

Index

- a**
- accelerators 20
 - acceptable daily intake (ADI) 427, 450
 - acetylacetone 478
 - achievable barrier effect 320
 - acid scavengers 71
 - acrylates 472
 - relative threshold levels 472
 - acrylic acid 34, 38, 41, 44
 - acrylonitrile-butadiene rubber 49
 - acrylonitrile-butadiene-styrene (ABS) polymer 39
 - additive mole constants 101
 - additive molecular properties 7
 - additive structural increments 101
 - adsorption 350
 - afore-described barrier 326
 - alcohol soluble propionates (ASP) 59
 - aliphatic carboxylic acid 40
 - aliphatic diamines ethylenediamine 395
 - aliphatic oligomeric esters 69
 - aliphatic phosphites 74
 - n-alkanes 165, 168, 170
 - critical temperatures 168
 - homologous series 165
 - melting temperatures 170
 - alkylhydroperoxides 24
 - O-alkylhydroxylamine group 78
 - aluminum-coated polymer 326
 - aluminum oxide layers 330
 - β-aminocrotonic acid 76
 - amorphous polymer phase 165
 - amylopectin 54
 - amylose 54
 - analogous weight fractions 96
 - analytical methods 380
 - interpretation 380
 - validation 380
 - antiacids, *see* acid scavengers
 - antifogging agents 64
 - antimicrobial effect 72
 - antistatic agents 65
 - Antoine equation 110
 - area-related migration value 369
 - area-to-volume ratio 273
 - aromatic amines 399
 - aromatic polyamide MXD-6 336
 - Arrhenius relation 316
 - Arrhenius-type equation 282
 - atom clusters 173
 - melting temperatures 173
 - atomic force microscopy (AFM) 323
 - Avogadro constant 179
- b**
- barrier improvement factor 311
 - barrier systems 298
 - BASIC computer program 107
 - batching oil 487
 - formulation 484
 - benzoate-based phenols 77
 - benzyl alcohol 20
 - BET adsorption studies 331
 - biaxially orientated polypropylene (BOPP) 35
 - substrate film 312, 340
 - biaxial orientation 30
 - biodegradable plastic materials 54
 - biodegradable polymer 55
 - bisphenol A-diglycidyl ether (BADGE) 20, 375, 459
 - bisphenol F-diglycidyl ether (BFDGE) 375, 459
 - block copolymer (BCP) 19
 - blow-molded containers 40
 - Boltzmann distribution 177
 - British Standards Institution (BSI) 467
 - built-in biocidal moieties 72

- tert*-butylesters 24
- tert*-butyl-hydroxyanisol 408

- c**
- camphorated off-flavours 479
- carbon chain polymers 76
- carcinogenic assessments 429
- cardboard baking dishes 42
- catalysts 25
 - heterogeneous 25
 - homogeneous 25
- cationactive agents 65
- ccp system 174
- cellulose acetate butyrate (CAB) 59
- cellulose acetate propionate (CAP) 59
- chain-breaking antioxidants 73
- chemical compounds 167
 - homologous series 167
- chemical interactions 4
 - pharmaceuticals 4
 - plastics 4
- chemical modeling 99
- chemical potential 90
 - definition 91
- chloroanisoles 486
- chlorophenols 481, 482
- chocolate products 488
- chromatographic instrument 381
- chromatographic system, *see* detection system
- classification and regression tree (CART)
 - algorithms 156
 - calculations 156
 - diagram 156
 - structure 156
- cobalt naphthenate 47
- colorants 66
- combinatorial activity coefficient
 - contribution 107
- Community Reference Laboratory (CRL) 445
- Council on Environmental Quality (CEQ) 421
- Crank–Nicolson method 251
- crosslinked polyurethanes 48
- crystalline polymers 31
 - properties 31
- crystallization 30
- cumulative estimated daily intake (CEDI) 427
- cyclic olefin copolymers (COC) 37

- d**
- defect model 324
- defect size distribution 315
- degradation-sensitive moieties 70
- dehydrating agent 75

