 14–17, 176
  - deflagrating 7–8
  - detonating 6–7
  - eco-friendly 149
  - emulsion 11
  - fire in 426
  - fuel-air 144–146
  - fundamental features 14
  - furazan-based 140–141
  - furoxan-based 140–141
  - handling 432–433
  - heat of formation 24–26
  - heat-resistant 83–99
  - high, *see* high explosives
  - high performance 99–108, 147
  - HMX, *see* HMX
  - initiatory 76
  - insensitive 147
  - low, *see* low explosives
  - melt-castable 108–110
  - melt-castable 148
  - military, *see* military explosives
  - nanomaterials 401
  - NC, *see* NC

- newly reported 118–120
  - NG, *see* NG
  - NG-based 11
  - non-permitted 11–14
  - nuclear weapons 58
  - Orange Book 417
  - particle size 148–149
  - permitted/missible 8–11
  - plastic bonded, *see* PBXs
  - polynitroaliphatic 22
  - polynitroaromatic 24
  - potential energy 3
  - power/strength 32
  - primary high 6
  - processing techniques 163–170
  - RDX, *see* RDX
  - salient features 1–67
  - satellite launch vehicles 52–54
  - secondary detonating 421
  - secondary high 6
  - sensitivity 179–197
  - sheet 171–173
  - slurry 11
  - stability 14–17
  - status of 69–161
  - storage safety 428–432
  - strength 204–205
  - tertiary 7
  - tetrazine-based 140–141
  - thermal data 189
  - thermal decomposition 185
  - thermally stable 83–99, 147
  - thermobaric 144
  - TNT, *see* TNT
  - transportation safety 427–428
  - *see also* formulations, pyrotechnics
  - explosophores 13, 439
  - exposure to sunlight 15
  - extinction coefficient, mass 386–387
  - extinguishers, fire 424–427
  - extremely insensitive detonating substances 435–438
  - extrusion 166
- f**
- fall hammer test 189–190
  - Fault Tree Analysis 439
  - faults, human 415
  - ferric oxide 286
  - ferrocene derivatives 287–289
  - filled nitrile rubber 314
  - fillers 300
  - filling of warheads 169
  - fire, elimination and prevention 439
  - fire divisions 423–427
  - fire extinguishers/fire fightings 424–427
  - fire in explosives 426
  - fire safety 422–427
  - fring, hot/cold 224
  - first-aid fire appliances 427
  - fissile materials 56–57
  - fission weapons/bombs 54
  - flame retardance 291
  - flame temperature 219, 232
  - flare formulations, infrared 348–351
  - flares 344
  - flash suppression, muzzle 403
  - flooring, conducting/antistatic 434
  - foil probe, metallic 199–200
  - food industry 61
  - footwear, protective 442
  - force constant, gun propellants 218–219
    - gun propellants 226–227
  - forming, explosive 48
  - formulations
    - delay 354–358
    - fundamentals 170–175
    - gun propellants 226–227
    - illuminating 341
    - incendiary 373–381
    - infrared flare 348–351
    - photoflash 347
    - pyrotechnic, *see* pyrotechnics
    - signal 347–348
    - smoke 358–373
    - tracers 346–347
    - *see also* explosives
  - FOX-7/FOX-12 129–130, 238
  - free-standing propellants 297
  - friction sensitivity 20
    - determination 195–197
  - FRPs (fuel-rich propellants) 42, 215–216
  - fuels
    - fuel-air explosives 144–146
    - high altitude 46
    - metal 265–266
    - nanosized 394–397
    - pyrotechnic 9, 333–334, 342–343
    - substitutes for charcoal 405–406
    - thermal conductivity 339
  - fulminate, mercury 76
  - furazan-based explosives 140–141
  - furnace programmer 184, 186
  - furoxan-based explosives 140–141
  - furoxano group, nitro group
    - replacement 100–102
  - fusion weapons/bombs 54

