

# Index

## A

Abrasion resistance 2, 60, 193, 202, 258, 262  
 Accelerators 282-283  
 Acoustic applications 159, 164-165  
 Active sonar 164  
 Active systems 46  
 Adhesion 116, 139, 142, 145, 147, 150  
     *promotion* 117  
 Adhesive interaction, types of 114  
 Adhesion  
 Additives, auxiliary 286  
 Ageing test 315-316  
 Agglomerates 4-5, 15, 20, 61, 74, 237  
 Aggregates 4-6, 13, 15, 18, 19, 61-62, 74, 195, 237  
     *morphology* 14  
     *structured* 4  
 Aircraft tyres 172  
 Airship technology 176  
 Airships 175  
 Aluminium conductors 254-256  
 Analysis, bi-dimensional 6  
 Antidegradants 328, 330, 334-334  
 Anti-fatigue mechanism 327  
 Antioxidants 283, 313, 315, 328-329  
     *evaluation of* 372  
     *mechanism* 313, 321  
     *primary* 239  
     *secondary* 239  
 Antiozonants 283-284, 322-323, 325-326, 328, 331, 332, 334  
     *chemistry* 316  
 Anti-rad stabilisers 377

Application specific integrated circuit 44-45  
 Aramid 102-103, 106-107, 110, 125-128, 135, 138-141, 143-144  
 Argon plasma 144  
 Aromatic bismaleimide 73  
 Atomic force microscopy 5-7, 13-15, 193  
 Attenuated total reflection infra red spectroscopy 152  
 Automated image analysis 6-8, 14, 15

## B

Bakelite 119  
 Batch curing process 291-292  
 Batch mixing process 211-212  
 Bayer method 325  
 Belts 107  
 Bis(diisopropyl)thiophosphoryl disulfide 72  
 Bis(dimethylethoxysilylpropyl)tetrasulfide 67  
 Bis(triethoxysilyl)-polybutadiene 71  
 Bis(triethoxysilylpropyl)disulfide 70  
 Bis(triethoxysilylpropyl) tetrasulfide 5, 14-15, 18, 19, 65, 67-68, 70-72, 75, 77, 79-80, 82, 86-88, 191-193  
 Blends  
     *immiscible* 219  
     *miscible* 219  
 Boundary lubrication 190, 200-201  
 Brabender mixing cycle 85  
 Butadiene rubber 1, 9, 14-15, 136, 142, 193, 221, 225, 268, 309-310, 332, 335

## C

### Cables

- aero* 297
  - aircraft* 297-298
  - air frame* 297
  - applications* 277
  - classifications* 251
  - components* 253
  - compounding* 287
  - control* 252
  - curing* 292
  - elastomers* 268, 272
  - high voltage* 265
  - industry* 264, 274
  - insulation* 269, 296
  - insulation – lapping method* 291
  - insulation covering application* 291
  - inter connect* 297
  - jacket materials* 249, 261-264, 267, 271-272, 297
  - jacket selection criteria* 264
  - marine* 303
  - materials for aerospace applications* 301
  - overhead* 250
  - polymer* 249, 259
  - power* 253, 266, 274
    - flexible* 252
    - rigid power* 251
  - sheathing* 267, 284
  - ship board* 303
  - spacecraft* 297, 300
  - special purpose* 252
  - thermoplastic elastomers* 274
  - transducer* 299
  - underground* 250
- Cabot elastomer composites 206-211
- compounding* 208
  - technology* 210, 214
  - vulcanisates physical properties* 209
- Calendering process 286, 404
- Calibration scale 10
- Carbon black 3
- aggregates* 3
  - agglomerate* 3
  - dispersion morphology* 13
  - mixing* 88
  - primary particles* 3
- Carbon fibre 104, 116
- Carbonisation 104-105
- Carbon-silica dual phase filler 195-202
- Carboxylated nitrile rubber 262, 272
- Cellulose 97
- Chain braking electron acceptors 314
- Charge-coupled-devices camera 9
- Chemical bonding 117
- Chemical modification 118
- grafting* 118, 142, 145, 233, 334
- Chlorinated polyethylene 273
- Chloroprene rubber 309
- Chlorosulfonated polyethylene 270-271, 297
- Chroman mechanism 123
- Coatings, blast mitigative 169
- Combat rubber raiding craft 178
- Compressed di-butyl phthalate number 210
- Conductors, water blocked 256
- Contact angle technique 152
- Continuous mixing process 212
- Continuous vulcanisation (cv) process 292, 293, 295
- Copolymerisation 275
- Copper conductor 255-256
- Copper, plain annealed
- Cord 108
- Corona discharge, resistance to 258
- Cornering forces 32
- Cotton 99, 107
- Coupling agents 64, 67-68, 71, 74-75, 86-88, 138, 213, 287
- Crepe hardening 394-395
- Crosslinked polyethylene 251, 257, 267, 276-279, 282, 289, 292, 294, 297-298, 302, 304
- Crystallisation 236
- Cured compounds 83, 88
- Curing
- agents* 282
  - oven* 403
  - process* 102
- Cyclisation 104-105

