

Index

Acid function

- balance with metal function, 344, 353, 453, 456, 501, 566
- Bronsted sites, 97, 98, 145, 146, 205, 211–213, 259, 355
- catalysis of paraffin and olefin isomerization, 56, 75, 96, 102
- characterization of, 199–214
- chloride-promoted alumina, 46, 145, 146, 210, 410, 414, 425, 443, 453, 506
- and coke production, 59, 391, 392, 395, 406, 410, 414, 415, 418, 419, 425, 506
- control of bifunctional mechanisms, 45, 84, 95, 98, 101, 102, 567
- control in reformer, 200
- and dehydrocyclization, 46, 96, 567
- excessive hydrocracking, 95, 566
- Lewis sites, 53, 97–99, 145, 146, 205–209, 211, 213, 259, 355, 356
- strength for isomerization, 46, 75, 84, 95, 99–101
- zeolite as source, 46–48, 96, 347, 348, 354–387, 491

Alumina (γ - and η -)

- acidity and basicity of, 145, 150, 204, 205
- influence of halogens on, 200, 210, 211, 259, 414, 425, 443, 453, 456
- porosity of, 147, 191, 201, 202, 258, 462, 592, 593
- precursors of, 142–144, 146

[Alumina (γ - and η -)]

- strength of, 148, 191, 200, 201, 341, 344, 448–452, 454–456, 462
- structure of, 145, 258
- support forming, 146, 147, 191
- surface area of, 127, 143, 147, 201, 202, 258, 446, 447
- surface area retention, 143, 341–344, 446
- surface hydroxyls of, 145–157, 164, 165, 169, 205–207
- surface properties of, 145, 147
- thermal transformations of, 143, 144, 342, 343, 442–451, 462

Aromatics

- alkylation, 354, 359, 372
- Aromax, 348
- BTX, 4, 18, 347, 485
- CPA, 348
- Cyclar, 347
- general properties, 4
- M2-forming, 353
- MRU, 347
- production from propane, 347, 354
- RZ Platforming, 348, 484, 485
- zeolite-hybrid catalysts, 353–387

Benzene production, 18, 19, 52, 53, 566, 585–588

Benzene reduction in gasoline, 138, 335, 341, 552, 583–588

Bifunctional catalyst, 14, 45, 47, 75, 76, 84, 97–99, 101, 141, 199, 440, 566

[Bifunctional catalyst]

reactions on, 46, 75, 76, 81–84,
94–102

Bimetallic catalysts

advantages of, 52, 141, 191
characterization of, 237–253, 259
electronic effects in, 52
geometric effects in, 52, 95
platinum/germanium, 186, 191, 403,
404, 418

catalyst characterization, 251, 252
catalyst preparation, 53, 186, 252
interaction, 52, 248, 252
role of germanium in, 53, 61, 251,
252

platinum/iridium, 185, 186, 261,
403, 404, 463

catalyst preparation, 185, 186
interaction, 52, 185, 186

platinum/rhenium, 15, 180–182,
191, 261, 336–342, 403–409,
412–415, 444, 463

alloy formation in, 180–182,
241–245

catalyst characterization, 237–244

catalyst preparation, 180–182

rhenium oxidation state in,
180–182, 237–244, 444

role of rhenium in, 180, 337, 338

sulfur interaction with, 56, 180,
245, 337, 412, 418, 445

platinum/tin, 15, 182–184, 191, 260,
342–344, 394, 396, 403–405,
410–414, 441, 445

catalyst preparation, 53, 182–184

electronic interaction, 184,
185, 246

oxidation state of tin in, 182–185,
245, 260

role of tin in, 52, 53, 59, 182, 412

presulfiding of, 248, 410–413

thiotolerance, 56, 61

Carbonaceous deposits, 56–59, 81, 340,
391–426, 440, 441, 452

[Carbonaceous deposits]