- future trends
  - high performance explosives 147
  - insulating materials 315–316
  - pyrotechnics 401–406
- g**
- GAM (gelatin, azide, molybdenum disulfide) 77–78
- GAP (glycidyl azide polymer) 254–256
- garments
  - protective 442
  - synthetic fibers 433
- gas condensation, dynamic 395
- gas generators, clean 142
- gas industry 62–63
- gas-producing delay formulations 356–357
- gas volume, pyrotechnics 382
- gaseous products 30–31
- gasless delay formulations 357–358
- gel synthesis, sol– 391–393
- gelatin, *see* GAM
- gelled liquid incendiaries 375–376
- gelling agents 379
- general fires 425
- general purpose bomb, low-vulnerability 125
- generators, clean gas 142
- glass anvil, toughened 194
- glasses, safety 442
- gloves 442
- glycidyl azide polymer, *see* GAP
- GlyN (glycidyl nitrate) 259–262
- goggles, safety 442
- good housekeeping 443
- grenades 40
- ground signals 348
- grounding 434
- groups
  - amino 84–89
  - furoxano 100–102
  - nitro 100–102
  - SF<sub>5</sub> 102–103
- guanidium salt 144
- gum stocks 315
- gun method 55
- gun propellants
  - burn-rate coefficients 219
  - efficiency 220
  - force constant 218–219, 226–227
  - formulation 226–227
  - ingredients 227–234
  - low vulnerability 228–231
  - muzzle velocity 219–220
  - performance 218–220
  - vivacity 219
- h**
- hafnium 266
- HAN (hydroxyl ammonium nitrate) liquid gun propellants 231–233
- handling, explosives and ammunition 432–433
- hazards
  - divisions 417–422
  - hazard and risk analysis 438–439
  - hazardous chemicals 416–422
  - static electricity 433–434
- HAZOP (hazards and operability) studies 438–439
- health context, safety 413
- heat evolution 3
- heat of combustion 336, 374
- heat of explosion 27–30
- heat of formation 24–26
- heat output, pyrotechnics 382
- heat resistance 83–99, 291
- heat sensitivity 20–24, 180–188
- heat test 179
- 'her majesty's explosive', *see* HMX
- heterocyclic substrates 114
- heterogeneous propellants 214–215
- hexakis(azidomethyl) benzene 134
- 2,4,6,8,10,12-hexanitro-2,4,6,8,10,12-hexaazaisowurtzitane, *see* CL-20
- hexanitrostilbene, *see* HNS
- hexogen, *see* RDX
- HHTPB (hydrogenated hydroxy-terminated polybutadiene) 315–316
- high altitude fuel 46
- high combustion temperature 374
- high energy materials (HEM), high nitrogen content 141–144, 406
- high energy propellants 228–231
- high explosives 6–7
  - incendiary formulations 377
  - insensitive 110–115
  - organic 18
  - performance parameters 171
- high heat of combustion 374
- high melting explosive, *see* HMX
- high performance explosives 99–108
  - future research 147
- high speed oscilloscope 201–202
- historical aspects 69–70
- HMX (high melting explosive) 1, 41, 57–58, 82–83
- HNF (hydrazinium nitroformate) 239–243

- HNIW, *see* CL-20  
 HNS (hexanitrostilbene), synthesis 84–93  
 homogeneous mixing 398  
 homogeneous propellants 213–214  
 hot firing 224  
 housekeeping, good 443  
 HTNR (hydroxy-terminated natural rubber) 251–252  
 HTPB (hydroxy-terminated polybutadiene) 246  
   – nitrated 256–257  
 human faults 415  
 humidification 434  
 hybrid propellants 217  
 hydrazine 210–211  
   – nickel hydrazine nitrate, *see* NHN  
   – unsymmetrical dimethyl, *see* UDMH  
 hydrazinium iodide, 1,1,1-trimethyl 86  
 hydrazinium nitroformate, *see* HNF  
 hydrocarbons  
   – chlorinated 360–361  
   – incendiary formulations 375  
 hydrogen peroxide 211  
 hydrogenated hydroxy-terminated polybutadiene, *see* HHTPB  
 hydrostatic pressing 168  
 hydroxy-terminated natural rubber, *see* HTNR  
 hydroxy-terminated perfluoropolyether polyol 253  
 hydroxy-terminated polybutadiene, *see* HTPB  
   – hydrogenated, *see* HHTPB  
 hydroxyl ammonium nitrate, *see* HAN  
 hygroscopicity  
   – military explosives 34  
   – pyrotechnics 337–338  
 Hytrel 124
- i*
- ideal delay formulations 355  
 ignition temperature 381  
   – pyrotechnics 339  
 illuminating formulations 341  
   – resins 351–354  
 impact apparatus, US BoM 190  
 impact sensitivity 20  
   – determination 188–195  
   – testing 179  
 implosion method 55–56  
 Improved lead azide 77  
 impulse, specific 222–223  
 incendiary agents 373  
 incendiary formulations 373–381  
   – liquid 375  
   – red phosphorus 372–373  
   – solid 376–379  
 incineration, waste 444  
 incremental pressing 167  
 Indian satellite launch vehicles 51–52  
 indium metal, DSC curve 188  
 industry, applications of explosives 61–63  
 inert binders 115  
   – LOVA 229–230  
   – novel 249  
 inert-gas evaporation technique 390–391  
 infectious substances 417  
 inflammable substances 417  
 infrared absorption 385  
 infrared decoy smokes 372  
 infrared flare formulations 348–351  
 infrared intensity 383  
 infrared screening smokes 365–367  
 ingredients  
   – gun propellants 227–234  
   – pyrotechnics 333  
   – solid rocket propellants 234–289  
 inhibition  
   – CMDB propellants 308–313  
   – composite propellants 302–308  
   – DB propellants 298–302  
   – materials 293–298  
   – propellants 289–313  
 inhibitors  
   – sleeve technique 296–298  
   – smokeless combustible 301  
   – testing 291  
 initiators 39  
   – electrical 42  
 initiator explosives 76  
 insensitive detonating substances 435–438  
 insensitive explosives, future research 147  
 insensitive high explosives 110–115  
 insensitive munitions 125–131, 174  
 Instrumented drop weight apparatus 193  
 insulation 313–315  
   – future materials 315–316  
   – rocket motors 313  
 intensity, luminous/infrared 382–383  
 interpositioning of barrier coats 298  
 introduction  
   – amino groups 84–89  
   – conjugation 89–91  
   – SF<sub>5</sub> groups 102–103  
 inverse burning rate 355  
 investigating team 445  
 iodide  
   – silver 38  
   – 1,1,1-trimethyl hydrazinium 86



