

-
- abrasion testing 272
 - accelerometers 386
 - accessories, electronic 401, 414–15
 - accuracy 372
 - acid treatments 290–1
 - acoustic sensor arrays 276
 - acrylic fibres 44, 45
 - activation energy 161
 - active control 403
 - active diffusion 150
 - active electrical effector fabrics 474, 480–2
 - active electrical non-transducer fabrics 474, 482
 - active electrical sensor fabrics 474, 479–80
 - active insulation 26
 - active smart fabrics 472–4
 - active wear 26–8
 - outdoor 51, 484
 - actuators 1–2
 - intelligent textiles as in medical applications 382, 388–90
 - MSM 95
 - Nitinol 136
 - Adaptamat Ltd 95
 - adhesive bonding 250
 - aeronautical applications 125, 135
 - aerospace applications 135, 486
 - aesthetic degradation 171
 - aesthetic properties 7, 360, 66
 - aesthetics 165–89
 - engineering textile and clothing aesthetics with SMMs 172–82
 - interactive applications of shape changing smart textiles 182–4
 - mood changing textiles 184–6
 - agitation, detection of states of 378–9
 - air-conditioning 55
 - alkyl hydrocarbons 23–4, 36–9
 - alloys, shape memory *see* shape memory alloys
 - alternative energy sources 206
 - Alzheimer's disease 378–9
 - Ambience 05 Conference 2–4
 - ambient intelligence 369–70
 - ambulatory electroencephalography (AEEG) 377
 - American Society for Testing and Materials (ASTM) tests 28–9
 - amorphous silicon solar cells 213
 - amorphous thin film transistors 257–8
 - amphiphilic block copolymers 385
 - animations 360, 365–6, 367–8
 - annealing 291, 296–8
 - anodisation 346
 - antennas 272–4, 349–50, 404–5
 - anterior cruciate ligament (ACL) 463–4
 - rehabilitation following surgery 466–7
 - see also* Intelligent Knee Sleeve
 - antifoam agent 48
 - anti-scalding SMA valves 136
 - apparel *see* clothing
 - applications 2–4
 - applied research 11
 - Aracon fibre 363
 - Arcus 147
 - armbands
 - GSR sensor 385
 - Healthwear 401
 - armour 136–8, 139

- attachment of electronic devices 252–6
- attention deficit hyperactivity disorder (ADHD) 379
- audio feedback 464–5
 - see also* Intelligent Knee Sleeve
- audio output mood change trigger 186
- austenite 86–7, 88, 89, 125, 167
- austenite finish temperature 87
- austenite start temperature 87
- automotive applications
 - electrical fabrics 486–7
 - PCMs 55
 - SMA 135–6
 - weight sensors for seats 275–6
- awning, with solar cells 209
- back-knitting 345, 350
- back manager, wearable 415–17
- backplanes 477
- ball connectors 253
- ballistics 136–8, 139
- band theory 218, 219
- bandwidths 94, 101
- base treatments 290–1
- BASF 361
- basic research 11
- Basofil fabrics 361, 362
- Bayer MaterialScience 100
- Bayesian decision theory 414
- bedding 54
- belt, sensor integrated 441–5
- bending stiffness 272
- Betalloy coupling 135
- binder 47–8
- biofeedback 232, 379
 - need for biofeedback technology 450–1
 - problems with current devices 451
 - wearable biofeedback systems *see* wearable biofeedback systems
- Biofoot/IBV 387, 388
- biological micro-electromechanical systems (Bio-MEMS) 101
- biomechanical applications 469
 - monitoring biomechanical signals 385–7
- biomechatronics 351–4
- Bion II film 147
- blankets
 - electrically heated 54
 - therapeutic 54–5
- blinds 53–4, 183–4
- block copolymers 110, 113–15, 116
- blood-clot filters 135
- blood pressure 423
 - monitoring 376
- Bluetooth antenna 404–5
- body area network (BAN) 342, 369–70
- body coverage 78
- body temperature 22, 42, 423
 - measurement of 385, 425
- BodyMedia 401
- Bragg sensors 388
- braiding 345, 354
- brass (copper-zinc) 86, 104, 125
- brassieres 136
- breakage of conductive yarns 241
- breathable textiles 143–64, 471–2
 - breathability and clothing comfort 144–5
 - designing with nonporous films 150–1
 - future trends 162–3
 - merits of nonporous films for 148–50
 - requirements for waterproof breathable textiles 145, 146
 - types of 145–8
 - water vapour permeability through shape memory polyurethane 152–62
- breathing rate 384
- Buehler, William J. 86, 104
- bulk *in-situ* polymerisation 233
- cables 431
 - USB 271–2
- calibration 372
- camphor sulphonic acid (CSA) 236, 311
- canopy, retractable 209–10
- capacitance 267, 268
- capacitively coupled electrical stimulation 389
- capacitive sensors 476–7, 478, 479
- carbon 219, 221, 222
 - as a conductor 220
- carbon black 325
 - conductive polymer composite textile sensors 331–9
- carbon filled silicon rubber sensor 411, 412, 413
- carbon filled thermoplastic elastomer fibres 412–13
- carbon nanotubes (CNTs) 221–2, 388–9
- cardiomyopathy 375–6
- carpets 485
- carsolchromic materials 193
- casual clothing 120
- catheter guides 135
- ceramics, shape memory 94

