Chemical Age

incorporating

PETROCHEMICALS and POLYMERS

VOL. 86 No. 2210

18 NOVEMBER 1961

METAL CONTAINERS OFFER DRUMS FITTED WITH NEW TOURNEX 25 TAMPER-PROOF CLOSURE

The New TOURNEX tamper-proof screw closure provides a perfect seal with absolute security against any non-detectable interference with the cap or the contents of the drum. Precision-made to eliminate failure of the break-lines, easy to remove and free from sharp edges or binding of threads, TOURNEX can be re-used as a conventional screw cap.

The $2\frac{5}{16}$ " size for a 2" orifice allows ultra-rapid filling or emptying, and has an extra large printing surface for appropriate identification or trade mark, or other prestige decoration.

Sub-level fitting allows neat and secure stacking.

METAL CONTAINERS LTD.

18 November 1961

"REDAC" PRODUCTS

ACID RESISTING EARTHENWARE



ACID RESISTING TILES · BRICKS ACID TOWER PACKINGS RINGS AND BALLS

Successfully used in

GAILLARD TOWERS · ACID OIL SETTLING TANKS · GAS WASHERS CHIMNEY LININGS · ASH SLUICES HYDROCHLORIC PICKLING TANKS ETC.

Enquiries Welcomed

B. WHITAKER & SONS, LTD.

ST. STEPHENS HOUSE, WESTMINSTER

Phone: Whitehall 3616

Works: ACCRINGTON, LANCS.

Grams: Bricavity, Parl, London

Compressors for Industrial Gases

Moderate speed compressors carefully designed for reliability, are available in both vertical and horizontal arrangement from small capacities up to units of over 5,000 H.P. and very high pressures.

The illustration shows two vertical, three crank, six stage compressors each with a capacity of 3,000 cu. ft. per minute and a delivery pressure of 326 atmospheres.



LLOYD & ROSS LTD 58 VICTORIA STREET S.W.I TELEPHONE: VICTORIA 4873



- 9. ม ก. 2505

CHEMICAL AGE

POWER PLANT FOR INDUSTRY



BROTHERHOOD 765 kW TURBO ALTERNATOR



Powered by surplus steam from the "waste-heat" boilers of the gas producing plant supplies all the electrical power needed at Hendon Gas Works, Sunderland.

PETER BROTHERHOOD LTD

PETERBOROUGH ENGLAND

Power Plant Specialists on use of waste steam to provide electrical power at low cost.

INDEX TO ADVERTISERS

The first figures refer to advertisements in Chemical Age Directory & Who's Who, the second to the current issue

| Page | |
|------|--|
|------|--|

| Page | | Page | Page | • |
|------|---|-------|------|----------------|
| | A.P.V. Co. Ltd., The | - | | Bulk Liquid |
| | A. W. Instruments (Guildford) Ltd. | | 276 | Bulwark Tra |
| 164 | Acalor (1948) Ltd. | - | 66 | Burnett & R |
| 148 | Aimer Products Ltd. | - | | Burts & Han |
| 121 | Air Products Gt. Britain Ltd. | - | | Bush Beach |
| | Aiton & Co. Ltd. | | 194 | Bush, W. J. |
| 147 | Albany Engineering Co. Ltd., The | - | 124 | Butterfield, V |
| 155 | Alginate Industries Ltd. | - | | Butterworths |
| 123 | Allen, Edgar, & Co. Ltd. | - | | C T (I |
| 130 | Allen, Frederick & Sons (Poplar) Ltd. | 782 | 245 | C. T. (Lond |
| 160 | Allis Chalmers Great Britain Ltd. | 790 | 245 | & 249 Calmi |
| | Alumina Co. Ltd., The | 800 | 170 | Carless, Cap |
| | Andrew Air Conditioning Ltd. | | 175 | Causeway R |
| 136 | Anglo-Dal Ltd. | | | Chappen, Fr |
| 211 | Armour Hess Chemicals Ltd. | | | Chemical Ag |
| | Ashley Associates Ltd. | | | Chemical & |
| | Ashmore, Benson, Pease & Co. Ltd. | _ | | Cite (A D L |
| | Associated Electrical Industries Ltd. | | 150 | Ciba (A.K.L |
| | Motor & Control Gear Division | 100 C | 158 | Citar Claytor |
| | Associated Electrical Industries Ltd. | | 104 | Citenco Lim |
| 167 | Turbine-Generator Division | _ | 160 | Classified Ad |
| 155 | Associated Lead Mirs, Ltd. | _ | 109 | Clayton, Son |
| 170 | ard Audco Limited | _ | 138 | Civilesuale C |
| 173 | Daker Ferkins Ltd. | _ | 1.41 | Cole P H |
| 175 | Ballonfabrik Augsburg | | 141 | Colt Ventilat |
| 192 | Banoniaorik Augsourg | | | Colvilles Lin |
| 120 | Barutas (Shielding Broducts) Ltd | | 121 | Corvines Lin |
| 156 | Backerville & Lindeav Itd | _ | 260 | Commercial |
| | Base Coustand & Co. Ltd. | | 207 | Consolidated |
| 178 | Bellies & Moreom Itd | | | Constable & |
| 120 | Bendix Friesson IIK Itd | | GIC | ard Constant |
| 165 | Bennett Sone & Shears Itd | | 010 | Constructors |
| GIC | ard Berk F W & Co Itd | _ | | Controlled (|
| 0,0 | Biddle Sawyer Ltd | 831 | i i | Cooke, Trou |
| | Bivac Air Co Ltd | | | Coulter Elec |
| 138 | Black, B., & Sons Ltd | - | | Cox, Arthur |
| 2 | Blackman, Keith, Ltd | | | Cromil & P |
| | Blaw, Knox Chemical Engineering Co. Ltd | - | | Crosfield, Jo |
| 190 | Blundell & Crompton Ltd | | | Crossley, He |
| | Boby, William, & Co. Ltd | 799 | 180 | Crow Carryin |
| | Borax & Chemicals Ltd | 793 | 133 | Cruickshank. |
| 205 | Borax Consolidated Ltd. | _ | 159 | Curran, Edv |
| 4 | Boulton, William, Ltd. | _ | 219 | Cyanamid of |
| | Braby, Frederick, & Co. Ltd. | | 213 | Cyclo Chem |
| | Brackett, F. W., & Co. Ltd. | | 126 | Cyclops Eng |
| 265 | British Acheson Electrodes Ltd. | | 235 | Dalalish Lot |
| 132 | British Carbo Norit Union | 792 | 152 | Danke of N |
| | British Ceca Co. Ltd., The | _ | 1.52 | Davenport F |
| 193 | British Celanese Ltd. | - | 136 | Daver & M |
| | British Drug Houses Ltd., The | 788 | 144 | Davey Q M |
| 154 | British Ermeto Corporation Ltd. | | | Davy & Il |
| Spin | e British Geon Ltd. | - | 140 | Dawson M |
| 271 | British LaBour Pump Co. Ltd. | | | Deutsche S |
| G/C | ard British Oxygen Company Ltd. (Heavy | | | fabrik |
| | Industrial Dept) | - | 143 | Distillers Co |
| 146 | British Rototherm Co. Ltd., The | _ | 139 | Distillers Co |
| 122 | British Steam Specialties Ltd., The | | 1.00 | Distillers Co |
| 126 | British Tar Products Ltd. | - | 135 | Dorr-Oliver |
| G/C | ard British Titan Products Co. Ltd. | - | 131 | Doulton Inc |
| | British Visqueen Ltd. | | | Dow Chemic |
| 321 | Broadbent, Thomas, & Sons Ltd. | | 154 | Dowlow Lin |
| 163 | Brotherhood, Peter, & Co. Ltd. | 781 | 127 | Dryden, T |
| | Brough, E. A., & Co. Ltd. Back (| Cover | 1.00 | Dunlop Ruh |
| | Brown, N. C., Ltd. | 800 | | Dunclad) |
| 132 | Bryan Donkin Co. Ltd., The | - | | E.C.D. Ltd. |

| Page | Page | Page | 1 |
|-------|--|------|---|
| | Bulk Liquid Transport Ltd | _ | l |
| - | 276 Bulwark Transport Ltd. | 800 | l |
| - | 66 Burnett & Rolfe Ltd. | - | |
| - | Burts & Harvey Ltd. | | l |
| - | Bush Beach & Segner Bayley Ltd. | 795 | l |
| - | 194 Bush, W. J., & Co. Ltd. | | l |
| - | 124 Butterfield, W. P., Ltd. | | l |
| _ | Butterworths Scientific Publications | | l |
| 782 | C. T. (London) Ltd. | | l |
| 790 | 245 & 249 Calmic Engineering Co. Ltd. | | l |
| 800 | Carless, Capel, & Leonard Ltd. | 802 | ł |
| - | 175 Causeway Reinforcement Ltd. | | l |
| - | Chappell, Fred, Ltd. | | ł |
| - | Chemical Age Enquiries | | l |
| - | Chemical & Insulating Co. Ltd., The | 794 | l |
| | Ciba (A P I) Itd | 780 | ł |
| - | 158 Ciba Clayton Ltd | | l |
| - | 164 Citenco Limited | | l |
| - | Classified Advertisements 835 & | 836 | l |
| - | 169 Clayton, Son & Co. Ltd. | | l |
| | 138 Clydesdale Chemical Co. Ltd. | | L |
| - | Cohen, George, Sons & Co. Ltd. | 798 | l |
| - | 141 Cole, R. H., & Co. Ltd. | | l |
| - | Colt Ventilation Ltd. | | l |
| _ | 121 Comet Pump & Eng. Co. Ltd. The | | l |
| _ | 269 Commercial Plastics Itd | | l |
| _ | Consolidated Zinc Corporation Ltd. | _ | ł |
| | Constable & Co. Ltd. | | l |
| × | G/Card Constantin Engineers Ltd. | | l |
| | Constructors John Brown, Ltd. | | l |
| - | Controlled Convection Drying Co. | | l |
| 831 | Cooke, Iroughton & Simms Ltd. | | l |
| - | Cox Arthur H & Co Lui | 799 | l |
| _ | Cromil & Piercy Ltd | 794 | l |
| d — | Crosfield, Joseph, & Sons Ltd | _ | l |
| - | Crossley, Henry (Packings) Ltd. | 825 | l |
| 799 | 180 Crow Carrying Co. Ltd., The | | l |
| 793 | 133 Cruickshank, R., Ltd. | | l |
| - | 159 Curran, Edward, Engineering Ltd. | | l |
| - | 219 Cyanamid of Great Britain Ltd. | | l |
| - | 126 Cyclo Chemicals Ltd. | | l |
| | 120 Cyclops Engineering Co. Etu., The | _ | l |
| 792 | 235 Dalglish, John, & Sons Ltd. | 797 | l |
| - | 152 Danks of Netherton Ltd. | | l |
| - | 136 Davey & Moore Ltd | | l |
| 788 | 144 Davey, Paxman & Co. Ltd. | | l |
| | Davy & United Instruments Ltd | _ | I |
| _ | 140 Dawson, McDonald & Dawson Ltd. | | ł |
| | Deutsche Steinzeug-U. Kunststoffwaren- | | ۱ |
| | fabrik | - | ۱ |
| _ | 143 Distillers Co. Ltd., The | | ۱ |
| _ | Distillers Co. Ltd., The (Chemical Div.) | 833 | ۱ |
| - | 135 Dorr-Oliver Co. Ltd. | 796 | ۱ |
| _ | 131 Doulton Industrial Porcelains Ltd | 170 | ۱ |
| | Dow Chemical International S.A. 822 & | 823 | I |
| | 154 Dowlow Lime & Stone Co. Ltd. | | ۱ |
| 781 | 127 Dryden, T., Ltd. | 794 | ۱ |
| Cover | Dunlop Rubber Co. Ltd. (G.R.G. | | ۱ |
| 800 | Dunclad) | - | ۱ |
| | E.C.D. Ltd. | | ٤ |