**D**

Data bus cable 297  
 Dialyloxy-6-tert-butylperoxy-1,3,5-triazine 230  
 Dibutyl phthalate absorption number 8  
 Dicumyl peroxide 230  
 Densitometry 19  
 Dielectric constant 249, 258-260  
 Dielectric loss 258, 260, 294  
 Dielectric strength 258  
 Differential scanning calorimetry -  
   thermal activity monitoring 226  
 Differential scanning calorimetry 316  
 Digital binary images 15  
 Digitisation process 9  
 Dinitrophenylhydrazine treatment 358  
 Diphenylmethane diisocyanate (mdi) 169  
 Dipping 102, 118, 125, 128, 133  
 N,N'-di-*n*-octyl-PPDA 323-324  
 Dot number 30  
 Drive-by reader 52  
 Dry cure system 293  
 Dry mixing 205-206, 208  
 Dry skid resistance 200-201  
 Drying process 213  
 Dual extrusion system 293  
 Dupont 125

**E**

Elasto-hydrodynamic lubrication 190  
 Elastomers 1-2, 59, 64, 159-160, 165, 169, 179, 182, 189, 191, 288, 310, 313, 328, 330, 382-383, 386  
   *matrix* 12  
   *organic* 381  
   *ozone attack on* 318  
   *reinforcement* 2  
 Electron dispersive x-ray analysis 150, 197  
 Electron paramagnetic resonance 240  
 Electron spin resonance 316  
 Electron tomography 19-20  
 Ethylene-norbornene 347-349  
 Engineering thermoplastics 405

Epichlorohydrin rubber 309  
 Esterification 101  
 Ethylene-ethyl acrylate copolymer 309  
 Ethylene-propylene-diene monomer elastomer 343  
 Ethylene-propylene-diene rubber 319, 331, 334-335, 343  
 Ethylene-propylene-diene terpolymer 124, 181, 220-222, 224, 226-228, 230-231, 233, 235, 237-238, 240-241, 250-252, 257, 260, 262, 267, 269-270, 277-279, 284, 285, 287-288, 289, 293, 304, 309, 343, 345-349  
   *compound composition* 374  
   *crosslinking evaluation* 361  
   *degradation* 377  
   *radiochemical degradation mechanism* 353  
 Ethylene propylene rubber 226-228, 236, 250, 252, 269, 270, 277-279, 282, 309, 343, 346-346, 348-349  
 Ethylene vinyl acrylate copolymers 273  
 Extrusion method 291, 402

**F**

Fatigue testing 326  
 Federal Communications Commission 47  
 Fibre treatment 118  
 Fibre types 97  
 Fibre, use in tyre 153  
 Fibreglass reinforced plastics 409  
 Filaments 109  
 Filler dispersion 8-9, 12, 14  
   *characterisation* 5  
 Fillers 8, 59, 69, 145, 189, 198-199, 206, 214, 258, 262, 284, 286, 289, 312-313, 392-393, 395  
   *reinforcement* 2  
   *structure* 3  
   *tyre applications* 190  
 Finite element analysis 405  
 Fire resistant cables 297  
 Flammability 298  
 Flex cracking 326

Fluorinated polymers 275, 301  
Fluorocarbon rubbers 274  
Fluoroelastomer 299  
Fluoropolymer resin 276  
Fluorosilicone rubber 384, 388  
Fractal geometry 8  
Frequency hopping 50  
FTIR spectroscopy 359