- chain extender 111
- chemical coating methods 214
- chemical *in-situ* polymerisation 233–4
- chemical metallised threads 348–50
- chemical vapour deposition (CVD) 293–6
- children 434–49
 - future trends in smart textiles for 447–8
 - Intellitex suit 436–47
 - state of the art smart clothing 435–6
- cholesteric liquid crystals 198
- chromic materials 2, 3–4, 169, 193–205
 - colour-changing inks 200–1
 - electrochromic materials 193, 194, 201–3
 - photochromic materials 193, 194–6, 471
 - thermochromic materials 169, 193–4, 196–200
- chronic diseases 371
- circuit backplanes 477
- circulation 423
- Climaguard 146
- clinical monitoring *see* monitoring
- clothing
 - ICPs 232
 - requirements for shape changing textiles in 171–2
 - SMAs 136
 - solar textiles 215
 - textiles containing PCMs 51–3
 - woven electrical fabrics 483–4
 - see also under different types of clothing*
- clothing theory 6–7
- CLR-coated yarns/fibres 386
- CMY colour weaving 343–4
- coacervation 37–8
- coating composition 48
- coating processes 47–8, 214
 - conductive fibres/yarns 310–11, 312
 - solution coating 233
- coatings, shape memory 168, 181–2
- cold working 92–3
- collaboration, multidisciplinary 12–15, 166
- colour-changing inks 200–1
- colour metals 220–1
- commercially successful applications 3–4
- comfort
 - breathability and 144–5
 - heat balance and thermophysiological 22
- ComforTemp 24, 67
- communication 372
 - electronic textiles 403–5
 - Intellitex suit 445–6
 - medical applications 382, 390–3
 - communication between components 391
 - communication between user and textile 392
 - data transmission 392–3
- communication protocols 392
- complementary explorations 374, 375–7
- compliant mechanisms 351–4
- compliant textile structures 346–7
- components, communication between 391
- Composite Technology Development (CTD) 100
- composites
 - ballistic 136–8, 139
 - conductive polymer composites *see* conductive polymer composites
 - SMP 176–8
- computational fabrics 482
- computer animations 360, 365–6, 367–8
- computer keyboard 486
- computerised jogging shoe 2
- concept design process 8
- Conductive Felt 247
- conductive layers, for solar textiles 213–14
- conductive materials 2, 217–38, 452–6
 - application technologies 231–6
 - carbon 221–2
 - electrical conductivity 217–19
 - future trends 236
 - inherently conducting polymers 223–31
 - ionic conductors 222–3
 - metals 220–1
 - see also* conductive polymer fibres/yarns; conductive polymer composites; conductive polymer textile sensors; electronic textiles; micro system technology; polypyrrole-coated textiles
- conductive plastics 219, 389
- conductive polymer composites (CPCs) 325
 - textile sensors 331–9
 - effect of external parameters on electrical properties 336–8
 - electrical properties under strain 336
 - electrical properties without strain 334–5
 - materials 331–2
 - mechanical properties 332, 333–4
 - testing methods 332–3
- conductive polymer fibres/yarns 308–23, 468
 - damage of power handling 317–20
 - electrical circuits 246–9

- electrical resistance 313–15
- environmental effects on electrical properties 315–17
- materials 311
- morphological and electrical characterisation 312
- morphological properties 312–13, 314, 318–20
- preparation 309–11
- prototypes 320, 321
- solution preparation and coating 311–12
- conductive polymer films 249
- conductive polymer textile sensors 326–31
 - electromechanical properties 327
 - materials 327
 - mechanical sensor applications 327–9
 - sample preparation 327
 - temperature influence on electrical resistance 329–31
- conductivity 217–19
 - conducting polymers compared with metals, semiconductors and insulators 246, 248
 - metals 218
 - plastics 219
 - polypyrrole-coated textiles 284–5
 - conductivity changes 286–9, 293, 294
- conductivity gradient 245–6
- congestive heart failure (CHF) 375–6
- consciousness 422
- constrained recovery 97
- consumer needs model 7, 360, 366
- context awareness 399, 400
- context recognition technology 414
- contextual environment of an artefact 11
- cooling apparel 30, 31–2, 53
- cooling effect 25, 40, 42–3, 63, 484
 - environmental step tests for PCM outdoor clothing 76–8
- copolymers
 - block 110, 113–15, 116
 - polyacetylene 226
- copper 220–1, 349
 - copper base alloys 133, 134
 - Cu–Al–Be 133, 134
 - Cu–Al–Ni 91, 92, 133, 134
 - Cu–Zn–Al 91, 92, 133, 134
 - fibres 403–4
 - stabilisation of polypyrrole-coated textile with copper ions 292
- copper iodide 222
- copper sulphide 222
- copper wire-based electronic textile 347
- Corpo Nove shirt 166, 169, 183
- corrosion resistance 93
- cotton 169–70
- couplings 93, 135
- CRG Industries 100
- crossover point interconnections 250–1
- crosstalk noise 242, 243, 269
- Cryofit couplings 93, 135
- 'Curl test' 271
- curtains 53–4, 196
- customisation 372–3
- cyanide 350
- damping capability Q 131–2
- damping effect 126, 130–2, 137
- data security 427
- data transmission 392–3, 445–6
- day surgery 427–8
- deep fryer 136
- deformation sensors 388
- dementia 378–9
- denim 30
- design
 - criteria 8
 - innovative concepts 165–6
 - MeMoGa project 5–18
 - participatory 13–15
- 'design for all' approach 14
- design research 9–13
- Detect fabric 475, 478–80, 483, 485, 487
 - keyboard 486
- development work 11
- devices, attachment of 252–6
- diabetes 387
- diagnosis/complementary explorations 374, 375–7
- Diaplex membrane 98–9
- dielectric elastomers 388–9
- differential scanning calorimetry (DSC) 29, 364
- digital patient charts 429, 431
- diisocyanate 111
- dimethyl formamide (DMF) 49
- dip-coating 214
- disconnects of conductors 251–2
- disease management 373
- dispersant 48
- display 203, 351, 482
- disposable hygiene products 117, 119
- divers, dry suits for 53
- DMDHEU (dimethyloldihydroxyethylenurea) 40
- dodecylbenzene sulphonate (DBS) 290, 298–9

- dodecylbenzene sulphonic acid (DBSA) 311
- domestic textiles 53–4, 485–6
- dopants 208, 246
 - stabilisation of polypyrrole-coated textiles 290, 298–9
- double comb structures 350
- double memory effect 89–90, 126, 129, 130, 167, 179
- Dream Cloth 163
- dressings, medical 487
- drift 217
 - drift velocity 217
- DRIFTS orthosis project 380, 381
- drug delivery 380, 390
- dry cleaning 269–70
- dry heat flux 27
- dual loop antennas 273
- durability 171, 372
- dye-sensitisation for solar spectrum matching 215
- E-glass fibres 212
- e-Tags 391
- effector electrical fabrics 474, 480–2
- effector smart fabrics 473–4
- eicosane 23, 37, 49
- electric blanket 54
- Electric Plaid 203
- electrical circuits *see* electronic textiles
- electrical conductivity *see* conductivity
- electrical creep 459
- electrical properties
 - CPC textile sensors 332–8
 - effect of external parameters 336–8
 - under strain 336
 - without strain 334–5
 - electronic textile circuits 266–9
 - PANI-coated conductive yarns 313–15
 - damage of power handling 317–20
 - environmental effects 315–17
- electrical stimulation 389–90
- electrically conductive plastics 219, 389
- electroactive polymers (EAPs) 388–9
- electrocardiogram (ECG) 342, 375–6, 383–4, 424
 - Intellitex suit and measurement 440–5
- electrochemical polymerisation 235
- electrochemical surface modification
 - technologies 346, 348–50
- electrochromic materials 193, 194, 201–3
 - applications 203
 - definitions of electrochromism 202
- electroconductive fluid 413
- electrodeposition of paint 346, 348
- electroencephalography (EEG) 377
- electrogel 440
- electrogoniometers 452
- electrografting 346
- electroluminescence devices 350–1
- electromechanical properties 327–31
- electronic textiles 239–82, 402–14, 452–3
 - applications 272–6
 - characterisation 266–72
 - electrical properties 266–9
 - mechanical properties 269–72
 - copper wire-based 347
 - development of textile-based circuits 240
 - fabrication processes 240–6
 - materials 246–65
 - attachment of devices 252–6
 - conductive fibres and films 246–9
 - crossover point interconnects 250–1
 - disconnects of conductors 251–2
 - film or fibre-based transistors and integrated circuits 256–65
 - non-conductive elements 249
 - potential for the future 276–7
 - System-on-Textile 409–12
 - textiles for communication 403–5
 - textiles for sensing 408–14
 - textiles for signal pre-processing 405–8
 - woven *see* woven electrical fabrics
- electronics
 - approaches to on-body electronics 401–2
 - integration into textiles 362–4, 391, 468
 - levels of integration 371–2, 393
 - and wearable biofeedback systems 459–61, 468–9
- electrons
 - band theory 218
 - Pauli exclusion principle 218
 - valence 207, 218
- electropolymerisation 346, 348
- electrostatic spinning 235–6
- electrostrictive materials 124
- ElekTex 409
- elongation corresponding to break point 333–4
- elongation sensors 410–14
- embedded microsystems 414, 415
- embroidery 345–6
 - fabrication of electrical circuits 241
 - Intellitex suit 446