| _ | | |
|--------|---|------|
| Page | | Pase |
| ruge | | |
| | Electric Resistance Furnace Co. | - |
| | Electro-Chemical Engineering Co. | _ |
| | Electrothermal Engineering Ltd. | _ |
| | Elga Products Ltd. | - |
| Book | Mark Elliott, H. J., Ltd. | _ |
| | Elliott Brothers (London) Ltd. | |
| 145 | Elmatic | |
| | Engelbard Industries Itd (Baker Platinur | . – |
| | Division) | |
| | Evans Electroselenium Ltd | _ |
| | Evered & Co. Ltd. | _ |
| | Farbwerke Hoechst A G | _ |
| 168 | Farnell Carbons Ltd. | _ |
| 156 | Feltham, Walter H., & Co. Ltd. | - |
| 152 | Ferris, J. & E., Ltd. | _ |
| 279 | Ferrostatics Ltd. | - |
| | Fielden Electronics Ltd. | - |
| | Firkins, G. & A., Ltd. | 792 |
| 171 | Flight Refuelling Ltd. | - |
| | Fluor Engineering & Construction Co. Ltd. | - |
| 107 | Fireproof lanks Ltd. | 704 |
| 10.1 | Fraser W I & Co Itd | /00 |
| | Freeman William & Co. Ltd. | - 2 |
| 207 | Fullers' Farth Union Ltd. The | 879 |
| 122 | G.O. Parachute Co. Ltd. | |
| 168 | Gallenkamp A & Co Itd | |
| 100 | Gascoigne Geo H & Co Ltd | _ |
| | Geigy Co., Ltd., The | _ |
| 183 | General Precision Systems Ltd. | |
| | Glass Manufacturers' Federation | - |
| | Giusti, T. & Sons Ltd. | - |
| | Glebe Mines Ltd. | |
| | Glen Creston Ltd. | |
| | Goodyear Pumps Ltd. | |
| 167 | Graviner Mfg. Co. Ltd. | - |
| 172 | Green, R. W., & Co. Ltd. | |
| 144 | Haller & Philling Ltd | _ |
| 144 | Hamilton Company Inc | |
| 156 | Harris (Lostock Gralam) Ltd | _ |
| | Harvey, G. A., & Co. (London) Ltd. | - |
| 6 | Haworth, F. (A.R.C.) Ltd. | - |
| | Heafield Industries Ltd. | 794 |
| | Hearson, Charles, & Co. Ltd. | - |
| 980197 | Helmets Ltd. | - |
| 161 | Hercules Power Co. Ltd. | - |
| 14 | Hindle, Joshua, & Sons Ltd. | |
| 104 | Holden, Chris., Ltd. | _ |
| | Humphreys & Glasgow Ltd | |
| 151 | Huntingdon Heberlein & Co. Ltd. | |
| | LC I (Billingham) | 787 |
| | I.C.I. Catalysts | _ |
| | I.C.I. General Chemicals Division | |
| | I.C.I. Ltd. Heavy Organic Chemicals | - |
| | I.C.I. Metals Titanium D. | - |
| | I.C.I. Nobel Chemicals | |
| | I.C.I. Plastics—Darvic | - |
| | I.C.I. Plastics—Fluon | |
| | I.C.I. Flastics—Kralastic | - |
| | LC I (Florube) Itd | |
| | LM.P.A. Ltd. | _ |
| | (Continued on page | 784 |
| | | 150 |

FOR **POTASH TETRA-OXALATE**

CONSULT

FREDERICK ALLEN & SONS (POPLAR) LTD.

PHOENIX CHEMICAL WORKS, UPPER NORTH STREET, LONDON, E.I4.

Telephone: EAST 2673 (5 lines)

Cables: NITRIC, POP, LONDON

Yearly World Production of crude oil in millions of tons





RELAXATION IN EVERY-DAY LIFE



Notwithstanding rationalisation and steadily increasing world production man remains the centre point of our endeavours. Through spare time social activity groups, through company festivals with relatives and through company outings our employees get to know each other which tremendously helps to alleviate everyday's work.

Pleasant working conditions and adequate social provisions are prerequisites for the performance of high grade work.

Our engineers guarantee a satisfactory and prompt execution of your orders. Our references are the plants UHDE has built all over the world for a great number of years for producing high quality motor fuels and petrochemicals to satisfy the steadily increasing world demand.

Our experts will gladly advise you.

Please ask for quotations and references.

FRIEDRICH UHDE GMBH DORTMUND



Our customers and interested parties abroad are requested to contact for advice and technical assistance their local representative of the

HOECHST-UHDE INTERNATIONAL GMBH FRANKFURT (M)-HOECHST

INDEX TO ADVERTISERS

The first figures refer to advertisements in Chemical Age Directory & Who's Who, the second to the current issue

| Page | | Page | Page | | Page | Page | 1 | 'age |
|------|--|-------|-------|---|------|---------|---|------|
| | Interscience Publishers Ltd. | - | | National Coal Board | | | Sharples Centrifuges Ltd. | 802 |
| | Isopad Ltd. | | | National Industrial Fuel Efficiency Service | 1 | 3 | Sheepbridge Equipment Ltd. | _ |
| 174 | Jackson, J. G., & Crockatt Ltd. | _ | 118 | Neckar Water Softener Co. Ltd. | - | | Shell Chemical Co. Ltd. | - |
| 172 | Jamesales Ltd. | _ | 149 | Negretti & Zambra Ltd. | - | | Shell-Mex & B.P. Ltd. | - |
| | Jenkins, Robert, & Co. Ltd. | - | | Newnes, George, Ltd. | - | | Shell Industrial Oils | - |
| | Johnson, Matthey & Co. Ltd. | - | Back | Cover Newton Chambers & Co. Ltd. | | | Shirley, Aldred, & Co. Ltd. | 798 |
| 128 | Johnsons of Hendon Ltd. | - | | Nordac Ltd. | - | 197 | Siebe, Gorman & Co. Ltd. | - |
| | Jones & Stevens Ltd. | - | 1 | Normalair Ltd. | | | Sigmund Pumps Ltd. | |
| 186 | K D.G. Instruments Ltd. | _ | | Northgate Traders (City) Ltd. | - | 157 | Silvercrown Limited | _ |
| | K & K. Laboratories Ltd. | _ | | Nuovo Pignone | - | 40 | Simon, Richard, & Sons Ltd. Cover | iii |
| 170 | K.W. Chemicals Ltd. | | 162 | Odoni, Alfred A., & Co. Ltd. | | | Sipon Products Ltd. | 825 |
| | Kaylene (Chemicals) Ltd. | | 190 | Optical-Mechanical (Instruments) Ltd. | | | Smith, Leonard (Engineers) Ltd. | - |
| 198 | Kellie, Robert, & Sons Ltd. | — | | Orthos (Engineering) Ltd. | | | Sojuzchimexport | _ |
| | Kellogg International Corporation | | | Otford Paper Sack Co. Ltd. | - | 267 | Southern Analytical Ltd. | _ |
| 180 | Kenton Fluorescent Mfg. Co. | - | G/C | ard P.G. Engineering Ltd. | - | | Spence, Peter, & Sons Ltd. | - |
| 166 | Kernick & Son Ltd. | - | 10000 | Palfrey, William, Ltd. | | 199 | Spencer, Chapman & Messel Ltd. | - |
| 319 | Kestner Evaporator & Engineering Co. L | :d. — | | Peebles, Bruce & Co. Ltd. | - | | Spencers Joinery Ltd. | |
| | Kestner Evaporator & Engineering Co. | Ltd | | Penrhyn Quarries Ltd. | - | 223 | Standard Chemical Co. | 796 |
| | (Keebush) | - | 215 | Permutit Co. Ltd., The | - | 320 | Stanton Instruments Ltd. | |
| | Klinger, Richard, Ltd. | _ | G/C | ard Petrocarbon Developments Ltd., The | | 182 | Steel Drums Ltd. | |
| | Laboratory Apparatus & Glass Blowing C | o. — | 188 | Petroderivatives Ltd. | | 196 | Steel, J. M., & Co. Ltd. | |
| | Laboratory & Electrical Engineering Co. | | | Pfizer Ltd. (Chemical Division) | | 196 | Sturge, John & E., Ltd. | 821 |
| 176 | Laboratory Glassblowers Co. | - | | Phillips, Dr. M. A., & Associates | - | | Super Oil Seals & Gaskets Ltd. | - |
| | Langley Alloys Ltd. | | | Pickfords Limited | | 102 | Surface Protection Ltd. | - |
| 124 | Lankro Chemicals Ltd. | - | | Pickstone, R. & E., Ltd. | 796 | 192 | Synthite Ltd. | - |
| G/C | ard Laporte Chemicals Ltd. | | | Pitman, Sir Isaac, & Sons Ltd. | | 191 | Taylor Rustless Fittings Co. Ltd. | - |
| | Laporte Industries Ltd. | | | Plastic Coatings Limited | - | 101 | Tenneco Oil Company | - |
| 134 | Leek Chemicals Ltd. | | - | Plastic Constructions Ltd. | | 194 | Thermal Syndicate Ltd., The | |
| 176 | Leigh & Sons Metal Works Ltd. | 800 | 140 | Plastic Filters Ltd. | - | 154 | Tidy, S. M. (Haulage) Ltd. | - |
| | Lennig, Charles & Co. (Great Britain) 1. | ta. — | 184 | Platon, G. A., Ltd. | - | 1.50 | Todd Bros (St. Helens & Widnes) Ltd. | |
| | Lennox Foundry Co. Ltd. | | | Podmores (Engineers) Ltd. | - | 169 | Touges I W & Co Itd | _ |
| 101 | Light, L., & Co. Ltd. | | 257 | Polypenco Ltd. | - | 261 | Tylere of London Ltd | |
| 181 | Lind, Feler, & Co, Lid. | | 251 | Polysius Ltd. | - | 201 | Libde Friedrich GmbH | 783 |
| 177 | Look A M & Co Itd | ver n | 195 | Pool, J. & F., Ltd. | - | 200 | Unifloc I td | 105 |
| 1// | Lock, A. M., & Co. Ltd. | | | Pott, Cassels & Williamson Ltd. | - | 180 | Unicone Co. Ltd. The | _ |
| 167 | Longworth Scientific Instruments Co | _ | | Potter, F. W., & Soar Ltd. | - | | Unilever Ltd. | _ |
| 188 | Lord John L & Son | - | 255 | Powell Duffryn Carbon Products Ltd. | - | | Union Carbide Ltd | 785 |
| 100 | Loughborough Glass Co. Ltd | | GIC | ard Power-Gas Corporation Ltd. | | | United Coke & Chemicals Co. Ltd. | _ |
| | Low & Bonar Ltd. | - | 140 | Price Stutheld & Co. Ltd. | | 170 | United Filter & Engineering Co. Ltd., The | |
| | Lurgi Verwaltung GmbH | | 1 | Prodorite Ltd. | - | 196 | United Wire Works Ltd., The | _ |
| | Luwa (U.K.) Ltd. | | | Price's (Bromborough) Ltd. | | G/C | ard Universal-Matthey Products Ltd. | _ |
| 162 | McCarthy T W & Sons | _ | 1 | Purkiss, Williams, Ltd. | 800 | | Volcrepe Ltd. | |
| 188 | McMutray F I | | | Pyrana Co. Ltd. | _ | 188 | W.E.X. Traders Ltd. | |
| 187 | Maine B Newton Itd | _ | 1 | OVE Ltd. | _ | 189 | Walker, P. M., & Co. (Halifax) Ltd. | |
| 134 | Manesty Machines Ltd | _ | | Q.V.F. Eld. Onickfit & Ouartz Ltd | _ | | Wallace & Tiernan | |
| 129 | Marchon Products Ltd. | 827 | 154 | Reade M G | _ | * 8 | Waller, George, & Son Ltd. | |
| | May & Baker Ltd | _ | 241 | Reads Itd | | | Ward, Thomas W., Ltd. | - |
| | Mechans Ltd. | | 2.41 | Reavell & Co. Ltd | | 1.000 | Warren-Morrison Ltd. | - |
| Fron | t Cover Metal Containers Ltd. Front | Cover | | Recontainers Limited | | 148 | Watson, Laidlow, & Co. Ltd. | _ |
| | Metal Formations Limited | _ | | Rheem Lysacht Ltd | | 1000000 | Watson-Marlow Air Pump Co. | - |
| G/C | ard Metalock (Britain) Ltd. | _ | | Rhodes B & Son Ltd | _ | 125 | Wellington Tube Works Ltd. | - |
| 146 | Metcalf & Co. | - | 1 | Richardson Scale Co. Ltd. | - | 242 | Whitaker, B., & Sons Ltd. Cove | r ii |
| | Metering Pumps Ltd. | - | | Richmond Welding Co. Ltd. | - | | Widnes Foundry & Engineering Co. Ltd. | |
| 130 | Middleton & Co. Ltd. | | | Robinson, James, & Co. Ltd. | - | 253 | Wilcox, W. H., & Co. Ltd. | |
| | Mineralöle Import und. Export GmbH | . 801 | 243 | Rosin Engineering Co. Ltd. | - | | Wilkinson Rubber Linatex Ltd. | |
| | Mirrless Watson Co. Ltd., The | | | Ross Ensign Ltd. | - | 137 | Wilkinson, James, & Son Ltd. | |
| 178 | Mirvale Chemical Co. Ltd., The | | 260 | Rotameter Manufacturing Co. Ltd. | | 142 | Williams & James (Engineers) Ltd. | - |
| | Mitchell, L. A., Ltd. | | | Ryaland Pumps Ltd. | | 142 | witco Chemical Co. Ltd. | - |
| 120 | Mond Nickel Co. Ltd., The | - | 192 | S.P.E. Company Ltd. | - | 142 | wood, Harold, & Sons Ltd. | - |
| | Monkton Motors Ltd. | | | Sandiacre Screw Co. Ltd., The | | 184 | worcester Royal Porcelain Co. Ltd. | - |
| | Mono Pumps Ltd. | | 1 | Saunders Valve Co. Ltd. | - | | (Deadford) Ltd | |
| | Monsanto Chemicals Ltd. | | | Scientific Design Co. Inc. | - | 150 | (Bradiord) Ltd. | _ |
| 178 | Moritz Chemical Engineering Co. Ltd. | | | Scientific Glass Blowing Co. | - | 150 | Young A S & Co | _ |
| | Morris & Ingram Ltd. | | | Scott, Bader & Co. Ltd. | 791 | | Toung, A. S., & CO. | |
| 190 | Nailsea Engineering Co. Ltd. | | 1 174 | Scottish Tar Distillers Ltd. | | 1 150 | Zeal, G. H., Ltd. | 798 |