bimetallic catalysts and, 391–396,
399–406, 409, 412–415, 418,
425, 441

characterization of, 57, 59, 231,
392–398, 414, 441

dehydrogenation of, 405, 420,
452

disordered, 59, 60, 399

effect on activity and selectivity, 57,
403, 424, 568

effect of migration of chemisorbed
species, 58, 59, 405,
417–421

effect of sulfur, 401–406, 410–413,
425

effect of surface hydrogen on, 58

evolution with time on stream,
58, 399–404, 414, 421, 440,
441, 520, 568

formation by polymerization of
surface polyenes, 58, 59, 404,
414, 417–421, 425

geometric effects of, 60, 142, 402,
405, 424

graphitic, 59, 391, 395, 398,
403–407, 420, 421

H/C ratio, 396, 403, 410, 411, 426,
551, 570

as hydrogen transfer agents,
424

hydrogenolytic removal, 59, 398,
403–410

migration of precursors from
metal to acid sites, 58, 59, 405,
414–419

ordered, 59

reaction conditions and, 396–402,
407, 408, 421–426

reversible/irreversible, 57, 58, 391,
403, 423

Catalyst deactivation, 18, 20, 21, 56,
411, 440, 514, 568, 573, 575,
580

effects of sulfur, 21, 411

Catalyst design, 275, 330

Catalyst performance evaluation

- of activity with model compounds, 284–288, 325, 326, 354
- isothermal demonstration unit, 383–387
- using more practical feedstocks, 374

Catalyst preparation steps

- drying, 179, 188, 225, 244
 - impregnation, 142, 148–166, 172–178, 181–191, 225
 - adsorption models and mechanisms, 149–166, 172–178, 188, 190
 - chloroplatinic acid, 148–179, 180, 184, 189–191, 225
 - diffusion effects on, 148, 149, 181, 188, 189
 - germanium precursors, 186
 - iridium precursors and species in, 185
 - metal dispersion, 148, 179–185, 343
 - metal profiles, 148, 149, 180–183, 187–192
 - metal uptake in zeolites, 176–179
 - palladium precursors, 155, 156
 - platinum precursors and species in, 176–180, 225
 - rhenium precursors and species in, 180–182
 - support dissolution during, 149, 159–162, 166
 - surface chemistry of hydroxyls, 149–156, 164, 165, 166, 188, 189
 - surface interactions in, 148, 149, 180–183, 244
 - techniques for, 53, 148, 149, 182, 183, 355
 - tin precursors and species in, 53, 182–185, 200
 - oxidation, 179, 183, 226, 244
 - reduction, 179, 183, 244
- Catalyst presulfiding, 106, 410

Catalytic reforming

- for aromatics as petrochemicals, 335, 341–349, 433, 482–486, 572
- drivers for evolution, 335–345, 349, 433, 434, 531, 535–537
- endothermicity, 576
- for high-octane gasoline, 335, 340–344, 349, 433, 482, 483
- modeling commercial units, 540–542, 546, 551–588
- monitoring unit performance, 345, 497–528, 539, 540
 - control systems, 497–547, 556
 - reactor temperature profiles, 497, 552, 576–583
- operating parameters, 349, 502, 513, 580
- process
 - continuous catalyst regeneration, 15, 340–346, 409, 410, 434–439, 454, 477–485, 514
 - fully regenerative, 340–342, 434–437, 442–445, 477, 480
 - semiregenerative, 15, 336–338, 345, 346, 410, 433–435, 440–445, 477, 479, 482, 485, 551, 573, 576
 - severity, 340, 344, 349, 433, 434, 440, 506
 - staged loading, 339
 - unit optimization and improvement, 340, 349, 433, 502, 534, 564, 572

Catalyst vendors

- Axens, 339, 342, 343, 481, 485, 486
- Criterion, 339, 342, 343
- UOP, 339, 342, 344, 481–485