ionization probes 199  
 ionized atmosphere 434  
 iron oxide 283  
 – superfine 286  
 isocyanates, poly- 246–247  
 isostatic pressing 168  
 ISRO polyol 250–251

**j**

Jouguet plane, Chapman– 198  
 Jouguet pressure, Chapman– 31–32  
 Julius Peters friction apparatus 195–196

**k**

K-10 plasticizer 273  
 kinematic flares 351  
 Kozlov apparatus, Bowden- 196

**l**

lachrymatory smokes 359, 364  
 lactone-terminated polybutadiene, *see* LTPB  
 laser ablation method 393  
 launch vehicles, satellites 51–52  
 Lawrence process 88  
 lead azide 76–78  
 – basic 131–134  
 lead block test 204  
 lead oxide, silicon– 358  
 lead picrate 78–79  
 lead styphnate 79  
 lenses, explosive 57–58  
 less toxic burn-rate modifiers 282–289  
 life-time, military explosives 35  
 light output, variation 345  
 linear burning rate 384  
 liner materials 344  
 liquid incendiaries 375  
 liquid monopropellants 232  
 liquid polymers 165  
 liquid polysulfides 351–352  
 liquid propellants 209–213  
 – gun 231–234  
 – HAN 231–233  
 liquid rockets, space applications 49–51  
 liquids, pyrophoric 375  
 lithium, exotic salts 402–403  
 lithium tantalate 386  
 lithopone 309  
 Los Alamos 57  
 LOVA (low vulnerability ammunition) gun  
 propellants 228–231  
 – ingredients 229–231  
 low explosives 7–8  
 – *see also* propellants

low-vulnerability general purpose bomb  
 125  
 LTPB (lactone-terminated polybutadiene)  
 250  
 luminous intensity 382–383  
 lunar surface 97–99

**m**

main charge 39  
 man-made binders, pyrotechnics 335  
 marine signals 348  
 marker smokes 360  
 mass, supercritical 55  
 mass extinction coefficient 386  
 masse, *see* 'en masse' explosions  
 materials  
 – energetic 117–118  
 – fissile 56–57  
 – future insulating materials 315–316  
 – high energy, *see* high energy materials  
 – insulating 313–315  
 – liner 344  
 – nano-, *see* nanomaterials  
 – propellant inhibition 293  
 – rubbery polymeric 172–173  
 – surface coating 228  
 maximum breech pressure 220  
 maximum density, theoretical 30, 163  
 mechanical deformation  
 technique 390–391  
 mechanical properties, pyrotechnics  
 381  
 medical applications 61  
 melt-casting 108–110, 148, 164–165  
 melting point  
 – ADN 238  
 – newly reported explosives 120  
 – oxidizers 337  
 – pyrotechnic fuels 336  
 – pyrotechnics 338–339  
 mercuric-5-nitrotetrazole 81  
 mercury fulminate 76  
 metal bath, Wood's 181–182  
 metal chlorides 361–362  
 – solid 362  
 metal fuels, solid rocket propellants  
 265–266  
 metal powders  
 – moisture resistant coatings 404–405  
 – pyrophoric 377–379  
 metal working 48  
 metallic foil probe 199–200  
 metallic oxides, burn-rate modifiers  
 282–287