- emeraldine base (EB) PANI 226–7, 228
 emergency care *see* prehospital emergency care
 encapsulation 363
 see also microencapsulation
 energy bands 218, 219
 energy sources 3–4
 energy/power transmission 392–3, 445–6
 energy supply 2, 363, 393, 468
 environmental step change tests 69–71, 73–8
 environmental temperature, changes in 64–5
 Ergovaate 428–9
 etching agent 245
 ethyl-vinyl acetate (EVA)-HSBC composites 331–9
 ethylene oxide-ethylene terephthalate (EOET) block copolymer 110, 114
 evaporation 144–5
 evaporative heat flux 27–8
 evaporative resistance 69, 72, 73
 event detection 478
 EVOPRENE-HSBC composites 331–9
 Exceptor-U 147
 exercise/rest tests 71–2, 78–80
 explorations, medical 378, 379–81
 expressiveness 7, 360, 366
 extrinsic instability 287–9
 extrusion
 ICPs 232–3
 SMPs 172–3
- fabric insulation value 69, 72, 73
 fabric structures 343–6
 and electrical circuits 242–4
 goal of application of compliant textile structures 346–7
 and solar textiles 212–13
 fabrication
 processes for fabric-based circuits 240–6
 shape memory alloys 92–3
 falls, prevention of 378
 fashion 183
 fault recovery 372
 ferric metals 220
 fibre Bragg grating (FBG) sensors 388
 fibre material technology 9–13
 fibre optic sensors 363–4
 Fick's law 151
 filler concentration (threshold point) 325, 333–5, 338
- films
 conductive 249
 optically active ICPs 231
 shape memory polymer films 143–64
 thickness 151
- fire sprinklers 136
 fixing phase 108
 flammability 65, 68–9, 73
 FlecTron 247, 270
 FlecTron N-Conductive 247
 flexible circuit board 254
 flexible screen 364, 392
 floats 251
 floor coverings 54
 foam, PU 46, 47
 foot pressure 387, 388
 force application 388–9
 force sensors 387
 four-point probe technique 268–9
 fractional free volume (FFV) 155–6, 161–2
 France Telecom 203, 364, 392
 functional electrical therapy 389–90
 functionality 7, 360, 366
 furnishings 53–4, 485–6
- galvanic metal deposition 346, 348–50
 galvanic skin response (GSR) 385
 gate array switching grids 252
 gauge factor 456
 gelation 314
 gels, shape memory 100
 Georgia Tech Wearable Motherboard 383, 391, 435
- glass fibres 212
 glass plates 209
 glass transition temperature 108–9, 168
 transition point for water vapour permeability through SMPU 152–6
 glassy state 108–9, 168
 Glauber's salt (sodium sulphate) 24, 30
 gloves
 heated lining 481, 484
 sensing 275
 wearable biofeedback technology 467
- glycerol stearate 390
 gold 220–1, 349
 gold-cadmium 86, 104, 125
 Gore-Tex 147
 Gorix 363
 Grätzel cells 207
 gyroscopes 386
- H₂O₂ 147
 handheld electronics 401
 healing/medical treatment 374, 379–80

- healthcare *see* medical applications
healthcare workwear 361, 364–7
HealthWear armband 401
heart manager, wearable 417–18
heart rate monitoring 375–6
heart rhythm 383–4
heat balance 22
Heat fabric 481–2, 484
heat flux 27–8, 56
heat stress 53
heat transfer
 heat losses in step change environmental manikin tests 70–1, 74–8
 through textiles containing PCM 56–7
 total heat transfer 144
heating effect 40, 42–3
 environmental step tests for PCM
 outdoor clothing 74–6, 77–8
heating fabrics 480–2, 485
heliochromic compounds 193
helmets, safety 53
Henry's law 151
heptadecane 23, 37
hexadecane 23, 37
high-density fabrics (HDF) 146–7
high structure carbon black (HSBC) 331–9
high-temperature workwear 361, 364–7
highly conductive ICPs 224–6
home area network (HAN) 392
human subject tests 68, 71–2, 78–80
humanities 10
humidity 337–8
humidity-activated shape-memory materials 119
humidity ageing 299–303
hydrated inorganic salts 24, 36, 39
hydrochromic materials 194
hydrophilic film
 laminates and coatings 147
 top coat over microporous coatings 147–8
hydrophilic groups 149
hysteresis 87–8, 458
IFM 203
images, 2D and 3D 365–6
impedance
 electrode/skin impedance and ECG measurement 441, 443
 evaluation for electronic textile circuits 266–9
impermeable fabrics 145
implants, medical 101
in-situ polymerisation 232, 233–5, 455
inductive link, wireless 445–6
inductive sensors 274, 476–7, 478, 479, 482
Infineon Technologies 2
inherently conducting polymers (ICPs) 219, 223–36, 324–5, 453, 468
 application technologies 231–6
 fibres for electric circuits 246–9
 highly conductive materials 224–6
 optically active ICPs 230–1
 polyaniline and its derivatives 226–7
 potential applications 326
 semiconductive polymers 227–30
inks, colour-changing 200–1
inorganic PCMs 24, 36, 39
inorganic thermochromism 199
insect wings 352
insulation effect 25, 52
 see also thermal insulation
insulators 246, 248
integrated circuits, film or fibre-based 256–65
integrated patient monitoring 429
intelligent building control 485
Intelligent Knee Sleeve 379, 392, 450, 459, 462–7
 feasibility of use in the field 464
 and knee flexion during landing 465–6
 as a rehabilitation tool 466–7
 validity and reliability of feedback 464–5
intelligent systems 1–2
 applications 2–4
intelligent textiles 104, 105–6, 359
 active and passive 472–4
 defining 471–2
 sensor and effector 473–4
 types of 124
Intelligent Textiles Ltd 474
 woven electrical fabrics 475–82
 applications 483–7
Intellitex suit 434–5, 436–47
 ECG measurements 440–5
 final prototype 446, 447
 respiration measurements 437–40
 wireless communication and energy transmission 445–6
Interactive Photonic Textiles 2
interconnections
 active electrical sensor fabrics 479–80
 crossover point interconnections 250–1
 wearable biofeedback systems 460–1, 468–9