Characterization

- of acidity properties, 199, 204–209, 213, 214, 259
- by calorimetry, 210, 259
- by Hammett indicators, 204, 205, 213
- by infrared probe techniques, 204–209, 213, 259

[Characterization]

- by nuclear magnetic resonance, 214
- of alumina support
 - acidity, 206–210, 259
 - pore acidity, 202, 203
 - porosity, 201–204, 258
 - strength, 200, 201
 - surface area, 201, 202, 258
- by gas adsorption, 202, 203, 230, 259
- by mercury penetration, 201, 203
- of metal dispersion and particle size, 199, 215, 223, 240
- chemisorption techniques, 217–225, 229, 230, 259, 454
- nuclear magnetic resonance, 228–231
- small angle x-ray scattering, 221–223
- titration methods, 220–222
- with transmission electron microscopy, 216–222, 229, 260
- with x-ray adsorption fine structure analysis, 38, 224–228
- with x-ray diffraction, 215, 216, 221, 222
- of metal properties
 - Auger electron spectroscopy, 234
 - with calorimetry, 210, 235
 - infrared spectroscopy, 235, 395
 - with ion scattering spectroscopy, 234–236
 - with temperature programmed reduction, 232, 235–240
 - by x-ray photoelectron spectroscopy, 49, 232–234, 241, 246, 260
- of platinum/iridium, 219, 220, 232, 249, 251
- of platinum/rhenium, 237–239, 240–245
- of platinum/tin, 217, 245–248, 260
- reaction with probe molecules, 204
- small angle x-ray scattering, 204, 593
- temperature programmed oxidation, 59, 392, 393, 414

[Characterization]

- temperature programmed reaction, 38
- transient response method, 38
- Coke precursors, 20, 38, 524, 570
- Coking, 14, 52, 53, 502, 514, 520, 524, 551, 568, 570, 580, 581
- Commercial reforming catalysts, 491–493
- Commercial reforming processes
 - Houdriforming, 488
 - Magnaforming, 488
 - Platforming, 479, 482–485
 - Powerforming, 489, 490
 - Octanizing, 485–487
 - Rheniforming, 490
 - Ultraforming, 490–491
 - Zeoforming, 491
- Crude oil, 2
- Dealkylation, 18, 20
- Dehydrocyclization, 14, 36, 42, 46, 50, 51, 63, 64, 78, 80–87, 96, 102, 348, 357–359, 372, 424
- Dehydrogenation, 14, 36–38, 43, 65, 78, 85, 95, 96
- EUROPT-1, 43, 47, 51, 55–59, 65, 66
- Gasoline
 - quality properties, 10, 11, 335, 583
 - pool composition, 109, 111
 - production processes, 3, 335
 - vapor pressure reduction, 10, 335
- Heteroatomic compounds
 - arsenic, 129, 130
 - nitrogen, 6, 9, 107–112, 121
 - organometallics, 10, 16
 - oxygen, 9, 61
 - silicon, 16, 54
 - sulfur, 4, 6, 9, 107–117
 - water, 9, 16

Hydrocarbon analysis

- boiling point, 27, 557, 558
 - by gas chromatography, 22–26, 524
 - by gas chromatography and mass spectroscopy, 23
 - for nitrogen, 27, 28
 - by nuclear magnetic resonance, 557, 559, 562, 563
 - octane number
 - calculation from aromatics, 30, 523
 - calculation from GC, 30, 523, 526
 - engine for RON, MON, 30, 523, 526
 - IR, 32, 526
 - models, 31, 32
 - PONA, 24, 557
 - simulated distillation, 27, 115, 557, 559
 - for sulfur, 27–29, 114, 115
- Hydrocracking, 14, 21, 81, 95, 96, 372, 424
- acid function in, 96, 101, 344, 566
 - exothermicity, 81, 84
 - products of, 372, 566