- metals
    - alkali 403–404
    - cladding and welding 47–48
    - picrates 440
  - methyl oxetane, 3-nitrato methyl-3-,  
see NiMMO
  - Methyl Tris-X 108–109
  - microencapsulation 369
  - migration
    - binders 288
    - plasticizers 268–271, 308
  - military applications 38–43
  - military explosives 6–8
    - additional requirements 33
    - commercial applications 45–49
  - military pyrotechnics 8
  - mining 43–45
  - missiles, trajectory 346
  - mitigation, accidents 413
  - mixing, homogeneous 398
  - moderators, pyrotechnics 335–336
  - modified black powder 406
  - modified double-base propellants,  
composite modified double-base,  
see CMDB propellants
  - moisture absorption 381
  - moisture resistant coatings 404–405
  - molybdenum disulfide, *see* GAM
  - molybdenum trioxide 398
  - monomers, crosslinking 300
  - monopropellants, liquid 232
  - Montreal Protocol 262
  - moon, seismic experiments 97–99
  - motors, rocket, *see* rocket motors
  - MTV (magnesium, Teflon, Viton)  
348–350
  - munitions, insensitive 125–131, 174
  - muzzle flash suppression 403
  - muzzle velocity 219–220
- n**
- Na-CMC, co-precipitated 77
  - nano-aluminum powder 394–396
  - nano-nickel powder 396
  - nano-oxidizers 397
  - nanomaterials
    - explosives 401
    - general properties 398
    - propellants 400
    - pyrotechnics 389–401
    - synthesis 390–393
  - nanoparticles 149
  - nanosized fuels 394–397
  - Napalm, chemistry 379–380
  - naphthenic acid 379–380
  - natural binders 334
  - natural rubber, hydroxy-terminated,  
see HTNR
  - NC (nitrocellulose) 1, 16–17, 74–75
    - solubility 75
  - NENA (nitroxyethyl nitramine) plasticizers  
271–272
  - neoprene 315
  - NEQ (net explosive quantity) 430
  - new fuels 405–406
  - newly reported binders 249–265
  - newly reported explosives 118–120
    - melting point 120
  - newly reported plasticizers 271–275
  - NG-based explosives 11
  - NG (nitroglycerine) 1, 72–73
  - NHN (nickel hydrazine nitrate)  
139–140
  - NHTPB (nitrated HTPB) 256–257
  - nickel powder, nano- 396
  - Nif analogs 111
  - NiMMO (3-nitrato methyl-3-methyl oxetane)  
257–259
  - nitrate
    - ammonium 235–236
    - glycidyl, *see* GlyN
    - hydroxyl ammonium, *see* HAN
    - nickel hydrazine, *see* NHN
    - polyvinyl 75–76
  - nitrate ester plasticizers 275
  - nitrated cyclodextrin polymers 253–254
  - nitration, aromatics 138
  - nitric acid, oxidizers 210
  - nitrite rubber, filled 314–315
  - nitro compounds 102–103
  - nitro group, replacement by furoxano  
group 100–102
  - 3-nitro-1,2,4-triazol-5-one, *see* NTO
  - nitrocellulose, *see* NC
  - nitroformate, hydrazinium, *see* HNF
  - nitrogen, high nitrogen content-HEM  
141–144, 406
  - nitroglycerine, *see* NG
  - 3-nitrato methyl-3-methyl oxetane,  
see NiMMO
  - nitrotetrazole, mercuric-5- 81
  - nitroxyethyl nitramine, *see* NENA
  - N,N'*-bis(1,2,4-triazol-3-yl)-4,4'-diamino-  
2,2',3,3',5,5',6,6'-octanitroazobenzene,  
see BTDAONAB
  - non-energetic binders 249
  - non-permitted explosives 11–14
  - non-sparking tools 431

non-toxic burn-rate modifiers 282–289  
 non-toxic smokes 364  
 NONA (2,2',2'',4,4',4'',6,6',6''-nonanitroterphenyl) 96–98  
 normal casting 165–166  
 novel . . . , *see* NUP  
 novolac epoxy resins 304–305  
 nozzle 49–50, 222  
 NTO (3-nitro-1,2,4-triazol-5-one)  
   112–113  
   – important formulations 124–125  
 nuclear applications 54  
 nuclear weapons 54–55  
   – assembly 55–56  
   – explosives and binders 58  
   – safety 58  
 NUP (novel unsaturated polyesters)  
   309–312  
  