- interdigital structures 344, 350–1
- interdisciplinarity 5, 9–12
- interface circuitry 480
- interface pressure 386–7
- interfacial polymerisation 37–8, 48–9
- interiors
 - electrical fabric applications 485–6
 - mood changing textiles 184–6
 - PCMs 53–4
 - SMMs 183–4
- internal friction (damping effect) 126, 130–2, 137
- interpenetrating network (IPN) 232, 235
- intrinsic instability 286–7
- intrinsically conductive polymers (ICPs) *see* inherently conducting polymers
- inverted-F antennas 273–4, 404
- ionic conductors 222–3
- ionic polyelectrolytes 223
- ionic polymer conductors 223
- ionomers 223
- Iowa Thin Technologies 209
- isolation, mobile 429–30
- isothermal tests 69

- jacquard shedding system 242
- joint motion
 - biofeedback 452–3
 - monitoring 385–6
 - see also* Intelligent Knee Sleeve

- Kapton slit films 249, 264–5
- Kevlar-covered conductive yarns 320, 321
- keyboard 486
- keyhole surgery 117–18
- knee flexion angle 463–4, 465, 466
- knee sleeve *see* Intelligent Knee Sleeve
- knitted fabrics 212, 345, 350
 - electroconductive 244, 410–11, 412
 - micro system technology 352–4
 - strain gauges in Intellitex suit 439–40
- knitted stainless steel electrodes 441, 442, 443
- knotting, smart sutures and 107, 117–18, 119
- knowledge environment 11
- Konarka Technologies 209

- lamination 147
- landing technique 463–6
- large anion dopants 290, 298–9
- latent heat 22–3, 34–5, 41
- layers, number of 73–8

- leucodyes 200–1
- life balance factor (LBF) 400
- Lifeshirt 274, 383, 384, 401, 435, 436
- life style apparel 51
- light-based elongation sensor 413–14
- light-sensitive inks 201
- line patterning 231
- linear alkyl hydrocarbons 23–4, 36–9
- linear dynamic range 457
- linings 30–1, 32
- liquid crystal thermochromism 198
- liquid crystals 471
 - thermochromic inks 200
- liquid-gas PCMs 23
- load matching 210
- long chain polyol 111
- loop antennas 273

- machining 93
- magnetic anisotropy energy (MAE) 94
- magnetic shape memory (MSM) materials 94–5, 101
- magnetostrictive materials 124
- Mamagoose pyjama 436
- manikin tests 67–8, 69–71, 73–8
- martensite 86–7, 88, 89, 125, 167
- martensite finish temperature 87
- martensite start temperature 87
- martensitic transformation 86, 88–9, 125–6
- mask 245
- material-locked joints, miniaturised 352–4
 - applications 354
 - benefits 354
- mature sciences 9–11
- mechanical properties
 - CPC textile sensors 332, 333–4
 - fabric-based circuits 269–72
 - polypyrrole-coated textiles 285–6
 - shape memory alloys 91–2
- mechanical switch fabrics 478–9
- medical applications 369–98
 - children *see* children
 - diagnosis/complementary explorations 374, 375–7
 - disease management 373
 - electrical fabrics 487
 - future trends 393–4
 - healing/medical treatment 374, 379–80
 - importance of intelligent textiles 370–3
 - levels of integration of devices 371–2, 393
 - modes of application 373–4
 - PCMs 54–5

- prehospital emergency care *see* prehospital emergency care
- remote monitoring 373–4
- secondary prevention 374, 377–9
- SMMs 101
 - SMAAs 134–5
 - SMPs 118–19
- technological solutions 380–93
 - intelligent textiles as actuators 388–90
 - intelligent textiles in communication 390–3
 - intelligent textiles as sensors 382–8
- user requirements 372–3, 381
- wearable health assistants *see* wearable health assistants
- workwear for health workers 119, 361, 364–7
 - see also* monitoring
- medical ultrasound 473
- melamine-formaldehyde microcapsules 48–9
- melt mixing process 309–10
- melt-spun fibres 44–6
- melting 92
- metal salts
 - as conductors 222–3
 - stabilisation of polypyrrole-coated textiles 292
- metals 246, 248
 - conducting layer for solar textiles 214
 - conductive coatings 456–7
 - conductivity 218
 - conductors 220–1
 - wires 347, 348
- Methods and Models for Intelligent Garment Design (MeMoGa) project 5–18
 - background context 6–9
 - interdisciplinarity 9–12
 - multidisciplinary collaboration 12–15
 - research and design procedure 8–9
- micro-Brownian motion (thermal vibration) 98–9, 161–2
- micro-electro-mechanical system (MEMS) applications 93, 101
- micro-grippers 101
- micro system technology 342–56
 - compliant mechanisms in microengineering and biomechanics 351–4
 - copper wire textile electronic circuit technology 347
 - embedded micro systems 414, 415
 - galvanic modification of yarns 348–50
 - light effects based on textiles with electrically conductive microstructures 350–1
 - objective of application of compliant textile structures 346–7
 - textile micro system technology 342–3
 - textiles as inherent microstructures 343–6
- microcapsule dye technology 196
- microencapsulation 63
 - colour-changing inks 200, 201
 - drug delivery 390
 - PCMs *see* microPCMs
- microengineering 351–4
- microfibres 146–7
- microorganisms 148–9
- microPCMs 23–4, 37–8, 44–50
 - incorporation into fibres 44–6
 - incorporation into fibrous structures 46–50, 51, 52
 - lamination of PU foam containing microPCMs onto a fabric 46
- microporous films 143, 147
 - coatings with hydrophilic top coat 147–8
 - compared with nonporous films 148–50
- Microspirit 146
- microstrip feedline 405
- Microtex 147
- miniaturisation 3–4
- Mitsubishi Heavy Industries 98–9
- MnemoScience 100, 118
- mobile isolation 429–30
- mobile phones 484
- modular system concept 401–2
- moisture permeability *see* water vapour permeability
- moisture transfer 43–4
- molecular rearrangement thermochromism 198–9
- monitoring 275, 369–98, 487
 - children *see* children
 - physiological signals 375–7, 382–5, 400, 487
 - recovery after day surgery 428
 - remote 373–4
 - vital functions 423–5
 - integrated monitoring 429
 - interpretation of data 425
 - selection of monitoring methods 425
- mood changing textiles 184–6
 - technology 185–6
- motorcyclists 30