CHEMICAL AGE

Union Carbide ethanolamines

The ethanolamine group of products is widely used throughout industry for such diverse applications as the manufacture of liquid detergents, cosmetics, agricultural sprays and insecticides. Ethanolamines also have applications in the petroleum industry in the production of 'soluble' oils and in certain gas purification processes. The three principle compounds in this group, mono-, di-, and triethanolamine are freely available from Union

Carbide. The opening of the plant at Hythe in Hampshire ensures prompt delivery from stock and guaranteed continuity of supply. Write for technical information on the applications of ethanolamines in any branch of industry.





UNION CARBIDE LIMITED · CHEMICALS DIVISION · 8 GRAFTON STREET · LONDON W1 · MAYFAIR 8100



STRIKING SUCCESS I.C.I. CATALYST 33-2 BOOSTS SULPHURIC ACID PRODUCTION

Striking temperature 380°C! Sulphuric acid production up 15-20% and no additional SO₂ escape to atmosphere! All this can be achieved with I.C.I. Catalyst 33-2. Because of its activity in the lower temperature range, I.C.I. Catalyst 33-2 gives a high level of conversion so that increased production does not mean increased escape of SO₂ in the exit gas. Why not find out for yourself how this catalyst can boost output in your plant? One of I.C.I.'s computers at Billingham has been programmed to calculate the performance of I.C.I. Catalyst 33-2 under a wide range of conditions; send us basic information and we will carry out this service for you.

IMPERIAL CHEMICAL INDUSTRIES LIMITED, MILLBANK, LONDON, S.W.1. 18 November 1961



Pharmaceutical and medicinal preparations of the most advanced quality processed and supplied in bulk or attractively packed.

> Large-scale facilities. World-wide distribution.

Illustrated brochure of the Cox Organisation's activities will be sent post free on application.

for accuracy

ARTHUR H. COX & CO., LTD. BRIGHTON ENGLAND -THE FOREMOST TABLET HOUSE



hydroxyl-bearing carbon atoms, giving aldehydes or ketones. a-Hydroxy acids form aldehydes or ketones, and carbon dioxide. This glycollic cleavage has been

used for converting carboxylic acids into the corresponding aldehydes, and is especially useful in the preparation of rare sugars and sugar derivatives.

REFERENCES: 1. Criegee, R., Ber., 1931, 64, 260 2. Criegee, R., Kraft, L. and Rank, B., Ann., 1933, 507, 159 3. Grundmann, C., Ann., 1936, 534, 189 4. Steiger M. and Reichstein, J., Helv. Chim. Acta, 1936, 19, 1016 5. Muller, A., Ber., 1934, 67B, 830-5

> Lead tetra-acetate is supplied as white crystalline masses in glacial acetic acid. 100 g 33/-

(and in bulk).



THE BRITISH DRUG HOUSES LTD.

25 g 10/-

B.D.H. LABORATORY CHEMICALS DIVISION POOLE DORSET

LIGHT

STRONG CHEMICALLY RESISTANT

This 13 sq. ft porous carbon candle filter is an example of the use of epoxy resins in the manufacture of chemical plant. It was constructed of Araldite reinforced with glasscloth by Resinform Ltd, of Manchester 16, and is used for clarifying acidic liquors, being capable of withstanding a pressure of 50 psi. Although very light in weight in comparison with conventional forms of construction, the unit is of high strength without having recourse to the use of metal inserts. Araldite gives outstanding a dhesion to glass fibre, providing a structure which is completely resistant to the chemicals in contact with it.

Araldite epoxy resins are used

- for casting high grade solid electrical insulation.
- for impregnating, potting and sealing electrical windings and components.
- for producing glass fibre laminates.
- for producing patterns, models, jigs and tools.
- as fillers for sheet metal work.
- as protective coatings for metal, wood and ceramic surfaces.
- for bonding metals, ceramics etc.

в



epoxy resins

Araldite is a registered trademark

789



serve the people of Britain!

Scores of products which are household names throughout Great Britain are manufactured with the aid of the worldfamous Gyratory Screens made by Allis-Chalmers. With gentle, vibration-free motion these screens size dry lumps or granular materials into 2, 3 or 4 predetermined separations.

Why do so many important manufacturers use Allis-Chalmers Screens? Simply because they rank with the very best in the world and are developed from Allis-Chalmers vast world-wide experience.

Allis-Chalmers also make Compactors and Granulators. These convert or upgrade particle size to make good use of waste fines by converting them into saleable, granular products. The equipment has been proved in use in the chemical and pharmaceutical industries.

vinylidene chloride copolymer emulsions for



Further information available from: SCOTT BADER & CO LTD Polymer Division Wollaston Wellingborough Northamptonshire Telephone : Wollaston 262 PAPER COATING

* unsurpassed moisture vapour resistance

★ grease and solvent resistance★ gas and odour barrier

* heat sealability

ULTRASORB ACTIVATED CARBONS

are available for the recovery of most industrial solvents, benzole extraction, water purification and other gas and liquid phase applications

Full details will gladly be supplied by

792

BRITISH CARBO NORIT UNION LIMITED LONDON ROAD, WEST THURROCK, GRAYS, ESSEX

Cables : 'BRICARBUN GRAYS' Telephone: GRAYS THURROCK 4845

CARBO-UNION-WHESSOE Activated Carbon Recovery Plant for the purification of gases and the recovery of vapour phase solvents

WHESSOE LTD. DARLINGTON CO. DURHAM Cables: WHESSOE DARLINGTON Tel: DARLINGTON 68681 London Office: 40 BROADWAY, S.W.I Tel: WHITEHALL 6034

FILTERS AND STRAINERS For use in Chemical & Oil Industries



- ★ STRAINERS forged or cast in steel, bronze, stainless steel, cupro nickel and light alloy.
- ★ Screwed or flanged connections to British Standard Continental and A.S.A. Flange size ¼ in. to 14 in. N.P.B.
- ★ Working pressures up to 10,000 p.s.i.
- ★ FILTERS to give a degree of filtration as small as 1½ micron using sintered stainless steel or bronze.
- ★ Easily cleaned by back flush.
- ★ Flow rates up to 5,000 g.p.m.

G. & A. FIRKINS LTD.

- ★ Bodies manufactured in Steel, Cast Iron, Bronze, Aluminium or stainless steel.
- ★ Motorised Valves, H.P. Sintered Metal Filters, Patentees and Manufacturers of 'Flucon' Powder Fluidising and Conveying Systems, Oily Water Separators, Hand Pumps.