- detection system 381
- diacylperoxide 24
- dialkylperoxides 24
- dicarboxylic acid 19
- dicumylperoxide 24
- diethylene glycol (DEG) 351, 459
- different parameters 307
 - units 307
- diffusion coefficient 8–9, 164, 168, 178, 501
 - *n*-alkanes 188
 - correlation 501
 - critical state 181
 - gases 165, 178
 - liquid 165, 184
 - models 164
 - plastic materials 188
 - prerequisites 168
 - solids 181
- diffusion equation 499
- diffusion model 7, 510
- diffusion process 197
 - differential equations 197
- dimensionless group-contribution element 111
- dimensionless partition coefficient 96
- diphenyl butadiene migration 404
- dipropylene glycol diacrylate (DPGDA) 60
- direct experimental measurement 99
- dispersion systems 25
- distance–time scale 124
- dynamic headspace technique 468

- e**
- Einstein–Smoluchowski equation 152, 163
- elastomer-modified thermoplastics 36
- Elbro free volume model (ELBRO-FV) 108, 109
- electron beam irradiation 37
- empirical approximation method 100
- environmental assessment (EA) 432, 434
- equilibrium saturated vapor pressure 91
- ether alcohols 493
- ethoxylated fatty alkylamines 65
- ethyl acetate 472
- ethylene–propylene–diene rubber 49
- ethylene–propylene elastomer 35
- ethylene–vinyl acetate (EVA) 34–35
- EU food packaging legislation 374
- European commission 445, 500
 - Joint Research Centre (JRC) 445
 - practical guide 500
- European Committee for Standardization 374

European Food Safety Authority (EFSA) 376
 European harmonization process 351
 European norms (EN) 374
 excess free energy 94
 excited state intramolecular proton transfer (ESIPT) mechanism 77

f

FABES formula 265, 282
 FABES GmbH 9
 – user-friendly programs 9
 face-centered unit cell 173
 Fat reduction factor (FRF) 455
 favored polymeric multilayers 10
 Federal Food, Drug, and Cosmetic Act (FFDCA) 417
 finite difference (FD) method 9, 249
 – numerical methods 9, 249
 finite element method (FEM) 249
 Flexographicinks 59
 Food and Drug Administration(FDA) 417,
 500
 – regulation policy 352
 food contact material (FCM) 10, 351
 food contact notification (FCN) 418
 food contact substances (FCS) 10, 417
 food industry 465
 – off-flavors 465
 food-packaging materials 404
 – safety 404
 fossil-based raw materials 17
 Fourier trigonometric series 210
 Fraunhofer-Institute of Process Engineering and Packaging 374
 free hydroxyl groups 49
 free-radical fragments 80
 free volume concept 103
 free-volume model(s) 131, 133
 free-volume parameters 139
 frozen-food temperatures 45

g

gas chromatography-mass spectrometry (GC-MS) 468
 Gaussian error 390
 glassy polymer-solvent systems 138
 glycerol propoxylate triacrylate (GPTA) 60
 good manufacturing practice (GMP) 445
 graft copolymers (GCP) 19
 group-contribution Flory equation-of-state (GCFLORY) 108
 – models 109
 – polymer activity coefficient 109
 group-contribution parameters 104

group-contribution thermodynamic polymer partition coefficient estimation methods 102
 guide of uncertainty of measurements (GUM) 389

h

halogenated hydrocarbons 39
 hard core volume, *see* van der Waals volume
 HAS-functionalized PO 78
 heat stabilizers (HS) 75, 85
 – transformation products 85
 Henry's constant 98
 Henry's law coefficients 92–93
 heptane matrix 185
 heteroatoms 26
 heterophasic copolymer (heco-PP) 503
 heuristic analytical formula 310
 high aspect ratio 337
 high density polyethylene (HDPE) 18, 63, 108,
 189
 high-sensitive spectral methods 85
 high-temperature migration 365
 Hildebrand rule 176
 hindered amine stabilizers (HAS) 66, 84
 Holten–Anderson model 108
 homologous series 100
 – example 100
 homopolymer 22, 35
 – melt blending 22,
 – plastic processing 22
 HPLC methods 383
 hydrochloric acid 52
 hydrogen bonds 26
 hydrogen peroxide 24
 – derivatives
 hydroperoxide deactivating antioxidants 74, 83
 – transformation products 83
 hydrophilic-hydrophobic balance 102