- movement, patterns of 376–7
- multicolour electrochromism 202
- multidisciplinary collaborations 12–15, 166
- multilayer garments 119
- multipurpose textile-based sensors 324–41
 - conductive polymer composite (CPC) textile sensors 331–9
 - conductive polymer textile sensors 326–31
- musical jacket 362–3
- MyHeart project 383, 417–18

- nanocrystalline thin film transistors 258, 259, 260
- nanopolyacetylene blends 225
- nanotechnology 3–4, 366
- NASA 21, 34
- natural sciences 10
- needle wire localisers 135
- net linings 30–1
- network structures 109–10
- Neutratherm 40
- nickel 349
- nickel-titanium (Ni-Ti) alloys (Nitinol) 86, 87, 88, 92, 104, 125, 132–4, 167
 - effect of adding other elements 132–4
 - fabrication 92–3
 - properties 91, 92, 133
- noble metals 220–1
- Nomex 249
- non-conductive threads 249
- non-porous films 143–4
 - benefits over porous films for breathable laminates 148–50
 - designing breathable textiles with 150–1
- non-uniform conductivity 245–6
- non-woven fabrics 212–13
 - TRFs for non-wovens with PCM 58–60
- non-woven stainless steel electrodes 441, 442, 443
- nonadecane 23, 37
- Norsorex 110–11
- Nuno Corporation 166
- nylon 333
 - coated with CPCs 332–9
- nylon lycra, polypyrrole-coated 455–60

- object of research 11–12
- octadecane 23, 37, 48–9
- office chair 54
- Ohm's law 217
- on-body electronics, approaches to 401
- one-way shape memory effect 89, 126, 128–9
- one-way stretching 230
- optical data memory systems 195
- optical fibres 363–4
 - flexible screen 364, 392
- optically active inherently conducting polymers 230–1
- Optima (virtual working environment) 8
- optoelectronic motion analysis systems 452
- organic compound thermochromism 197–9
- organic solar cells 213
- organic thin film transistors 258–62
- orthodontic wires 135
- orthoses, wearable 380, 381
- outdoor clothing
 - active wear 51, 484
 - PCMs in 63–81
 - change in environmental temperature 64–5
 - change in skin temperature 65–6
 - environmental step change tests with a manikin 69–71, 73–8
 - exercise/rest tests with human subjects 71–2, 78–80
 - materials and garments 67–8
 - measurement of textile properties 68–9, 72–3
 - shape memory polymers 119
- Outlast fabric 24, 25, 30–1, 32, 67
- Outlast fibre 44, 45
- Outlast Technologies 22, 30, 40, 67
- output signal 267, 268
- oxidation 286–7
- oxidative polymerisation 228–9
- oxygen 287–9
- oxygen index (flammability) 68–9, 73

- p-n junctions 208, 391
- pad-mangle method 48, 49, 52
- paraffin waxes 23–4, 36–9
- Parkinson's disease 376–7
- participatory design 13–15
- partitions 183–4
- passive electrical sensor fabrics 474, 477–9
- passive insulation 25–6
- passive non-transducer electrical fabrics 474, 476–7
- passive smart fabrics 472–4
- patch antennas 273–4, 404–5
- patient charts 427, 429, 431
- patterning of conductive elements 244–6

- Pauli exclusion principle 218
- pentacene-based organic thin film
transistors 260–2
- percolation threshold 325, 333–5, 338
- permeability *see* water vapour permeability
- perpendicular routing 252
- personal area network (PAN) 342, 369–70, 392, 477
- personal assistants, general-purpose 418
- perspiration rate 144, 145
see also sweating
- Phantom Fabric 247
- phase change materials (PCMs) 2, 3–4, 11, 21–62, 390
applications 29–30, 50–5
function of textile structure with PCM 40–1
future prospects in textiles and clothing 30–2
historical background 21–2, 34, 39–40
linear alkyl hydrocarbons 23, 36–9
manufacture of textiles containing microPCMs 44–50
mode of PCM performance in clothing 42–4
outdoor clothing *see* outdoor clothing
phase change technology 22–3, 34–6
test methods 28–9
textile treatment with PCM microcapsules 24–5
thermal performance 24–8
thermoregulating properties of fabrics with microPCMs 55–60
heat transfer 56–7
principle of measuring 57–60
- phase change range 34–5, 41
- Philips 2, 166
- phlebology dressings 487
- photochromic inks 201
- photochromic lenses/spectacles 195
- photochromic materials 193, 194–6, 471
applications 195–6
definitions of photochromism 194–5
- photon-mode erasable optical recording 195
- photonics 2
- photons 207–8
- photovoltaic devices *see* solar cells
- physical coating methods 214
- physical environment 11
- physical properties
PCMs 68–9, 72–3
shape memory materials 117–18
- physiological monitoring 375–7, 382–5, 400, 487
- physiology 9–13
- piezochromic materials 193, 194
- piezoelectric films 386
- piezoelectric materials 124, 471, 473
- piezoresistive textiles 386
- Pilot Ink Co. 199–200
- planar inverted F antennas 273–4, 404
- plasma polymerisation 229
- plastic crystals 23, 36
- plastic film-covered conductive fibres 320
- plastic threaded chip carrier (PTCC) packages 255
- platinum 349
- polyacetylene (PA) 224–6, 246, 248
- polyacetylene films 225–6
- poly(3-alkylthiophene) 224
- polyamide, silver-coated 348–9
- polyaniline (PANI) 224, 226–7, 228, 230, 232–3, 234
conductive polymer fibres/yarns 308–23
conductive polymer textile sensors 325, 326–31
PANI/HCSA 236
- polybenzimidazole (PBI) fibres 212
- polydimethylsiloxane (PDMS) 390
- polyelectrochromism 202
- polyetheretherketone (PEEK) fibres 212
- polyethylene glycols (PEGs) 39–40
- polyethylene/nylon 6 graft copolymer 110, 112–13
- polyethylene terephthalate (PET)
fibres and solar textiles 212
PANI-coated PET conductive yarns 327–31
- polyethylene yarns, PANI-coated 327–31
- poly-3,4-ethylenedioxythiophene (PEDOT) 230–1
- polyhydric alcohols 36
- polyimide (PI) fibres 212
- PolyLED 392
- Polymer Technology Group 100
- polymeric slit films 249, 264–5
- polymers, shape memory *see* shape memory
polymer films; shape memory polymers
- poly(methylene-1,3-cyclopentane)
polyethylene (PMCP) block copolymer 110, 114–15, 116
- poly-N-vinylpyrrolidone 384
- polynorborene 110–11