FIRTOP

FIRTOP WORKS, STOKE HEATH

BROMSGROVE, WORCS. Tel : BROMSGROVE 3246/7/8



| L | 2 |
|---|----------------|
| | |
| | A MA AN |
| 1 | THREE ELEPHANT |
| | |

LITHIUM PRODUCTS

BIKALITH ORES

| Lepidolite | 4.0% Li2O |
|------------|-------------|
| Petalite | 4.5% Li₂O |
| Spodumene | 4.5% Li2O |
| Eucryptite | 5.0% Li2O • |

CHEMICALS

| Lithium | Carbonat | te |
|---------|----------|-------|
| Lithium | Chloride | Anhyd |
| Lithium | Hydroxid | е |



MARKET DEVELOPMENT PRODUCTS

BORON - Metallic Boron Trichloride Lithium Fluoride Rubidium & Caesium Salts

Lithium Metal N-Butyl-Lithium

Thorium, Yttrium & Rare Earth Metals

CAESIUM PRODUCTS

BIKITA Pollucite 26% Cs2O

CERIUM. THORIUM, YTTRIUM AND RARE EARTH PRODUCTS

Cerium Optical Polishes Thorium Oxides - High Purity Rare Earth Fluoride (Cerium Fluoride) Lanthanum Oxides and Oxalates Praseodymium Oxides and Oxalates **Neodymium Oxides and Salts** Yttrium Oxides and Salts

Also High Purity Oxides and Salts

*Trade Marks of American Potash & Chemical Corporation.

For detailed information write to:

BORAX & CHEMICALS LTD.

(Subsidiary of American Potash & Chemical Corp.)

35 PICCADILLY, LONDON W.1

Telephone: REGENT 2751 Telex : LONDON 23782 Cables : BORAXCHEM LONDON



Proof against and impervious to Acids and Alkalis

Protective clothing adequately ventilated

PROOFED NYLON

Nylon is resistant to all alkalis, also to some mild acids. The natural resistance of Nylon to alkalis and its exceptional hard wearing characteristics have made it increasingly popular for industrial clothing. Where heavy splashing is encountered however, there has been some seepage through the weave on to the wearer's clothing, but this has now been overcome by a new method of proofing which not only increases the alkali resistance, but also makes it completely impervious to liquids, even under pressure.

PROOFED TERYLENE

Terylene is resistant to most commercial acids and, again the special proofing prevents any liquids passing through it.

Not only against corrosive liquids are proofed nylon and terylene most useful, they are also admirable for those on outside work in bad weather, particularly where bulky clothing is inconvenient or unsafe.

| |
|--|
| Please send me/us full details of proofed Nylon and Terylene garments/ aprons |
| NAME |
| ADDRESS |
| LJ |
| |



Telephone : SWANSEA 55844/5

CROMIL & PIERCY LT.

MILBURN HOUSE "E" FLOOR NEWCASTLE-ON-TYNE Tel: 2-7761

Garments made to customers specification

Long coats, boiler suits, overalls and any other form of garment can be made up from these two specially developed fabrics. Prices are most reasonable, for instance: men's bib aprons, size $36' \times 42''$, 18s. 4d. each. Weight approximately 5 oz. sq. yd. Samples and full details will be sent by return---lust fill in the coupon below.



Industry waxes

enthusiastic

about



These versatile synthetic waxes are made in Britain to the highest standard, under stringent control. More and more industries are using them, and are obtaining excellent results. bright finish in **polishes**

lubrication in

metal forming

lubrication and 'slip' in

plastics processing

extra body in

printing inks

scuff resistance and body in **paints**

better finishes on

paper and board

extra quality in **soap** and **detergents**

high finish in textiles



Full details and technical data from the sole U.K. agents for Abril Industrial Waxes Ltd

BUSH BEACH & SEGNER BAYLEY LIMITED

MARLOW HOUSE, LLOYD'S AVENUE, LONDON EC3. ROYAL 7077 & 3057. TELEX 25433 ST. JAMES' HOUSE, BRAZENNOSE STREET, MANCHESTER 2. DEANSGATE 5134 167 CLARENDON PARK ROAD, LEICESTER. LEICESTER 73173 (Dutch State Mines Cyclone)

THE DORRCLONE



DECONTAMINATION ETERGENTS

formulated and used by

UNITED KINGDOM ATOMIC ENERGY Research & Commercial Centres

Manufactured under licence by (Patent Nos. 76354 & 856377

Horsfield Brothers Ltd.

incorporating

STANDARD CHEMICAL COMPANY

CHEADLE .

CHESHIRE Tel: GATley 5225/6/7



for Laboratories, Teaching Centres and Workshops

Low cost combined with reliable performance makes this new Pickstone Economy Oven an attractive buy for all who need a Laboratory Oven. Made throughout of mild steel. Heating chamber finished with a high temperature-resisting aluminium coating, and fitted with two I" weldmesh trays. Fibreglass insulation separates exterior from heating chamber. Insulated cavity-type door has simple lock. Fitments include thermometer aperture: on-off switch; quickread calibrated thermostat control knob.





COMPACT · ROBUST · SIMPLE AND EFFICIENT

Overall dimensions: $12^{\prime\prime} \times 15\frac{1}{2}^{\prime\prime} \times 15\frac{1}{2}^{\prime\prime}$ (high) Heating Chamber: $10^{\prime\prime} \times 10^{\prime\prime} \times 10^{\prime\prime}$ Operating Temps.: 5° above ambient to 200°C Heating-up time: To 200°C—One Hour

Temperature Fluctuation is of the order of $\pm 2^{\circ}$ at 200°C.

Order with confidence or write for Technical Leaflet to:

R. E. PICKSTONE LTD. Dept. C.A.

36, Avon Trading Estate, Mornington Ave., London, W.14 FULham 4558



JOHN DALGLISH & SONS LTD Thornliebank Industrial Estate, GLASGOW Telex: 77185

Telegrams: 'DALGLISH, GLASGOW' Telephone: GIFFNOCK 2322

С



WATER TREATMENT IN FINLAND Complete boiler-feed

water-treatment plant for the new Veitsiluoto \mathbf{O}/\mathbf{Y}

Paper Mills, Finland. Boiler pressure 1,750 psi, 42% make-up



One of seven similar "Boby" installations in Finland treating highly organic lake-water for boiler feed purposes. All plant made in Finland to the designs of William Boby & Co.

Demineralisation Plant for Boiler feed make-up, capacity 13,400 g.p.h. and baseexchange softener for condensate returns, capacity 18,000 g.p.h.





Deaeration Plant, capacity 250,000 p.p.h. with 30 minutes storage.

Established in 1875

William Boby & Co. Ltd. . RICKMANSWORTH, HERTFORDSHIRE, ENGLAND. Tel: Rickmansworth 6363



WAX—a gift of nature

Everywhere, where the surface of plants needs protection against rot, moisture or other outer influences of any sort, nature has provided a thin film of wax.

This can be observed daily in our decorative plants at home. Water poured on the leaves runs off in drops. However, if the leaves are polished with a soft cloth, their appearance becomes fresh and shiny.



Man has made use of these preserving and protecting qualities of wax and utilized them in products, which are intended to care for, preserve and enhance the beauty of his surroundings.

Due to the chemical properties of wax, the field of application is so wide and comprehensive, that we would be glad to acquaint you with these many-sided possibilities.

Please write for detailed leaflets and samples.

Crude Montan Wax Double Bleached Waxes Hard Wax—Model Wax Lubricating Oils Lubricating Greases

Hard Paraffin, white Unoxidized Paraffins



MINERALÖLE IMPORT UND EXPORT G.m.b.H.

Berlin W 8, Mittelstrasse 25 German Democratic Republic

Agents for Great Britain : THE PROPANE CO. LTD., Sterling House, 8, Heddon Street, London, W.I.



Separation a problem?

Certainly not, when Sharples can provide a complete Chemical Engineering service for all projects which involve phase separation.

Liquid/liquid and liquid/liquid/solid problems :

ask about the Sharples Super-Centrifuge, or the continuous Sharples Nozljector for the higher capacity jobs.

Continuous Liquid/solid separation and classification,

when large quantities of crystals, sludges, etc., have to be handled: ask about the Sharples Super-D-Canter and the Sharples Nozljector.

Continuous crystal separation and crystal washing :

ask about the Sharples Super-D-Hydrator, the Sharples Super-Screen and the Sharples Super-D-Canter---

Whatever the separational problem

- · we have the chemical engineers who will understand your problem
- · we have the equipment to solve it





SHARPLES CENTRIFUGES LIMITED · TOWER WORKS · DOMAN ROAD · CAMBERLEY · SURREY TEL: CAMBERLEY 2601 · TELEGRAMS: SUPERSPIN · CAMBERLEY



CARLESS, CAPEL & LEONARD, LTD. HACKNEY WICK, LONDON, E.9 AMHERST 5500

VOL. 86

No. 2210

NOVEMBER 18 1961

Telephone: FLEet Street 3212 (26 lines) Telegrams: Benformula - London E.C.4

Editor Manager M. C. HYDE R. C. BENNETT

Director N. B. LIVINGSTONE WALLACE

Midland Office

Daimler House, Paradise Street, Birmingham. [Midland 0784-5]

Leeds Office

Permanent House, The Headrow, Leeds 1. [Leeds 22601]

Scottish Office

116 Hope Street, Glasgow C2. [Central 3954-5]

IN THIS ISSUE

| Opposition to U.S. drug plans | 804 |
|--------------------------------------|-----|
| Project news : Laporte minerals; | |
| I.C.I. phthalic; Wimpey and | |
| Swedish polythene | 805 |
| Distillates | 806 |
| Holmes-built phthalic plant | 807 |
| Digital computer for U.S. Celanese | 808 |
| C.A. Exports Survey | 809 |
| Chemicals and C.M. | 809 |
| Trade with Soviet Union | 811 |
| Role of chemical merchants | 813 |
| Import/export statistics | 814 |
| A. and W.'s eye on Europe | 815 |
| Monsanto p.v.c. know-how for | |
| Israel | 817 |
| Overseas News | 819 |
| Radiation processing of polymers | 823 |
| Swiss aerosol conference | 824 |
| People in the news | 826 |
| Commercial news | 828 |
| Trade notes | 830 |
| Market reports | 830 |
| Bookshelf | 832 |
| New patents | 834 |
| Diary dates | 834 |
| | |

Annual subscription is: home, 57s 6d, overseas, 65s, single copies 1s 9d (by post 2s)



BOUVERIE HOUSE · 154 FLEET STREET · LONDON · EC4

EXPORT PROBLEMS

BRITAIN'S chemical producers have a fine export achievement, overseas sales having risen 55% in the years since 1954, compared with a rise over the same period of 38% for all U.K. industry. This performance, however, does not match up to that of the chemical industries of other industrialised countries.