i

ideal gas law equation 97
 ideal solution 92
 – partitioning 92
 indirect migration assessment 354
 inorganic barrier layers 323
 inorganic foils 9
 inorganic layers 302, 320, 323
 inorganic silicates 51
 interaction energy 167, 176
 – relative density 176
 interaction model 166
 – assumptions 166
 intermediate polymeric layer 320

- intermolecular binding relationships 101
- intermolecular condensation reaction 17
- internal food reactions 465
- ionic addition polymerization reactions 18
- isocyanates 399
 - chemical degradation 399
- isophthalic acid 395
- isopropylisothioxanthone (ITX) 458
- isotactic polypropylene (PP) 63

- k**
- kinetic curve 364
- kinetic theory 165
 - gases 165
- Kurderna–Danish evaporation apparatus 469

- I**
- lamellae 170
 - thickness 170
- lamine theory 320
- laminating agents 58
- Laplace transforms 210
- light screening pigments 76
- light stabilizers 76
- Likens–Nickerson steam distillation extraction apparatus 469
- linear-low density polyethylene (L-LDPE) 32, 63
- linear relationships 111
 - advantage 111
- linseed oil 484
- longer shelf-lives 4
 - factors leading 4
- long-term heat aging (LTHA) 72
- long-term migration, *see* high-temperature migration
- long-term model experiments 83
- low density polyethylene (LDPE) 18, 63, 108, 189
- low-discoloring properties 73
- lowest unoccupied molecular orbital (LUMO) 102
- low molecular components 6
 - diffusion coefficients 6
- low molecular weight component systems 103
- low molecular weight compounds 63
- low molecular weight polyisobutylene 36
- low-temperature extraction
 - measurements 365
- lubricant residues 486
- lubricants 67

- m**
- macroscopic alkane crystal samples 171
 - melting points 171
- macroscopic *n*-alkane sample 165
- macroscopic defects 323
 - properties 165
- macroscopic particle systems 165, 167
 - characteristic 167
 - properties 165
- maleic acid anhydride 38
- mass spectroscopy (MS) 383
- mass transport 5, 499
 - external influences 5
- mass transport equation 8, 263
- mass transport phenomena 63
- material-specific permeability 311
- material-specific properties 99
- mathematical models 500
- maximum initial concentration (MIC) 500
- mean-square displacement (MSD) 143
- medium-forming substances 23
- melamine-aldehyde resin 56
- melamine resins 47
- mercaptan-derived compounds 480
- metallic off-flavors 485
- metallocene random copolymers 35
- methacrylic acid 38–39, 41, 44, 57
- methylacrylamide–methylol ether 38
- methyl acrylates 472
 - relative threshold levels 472
- 4-methyl-4-mercaptopentan-2-one 481
- microcrystalline waxes 57
- MIGRATEST EXP software 9, 281–282
 - migration estimations 281
- MIGRATEST Lite 266, 273
 - basic features 266
 - estimation 276
 - output information 278
- migration 349, 366, 499
 - alternative 366
 - extraction 366
 - process 350
 - measurements 12, 500
- modeling diffusion coefficients 520
- modern food packaging migration testing 10
- molal activity coefficient 97
 - relationship 97
- molar activation energy 179
- molar activity coefficient 97
 - relationship 97
- molar concentration partition coefficients 96
- molar fraction partition coefficient 95
 - relationship 95
- molar free enthalpy 90