- poly(3-perfluorooctylthiophene) 230
- polyphenylene 224, 246, 248
- polyphenylene vinylene (PPV) 224, 230, 246, 248
- polypropylene, photochromic 196
- polypyrrole (PPy) 224, 227–9, 231, 234, 246, 248, 308
- polypyrrole-coated textiles 283–307
 - chemical properties 285
 - conductivity 284–5
 - conductivity changes 286–9
 - extrinsic stability 287–9
 - intrinsic stability 286–7
 - mechanical properties 285–6
 - nylon lycra 455–60
 - results of stability enhancement 292–303
 - annealing 291, 296–8
 - large anion dopants 290, 298–9
 - printing and chemical vapour deposition 293–6
 - purification 296, 297, 298
 - temperature and humidity ageing 299–303
 - stabilisation of the polypyrrole 290–2
- polytetrafluoroethylene (PTFE) membrane 471–2
- polythiazyl 224
- polythienyl vinylene 224
- polythiophene (PT) 229–30, 246, 248, 325
- polyurethane (PU)
 - lamination of PU foam containing microPCMs onto a fabric 46, 47
 - segmented 96, 110, 111–12
- Popperian worldview 11–12
- pore sealing 148
- Porelle film 147
- positional sensing 479–80
- post-operative monitoring 427–8
- post-operative recovery 379
- power bus and data network 253–4
- power handling to destruction 317–20
- 'power plastic' 209
- power sources 2, 363, 393, 468
- power transmission, wireless 392–3, 445–6
- pragmatic dimension of research 12
- prehospital emergency care 421–33
 - cases and situations 422
 - circumstances 422
 - data security 427
 - day surgery 427–8
 - interpretation of monitored parameters 425
 - mobile isolation 429–30
 - optimal smart solution 430–1
 - cables 431
 - patient chart 431
 - sensors 430–1
 - teleconsultation 431
 - patient charts 427, 429, 431
 - protective covering 428–9
 - telemedicine 425–6
 - vital functions 422–3
 - effects of transportation 426
 - integrated monitoring 429
 - monitoring 423–5
 - selection of monitoring methods 425
- pre-sciences 9–11
- pressure mapping fabrics 487
- pressure monitoring 386–7
 - foot pressure 387, 388
 - interface pressure 386–7
- pressure sensor mat 387, 409–10
- pressure sensors 408–10
 - Detect fabric 478–9
 - micro system technology 353
- prevention of health problems 374, 377–9
- printable electronics 236
- printed circuit boards (PCBs) 240, 475
- printing 293–6
- processability
 - ICPs 224
 - incorporating SMMs into textiles 170–1
- processor 1–2
- programmable grid array 251–2
- protective covering for emergency care 428–9
- protective garments 51–3, 119
 - workwear *see* WearCare project
- protonation 310
- proximity detection 478
- pulsation 424
- pulse oximetry 424–5
- purification 296, 297, 298
- quantum tunnelling composite (QTC) 387
- Radio Frequency Identification (RFID) tags 400
- raised wire connectors 255–6
- recovered strain 97
- rehabilitation 466–7
- relative resistivity 336–8
- relaxation time 108–9
- reliability 372
- remote controls, fabric 485
- remote monitoring 3–4, 373–4

- Repel film 147
- repetitive strain injuries 379
- research trends 3–4
- residual strain 97
- resistance
 - conductive polymer textile sensors 328–31
 - influence of temperature 329–31
 - conductive yarns/fibres 363
 - ECG measurement 441, 443
 - electronic textile circuits
 - evaluation 266–9
 - washing and dry cleaning 270
 - elongation sensors 411, 413
 - material-locked joint 353
 - measurement of respiration by Intellitex suit 437–40
 - PANI-coated conductive yarns 313–15
 - environmental effects 315–17
 - wearable biofeedback systems
 - control of initial resistance 455
 - resistive force and hysteresis 458
- resistance heating 480–2
- resistance temperature devices (RTDs) 477
- resistance welding 250
- resistivity 217–18
 - commercially available conductive fabrics 246, 247
 - CPC textile sensors 332–3, 334–9
- resistors 476, 477–8
- resolution 344
- Respibelt 384
- respiration 423
 - measurement by Intellitex suit 437–40
- response time 457
- responsivity 105–6
- restrained recovery 85
- reversible phase 108
- ribbon cable connectors 255–6
- robustness 372
 - wearable biofeedback systems 459
- 'rubbery' effect 126, 129–30, 131
- rubbery state 108–9, 168

- S-glass fibres 212
- safety helmets 53
- sail, with solar cells 209
- satellite solar panels 135
- screen printing 49, 50
- secondary prevention, medical 374, 377–9
- SeeThru Conductive 247
- Sefar Petex hybrid fabric 406–8
- segmented polyurethane 96, 110, 111–12
- self-stabilisation 292
- semantic dimension of research 12
- semiconductive polymers 227–30
- semiconductor yarns/fabrics 482
- semiconductors 207–8, 213, 246, 248
- sensate liner 243
- sensitivity of sensors 456
- sensor integrated belt 441–5
- sensor smart fabrics 473–4
- sensors 1–2, 105–6
 - based on conductive polymers 326–31
 - CPC textile sensors 331–9
 - development of a functioning wearable textile sensor 453–60
 - electronic textiles 274–6, 408–14
 - intelligent textiles as sensors for medical applications 382–8
 - prehospital emergency care 430–1
 - textile embedded 3–4
 - wearable biofeedback systems 453–4
 - sensitivity of sensors 456
- Sensory Fabric 409
- sensory systems 5–6
- sewing machine 101
- shape memory alloys (SMAs) 86–94, 100–1, 107, 124–42, 167
 - applications 93–4, 134–8, 139
 - definition and description 125–6
 - engineering textile and clothing
 - aesthetics 178–81
 - fabric development 180
 - potential exploitation and limitations 181
 - programming SMAs 178–9
 - utilising SMAs' aesthetic effects 181
 - yarns 179, 180
 - fabrication 92–3
 - future trends 140
 - history 86
 - hysteresis 87–8
 - properties 86–92, 126–32
 - damping effect 126, 130–2, 137
 - double memory effect 89–90, 126, 129, 130, 167, 179
 - hysteresis 87–8
 - mechanical properties 91–2
 - 'rubbery' effect 126, 129–30, 131
 - single memory effect 89, 126, 128–9
 - superelasticity 90–1, 126–7
 - thermoelastic martensitic transformation 86, 88–9, 125–6
 - shape memory effect 89–90
 - types of alloys 132–4