There is no doubt that Britain's entry into the European Economic Community will provide a great stimulus, not only opening up a vast new home market but through more intensive competition from existing Common Market countries it will force British firms to look more vigorously for markets in Europe. It has been said repeatedly in recent months that British industry has stagnated behind high import tariffs and has had no inclination to go out and weather the competitive storm in overseas markets. There is much truth in this, but like all generalisations it is not true of all sections of industry. For a large range of chemicals, tariff protection has been notably lower than in many other countries. Also it should not be forgotten that chemical manufacturers have generally been more active in promoting overseas trade than have many other industries.

There is, of course, still room for much improvement. A number of companies are, in fact, not waiting for entry into the Common Market to become effective before increasing their export activities. Some companies have been 'preparing the ground' for many months past, appointing new agents, setting up sales subsidiaries and generally overhauling their overseas sales departments. There has, too, been greatly increased activity on the part of market researchers, so that companies will enter the Common Market with a good idea of capacities of competitive plants, of the growth potential as well as of import and export trade.

While we believe that there can be little doubt about the eventual outcome of the present round of negotiations in Brussels, it is to be hoped that the applications of other European countries to enter the Common Market will also be successful, for the larger the free trade area the better.

Sooner or later the trading relationship between the United States and Europe will also have to be resolved. Despite the pleas of U.S. industrialists that their tariffs do not give sufficient protection and the threats of politicians that U.S. duties will have to be raised if European countries do not lower their rates, the U.S. tariff is generally extremely high in comparison with Europe. As Mr. J. C. Hanbury, chairman of the Association of British Chemical Manufacturers, recently pointed out in *The Financial Times*, duties on some coal tar and petrochemical products range up to 100 and even 120% *ad valorem*, if calculated on shipping prices. Retention of such prohibitively high duties on large volume chemicals is totally unrealistic and amounts to virtual prohibition on imports. Unfortunately it applies to those European products with the best export potential.

There are, however, signs that official circles in Washington are having second thoughts on the U.S. tariff structure. It has already been suggested that the President should be empowered to negotiate with the Common Market for "reciprocal across-the-board reductions in industrial tariffs", with their eventual elimination as the ultimate aim.

The U.S. administration will find this a difficult policy to put across, but should be given every possible encouragement by European interests.

แผนกหองสมด กรมวทยาศาสตร

18 November 1961

U.S. proposals for drug patent laws meet stiff opposition

HEMISTS, lawyers, industrial representatives and the Patents Office all expressed strong opposition to the proposals to curb U.S. drug patents, at the recent hearing before the Senate Subcommittee on Antitrust and Monopoly. The bill, which is designed to stimulate competition in the pharmaceutical industry, proposes that firms should be compelled to license patents to qualified applicants after a three-year period and that molecular modifications of a previously patented drug would not qualify for a patent unless the Secretary of Health, Education and Welfare certified that the new drug showed significantly greater therapeutic effect than the previous one.

Most witnesses at the hearings were insistent that if the new proposals were put into operation, a drastic cut in research would result from the absence of financial incentives offered to the drug manufacturers under the present patent rules.

Compulsory licensing will mean that pharmaceutical companies will rely more on advertising instead of research, thought Dr. J. Bjorksten, president of the American Institute of Chemists. He added that any degree of compulsory licensing would reduce competition between laboratories. This was also the view of the Association of Research Directors.

The new proposals would encourage manufacturers to keep their inventions and methods of manufacture secret, thought Dr. C. A. Thomas, chairman of Monsanto, This trend to secrecy would sharply curtail publication of scientific results in the drug field, he added. This would reduce the opportunity for scientific invention in every industry where knowledge of drug research might be helpful since scientific advances result from building on already known results.

A strong patent system contributes to the invention and marketing of new products was the opinion of the president of the American Patent Law Association. With a patent system of limited effect, indolence would be rewarded by the opportunity to copy without restraint. This, he thought, would destroy the competition so necessary to technological progress.

U.S. drug firms cleared of price fixing

CHARGES of price fixing and monopoly made by the U.S. Government's Federal Trade Commission against five U.S. pharmaceutical manufacturers have been dismissed by the Examiner appointed by the Commission. The five companies involved are Bristol, Cyanamid, Pfizer. Squibb and Upjohn. An appeal against the dismissal can be made by the full Commission.

Not only has the examiner cleared the companies of all charges of conspiracy, price fixing and monopoly, but he has also upheld the validity of Pfizer's tetracycline patent.

The U.S. Government still has antitrust suits pending against Bristol, Cyanamid and Pfizer.

Russians visit Billingham medical centre



Three Soviet officials who have been inspecting the U.K.'s social services recently spent a day at Billingham Division. They are shown here in the Billingham recreational club and the medical centre. The visitors (centre) are G. T. Drosdov, first deputy minister of the Ministry of Social Security, Dr. A. W. Tretyakov and K. L. Blyamikhov. On the extreme right are Dr. E. L. Knowles and Sister Spence of the medical centre

Agreement on Shellhaven St. Albans pipeline

AGREEMENT has now been reached on the pipeline proposed by Shell Mex and B.P. Co. Ltd. from Shellhaven to St. Albans with the Country Landowners' Association and the National Farmers' Union. The pipeline will proceed by way of Harold Hill, Brentwood, Stapleford Abbots, Cheshunt, North Mimms and Colney Heath.

Under the agreement, agricultural owners will receive a minimum of 2s a yard way leave payment, a fixed sum of 4s yard run of pipeline and compensation for all loss and damage from laying and maintenance. Owner-occupiers will receive a further 2s/yard grant for inconvenience caused. Landowners who obtain planning permission to develop their land but who are prevented from doing so because of the pipeline, will either be able to claim compensation or have the pipeline moved.

This agreement has been reached in view of the legislation now in hand to control the laying of pipelines across farm land. Previously, pipelines have normally been the subject of private Parliamentary Bills

Range of carbamates available from Berk

RESEARCH and development quantities of a range of carbamates are now available from F. W. Berk and Co. Ltd. Certain related chemicals have found an application as pre-emergent herbicides, and others are indicated as alternatives to chlorine and phosphorus-based insecticides. There is reason to believe that they may prove useful where growing resistance to insecticides such as DDT has been observed. Among the carbamates which are now available are: diphenyl urethane (ethyl N.N.-diphenyl carbamate), ethyl phenyl urethane (ethyl N-ethyl N-phenyl carbamate), methyl phenyl urethane (ethyl N-methyl N-phenyl carbamate), methyl carbanilate (methyl N-phenyl carbamate). On reaction with alcohols and phenols, higher esters can be prepared under suitable conditions. Dicarbamates and unsymmetrical ureas can be prepared with glycols and amines respectively.

Chemicals to feature at export convention

CHEMICALS will be one of 11 subject groups to be discussed at a national convention to be held at Eastbourne from 29 November to 2 December under the auspices of the Export Council for Europe. Opening plenary address will be given by Mr. Selwyn Lloyd, Chancellor of the Exchequer, while the opening address will be given by Sir William MacFadzean, chairman of the Council.

Chairman of the chemicals group will be Mr. Peter Tennant, overseas director, Federation of British Industries. A market research study group will have as speakers Peter Schmit (Divo, Frankfurt) and Adri Bakkar (Nederlandse Stichting voor Statistiek, The Hague).

Guest of honour at the convention banquet will be Mr. Harold Macmillan,

Laporte plan big mineral developments

EXPANSION and modernisation plans their Derbyshire mineral interests, will give an initial annual capacity of 20,000 tons of acid grade fluorspar, between 6,000 and 8,000 tons of barytes and 1,000 tons of lead. Production is due to start by mid-1962.

The plant is at the site of the Cupola Mining and Milling Co. Ltd., acquired by Laporte last year, and whose operations are carried out close to those of Glebe Mines Ltd., at Eyam, Derbyshire, Laporte state that these developments will provide Europe's most advanced mineral treatment plant.

Acquired by Laporte in 1959, Glebe have developed a unique plant for the successful separation of the three economic minerals—fluorspar, barytes and lead—to a high degree of purity. The new plant follows the same pattern but embodies further developments in mechanisation and automation. When production begins a lorry load of crude oil will arrive every 10 minutes and the plant will handle ore at the rate of 50 tons an hour, including part processing of the crude ore for the existing Glebe operation.

Core drilling is now in progress at Longstone Edge, in the same part of Derbyshire, on the additional areas acquired last year. Aim is to prove the strata prior to mining developing. It is already apparent that very large ore reserves exist in the deposit which has a great potential.

Construction starts in New Year for I.C.I. Rotterdam

• CONSTRUCTION of the first plants and services at the Rotterdam site of **Imperial Chemical Industries Ltd.** will start early next year. Currently Rotterdam Port Authority is raising 64 acres of the site to the level of the surrounding dykes. Rest of the site is still being formed.

The site has been named Rozenburg Works, after a nearby village and Ir. A. van Namen, a chemical engineering graduate of Delft, has been appointed works general manager.

Shell polyolefins plant due on stream early 1962

• POLYOLEFINS plant at Carrington of Shell Chemical Co. Ltd., is now due on stream early in 1962, instead of the previously announced date of late-1961. The delay has been caused by labour trouble among construction workers, employed by the main contractors. A strike of more than 2,000 workers, which started more than two weeks ago, was settled



Third sulphuric acid kiln nears completion at the Whitehaven site of Marchon Products Ltd., of the Albright and Wilson Group (see 'Project News', 7 October)

with the men returning to work on Wednesday this week. Settlement was reached following a meeting in London last week between the contractors and leaders of six unions. The men will receive $1\frac{1}{4}d/$ hour extra; they struck for 1s/hour wage increase. Contractors on this plant are Matthew Hall and Co. Ltd., and George Wimpey and Co. Ltd.

Phthalic plant exceeds rated capacity

● AFTER the initial teething troubles I.C.I. Billingham Division's fluid bed phthalic anhydride plant at Wilton is now working very well and in fact has exceeded expectations. The plant is producing at beyond its design capacity of 15,000 tons/year and recently was operating at the equivalent of 18,000 tons. I.C.I. say that yield and production rate can be increased in fact to the equivalent of 21,000 tons a year.

P.G. awarded reforming plant contract

● A CONTRACT for a 60 million cu. ft. a day reforming plant has been awarded to the **Power-Gas Corporation Ltd.** by the **North Thames Gas Board.** The plant, which is due to go into operation at Southall in July 1963, will use a hydrocarbon feedstock supplied by pipeline from the Esso refinery at Fawley (see CHEMICAL AGE, 28 October, p. 667). The plant will consist of four furnace units each complete with prehydrogenation and shift conversion plant. The final specific gravity of the gas will be adjusted by carbon dioxide washing in a Vetrocoke carbon dioxide removal plant for which Power-Gas are licensees. The carbon monoxide content of the final gas will be about $2\frac{1}{2}\%$ which reflects the current trend in the gas industry.

The process engineering work will be carried out by the Gas Plant Division at Stockton-on-Tees. Power-Gas will be responsible for all aspects of the work on the reforming plant at Southall including civil engineering, plant design, construction and commissioning.