**o**  
 OB (oxygen balance) 17–19  
 obscurity effectiveness 387  
 obscuring power, total 385–386  
 octanitrocubane, *see* ONC  
 octogen, *see* HMX  
 oil industry 62–63  
 oligomeric plasticizers, energetic  
   274–275  
 ONC (octanitrocubane) 137–139  
 ONTA (oxynitrotriazole) 112–113  
 operability, hazards 438–439  
 operations and organization 439–441  
 Orange Book 416–421  
 organic additives 338  
 organic chloro compounds smoke 362  
 organic compounds, crystalline 405  
 organic high explosives 18  
 organic peroxides 420  
 oscillographic technique 198–203  
 oxetanes, azido 263  
 oxides, metallic 282–287  
 oxidizers  
   – eco-friendly 236  
   – hydrogen peroxide 211  
   – nano- 397  
   – nitric acid 210  
   – Orange Book 417  
   – oxygen content 339  
   – pyrotechnic 9, 334, 343, 401–402  
   – satellite launch vehicles 52–54  
   – solid rocket propellants 234–243  
 oxygen balance, *see* OB  
 oxygen content, oxidizers 339  
 oxynitrotriazole, *see* ONTA

**p**

palmitic acid 379–380  
 parallel plate welding 47  
 particle size  
   – explosives 148–149  
   – fuels 343  
   – oxidizers 343  
 PATO (3-picrylamino-1,2,4-triazole),  
   synthesis 84–93  
 PBXs (plastic bonded explosives) 83,  
   121–125, 127–128, 173–175  
   – compression strength 175  
   – insensitive 111–117  
   – ROWANEX class 126–127  
 pendulum friction apparatus 195  
 pentaerythritol tetranitrate, *see* PETN  
 perchlorate, ammonium 234  
 perfluoropolyether polyol,  
   hydroxy-terminated 253  
 performance  
   – delay formulations 355–358  
   – high explosives 171  
   – propellants 218–225  
   – pyrotechnics 381–387  
   – screening smokes 385–387  
 permitted/missible explosives 8–11  
 peroxides, organic 420  
 personal protective equipment 442  
 pestle and plate assembly 195  
 Peters friction apparatus 195–196  
 PETN (pentaerythritol tetranitrate) 1, 6,  
   73–74  
 phenolic resins 303  
 phosphate esters 268  
 phosphine 370  
 phosphorus  
   – allotropes 368  
   – chemistry 367–373  
   – red 369–373  
   – smoke agent 360  
 photoflash formulations 347  
 physical state, propellants 211  
 Pic analogs 111  
 picramates 440  
 picrates 78–79  
   – transition metal 440  
 picric acid 32, 78–79, 205  
 picryl chloride 93  
 3-picrylamino-1,2,4-triazole, *see* PATO  
 pilot seat ejection system 45–46  
 pin oscillographic technique 198–202  
 Piobert's law 221  
 plastic bonded explosives, *see* PBXs  
 plasticizers 52–54

- applications 269–271
- energetic 117, 148
- LOVA 230
- migration 268–271, 308
- novel 271–275
- pyrotechnics 401–402
- solid rocket propellants 267–275
- PNPs (polynitropolyphenylenes) 98, 115–116
- poisonous-gas fires 426
- poisonous substances, *see also* toxicity
- polyamides 307
- polyamines, aliphatic 306–307
- poly(BAMO), synthesis 264
- polybutadiene
  - hydrogenated hydroxy-terminated, *see* HHTPB
  - hydroxy-terminated, *see* HTPB
  - lactone-terminated, *see* LTPB
- polyesterification 300, 309
- polyesters 178
  - inert binders 115
  - novel unsaturated, *see* NUP
  - polyols 244
  - TEG-based resins 299
  - unsaturated 300–301
- polyether polyols 244
- poly(GlyN) 259–262
- polyisocyanates 246–247
- polymeric additives 338
- polymeric binders, density 261
- polymeric materials, rubbery 172–173
- polymerization, degree of 116
- polymers
  - glycidyl azide, *see* GAP
  - liquid 165
  - nitrated cyclodextrin 253–254
  - polysulfide 178
- polymorphic transformations 236
- poly(NiMMO) 257–259
- polynitroaliphatic explosives 22
- polynitroaliphatic plasticizers 272–273
- polynitroaromatics 24, 90
- polynitropolyphenylenes, *see* PNPs
- polyols
  - hydroxy-terminated
    - perfluoropolyether 253
  - ISRO 250–251
  - polyether/polyester 244
- polysulfides
  - blends 352
  - inert binder 115
  - liquid 351–352
  - polymers 178
- polyurethanes
  - binders 244–249
  - elastomer 249
  - inert binder 115
- polyvinyl nitrate 75–76
- porcelain pestle and plate assembly 195
- potential energy, explosives 3
- powders
  - black, *see* black powder
  - metal 404–405
  - nano-aluminum 394–396
  - nano-nickel 396
- precipitation method 391
- prepolymer, butacene 800 282
- prepolymer method 248–249
- pressing 166
- pressure
  - chamber 223
  - Chapman–Jouguet 31–32
  - consolidation 344–345
  - detonation 31–32, 203–204
  - maximum breach 220
  - pressure-time profiles 290, 293
- pressure casting 166
- prevention, explosions, accidents and fires 413, 439
- primary aliphatic polyamines 306–307
- primary high explosives 6
  - heat of explosion 28
  - heat of formation 26
  - impact sensitivity 23
  - oxygen balance 19
- Probabilistic Risk Assessment 439
- processing techniques 163–170
  - eco-friendly 149
  - filling of warheads 169
- products
  - chlorine-free 239
  - combustion 339–340
  - complete combustion 27
  - gaseous 30–31
- projectiles, trajectory 346
- propellants 209–330
  - cartridge-loaded 297
  - case-bonded 313
  - catalyzed 225
  - CL-20-based 122–124
  - composite, *see* composite propellants
  - composite modified double-base, *see* CMDB propellants
  - DB 42, 214, 281–282
  - free-standing 297
  - fuel-rich, *see* FRPs
  - gun, *see* gun propellants