Hydrogen

- direct/indirect effect, 63–65
 - effect on aromatization, 38, 62, 65
 - participation in active site on Pt, 98, 100
 - pressure effect on yields, 63–66, 85, 502
 - production, 14, 20, 139, 551
 - reactive chemisorption, 62–65, 97–101
 - spillover, 66, 98, 102, 354, 363, 371, 372, 424, 425
 - surface reconstruction, 62
 - types of surface, 97, 98
- Hydrogenation, 43, 78, 85
- Hydrogenolysis, 14, 40, 43, 46, 52, 78, 95, 354
- Anderson–Avry mechanism, 40
 - with bimetallic catalysts, 52, 53
 - effect of hydrogen, 64, 66, 354

[Hydrogenolysis]

- effect of sulfur on, 410, 412, 445
 - fragmentation factor, 40
 - metal catalyzed, 40, 41, 51
 - thermodynamics of, 81, 84
- Hydrotreating, 6, 16, 105, 111, 113, 117, 119, 129–131, 135–139, 433, 503, 551
- catalysts, 105, 126–134
 - hydrodenitrogenation (HDN), 118, 121, 131
 - kinetics, 125
 - reactivities, 118, 121, 122
 - thermodynamics, 119, 122, 123
- hydrodeoxygenation (HDO), 118
- hydrodesulfurization (HDS), 106, 113, 117, 118, 121, 138, 139, 378
- kinetics, 125, 126
 - reactivities, 117, 118
 - recombination, 117, 123–125, 136, 137
 - thermodynamics, 119–124
- octane loss, 111, 113
- poisons, 129–131
- process, 132–138

- Isomerization, 3, 14, 15, 36–42, 46, 50, 53–58, 64, 66, 78, 95–102, 361, 424
- of aromatics, 38, 94, 95, 372

Kinetic models

- of catalytic reformer, 540, 546, 552, 567, 568, 570–577
- incorporating diffusion, 276, 296–299, 311, 312, 322, 323, 330, 564
- naphtha reforming, 82, 282, 283, 293–297, 422, 423, 563, 567, 570–575, 583–585
- and reforming reactions, 289, 361–369, 563

[Kinetic models]

pore structure

- effect, 276, 277, 296, 301–307, 313–323, 326–330, 366–370
- models, 277, 278, 302, 306–313, 322–324, 564
- optimization, 275–279, 308–312, 324–330