Rosedowns cooler rolls for Chilean nitrate

• FOUR cooler rolls are being supplied by Rose, Downs and Thompson Ltd., Hull, a member of the Davy-Ashmore Group, to Richard Simon and Sons Ltd. for incorporation into machines for an iodine production plant the latter company is manufacturing for export to the Nitrate Corporation of Chile.

Each roll, of 28 in. diameter by 60 in. long on the barrel and having a gross weight of 25 cwt., consists of a hollow cast-iron body clad with Hastelloy C

(Continued on page 808)

One of the four Hastelloy-clad cooler rolls supplied by Rosedowns to Richard Simon and Sons Ltd.





WHILE many nitrogen pundits have been expressing gloomy forecasts about over-capacity in the years ahead, at least one major producer sees a need for substantial new capacity. Speaking at a recent meeting in Philadelphia, Mr. J. R. Riley, president of Southern Nitrogen, said that despite the 800,000 tons of nitrogen capacity now being built in the U.S., even more will be needed if a serious shortage is to be avoided.

Mr. Riley thinks that U.S. consumption will total 4.75 million tons in 1965, requiring a minimum capacity of 5.3 million tons. Current capacity is 4 million tons which should be raised to 4.8 million tons when current projects are all completed in 1964. It is also thought that higher consumption by the U.S. services will have a marked effect on demand.

That Southern Nitrogen are fully confident of market growth is obvious from the fact that the company anticipates that 1962 sales will total about \$17 million, 24% up on 1961. The current issue of *Nitrogen* estimates 1961 world capacity at 14.5 million tonnes, which by 1965 may top 22 million.

My recent visit to Shell Chemical research laboratories at Carrington (see CHEMICAL AGE last week) brought home to me very forcibly the great change that has taken place in analytical laboratories. Analysis by gas/liquid chromatography or detection of nuclear magnetic resonance is a far cry from the messy, smelly procedure of my college days, when lead came down all over the place in spite of every effort to get rid of it and hours were spent in evaporating to dryness round group V.

I wonder, though, if the present-day

analyst sitting in his smart clean lab. coat twiddling knobs does not sometimes wish nostalgically for the smell of H_2S in the air. A cartoonist in this week's edition of *Punch* evidently thinks so.

T SEEMS that all is not going well with the Italian Government's plans to speed industrialisation in the south. Little official help is apparently being given in the supply of vital services such as roads, landing stages, reservoirs, electric-power lines, etc.

At a recent conference held in Milan on industrial prospects in Sicily, Count Carlo Faina, president of Montecatini, said that despite his company's heavy investment in chemical plants at Porto Empedocle, the port is still short of water simply because the authorities have yet to build an aquaduct to bring water that is available not far away. Faina complained that port facilities were so inadequate that chemicals produced by Montecatini-Akragas plants could not be shipped from the port, but had to go to rail to Palermo.

Edison's consigliere delegato, Mr. de Biasi, declared that although some 100,000 million lire had been invested by Sincat and Celene in plants in the Priolo-Melilli area, the group had to attend to the building of roads, jetties, electricpower supply and water reservoirs. Italian industrialists believe that if the authorities refuse to provide the necessary services, then investors may well prefer to spend their money in sites that are better developed.

THE role of the chemical merchant in the promotion of exports has always been a vital one and is likely to



"Y'know what I miss, though ?—that good old pouring stuff from one test tube into another "

By courtesy of "Punch"

increase in importance with a wider trade under the Common Market. The article in p. 813 reveals many day-to-day aspects of a larger merchant's business which are either taken for granted or not recognised by chemical producers.

For instance, merchants have done much to promote the use of new materials, to utilise new sources or to arrange new production facilities. One of the most interesting developments in animal feeding stuffs for many years— Pagura—resulted from a merchant (Charles Page and Co.) approaching a manufacturer in this way. Turnover may well reach £50 million in three years.

Mr. G. H. Owtram, Page's managing director, and former chairman and managing director of Petrochemicals Ltd., tells me that the strongest modern industrial connections and technical knowledge must be combined with experience gathered over perhaps the last 100 years, and friendships cemented in many corners of the world to export successfully in a world where economy, speed and flexibility are essential.

Owtram, in fact, envisages the day when the merchant houses act in association, co-ordinate their trading activities and have the same status as the chemical manufacturer.

THE end of the common housefly is in sight and I can think of no possible reason for mourning its extinction. From Olin Mathieson Chemical Corporation, New York, comes news of a new research chemical that can, it is claimed, sterilise the housefly on contact, thus eliminating all future generations.

Chemically, the product is hexakis (1aziridinyl) phosphonitrile. The fly-killer stems from research initiated by the U.S. Department of Agriculture with the aim of finding a product to overcome the fact that many strains of flies have developed immunity to conventional pesticides. It is said that the new product, known as Apholate, will sterilise flies if they eat it or even walk on it.

According to our U.S. contemporary, *Oil, Paint and Drug Reporter*, the target date for commercial introduction is 1964. Olin estimate the market to be worth more than \$10 million a year.

REGULAR commuters will rave over the new book "Pass Along There", by Peter Dark (Andre Deutsch, 105 Great Russell Street, London W.C.1, price 9s 6d net). To the casual traveller it will be revered as the long awaited fifth gospel. Foreigners to our "system" will refuse to believe its tale.

Travelling in London, as most of my readers will have experienced, can be very frustrating, so it says much for Mr. Dark's humour that in exposing London's transport with all its idiosyncracies he succeeds in making us laugh, or does he? —he could be laughing at me!

The illustrations are by Brockbank which should suffice on that score, as no recommendation from me is likely to do them justice.

Alemlin

Catalytic combustion treatment of phthalic anhydride tail gas

PROCESS for the treatment of tail gases from phthalic anhydride plants, already well tried in the U.S. and Canada, is now being used in the U.K. as an answer to the fume nuisance which occurs in phthalic anhydride manufacture. The process uses catalytic combustion techniques introduced on a commercial scale by the Catalytic Construction Corporation, Detroit, U.S., and the C.C.C. catalyst is now used in plants which are manufactured in the U.K. by the Chemical Engineering Division of W. C. Holmes and Co. Ltd., Huddersfield.

Holmes have two plants treating phthalic anhydride tail gas at work in the U.K. and a third will shortly go to work. This is a repeat order from one of the original clients and will operate in conjunction with extensions to their phthalic anhydride manufacturing plant. In the U.S. and Canada, Catalytic Combustion have installed over 50 units for the treatment of phthalic anhydride tail gas over the past few years. The treatment is applicable to phthalic anhydride plants using both the fixed bed and fluid bed manufacturing process.

Troublesome tail gases

In the manufacturing of phthalic anhydride by the controlled catalytic oxidation of naphthalene or ortho-xylene vith air under pressure, with recovery of the crude product, the residual tail gases are afterwards discharged to waste. These gases consist of nitrogen containing 12-15% oxygen, and organic contaminants. The organic content is usually of the order of 1 g.//cu. ft. and consists of carbon monoxide, phthalic anhydride, maleic anhydride, aldehydes, naphthaquinones and traces of other complex organic compounds. The tail gas also contains sulphur originally present in the feedstock to the plant.

The tail gases produced are not fit for direct discharge to atmosphere: they have an evil stench, and are strongly lachrymatic. The contaminants are not all present in the gas or vapour phase; some exist as aerosols, and some as particulate material of a resinous nature. The tail gas is bluish in colour. Composition of the tail gas varies from plant to plant depending upon the type of feedstock used, the operating conditions, and on the type of catalyst used to effect the conversion to phthalic anhydride.

Little or no attempt was made to ameliorate the quality of the tail gases discharged to atmosphere from the first phthalic anhydride plants, but as the size of manufacturing units increased the need for some form of fume correction was apparent. The scope of the problem is indicated by the suggestion made by Holmes catalytic process plant at Totton Works of South Western Tar Distillers Ltd.



one authority that the maximum concentration of aldehydes present in the mixture should not be more than 40 p.p.m. to produce an acceptable effluent, and that 60 p.p.m. would not be tolerable. Before the introduction of catalytic combustion the usual method of fume treatment was wet washing, using various liquids as the washing agent. Generally the aerosol content of the fume was unchanged, which gave a coloured effluent, and although the compounds giving rise to odour and lachrymatory effects were reduced in quantity the tail gases were still objectionable both from odour and lachryma content.

In the method of tail gas treatment introduced in the U.S. by Catalytic Combustion, carbon dioxide and steam are produced from the combustible organic contaminants, and any sulphur contained in the tail gases is discharged as sulphur dioxide. The quantity of sulphur present is usually low due to the high purity of the feed material and does not present any air pollution problem. The resultant gases are colourless and do not contain any appreciable odour.

The catalyst used is of all metal construction, and is resistant to mechanical and thermal shock. By virtue of its all metal construction the catalyst has high thermal conductivity coupled with low heat capacity, so that temperature response is very rapid. The catalyst is made up of separate elements which are supplied in two sizes: the first measures 18 in. by 12 in. by 23 in. and will treat 320 s.c.f.m. and the second measures 18 in. by 24 in. by 27/8 in. and will treat 700 s.c.f.m. The requisite number of these elements are arranged side by side in a supporting frame (rather like a number of panes in a window).

The catalyst has a long life when processing phthalic anhydride tail gas, usually in excess of 30,000 hr. Three plants in the U.S. have worked for seven years with the original batch of catalysts, and a number of other installations have given catalyst lives of 50,000 hours or more. The heat resisting/corrosion resisting metal support accounts for a high proportion of the catalyst cost so that these supports have a high reclaim value, and can be used after suitable treatment to prepare other elements equal in activity to new ones. This regeneration process costs about 40% of the original new catalyst price, and can be carried out a number of times before the support is no longer suitable for re-use.

The tail gases produced in the manufacture of phthalic anhydride are very objectionable from an air pollution aspect but have a relatively low organic content and hence energy content. The energy content is variable depending upon the source of the gas, and is often less than 2 B.Th.U./cu. ft. In normal combustion practice it would be necessary to heat those gases to about 1,400°F to ensure efficient combustion, and hence efficient fume nuisance removal. By using catalytic combustion it is possible to reduce the temperature to which the fumes need to be heated to between 700 and 750°F, thus reducing the fuel requirements of the process. By incorporating a heat exchanger the fuel requirements are further reduced. Due to the low temperature required for catalytic combustion the plant can be of all metal construction.

In the W. C. Holmes plant installed at the Totton, Southampton, works of South Western Tar Distillers, Ltd., tail gases are first passed through a tubular heat exchanger and then into a combustion chamber containing an oil burner, where the gases are finally heated to catalytic reaction temperature. The mixture of tail gas and hot burner flue gases is drawn into a centrifugal fan and discharged over the surface of the catalyst where combustion of the objectionable constituents takes place. Before discharge to atmosphere the oxidised gases pass to the heat exchanger to preheat the incoming tail gases. The discharged gases are free from colour and are virtually odourless.