moldy off-flavors 486
 molecular descriptors 102
 molecular models 126
 mole fraction partition coefficient 95
 – relationship 95
 monoethylene glycol (MEG) 351, 459,
 447
 monolayer films 338
 – permeation 338
 monolayer polymer films 303
 – substance transport 303
 monomeric quinone methide 81
 monophasic homopolymer 503
 monophasic random copolymer 503
 more than one inorganic barrier layer 332
 – combinations 332
 motor oil off-flavor 486
 multilayer films 338
 – permeation 338
 multilayer (ML)-food system 259, 260
 multilayer (ML) materials 8, 247
 multilayer (ML) packaging 248
 multilayer polymer films 305
 – substance transport 305
 mushroom-like off-flavors 486
 musty off-flavors 486, 487
 mutual recognition 461
 – principle 461

n

naphthalene 487
 National Environmental Policy Act (NEPA)
 417, 421
 Nernst's Law 92
 nonadhesive rubber-covered rollers 51
 nonbranched hydrocarbon 165
 nonideal solutions 93–94
 – partition coefficients 94
 non-intentionally added substances (NIAS)
 351
 nonionic agents 65
 nonpolar isooctane, *see* polar ethanol
 nonpolar plastics 352
 nonpolymeric liquids 98
 – molar volume 98
 no observed effect level (NOEL) 427
 norbornene 37
 novolac glycidyl ethers (NOGE) 459
n-pentane–polystyrene system 138
 nucleating agents 67
 nucleation 31
 – heterogeneous 31
 – homogeneous 31
 number-average molar mass 28, 510

o

odor limit value concentration 475
 off-flavor compounds 468
 – identification 468
 off-flavor contamination 12
 off-flavor sensitive foods 468
 olfactometer 470
 oligomer 6
 one-dimensional (1D) diffusion problem 8
 one-dimensional P–F system 264
 one inorganic barrier layer 313, 322
 open-chain hydrocarbon 165
 open-chain products 85
 OPP films 35
 optical brighteners 68
 organic peroxides 24
 organic polymers 51
 organo-metal compounds 23
 overall migration limit (OML) 350, 351, 450
 oxidation-drying process 484
 oxidation reactions 18
 oxygen-triggered degradation 72
 α -oxyperoxides 25

p

packaging 1, 4
 – minimization 4
 – plastics 349
 packaging materials 465
 particle system 168
 – characteristic 168
 particulate contaminations 324
 partition coefficient 9, 89, 98–99, 102, 111,
 510
 – estimation 102, 111
 – liquids 99
 – polymers 99
 – relationship 98
 – thermodynamics 90
 pencil-like off-flavor 488
 penetrant-intramolecular energy 127
 penetrant-polymer system(s) 127, 129, 135,
 137, 140, 154–155, 157,
 pentaerythritol tri-tetraacrylate (PETA) 60
 permeability 6
 permeation coefficient(s) 304, 316, 318
 permeation processes 9
 peroxide-controlled polymerizations 25
 peroxide crosslinked ionomer 37
 peroxyaliphatic fatty acids 24
 peroxybenzoic acids 24
 peroxycarbonic acid 24
 PET-inorganic layer 314
 PET-packed foodstuff 407