Kinetics of reforming reactions, 14, 65, 82, 83, 89, 276, 282–292

Mass transport and diffusion, 91, 92, 100, 203, 275–277, 296–301, 311

diffusivity coefficients, 300–308, 314–321

Metals recovery from spent catalyst, 459–474

chemistry of, 468–474

Metal surface sites

catalyzed hydrocarbon reactions, 35, 41, 84–86, 99

for chemisorption, 42

interaction with acidic sites, 53, 84

interaction with support, 35, 45, 53, 94

single atom, 45

Monofunctional catalyst for

aromatization of paraffins, 37, 38

Aromax, 348

characterization of, 214–219, 221

confinement model, 49

geometric constraint in, 348

importance of basic sites in, 49, 348

Pt/K/L zeolite, 48, 49, 58, 142, 348, 406

characterization of, 210, 231, 253–258

hindered deactivation in, 49, 348

sensitivity to sulfur, 142

stabilization of small crystallites in, 49

RZ Platforming, 348

Te/X zeolite, 37

Multimetallic catalysts, 142, 180, 187, 191, 192, 337, 339, 342, 482, 486

Naphtha

boiling point, 6, 18, 107, 112, 557–560

effect on reforming, 17, 107

composition, 2–8, 18, 107–112, 557–560, 565

effect on reforming results, 16, 17, 107, 113, 557

fractions, 2, 6, 107, 112, 560

sources, 2, 108–110

Naphthenes

alkylcyclopentane

dehydroisomerization, 80, 81, 85–87, 566

kinetics of, 64

conversion to aromatics, 14, 81, 344, 565, 566

dehydrogenation, 14, 80, 81, 86, 93, 94

kinetics of, 80, 93

mechanism of, 93, 94

Nitrogen compounds

basic, 6, 105

effect of activity and selectivity by, 54, 55

poisoning by, 54, 105, 107

Octane number, 10, 11, 12, 13, 17,

Olefins, 96, 100, 111, 112, 348, 354

dehydrogenation to, 84, 96, 97, 101, 372

hydrogenation of, 119

intermediates, 84, 97–101, 348

isomerization, 85, 94, 372

polymerizing to carbonaceous deposits, 97, 100, 101, 372, 417, 568

Paraffin isomerization, 14, 87, 91, 95

Paraffins, general properties, 3

- Petroleum composition, 2, 4
- Physical mixture studies
of metal and acid, 86, 88–94
- Process licensors
Amoco, 437, 490
Axens (IFP), 340, 341, 344, 345, 477, 481, 485–487
Chevron, 435, 490
Engelhard, 488
Exxon, 489
Houdry, 488
UOP, 340, 341, 344, 345, 438, 439, 479, 482–485
- Pt/Re/Al₂O₃
irreversibly held sulfur on, 54, 106, 412
- Pt/Re/S/Al₂O₃
impact on hydrogenolysis, 54
irreversibly held sulfur on, 54, 106, 412
sulfur tolerance of, 54, 106
- Pt/SO₄²⁻-ZrO₂, 94, 96–99, 102
- Reaction mechanisms
bond shift, 36, 40, 41, 51
bond shift isomerization, 41, 42, 51, 100
C₅ cyclic, 36, 39, 40, 46, 47, 51, 53, 58, 64
1,5 ring closure, 37
1,6 ring closure, 36, 38, 50
ring opening, 36, 39, 41, 45, 46, 66
thermal cyclization, 37
triene, 37, 39, 50
two dimensional, 37, 47
- Reaction sensitive structures, 67
- Redispersion of metals, 210, 453, 455
- Reformate composition, 17, 18
- Reformer feeds
boiling range, 107, 112
cracked naphthas, 107, 109–114
impurities in, 107–110, 112, 114
olefins in, 107, 110–112
straight run naphtha, 107, 108, 114, 116, 117
- Regeneration, 337–341, 407–433, 454–456, 460, 478–480, 521
efficiency, 459
hydrogen, 403 484
improvements, 344–346, 436, 484
oxygen, 391, 441–456
sintering, 343, 442, 452–456
influence on catalytic reactions, 443
migration mechanisms in, 453
model, 453
- Reid vapor pressure, 10, 505, 523, 530
- Single crystal studies, 50, 56, 65
comparison with Pt/Al₂O₃, 43
reactivities of Pt corners, steps, kinks, ledges, and terraces, 42, 44
reconstruction of platinum, 44, 45, 67
sulfur-induced reconstruction of platinum, 54
of surface geometries for platinum, 42
- Skeletal rearrangement reactions, 35, 42, 43, 50, 54
- Structure-insensitive reactions, 52
- Structure-sensitive reactions, 53, 402
- Sulfur
activity and selectivity affected by, 21, 56, 57, 379, 410–412
effect on hydrogenolysis activity, 21, 54, 55, 106
effect on skeletal isomerization, 54, 55
nature of adsorption, 21
as poisons for metallic catalysts, 15, 16, 21, 54, 56, 93, 105, 106, 532
removal legislation, 20, 105, 109, 111, 113, 138, 139, 335, 433, 456
reversible/irreversible forms, 54, 106, 412

Surface unsaturated species, 37, 39, 44,
50, 86

Thermodynamics, 15, 76–78, 89, 90,
380–383, 552–555
equilibrium, 15, 78–85, 89–91, 96,
381, 382, 552–557

[Thermodynamics]
of reforming reactions, 14, 52,
77–85, 91, 553, 556, 558, 568

Zeolite channels
impact on metal, 39, 46, 49