To ensure automatic and safe operation the plant is fully instrumented. An alarm system is incorporated to give warning of any faulty operation. Maintenance is confined to lubrication of fans and motor, burner maintenance, and general maintenance of instruments.

Saharan gas catches fire

French and American engineers have been fighting to extinguish a new flare-up of natural gas at the Gassi-Touil drilling site in the Sahara. The gas originally caught alight on 3 November when it was first tapped. It is escaping at the rate of 1 to 3 million cu. m. a day,

Digital computer will control Celanese primary oxidation units

A DIGITAL computer system will control two of the four primary oxidation units of the Celanese Corporation of America at Bishop, Texas. Production at the Bishop plant is about 400,000 tons/year. The system is being supplied by Thompson Ramo Wooldridge Inc., Canoga Park, Calif. Celanese anticipate that the computer system will pay for itself within two years by raising productivity and efficiency. Increased throughput and yield are expected through closer control of such factors as chemical reactor temperature and richness of feedstock.

According to Dr. D. N. Truscott, managing director of International Systems Control Ltd., U.K. affiliate of T.R.W., the computer will exercise closed-loop control over the noncatalytic vapour-phase process that converts liquefied petroleum gases (propanes and butanes) to formaldehyde. acetaldehyde, methanol, ethanol, acetic acid, acetone, and other chemicals. The system will sense about 150 process variables and will control 24 process variables which affect production levels and so enable maximum profits to be achieved. It will itself automatically modify coefficients of the mathematical model stored in its memory as the characteristics of the plant change. The efficiency will thus be the best possible at all times.

In addition to its sensing and control function the computer will print out hourly and daily logs of operating data on an electric typewriter. By continuously scanning the operating variables, the computer is able to warn the plant operator of abnormal conditions which, if undetected, could cause process upsets and equipment damage.

Operating know-how on the Celanese computer control will be made available to International Systems Control Ltd., which is a joint venture of the General Electric Co. Ltd., London, and T.R.W. in the field of computer control for the automation of industrial processes in the U.K., Commonwealth and European Free Trade areas.

Marchon's new phosphate ship

M.V. Marchon Enterprise was launched at Clelands Shipbuilding Co. Ltd., Wallsend, on 9 November by Mrs. Otto Secher, wife of the vice-chairman of Marchon Products Ltd., one of the Albright and Wilson Group. The Marchon Enterprise with a dead weight of about 2,400 tons. has been designed to carry phosphate rock and will join Marchon Products first ship, the Marchon Trader, in this traffic.

Statisticians confer at I.C.I. meeting

A PPLICATION of statistical techniques to the various chemical processes and research activities carried out by I.C.I. were discussed by Mr. G. A. Coutie, Dyestuffs Division, during a oneday conference recently held by I.C.I. on the use of statistics in the company. This conference was one of a series held by various large organisations which are intended to give fellows, associates and students of the Institute of Statisticians some idea of the scope and application of statistics in a number of fields.

Among the techniques used in connection with the various chemical process are a number that have been developed largely by the company's own statisticians, Mr. H. Kenney of Billingham Division discussed the recruitment and training of statisticians at I.C.I. and described the type of work on which they were employed. Papers on the application of statistical methods to sales forecasting, production planning and stock control and the routine application of statistics to sales purchases stocks and personnel also formed part of the conference.

The formal papers were concluded by Dr. A. Baines General Chemicals Division, who described the application of computers first to routine commercial data, production planning, etc., then to plant design and process control, and finally to research and development.



L. to r., E. A. Bingen, a deputy chairman of I.C.I.; Lord Beveridge, president of the Institute of Statisticians, and Dr. J. Ferguson, I.C.I. research and development director

Project news

(Continued from page 805)

material 0.125 in. thick, with mild steel stub shaft ends. For cooling purposes, cold water is pumped through the end of one stub shaft into the hollow roll and out of the opposite shaft end.

Rosedowns supply complete clad rolls in stainless steel and other hard-wearing and corrosion-resistant metals or, alternatively, apply the cladding process to customers' own roll shafts, tubes and drums.

Wimpey get contract for Swedish polythene plant

• CONTRACT for the high pressure polythene plant to be built at Stenungsund, Sweden, has been awarded to George Wimpey and Co. Ltd., Hammersmith, London. The Wimpey organisation will be responsible for the engineering design and overall management, while construction will be by the Swedish contractors. Swenska Industriebyggen A/B and Calor and Sjogren, with Wimpey acting as managing agents.

The polythene project is connected with Svenska Esso's £7 million steam cracking plant to be creeted at Stenungsund, for which Fluor Engineering and Construction Co. Ltd. have the contract for detailed engineering and procurement (C.A., 6 May, p. 727), and ethylene from which will supply the 35 million lb./year polythene plant which is a joint project of Union Carbide Corporation and the Swedish concern Fosfatbo'aget. It has previously been announced that the cost of the oil cracking, ethylene and first phase of the polythene plants will be £13.5 million.

Work starts on new isopentane unit for Shell

• PRELIMINARY work has started on Shell Petroleum Co.'s new £1.5 million isopentane plant at Shellhaven refinery, Essex. Construction is expected to take about 18 months. Isopentane will be produced partly from n-pentane using a Shell process. It will be used to raise the quality of Shell premium and super grades of petrol.

G.E.C. export remote handling equipment for atomic research

• Two orders for remote handling equipment—one from the Danish Atomic Energy Commission worth £16,454 and the other from the Swiss Federal Office of Works valued at £23,844—have been received by **G.E.C. (Engineering) Ltd.** Both orders include a standard G.E.C. Mark 1 power manipulator with a lifting capacity of 750 lb. (340 kg) and a 1½ ton (1.525 kg.) hoist unit.

The Danish equipment will be installed in new hot cells now under construction at the research establishment at Riso near Copenhagen. The Swiss contract is for the new hot cells at the research station of the Eidg. Institut für Reaktorforschung at Würenlingen, near Zurich.

Chemical Age Export Survey

"There are signs that in chemicals, the rival European economic groupings are beginning to have an effect"

BRITISH CHEMICALS AND THE COMMON MARKET

by a leading chemical export executive

N OW that the United Kingdom has made formal application to join the European Economic Community, with all that this implies in the way of trade changes, it seems an appropriate time to consider the export performance of the British chemical industry.

From 1954 to 1960, chemical exports from this country increased in value by 55% and a rise in exports has been registered in each of the years in question except in 1958, the year of the world-wide check to international trade.

A comparison of the figures for January to September of this year with the corresponding period for 1960 show that this expansion of exports has continued, although at a slower rate, 2.7%, than the immediately preceding years of 1959 and 1960, when increases of 12% and 8% respectively were recorded. Part, at least, of this slowing down

Part, at least, of this slowing down appears to be directly due to intense competition in the organic sector of the industry. On all sides, authoritative spokesmen talk of world-wide temporary over-capacity particularly in the petrochemicals and plastics fields. This overcapacity has caused intense pressure on prices and the effect of this may easily be seen by reading any current reports to their shareholders by chemical company chairmen.

This phenomenon is not, of course, confined to the U.K. or to the chemical industry, but is well illustrated by export figures for the plastics industry for the first two-thirds of this year. The statistics show that the volume of plastics materials exported increased by over 14% to some 130,000 tons. At the same time, the



*Source: Board of Trade Journal, 29 September 1961

value of plastics exports declined by nearly 2% to £28.6 million.

Reference to Table 1, which lists some of the main groups of U.K. products exported, illustrates the wide variety of products involved. As is to be expected, the newer organic chemicals, pharmaceuticals and plastics materials figure prominently, but also exported in large quantities are basic inorganic chemicals many of which have been consistently exported in substantial tonnages for many years, e.g., caustic soda, soda ash, hydrosulphite, zinc oxide and titanium oxide.

As is to be expected, the largest

markets for the chemical industry, as for exports of British manufactures, as a whole, are to be found in the Commonwealth and associated countries. An interesting fact, however, is the continuing growth in importance of the European market, both in countries of the European Economic Community and of the Free Trade Area, as a major outlet for British chemicals. Currently, nearly one-third of total U.K. chemical exports find their way into West European markets.

There are signs that, in chemicals at any rate, the rival European economic groupings are beginning to have an effect.

TABLE I.-U.K. EXPORTS

| | | | 1961 |
|---|----------|------|----------|
| Commodity Group | 1959 | 1960 | JanSept. |
| commonly croop | £M | £M | £M |
| Chemical elements & compounds | 70.3 | 77.3 | 57.1 |
| Coal tar & crude chemicals from coal | 3.9 | 3.9 | 2.7 |
| Dvestuffs | 11.7 | 13.8 | 11.2 |
| Pigments paints & varnishes | 26.4 | 28.9 | 22.5 |
| Drugs medicines & medicinal preparations | 4.90 | 44.4 | 36.3 |
| Perfumery & toilet preps., soaps, detergents, etc | 26.3 | 26.5 | 21.5 |
| Fertilisers manufactured | 3.4 | 2.8 | 1.8 |
| Explosives | 10.1 | 9.6 | 7.5 |
| Plastic materials | 40.0 | 42.9 | 31.6 |
| Disinfectants insecticides, weedkillers, etc. | 6.6 | 7.7 | 6.1 |
| Tetraethyl anti-knock compounds | 12.7 | 12.7 | 8.1 |
| | | | |

TABLE II.-U.K. EXPORTS

| | 19 | 959 | 19 | 760 | Jan 19 | -Aug. 961 |
|--------------------------------------|-------|-------|-------|-------|-----------|--------------|
| Market | | % of | | % of | | % of |
| market | £M | total | £M | total | £M | total |
| EEC Countries | 47.7 | 16.3 | 56.9 | 18.0 | 37.1 | 17.1 |
| FETA Countries | 31.4 | 10.7 | 35.7 | 11.3 | 25.3 | 11.6 |
| Commonwealth Countries, Eire & South | | | | | | |
| Africa | 136.6 | 46.6 | 143.2 | 45.2 | 95.9 | 44.2 |
| 115 | 11.5 | 3.9 | 10.6 | 3.3 | 7.3 | 3.4 |
| 'Iron & Bamboo Curtain' Countries | 10.9 | 3.7 | 12.7 | 4.0 | 7.7 | 3.5 |
| Rest of World | 55.0 | 18.8 | 57.5 | 18.2 | 43.9 | 20.2 |

It may be argued whether the tariff changes made to date have had any important influence on the direction of trade or whether such changes as are to be noted are the result of psychological and intangible factors. Nevertheless, the latest figures seem to show that chemical exports to the European Free Trade Area countries, with Sweden in the forefront, are continuing to increase while for the moment, at any rate, exports to the Economic Community overall have ceased to expand. It is particularly interesting to note

that exports to low-tariff countries, such as West Germany and Benelux, whose tariffs would be raised when the E.E.C. Common Tariff is finally achieved, are tending to stabilise or fall while exports to the high-tariff countries, whose tariffs will be reduced, as in the cases of France and Italy, are tending to increase. Obviously other factors are involved and the trends are short-term; nevertheless, they are illustrative of the dynamic nature of the export markets of the world and the need for Government policies to ensure the widest access to other countries' markets before, or at least not later than, the U.K.'s tariff barriers are reduced or removed.