- phase ratio variation (PRV) 89
 phenolic antioxidants 79
 – transformation products 79
 phosphoric acid 58
 photoantioxidants 77
 photocatalytic effect 74
 photoinitiators 59
 phthalate-based polycondensate resins 48
 physicochemical parameters 89
 plaque sorption method 89
 plastic additives 6
 – characteristic functions 6
 – representative structures 6
 plastic additives producers 349
 plastic applications 1
 – today's multitude
 plastic-food system, 264
 plasticizer 68–69,
 – key role 69
 plasticizer diethylhexyl adipate 369
 plasticizer-free blends 41
 plasticizer-functionalized polymers 69
 plastic material barrier layer 5
 plastic materials 15
 – characteristics 15
 plastic matrix 504
 – two-phase structure 504
 plastic processing 22
 – melt blending 22,
 plastic properties, *see* diffusion coefficients
 plastic stabilizers 78
 – transformation products 78
 plastic-packaging material 353, 361
 elastomers 32
 platelets 337
 – good parallel alignment 337
 platelet-shaped particles 301, 322, 336
 polar ethanol 363
 polyaddition polymers 48
 polyamide (PA) materials 43, 108, 352, 478
 polybutylene terephthalate (PBT) 41
 polycarbonate (PC) 42
 polycondensation products 56
 polycrystallinity 31
 Polydimethyl siloxane networks 21, 52
 polyester networks 21
 polyetherpolyole 49
 polyethylene (PE) 6, 17, 32–33, 107
 – oxidation 33
 polyethylene terephthalate (PET) 33, 108, 191,
 301, 308, 314, 357
 – bottles 292, 371, 477
 – layer 340
 – substrate film 312, 324
 polymer-based packaging 297
 – barrier function 297
 polymer blends 43
 polymer-borne free-radical intermediates 79
 polymer-bound oxygenated groups 70
 polymer-bound UV light-absorbing
 impurities 76
 polymer chemistry 22
 polymer films 332
 – combinations 332
 polymeric materials 302
 – permeation 302
 polymeric multilayered structures 9
 polymerization 22
 – chain reaction 25
 – process 17, 32
 – synthesis 19
 polymer-like LDPE 509
 polymer matrix 71, 265, 501
 – diffusion behavior 501
 polymer molecule 15
 polymer-penetrant systems 142, 149, 152
 polymer polycaprolactone (PCl) 55
 polymer reactions 20
 polymer-solvent systems 134
 polymer substrates 302, 313, 323–324
 – multilayer 313
 – single layer 313
 polyolefin packaging materials 475
 polyoxyethylpentaeurythritol tetraacrylate
 (PPTTA) 60
 polyoxymethylene (POM) plastics 45
 polyphenylene ether (PPE) 45
 polyphenylene oxide 373
 polyterephthalic acid diol ester 26
 polytetrafluoroethylene (PTFE) 46, 58
 polyurethane (PUR) elastomers 48
 polyurethane networks 21
 polyvinyl chloride (PVC) 34, 39, 56, 63,
 494
 – outdoor application 75
 polyvinylether 46
 – polymerization 46
 polyvinylidene chloride (PVDC) 41
 – dispersion coatings 41
 – films 41
 polyvinylmethyl ether 46
 polyvinyloctadecyl ether 46
 predefined data banks 282
 P-regenerated cellulose foil 54
 present state-of-the-art technology 472
 primary aromatic amines 398
 printing inks 59
 procarotic microorganisms 55

- processing aids 15
- product mummification 4
- propionate-type phenolic moiety 83
- propylene oxide 49

- q**
- quality assurance system 4, 6, 445
- quality preservation 3
- packaging 3
- quantitative structure activity relationship (QSAR) 7, 99, 102
- parameters 102
- statistical linear regression methods 102
- quantitative structure property relationship (QSPR) 7, 102
- quasi-chemical lattice model 107
- quasi-homogenous material 303
- quinone methide (QM) methods 81, 383–384

- r**
- random walk 163
- Raoult's law 92–94, 103
- accuracy 104
- reaction injection molding (RIM) 21, 48
- reactive extrusion (REX) 22
- reactive polymer process 21
- ready-prepared migration solution 390
- real diffusion coefficient 265
- regenerated cellulose film (RCF) 446
- Registration, Evaluation and Authorisation of Chemicals (REACH) 63
- regular solution theory (RST) 103
- scope 109
- reinforcing agents 66
- relative molecular mass 100, 101
- relative threshold values 472
- resin transfer molding (RTM) 21
- retention index 110
- definition 110