- heterogeneous 214–215
- high energy 228–231
- homogeneous 213–214
- hybrid 417
- liquid, *see* liquid propellants
- mono- 232
- nanomaterials 400
- performance 218–225
- physical state 211
- rocket, *see* rocket propellants
- satellite launch vehicles 52–54
- SB 214
- solid, *see* solid propellants
- sustainer 292–293
- TB 214
- thixotropic 217
- uncatalyzed 225
- *see also* low explosives
- protective equipment, personal 442–443
- protective garments 442
- pyrocartridges 42
- pyroelectric detector 386
- pyrophoric liquids 375
- pyrophoric metal powders 377–379
- pyrotechnics 331–412
  - additives 344
  - binders 334–335
  - burn-rate 384–385
  - density 336–337
  - device shelf-life 387–389
  - fuels 333–334
  - hygroscopicity 337–338
  - ingredients 333
  - military 8
  - nanomaterials 389–401
  - oxidizers 334
  - performance 381–387
  - satellite launch vehicles 52–54
  - stores 388
  - toxicity 340–341
- PYX (2,6-bis(picrylamino)-3,5-dinitropyridine) 95–96, 98

## q

- quantity-distance 429
- quarrying 44–45

## r

- radioactive substances 417
  - *see also* nuclear . . .
- RDX (research department explosive) 1, 29, 81–82
- re-generating, air 46–47
- reactions, rapidity 3–4

- recrystallization process 131
- recycling, military explosives 35–36
- red phosphorus 369–370
- relaxed mind 442
- replacement, nitro group 100–102
- research department explosive, *see* RDX
- resins
  - epoxy, *see* epoxy resins
  - illuminating formulations 351–354
  - phenolic 303
  - TEG-based polyester 299
  - vinyl acetate alcohol, *see* VAAR
- respirator 442
- retardants 335
- rings
  - triazole 91–93
  - *see also* aromatics
- riot control 359
- risk analysis 438–439
- risks
  - definition 414
  - probabilistic assessment 439
- rocket motors, insulation 313
- rocket propellants
  - binders 243–265
  - bonding agents 275–277
  - burn-rate 221–222
  - burn-rate modifiers 280–289
  - characteristic velocity 223–224
  - inhibition 289–313
  - oxidizers 234–243
  - performance 220–225
  - solid 234
  - stabilizers 277–280
  - temperature sensitivity 224–225
  - thrust 222
- rocket systems, air-augmented 216
- rockets
  - liquid 49–51
  - solid 51–52
  - trajectory 346
- ROWANEX PBXs 129–130
- rubber, hydroxy-terminated natural, *see* HTNR
- rubber, filled nitrile 314
- rubbery polymeric materials 172–173
- rubidium, exotic salts 402–403
- RX bonding agent 276

## s

- safe distance 429
- Safe Operating Procedures, *see* SOP
- safety
  - explosives 413–447