- shape memory ceramics (SMCs) 94
- shape memory coatings (SMCs) 168, 181–2
- shape memory effect
 - fabrics containing shape memory
 - coatings 182
 - SMAAs 89–90
 - fabrics containing 181
 - SMPs 107–9
 - fabrics containing 175–8
 - SMPU films 153–4
- shape memory gels 100
- shape memory materials (SMMs) 2, 3–4, 85–103, 165–89, 392
 - aesthetic interactive applications of shape changing smart textiles 182–4
 - alloys *see* shape memory alloys (SMAs)
 - ceramics 94
 - engineering textile and clothing
 - aesthetics 172–82
 - shape memory coatings 181–2
 - SMAs 178–81
 - SMPs 172–8
 - future prospects 100–1
 - gels 100
 - magnetic 94–5, 101
 - mood changing textiles 184–6
 - polymers *see* shape memory polymers (SMPs)
 - principles 166–9
 - technical requirements for shape changing
 - textiles and clothing 169–72
 - aesthetic degradation 171
 - durability of shape changing effects 171
 - processability 170–1
 - requirements for clothing 171–2
 - shape changing under stimuli 169–70
 - typical end-uses 169
- shape memory polymer films 143–64
 - breathable fabrics 145–51
 - water vapour permeability through
 - 152–62
 - glass transition temperature as transition point 152–6
 - room temperature range soft segment
 - crystal melting temperature as transition point 157–62
 - soft segment crystal melting
 - temperature as transition point 156–7
- shape memory polymers (SMPs) 95–100, 104–23, 168
 - applications 98–100, 118–20
 - architecture of SMP network 109–10
 - challenges and opportunities 120–1
 - engineering textile and clothing
 - aesthetics 172–8
 - extrusion of SMP 172–3
 - potential applications and limitations 178
 - shape programming 173–5
 - SMP effects in fabrics 175–8
 - yarn and fabric formation 173, 174
 - general properties 95–8
 - potential use in smart textiles 115–18
 - use of changes of physical properties 117–18
 - use of functional properties 115–17
 - principle 107–9
 - suitable for textile applications 110–15
 - thermomechanical cycle 96–7
- shape memory polyurethane (SMPU) 110, 111–12
 - water vapour permeability 152–62
- shape programming
 - SMAs 178–9
 - SMPs 173–5
- shell materials 38
- Shieldex Supra 247
- shirts
 - Corpo Nove shirt 166, 169, 183
 - Lifeshirt 274, 383, 384, 401, 435, 436
 - wearable motherboard 383, 391, 435
- Siemens 166, 203
- signal integrity 242, 243, 269
- signal pre-processing 405–8
- signal rise times 267, 268
- signal transmission lines 242–4, 266–9, 403–4
- silicon rubber sensor 411, 412, 413
- silicon rubber tube 352–4
- silicon solar cells 208, 213
- silk protein moisturisers 390
- silver 220–1
- silver-coated polyamide yarns 348–9
- single memory effect 89, 126, 128–9
- skin pH 385
- skin temperature 42–3, 65–6
 - exercise/rest tests for outdoor clothing 71–2, 78–9
- Sky Station International 209
- sleeve, sensing 275
- slit-film technique 249, 264–5
- SMART ambience 184–6
- smart fibre 118–19
- smart materials *see* intelligent textiles

- smart phones 414–15
- 'smart shirt' wearable motherboard 383, 391, 435
- smart sutures 107, 117–18, 119
- Smartex 435
- snap connectors 253, 255–6
- Snowtex conductive fabrics 247
- social environment 11
- socket connectors 253
- sodium dodecylbenzenesulphonate 299
- soft segment crystal melting temperature
 - room temperature range soft segment crystal melting temperature as transition point for WVP 157–62
 - transition point for WVP 156–7
- Softmail Fabric 247
- Softswitch 387, 392, 409
- solar cell arrays 210–11
- solar cells 206–16
 - background 206–7
 - challenges 211
 - conductive layers 213–14
 - future trends 214–15
 - how they work 207–8
 - suitable textile constructions 211–13
 - technological specifications 210–11
 - textiles as substrates 209–10
- solar tensile pavilion 209
- SolarActive International 196
- soldering 250, 255–6
- solid-liquid PCMs 22–3, 35–6
- solid-solid PCMs 23, 36
- solution coating 233
- solvatochromic materials 193, 194
- spectacle frames 136
- spider legs 352
- spin-coating 214
- sportswear 483–4
 - SMMs 115, 120, 183
- spray-coating 48, 49, 51, 214
- stabilisation
 - photochromic inks 201
 - polypyrrole-coated textiles 290–2
 - experimental results of stability enhancement 292–303
- stainless steel electrodes 440–5
- staples, medical 134
- steady-state manikin tests 73
- steel 220
 - fibres 383–4
- stents 135
- stiffness
 - bending stiffness 272
 - fabrics with PCM 68, 72, 73
- stimuli 5–6, 471–2
 - and response 105–6
 - shape changing under 169–70
- storage devices 468
- storage modulus ratio 154–5
- strain gauges 232, 437–40
 - gauge factor 456
 - linear dynamic range 457
 - wearable biofeedback systems 453–60
- strain sensitivity 283, 285, 293–303
- strain sensors, flexible 244, 292–304
- stretch recovery test 329
- styrene-1,4-butadiene block copolymer 110, 113–14
- sudden infant death syndrome (SIDS) 377–8, 436
- sulphonated polyanilines 468
- Super Textile Corp. 196
- supercritical fluid, polymerisation in 234–5
- superelasticity 90–1, 126–7
- superstrate configuration 213
- Supplex 146
- surfactant 48
- surgical protective garments 119
- sutures, smart 107, 117–18, 119
- sweating 42, 66, 79, 144–5
 - perspiration rate 144, 145
 - sweat accumulation in garments in exercise/rest tests 72, 79–80
- Sympatex film 147
- syntactic dimension of research 12
- System-on-Textile technology 405–8
- T-shirt, biomedical 435–6
- tactile sensors 275, 276
- teleconsultation 425–6, 431
- telemedicine 363
 - prehospital emergency care 425–6
- telemonitoring 3–4, 373–4
 - see also* monitoring
- temperature
 - body *see* body temperature
 - changes in environmental temperature 64–5
 - electrical properties of CPC textile sensors 336–7
 - electrical properties of PANI-coated conductive yarns 315–16, 317
 - and resistance of conductive polymer textile sensors 329–31
 - skin *see* skin temperature
 - thermal ageing test 299–303