## **G**

Gamma irradiation 359  
Gaussian function 11  
Graphite fibres 104  
Graphitisation 104  
Green tyres 77, 189, 203  
Grosch abrasion and friction tester 203

## **H**

High consistency rubber 385-386, 398, 401  
*vulcanisation* 396  
High plastic – low rubber blend 219  
High-temperature polymer fibres 107  
Hindered amine light stabiliser 314, 329  
Homolysis 310  
Hoses 107  
Hovercraft 179  
Hydrolysis 65-66, 69, 73, 141, 169, 233, 398  
Hydroperoxide formation 365  
Hysteresis properties 75

## **I**

Image analysis 10, 14  
Image digitisation 9  
Image Pro® Plus software 9  
Indian standard natural rubber 268  
Inflatable seacraft 178  
Inflation pressure 31  
Infra red analysis 346, 352-353  
*microspectroscopy* 355  
*spectroscopy* 375  
Insulation 165, 256, 267  
*selection criteria for* 261

Integrated circuits 33  
Intelligent tyres 29, 50  
*features* 29  
*operation* 51  
*readers* 52  
*system design* 37  
Interdiffusion 117  
Internal reflection spectroscopy 126  
Intrusion barriers 182  
Inverse gas chromatography 198  
Iodometric titration 357  
Ion scattering spectroscopy 151  
Irradiation 346  
*high-energy* 280  
Isoprene 1

## **K**

Kinetics 66, 68, 70, 85

## **L**

Landing craft air cushion 179  
Latex 132, 206  
*blending* 221  
*rubber* 122-123, 211  
Lennard-Jones forces 73  
Liquid injection moulding technology 405  
Liquid silicone rubber 385-386, 399, 405  
*cure* 398  
Low-density polyethylene 276-277, 279  
Low plastic – low rubber blend 220

## **M**

Mass spectrometry analysis 349, 361  
Mechanical bonding 115  
Mechanical testing 75  
Melt mixing 221  
Melt processing 235  
Melt rheology 237  
Micro-electrical mechanical system device 34-35  
Mercaptosilanes 70  
Metal oxides 282  
Microcrystalline waxes 322

Microdensitometry 8, 19  
 Micro-elasto-hydrodynamic lubrication 190  
 Micro-Fourier transform – infra red spectroscopy 356  
 Microscopy 5  
 Microwave dry curing process 293  
 Mining cable 295, 297  
 Mixing  
   *filler* 205  
   *internal* 290  
   *method* 289  
   *mill* 290  
   *open* 290  
   *process* 2, 6, 76, 86, 401  
   *reactive* 88  
 Mobile offshore base 184  
 Modelling techniques, three-dimensional 8  
 Modulus 113  
 Mooney viscosity 76, 79, 81, 208, 268  
 Morphology 2, 8, 14, 190, 203, 214, 219, 233-237, 241  
 Morphometric analysis 7, 14, 18  
 Moulding 401

**N**

NASCAR racing tyres 35  
 Natural rubbers 1, 8-9, 15, 122, 136, 142, 145, 160, 165, 172, 179, 182, 200-202, 206-207, 211, 221, 223, 252, 262, 265, 267-268, 282, 309-312, 319, 321, 330, 331, 332, 334-335  
   *latex* 206  
 Nimitz-class aircraft carrier 174  
 Nitrile rubber 221, 231, 262, 270-272, 282, 309, 323-324, 331  
   *hydrogenated* 271-272  
 Novolacs 230  
 Nuclear magnetic resonance spectroscopy 127, 240, 316, 345  
 Nuclear power cables 300, 302  
 Nylon 102-103, 106, 120, 124, 179, 274-275

**O**

Organo-clays 205  
 Organo-sulfonamides 72  
 Original equipment manufacturers 54, 406  
 Oxidation 105  
   *products analysis* 356  
 Ozone  
   *chemistry* 316  
   *cracking* 318  
   *protection* 322, 324  
   *test* 325