- fire 422–427
- goggles/glasses 442
- handling of explosives and ammunition 432–433
- nuclear weapons 58
- storage of explosives and ammunition 428–432
- training 445–446
- transportation of explosives and ammunition 427–428
- salts
  - dinitramide 403–404
  - exotic 402–403
  - formation 84
  - guanidium 144
- satellite launch vehicles, Indian 51–52
- SB (single-base) propellants 214
- scatter agents 373–374
- Schlessinger's method 135
- screening smokes 359
  - infrared 365–367
  - performance 385–387
  - red phosphorus 371
- secondary aliphatic polyamines 306–307
- secondary detonating explosives 421
- secondary high explosives 6
  - heat of explosion 28
  - heat of formation 26
  - impact sensitivity 23
  - oxygen balance 19
- security context, safety 413
- sedimentation casting 166
- segregation 165
- seismic experiments 97–99
- sensitivity 241
  - electric spark 197
  - explosives 19–24, 179–197
  - friction 195–197
  - impact 188–195
  - shock 197
  - temperature 224–225
- service lead azide 77
- SF<sub>3</sub> groups 102–103
- shaped charges 41
- sheet explosives 171–173
- shelf-life 227
  - binders 244
  - pyrotechnic devices 387–389
- shells 39
- shock sensitivity 20
  - determination 197
- shrinkage, epoxy resins 303
- signal formulations 347–348
- signal smokes 359
  - red phosphorus 371–372
- silicon–lead oxide mixtures 358
- silver iodide 38
- simultaneous thermal analysis, *see* STA
- single wire probe 200
- slagless delay formulations 356
- sleeve technique 294
- slurry explosives 11
- small arms ammunition 420
- smokeless combustible inhibitors 301
- smokes
  - agents 360–362
  - colored 362–363
  - formulations 358–373
  - toxicity 364
- soap, aluminum 378, 380
- sodium-5-nitrotetrazole dihydrate 135
- sol–gel synthesis 391–393
- solid incendiaries 376–379
- solid metal chlorides 362
- solid propellants 49, 213–217
  - rocket 234–289
- solid rockets, space applications 49–51
- solidified liquid incendiaries 375–376
- solubility, NC 75
- SOP (Safe Operating Procedures) 441
- space applications 49–54
- spark sensitivity 20
- spatially/spectrally adapted flares 351
- special effects, pyrotechnic 332
- specific impulse 222–223
- spectrally adapted flares 351
- spectrum, electromagnetic 366
- sputtering technique 390–391
- squeeze casting 166
- STA (simultaneous thermal analysis) 188
- stability 241
  - explosives 14–17
  - red phosphorus 369
- stability test, vacuum 177–179
- stabilizers
  - applications 278–279
  - red phosphorus 369
  - solid rocket propellants 277–280
- stable explosives, thermally 83–99
- stainless steel 48
- static electricity hazards 433–434
- STEC (Storage and Transport of Explosives Committee) 424
- Stockholm Conference on Environment and Development 36

- storage
    - explosives and ammunition 428–432
    - temperature of 15
  - strained compounds 103–106
  - strength of explosives 32
    - determination 204–205
  - structure, chemical, *see* chemical structure
  - styphnate, lead 79–80
  - styphenyl chloride 93
  - styrene monomer 299, 311–312
  - substitutes for charcoal 405–406
  - sulfides, poly-, *see* polysulfides
  - sulfur probe 199
  - sunlight, exposure to 15
  - super burn-rate 225
  - supercritical mass 55
  - superfine iron oxide 286
  - surface coating material, antistatic 228
  - sustainer propellant 292–293
  - synthesis
    - butacene 800 289
    - CL-20 105–106
    - CNTs 393
    - epoxy resins 305, 305–306
    - nanomaterials 390–393
    - poly(BAMO) 264
    - sol-gel 391–393
    - TATB, HNS, PATO 84–93
    - Woolwich 131
  - synthetic fiber garments 433
- ‡
- TACOT (tetranitrodibenzo-1,3a,4,4a-tetraazapentalene) 19, 28, 95, 98
  - tailoring of properties, unsaturated polyesters 300–301
  - tantalate, lithium 386
  - tape-winding technique 294–295
  - TATB (1,3,5-triamino-2,4,6-trinitrobenzene) 98
    - important formulations 120–122
    - synthesis 84–93
  - TB (triple-base) propellants 214
  - technical context, safety 413
  - Teflon 348–350
  - TEG-based polyester resin 299
  - temperature
    - absolute zero 366
    - adiabatic flame 219
    - combustion 374
    - decomposition 338–339
    - explosion 181–182
    - flame 232
    - ignition 339, 381
    - of storage 15
    - sensitivity 224–225
  - terephthalic acid-based smokes 365
  - tertiary explosives 7
    - heat of explosion 28
    - heat of formation 26
    - impact sensitivity 23
    - oxygen balance 19
  - testing, inhibitors 291
  - tetranitrate, pentaerythritol, *see* PETN
  - tetranitrodibenzo-1,3a,4,4a-tetraazapentalene, *see* TACOT
  - 1,3,4,6-tetranitroglycoluril, *see* TNGU
  - 1,3,5,5-tetranitrohexahydropyrimidine 107–108
  - tetranitropropanediurea, *see* TNPDU
  - tetrazene 80
  - tetrazine-based explosives 140–141
  - tetryl 72
  - theoretical maximum density 30, 163
  - thermal analysis 183
    - simultaneous, *see* STA
  - thermal conductivity 339
  - thermal data, explosives 189
  - thermal decomposition, explosives 185
  - thermal properties, energetic binders 262
  - thermally stable explosives 83–99
    - future research 147
  - thermites 376–377
  - thermoanalytical techniques 183
  - thermobaric explosives 144
  - Thermochemical Code, Cheetah 130
  - thermogravimetric analysis 185–186
  - thermometer, Beckman 182
  - thermoplastic copolyester ethers 124
  - thermoplastic elastomers, energetic 262–265
  - 'think before handling' 415
  - 'think before you proceed' 432
  - thixotropic propellants 217
  - thread-winding technique 295–298
  - thrust, rocket propellants 222
  - TNAD (trans-1,4,5,8-tetranitro-1,4,5,8-tetraazadecalin) 114–115
  - TNAZ (1,3,3-trinitroazetidene) 109–110
  - TNGU (1,3,4,6-tetranitroglycoluril) 106
  - TNPDU (tetranitropropanediurea) 106–107
  - TNT (trinitrotoluene) 1, 4
    - historical aspects 70
    - melt-casting 164
    - status 71–72
  - tools, non-sparking 431