- temperature measurement fabrics 477–8
- temperature profiles 27
- temperature regulating factor (TRF) 56–7, 365
 - measuring 57–60
- temperature-sensitive inks 200–1
- temperature-sensitive shape memory polymers 104–23
- tensile fatigue 271–2
- tensile strength 271–2
- tension threshold of conduction 317
- textile art 182
- textile electronic bus systems 350
- textile embedded sensors 3–4
- Textile Testing and Innovations 31–2
- textrodes 383–4, 440–5, 446
- textronics 371, 393
- thermal ageing 299–303
- thermal barrier effect 41
- thermal diffusion 150
- thermal insulation 21, 25–9, 52, 64–5
 - fabric insulation value 69, 72, 73
 - thermal insulation value of clothing 70, 73
- thermal spray process 93
- thermal vibration (micro-Brownian motion) 98–9, 161–2
- Thermasorb 24
- thermistors 477
- thermochromic inks 200–1
- thermochromic materials 169, 193–4, 196–200
 - applications 199–200
 - definitions of thermochromism 197–9
 - inorganic thermochromism 199
 - liquid crystal thermochromism 198
 - molecular rearrangement
 - thermochromism 198–9
 - organic compound thermochromism 197–9
- thermoelastic martensitic transformation 86, 88–9, 125–6
- thermogravimetric analysis (TGA) 29, 318–19, 320, 368–9
- thermophysiological comfort 22
- thermoplastic elastomer fibres 412–13
- thermoplastic elastomeric (TPE) matrices 325
- thermoplastic encapsulation techniques 363
- thermoregulating effect 25–8, 40–1, 52, 65–6
 - measurement of thermoregulating properties 55–60
- thermoretractable tube-covered conductive yarns 320, 321
- thickener 48
- thickness
 - fabric 68, 73
 - film 151
- thin film SMAs 93
- thin film SMMs 101
- thin film transistors (TFTs) 231, 256–65
 - amorphous and nanocrystalline 257–8, 259, 260
 - organic 258–62
 - on threads or polymeric slit films 262–5
- three-dimensional (3D) modelling 365–6, 367–8
- three worlds, theory of 11–12
- threshold point (filler concentration) 325, 333–5, 338
- Thüringen Institute 363
- time 315, 316
- time domain reflectometry (TDR) 266
- titanium 171
 - see also* nickel-titanium alloys
- total heat transfer 144
- transdermal drug delivery 390
- transducers 105, 363
 - sensor and effector smart fabrics 473–4
- transformation temperature 107
- transient environmental manikin tests 69–71, 74–8
- transistors
 - fibre-based 250–2, 262–4, 391
 - thin film 231, 256–65
- transmission lines 242–4, 266–9, 403–4
- transparent conducting oxides (TCOs) 213, 214
- transportation
 - mobile isolation 429–30
 - negative effect on vital signs 426
- trapped air insulation 28
- treatment, medical 374, 379–80
- Triangle Research and Development Corporation (TRDC) 21–2, 40
- TU Berlin 369
- twinning 88–9
- two-dimensional positional sensing fabric 479–80
- two-way shape memory effect 89–90, 126, 129, 130, 167, 179
- UCO Sportswear 30
- ulcers, foot 387
- ultrasound, medical 473

- unconstrained recovery 97
- universal design ('design for all') 14
- unobtrusiveness 372
- upholstery 54, 485–6
- urinary incontinence 379
- usability testing 364–7
- USB cables 271–2
- users
 - participatory design 13–15
 - requirements 372–3, 381
 - user-textile communication 392
- UV light 316, 317
- UV-sensitive SMP 168

- vacuum consumable arc melting 92
- vacuum drying 296, 297, 298
- vacuum heating treatment 300, 301, 302, 303
- vacuum induction melting 92
- valence electrons 207, 218
- ventilation 43
- Verhaert 436
- Versatech 147
- vibration-controlling actuators 136
- virtual prototypes 8
- virtual working environment 8
- visual analogue scales 15
- vital functions 422–3
 - body temperature 423, 425
 - circulation 423
 - consciousness 422
 - integrated monitoring 429
 - monitoring 423–5
 - negative effects of transportation 426
 - respiration 423
- Vivometrics Lifeshirt 274, 383, 384, 401, 435, 436
- voltage treatment 291–2
- VTAM project 383, 435–6

- wall hangings 183–4
- Warema Renkhoff 209–10
- washing
 - effects on fabric-based circuits 269–70
 - Intellitex suit 438–40
- water 35
 - extrinsic instability of polypyrrole-coated textiles 287–9
- water vapour permeability (WVP) 115–17, 142, 149–50
 - nonporous films 150–1
 - film thickness and 151
 - structural factors and 151
 - through shape memory polyurethane 152–62
 - glass transition temperature as transition point 152–6
 - room temperature range soft segment crystal melting temperature as transition point 157–62
 - soft segment crystal melting temperature as transition point 156–7
- Wealthy Central Monitoring System 383, 384, 392, 435
- wearable back manager 415–17
- wearable biofeedback systems 450–70
 - development 453–60
 - compatibility with simple electronics 459–60
 - control of initial resistance 455
 - linear dynamic range 457
 - resistive force and hysteresis 458
 - response time 457
 - robustness and environmental effects 459
 - sensitivity 456
 - textile substrate 455, 456
 - functional electronics 460, 461
 - future directions 467–9
 - biomechanical applications 469
 - electronic fibres 468
 - electronics and interconnects 468–9
 - integration of electronic materials into textiles 468
 - novel power sources and storage devices 468
 - Intelligent Knee Sleeve 379, 392, 450, 459, 462–7
 - interconnections 460–1
 - joint motion 452–3
 - need for biofeedback technology 450–1
 - other applications 467
 - problems with current biofeedback devices 451
- wearable computer 6, 486
- wearable health assistants 399–420
 - applications 415–18
 - wearable back manager 415–17
 - wearable heart manager 417–18
 - approach 401–2
 - context recognition technology 414
 - electronic textile technology 402–14
 - communication 403–5
 - sensing 408–14

- signal pre-processing 405–8
 - outlook 418
 - vision 399–400
 - wearable components 414–15
- wearable heart manager 417–18
- wearable mood change device 186
- wearable motherboard 383, 391, 435
- wearable technology (systems) 359, 369
- WearCare project 359–68
 - electronics 362–4
 - methodology 360
 - objectives 359–60
 - textile materials 361–2
 - usability testing 364–7
- weave-masking technique 263–4
- weave-patterned organic transistors 250–2, 262–4, 391
- weaving 343–4
 - solar textiles and woven fabrics 212
 - see also* woven electrical fabrics
- webcam 186
- weight, fabric 68, 72, 73
- weight sensors 275–6
- welding 93
- wet/dry suit 119
- wet spinning 24, 234
- wheelchair users, outerwear for 14
- white metal compounds 222–3
- wicking 150
- window blinds 53–4, 183–4
- wire bonding 255
- wireless communication 392–3, 445–6
- wiring looms 477
- wiring structures 406–8
- workwear *see* WearCare project
- wound dressings 487
- woven electrical fabrics 242–4, 473, 474, 475–87
 - active non-transducer fabrics 474, 482
 - active sensor fabrics 474, 479–80
 - applications 483–7
 - disconnects 251–2
 - effector fabrics 474, 480–2
 - passive non-transducer fabrics 474, 476–7
 - passive sensor fabrics 474, 477–9
- woven stainless steel electrodes 441, 442, 443
- wristwatch, communicative 244
- yarns
 - SMA in 179, 180
 - SMP in 173, 174
 - see also* conductive polymer fibres/yarns
- Young's modulus 333, 334
- Zell Conductive Fabric 247
- zinc 349
- zinc-copper (brass) 86, 104, 125