**P**

Paraffinic waxes 321-322  
 Passenger tread compounds 200  
 Payne effect 74-75, 79, 81-82, 191  
 Peel tests 150  
 Percolation 265  
 Peroxides 223, 229, 357  
   *organic* 396  
 Peroxy radical recombination 367  
 Phase imaging 14  
 Phase mediators 213  
 Phenolic resins 230, 232  
 Photo-degradation 377  
 Photo-oxidation 375-377  
 Physical bonding 116  
 Piezoresistive sensor 45  
 Plane scanners 9  
 Plasma polymerisation 144  
 Plasma treatment 144  
 Plasticisers 286, 287, 395  
 Poly(butylene-2,6-naphthalate) 107  
 Poly(ethylene naphthalate) 104-107  
 Poly(ethylene terephthalate) 101, 106, 139  
 Poly(paraphenylene terephthalimide) 97, 102  
 Polyacrylate rubbers 272  
 Polyacrylonitrile 104  
 Polyamides 100, 253, 275  
 Polychloroprene 160, 252, 270, 293, 297  
 Polyester 101-102, 105, 125, 135, 138, 175, 252

- Polyisoprene rubber, synthetic 309, 331
- Polymer  
*blends* 219, 221  
*matrix* 1, 5, 11, 74, 189, 265, 282, 330  
*surface analysis* 150  
*twisting* 109
- Polymerisation 63, 100, 102, 120, 130, 275, 385-386
- Polyolefin rubbers 269
- Polyolefins radiolysis 364
- Polyphenylenesulfide 106
- Polypropylene 274-275
- Polysulfide rubber 180
- Polytetrafluoroethylene 275, 301
- Polyurethanes 1
- Polyvinyl chloride 250, 262, 267, 278, 281, 289, 298, 304
- Post-irradiation analysis 362
- Powdered rubber 210, 214  
*compounds* 213  
*mixing* 212  
*production* 211  
*properties* 213  
*technology* 211
- Pressure sensor 45
- Pressurised liquid continuous vulcanisation system 293
- Processing aids 286
- Pullout tests 145, 146
- Pyrolysis gas chromatography – mass spectrometry 316
- Pyrolysis – Fourier transform – infra red spectroscopy 316
- Q**
- Quantimet image analysing computer 7
- Quinone diimines 330
- R**
- Radiation processing applications 344
- Radiation sources 344
- Radio frequency,  
*microwave* 51  
*spectrum* 49
- Radio frequency identification  
*application* 50  
*chip* 34  
*passive systems* 47  
*passive technology* 47  
*system* 47  
*tags* 29, 35, 41, 54  
*technology* 31
- Radiochemical degradation 344
- Radiooxidation 364, 374, 377
- Random field method 20
- Raw rubber 1
- Rayon 99-100, 102, 106-107, 124, 133  
*cord* 109  
*tyre cord* 100
- Remote keyless entry systems 50
- Resols 230
- Resorcinol formaldehyde latex 118, 120, 122-125, 138-139, 145, 150  
*dip* 134-135  
*pickup* 132  
*ratio* 132  
*treatment* 129
- Rheology 219
- Room temperature vulcanisates 385-386, 409-410  
*condensation mechanism* 40  
*curing* 399, 400
- Rubber  
*amorphous* 1  
*applications* 1  
*bullets* 181  
*chemical modification of* 145  
*compounds durability* 309  
*compounds microscopic imaging* 1  
*industry* 4, 6, 60, 104, 189  
*industry fibre* 97  
*mixing* 77, 116, 134  
*mixer, rotor* 86  
*naval application* 159  
*oxidation mechanism* 310 311  
*process analyser* 79, 84, 228, 238  
*sealants* 180  
*treatment* 145  
*oxidation resistance* 315  
*ozone resistance* 315  
*plastic blends* 220