- 'Top Events' 438
  - torpedoes 40
    - friction test 196
  - total obscuring power 385–386
  - toughened glass anvil 194
  - toxicity 241
    - burn-rate modifiers 282–289
    - military explosives 34
    - Orange Book 417
    - pyrotechnic ingredients 340–341
    - smokes 364–365
  - TPM ( $N^2, N^4, N^6$ -tripicryl melamine) 93–95
  - tracers, formulations 346–347
  - tracking 346–348
  - training, safety 445–446
  - training smokes 360
  - trajectory 346
  - trans-1,4,5,8-tetraazadecalin, *see* TNAD
  - transition, deflagration-to-detonation 6, 88
  - transition metal picrates 440
  - translucent finish 291
  - transparent anvil drop weight apparatus 193
  - transportation
    - explosives and ammunition 427–428
    - STEC 424
  - Trauzl test 204
  - tree, *see* Event Tree Analysis
  - triacetin 267
  - 1,3,5-triamino-2,4,6-trinitrobenzene, *see* TATB
  - triazole, aminonitro- 114
  - triazole rings, condensation 91–93
  - 1,1,1-trimethyl hydrazinium iodide 86
  - trinitramine, cyclotrimethylene, *see* RDX
  - 1,3,3-trinitroazetidine, *see* TNAZ
  - 2,4,6-trinitrophenylmethyl nitramine, *see* tetryl
  - trinitrotoluene, *see* TNT
  - triple-base (TB), *see* TB . . .
  - Tris-X 108–109
  - tunneling 44
- u**
- UDMH (unsymmetrical dimethyl hydrazine) 210–212
  - UN classification of dangerous goods and hazardous chemicals 416–422
  - UN test series-7 436–437
  - uncatalyzed propellants 225
  - unidirectional pressing 167
  - unsaturated polyesters
    - novel, *see* NUP
    - tailoring of properties 300–301
  - unsymmetrical dimethyl hydrazine, *see* UDMH
  - US BoM impact apparatus 190
- v**
- VAAR (vinyl acetate alcohol resins) 344–345, 352–354, 403–404
  - vacuum bombs 145
  - vacuum stability test 177–179
  - vacuum vapor condensation 394
  - vans, *see* Explosive Vans
  - vapor deposition, chemical, *see* CVD
  - vaporization, binders 288
  - velocity
    - characteristic 223–224
    - muzzle 219–220
  - vibration casting 166
  - Vielle's law 221
  - Viton 348–350
  - vivacity, gun propellants 219
  - VOD (velocity of detonation) 30–31
    - determination 198–203
    - high 99–108
  - volatility, military explosives 34
- w**
- warheads 41–43
    - filling 169
  - waste collection 444
  - water reactive substances 417
  - wave front, detonation 198
  - weapons
    - nuclear 54–55
    - safety 58
  - welding 47–48
  - winding technique
    - tape- 294
    - thread- 295–296
  - wires
    - electro-explosion of 395
    - single wire probe 200
  - Wood's metal bath 181–182
  - Woolwich synthesis 131
- y**
- yield factor, screening smokes 386
- z**
- zero accident rate 416
  - zero temperature, absolute 366
  - zirconium 266