- s**
- Sackur–Tetrode equation 177
- sacrificial stabilizer consumption 79
- salty tastes 491
- SAN copolymers 39
- Scientific Committee for Food (SCF) 443
- sealable films 370
- sebacic acid 395
- self-diffusion coefficient 165, 166, 331, 181, 184, 185
- *n*-alkanes 184, 185
- liquid alkanes 166
- metal 165, 181, 184
- salt 183
- semiconductor 183
- solid alkanes 166
- self-installing executable program
- self-service stores 1
- semipermeable packaging materials 474
- sensitized photolysis 79
- sensorial properties 6
- sensory-active compounds 474
- threshold concentrations 474
- sensory evaluation 466, 472
- packaging materials 466
- sewer-like off-flavors 491
- shelf-life 3
- short-term extraction measurements, *see* low-temperature extraction measurements
- silicon-containing siloxane units 51
- single branched molecules 111
- single-component gas 91
- single-phase homogeneous system 203
- single-sided contact 371
- SML methods 382, 384
- sodium-cellulose-xanthogenate 54
- solid phase microextraction (SPME) technique 468, 469
- solubility coefficient 98, 303
- relationship 98
- sophisticated package 4
- barrier layer 4
- sorption coefficient 303
- specific food-contact polymers 423
- specific geometry factors 10
- specific migration limit (SML) 265, 390, 350, 351, 450
- stabilizers 70
- standard cold seal formulation 480
- standard olfactory methods 467
- standard vapor phase 176
- definition 176
- state-of-the-art hardening technology 20
- static headspace technique 469
- steam distillation 469
- stimulant-based migration test 404
- stirred-port version 22
- Stokes–Einstein equation 164
- structure–activity relationship (SAR) 427
- analysis 430
- styrene homopolymers 39
- styrene-acrylonitrile copolymer 39
- styrene-butadiene rubber (SBR) 49
- styrene rubber solution 38
- polymerization 38
- substance transport 318 –
- sulfur containing stabilizers 74, 78

surface-to-volume ratio 369–370
 synthetic macromolecules 15
 synthetic rubber 16

t

taint transfer test 467
 technological development 3
 – goal 3
 temperature-resistant coatings 58
 terephthalic acid 17, 358
 – polycondensation reaction 17
 tertiarybutylphenol disulfide 46
 thermo-degrading PVC 71
 thermodynamic group-contribution partition coefficient estimation methods 103–104, 108, 109
 – comparison 108
 thermodynamic models 99
 thermoplastic polymethylmethacrylate (PMMA) 44
 thermoplastics 17
 – thermoset coatings 17
 – thermoset plastic 28
 thin polymer layers 318
 threshold of regulation (TOR) 418
 time-dependent evolution 287
 time–temperature conditions 367, 384
 time–temperature migration test 397
 tolerable daily intake (TDI) 450, 457
 toluene 493
 2,6-toluene diisocyanate 48
 tortuosity factor(τ) 321
 total mass transfer 355
 transition-state theory (TST) 150
 translational partition function 177
 transmittance 304
 transport equations 9, 195, 200
 triangle corner foods 378
 tri-isopropanol amine 49
 4,4,6-trimethyl-1,3-dioxane 487
 trioxymethylene oligomers (trioxane) 45
 tripropylene glycol diacrylate (TPGDA) 59
 tris(2-ethylhexyl) phosphate 69
 Trouton’s rule 175, 176
 two-component liquid phase 91
 two-layer laminates 306
 two-phase system 38, 91

u

ultrabarrier multilayer stacks 335
 ultraviolet (UV) light 33
 undesirable foreign substances 2
 UNIFAC group-contribution method 7, 104, 107
 unified quasi chemical (UNIQUAC) theory 104
 – liquid mixtures 104
 unsaturated polyester (UP) 47
 urea-formaldehyde resins (UF) 46
 user-friendly software 203
 UV absorbers 79
 – transformation products 79
 UV diode array detection systems 383

v

vacuum web coater 324
 van der Waals attractions 26
 – equation 175
 – forces 26, 171
 – volume 104, 107, 108
 vapor pressure index method (VPIIM) 7, 110, 514
 – partition coefficient estimation 109
 vapor pressure unit contributions, *see* linear relationships
 vinyl chloride (VC) 37, 40, 351, 441
 vinyl chloride monomer (VCM) 459
 vinylidene chloride (VDC) 37, 41, 44
 volatile organic compounds 489
 volume fractions 97

w

water vapor
 – transport mechanisms 331
 wax-like consistency 46
 worst case
 – assumption 355
 – scenario 265

x

X-regenerated cellulose foil 54

z

zero permeated amount 339
 Ziegler–Natta catalysts 18, 27, 32, 71