- thermoplastic* 1
  - thermoplastic blends* 219
  - space applications* 159
- S**
- Scanning electron microscopy 5, 138, 150-151, 316
  - Scanning transmission electron microscope 197
  - Scanning tunnelling microscopy 6
  - Scavenger-protective film mechanism 324
  - Semi conductive materials 266, 267
  - Sensor technology 45
  - SEPAP equipment 373
  - Side wall torsion sensor system 32, 35
  - Silane 68
  - Silane grafting 233
  - Silanisation reaction 70
  - Silanol groups
    - geminal* 63
    - isolated* 63
    - vicinal* 63
  - Silica
    - aggregates* 61
    - fumed* 60
    - highly dispersible* 60, 62
    - hydrated amorphous* 60
  - Silica-filled rubber compounds 59
  - Silica-loaded emulsion styrene-butadiene powdered rubber 213
  - Silica-rubber compounds mixing 77
  - Silica-rubber coupling characterisation methods 73
  - Silicon rubber 203, 272
    - application* 204, 406
    - chemistry* 382
    - classification* 386
    - manufacturing* 385
    - properties* 387-390
  - Silicon
    - structures* 384
    - types* 384
  - Silicone
    - gums* 392
    - polymer manufacturing process* 385
  - Silicone rubber 282, 296, 381
    - coatings* 409
    - compounding* 391-399
    - extrusion problem* 408
    - foams* 410
    - formulation* 391
    - moulding problem* 407
    - processing* 399
  - Sioplas technology 276, 280-281
  - Small angle neutron scattering 8
  - Small angle x-ray scattering 5, 8, 235
  - Softeners 286
  - Sol-gel process 20
  - Solid rocket propellants 166
  - Solution blending 221
  - Sonar rubber bow domes 161, 163
  - Spray-drying 62
  - Standard malaysian rubber 268
  - Starch 204
  - Static secondary ion mass spectrometry 152
  - Static testing 146
  - Stress-strain measurements 84
  - Styrene-butadiene copolymers 1, 8-9, 14-15, 70, 122, 136, 142, 193, 200, 213-214, 221, 225, 252, 265, 267-268, 282, 309-310, 321, 331
  - Styrene-butadiene rubber, emulsion form 213
  - Sulfur curing 282
  - Sulfur tetrafluoride treatment 358-359, 370
  - Sulfur vulcanisation 222, 224, 271
  - Sunchecking 317
  - Suncracking 317
  - Surface acoustic wave 45
  - Surface activity 4
  - Surface roughening 118, 138
  - Synthetic rubbers 1
- T**
- Tapping mode atomic force microscopy 14
  - Thiocyanatopropyl – triethoxysilane 65, 68
  - TEFZEL 276
  - Tensile properties 83

Thermal expansion coefficient 259  
Thermogravimetric analysis 316  
Thermolysis 357  
Thermo-oxidation 375-376  
Thermoplastic elastomeric olefins 220  
Thermoplastic elastomers 219, 220, 221, 257  
    *classification* 220  
Thermoplastic polyester 275  
Thermoplastic polymers 275  
Thermoplastic polyurethanes 220  
Thermosets 275  
Thiocyanatopropyl-triethoxysilane 65  
Torpedo launcher, elastomeric 182  
Toxicity 298  
Transmission electron microscopy 2, 5-7, 8, 13-14, 15, 19-20, 197, 208, 235  
    *image* 17, 20  
    *image preparation* 9  
    *micrographs* 4, 8, 11-13, 15-17  
    *photomicrographs* 241  
Triazine antiozonant method 333  
Trinitrotoluene 170  
Triple extrusion system 293  
Truck tyres 200  
Turbostratic 104  
Tyres  
    *carcass, reinforcement* 106  
    *fibres* 153  
    *industry* 29  
    *mileage* 54  
    *repair, patching process* 42  
    *traction* 32  
    *tread* 36  
    *Tread Act* 53  
    *tread wear* 32  
Tyre pressure monitoring system 36-37, 46  
    *wheel-based* 35-56, 51

## U

Ultramicrotomy 6  
Ultra violet visible analysis 348, 356  
Uncured compounds 81

## V

VAMAC 272  
Van der waals forces 2, 61, 73, 345-346, 393  
Vinyl pyridine latex 120  
Viscose rayon 98  
Viscosity 130  
Vulcanisation 1, 5, 41, 43, 62, 64, 75-76, 84, 134, 136-137, 191, 223, 238, 271, 330, 381, 396, 403, 405  
    *dynamic* 219-221  
    *hot air* 403  
    *peroxide* 397  
Vulcanisate, thermoplastic 220, 231-236, 238, 240-241  
    *antioxidants* 239  
    *applications* 240  
    *compounding* 239  
    *production* 221

## W

Water blocked conductors, 256  
Wet batch processing 206  
Wet skid resistance 200-201, 205  
Wet spinning 104  
Wet traction 60  
Wet-process hydrophobic 393  
Wheatstone bridge circuit 45  
Wheel-based system 41  
Wide angle x-ray scattering 235  
Wires, equipment 297

## X

X-ray diffraction 316  
X-ray photoelectron spectroscopy 127, 142, 151

## Y

Yarns 108  
Young's modulus 83-84, 110-111