Growth rates compared

As was stated previously, U.K. chemical exports have increased in value by 55% between 1954 and 1960 and this compares with an increase of 38% in exports of all U.K. manufactures. However, the industry does not fare so well when compared with export figures for the chemical industries of the major manufacturing countries of the world, who, over the same seven-year period, have increased their exports by 73% in value as compared with a figure for all manufactures of 75%.

The U.K. chemical industry ranks third in the country's export industries, behind non-electric machinery and road vehicles and aircraft and is third in chemical exporting industries of the world, behind the U.S. and West Germany. Nevertheless, since 1954 it is a fact that the U.S. chemical exports have increased at a faster rate than the U.K. and West Germany, which in 1954 exported by value an amount approximately equal to the U.K., in 1960 exported nearly 50% more than the British industry. Nor is this better rate of export growth confined to the leading countries. The industries of West Europe, such as France, Italy, the Netherlands and Switzerland have all achieved better relative growth rates than this country and, despite certain restrictions on her

(Continued on p. 817)

TABLE III.-EXPORTS OF CHEMICALS BY COMMODITY

| | | | U.S. d | ollar million: perc | entage change ov | er year earlier | in italics | 11 × 1 | | |
|--|---|---|--|--|--|---|--|---|---|---|
| | United Kingdom | E.E.C. | West Germany | Belgium- Luxembourg | France | Italy | Netherlands | States | Japan | Total |
| 1954 1955 1956 1957 1958 1959 1960 | 571 653 +14 685 + 5 744 + 9 732 - 2 821 +12 887 + 8 | 1,398 1,557 +11 1,718 +10 1,955 +14 2,042 + 4 2,362 +16 2,716 +15 | $\begin{array}{c} (a) \\ 605 \\ 680 \\ +12 \\ 778 \\ +14 \\ 903 \\ +16 \\ 940 \\ +4 \\ 1,105 \\ +17 \\ 1,261 \\ +14 \end{array}$ | $\begin{array}{rrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrrr$ | $\begin{array}{r} 336\\ 370 +10\\ 367 -1\\ 414 +13\\ 429 +4\\ 472 +10\\ 593 +26 \end{array}$ | $\begin{array}{cccc} 111\\ 127&+15\\ 152&+19\\ 156&+3\\ 169&+8\\ 208&+24\\ 271&+30 \end{array}$ | $\begin{array}{ccccc} 172 \\ 193 & +12 \\ 216 & +12 \\ 263 & +22 \\ 273 & -3 \\ 319 & +17 \\ 337 & +6 \end{array}$ | $\begin{array}{c} 1,002\\ 1,107\\ +10\\ 1,260\\ +14\\ 1,400\\ +11\\ 1,362\\ -3\\ 1,502\\ +10\\ 1,645\\ +10\\ \end{array}$ | $\begin{array}{rrrr} 79 \\ 94 & +19 \\ 107 & +14 \\ 126 & +18 \\ 138 & +9 \\ 167 & +21 \\ 169 & +2 \end{array}$ | 3,496 3,916 +12 4,325 +10 4,777 +10 4,821 + 1 5,467 +13 6,046 +11 |

(a) Inc. Saar from July 1959 (b) Exc. Saar from July 1959

IMPORTS FROM WEST WILL HELP BUILD SOVIET 'BOLSHAYA KHIMIA'

Groundwork will put U.K. exporters on the target

NE of the Soviet Union's declared objectives in the competitive development of its economy is the achievement of the so-called "Bolshaya Khimia"—a great chemical industry. This objective will be achieved according to existing Plans partially by the end of the current Seven Year Plan in 1965 and finally in 1970.

Hand in hand with this development on the part of its predominant partner, the Council for Economic Development (COMECON) comprising the U.S.S.R. and the Communist European countries (apart from Yugoslavia) envisages a correspondingly big development in the countries of nearly all its members. This big push forward is the direct result of the Soviet Union's realisation during the 1950's that whereas industries such as coal, steel, oil and electrical power had grown to lusty maturity, the chemical industry was one of the weakest brethren in the industrial family. The industry in the U.S.S.R. was in many respects technically backward, undiversified and understaffed: in the rest of Eastern Europe the situation was very similar with bright spots principally in the East German "rump" of the old I.G. Farben complex, and the technical basis provided by the Rumanian oil industry. A rapid expansion generally was therefore imperative in order to avoid serious dislocation of the Eastern bloc's development.

The objective of this expansion is the raising of the chemical production of the Soviet bloc as a whole towards selfsufficiency: this is to be achieved by virtual self-sufficiency in the U.S.S.R. and a division of labour among the satellites, in many cases on the basis of Soviet raw materials. Particular emphasis is to be given to synthetic materials and to agricultural chemicals, especially needed to give impetus to the bloc's agricultural improvements.

The percentage expansion of chemical output expected in 1964 together with the equivalent expansions in the oil and gas industries is given in the following table:

| | 1955 | 1961 | |
|-----------|--------|------------|-------------|
| | | | 1964 output |
| | | | as % of |
| | | | 1955 |
| | Millio | n tons | |
| Oil | 70.8 | 166 | 234 |
| | Thous. | million | |
| | CH. | <i>m</i> . | |
| Gas | 10.4 | 59.5 | 575 |
| | Thous. | million | |
| | rou | bles | |
| Chemicals | 3.7 | 7.6 | 205 |

Synthetic materials according to the recent Soviet Party statement are regarded as particularly important in order to replace natural materials such as metals, woods, cotton and wool at lower

How to gain trade with Eastern-bloc

- Fresh approach needed to deal with countries having totally planned economies
- Background knowledge of industry and politics essential
- Most business contacts with State trading houses
- Currency problems vary widely within the Soviet-bloc, but there is never any question of defaulting
- Exhibitions only point at which U.K. producers can meet users
- Supply of plants and knowhow will help Soviet-bloc meet chemical industry targets
- Long-term prospects for trade in goods in temporary short supply

cost. Some of the production figures which are planned—quoted as always in percentages—envisage growth as follows: 1958 1965

Plastics and synthetic resins100700Mineral fertilisers...100300Chemical fibres...100400

The division of labour outside the U.S.S.R. will be along the lines of existing capabilities. In East Germany, Leuna and Bittefeld provide a strong basis, and in Rumania petrochemicals will be developed. East Germany is scheduled to play a major role in the production of dyestuffs, pharmaceuticals and plastics and its chemical plant manufacturing industry is also regarded as an important link in the bloc's interlocking development. Hungary is to concentrate on the nitrogen industry and Poland has a special part to play in producing other types of heavy chemicals and artificial fibres.

In the achievement of these objectives

the Eastern bloc reckons to possess a number of advantages. The first of these is the availability of plentiful cheap raw materials, particularly in the U.S.S.R. Russian oil is to be piped to its own chemical centres and to East Europe. Similarly the Russians are already using extensively their own natural gas in their factories. In addition there is Kola and Kara Tau phosphate, East German and Russian potash, Polish sulphur and Rumanian oil. Further large resources are as yet untapped. Secondly the Communists realise that they have an unrivalled opportunity to plan a logical development for their chemical industry. In addition this development can be carried out on the basis of the most upto-date world technology. Recognising the leading position of the U.S. and West Europe they do not hesitate to shop for 'know-how' abroad.

All these programmes however have run into serious difficulties and there is every indication that planned progress is seriously behind schedule for a number of reasons. A particular bottleneck exists in the production of chemical machinery, and this has held up numerous projects throughout the bloc. Lack of good quality personnel has also been another factor resulting in fairly frequent mistakes in design work. Furthermore, many delays both technical and administrative have been met in the overseas plant buying programme. In general the bloc is far from overcoming the childhood problems of this branch of their industry even though it has grown considerably stronger than it was five years ago.

Essential background

This background is essential to an understanding of the type of business, which is available in these countries. But an additional factor which is often overlooked is that whereas Western nations regard trade as an integral part of their economic way of life, in Communist countries it tends to be regarded as a useful tool to be used when other mechanisms will not suffice to make the Plan work. Self-sufficiency within the bloc is the fundamental objective even though in practice this may never prove to be possible.

The types of business available to foreign chemical industries are therefore:

 Short term. The supply of products of a speciality nature, which the Eastern bloc does not know how to manufacture as yet, or the production of which has not yet been organised. This business can obviously be expected to tail off as

Export seekers must learn to deal

with totally planned economy

their chemical expansion programme develops.

- 2. Short term. The supply of chemical plant and process know-how. This is, of course, particularly important at present and there is every likelihood that with their own programmes running into difficulty the Soviet-bloc countries will have to introduce a 'crash' buying programme from abroad in order to meet their targets. In the long term, however, this business is likely to tail off as the chemical plant industry develops within the bloc. Whether in the meantime the bloc will find ready sellers of plant and know-how is another question.
- 3. Long term. The supply of products in temporary short supply. This is what one would regard as the normal interplay of trade between big industrialised blocs. In one year, for instance, product A in country B and product C in country D will be in short supply and traded between them, and in the next year it may well be exactly the other way round. Planned economies are just as much if not more subject to this type of temporary shortage as capitalist nations. In fact the present Eastern bloc difficulties are a typical instance.

New approach needed

These then are the targets at which to aim: but how does one set about getting a bull's eye? The first necessity is for an entirely fresh approach. One is no longer dealing with the variety of practice of Western business but with totally planned economies and all that that implies.

To get to grips with the problems involved it is necessary to study the basic essentials of how these economies work. Such questions as the way industry is oreanised, the import and export procedure and the overall development targets of the economy are fairly obvious; but more important still is the general climate and feeling in these individual countries. This can vary considerably from one country to another.

In general, the Soviet Union differs from all the others in two respects. The scale of business to be done there is bigger and what one might call the 'orthodoxy' of trading procedure is greater. All other countries of the Eastern bloe were until 1945 operating within the tradition of Western capitalist commercial' practice. Many of the officials still working there are fully familiar with Western business methods even though they are operating now within a Communist framework.

The U.S.S.R. has no such tradition.

For instance, in the U.S.S.R. the foreign business man's contacts are almost entirely with the state trading houses through which in all Eastern Europe import and export is carried out. In the majority of cases contact with Soviet customers is extremely limited and most orders are placed without the client's name ever being revealed. Contact in depth with technicians and customers is possible but it is a laborious process governed by protocol. In contrast, in Poland or Czechoslovakia visits to factories are much more frequent and all round contact is easier to maintain. There is altogether less secretiveness, answers are more often received to letters and the standard of commercial expertise is higher. In Rumania and Bulgaria conditions in this respect are nearer to those of the U.S.S.R. while Hungary and East Germany stand somewhere in between.

Overall in the Eastern-bloc the foreign business man has to do much more work in order to maintain efficiency and contact at a level to which he is accustomed than he would ever dream of doing in capitalist markets.

Representation problems

Perhaps the major difference in the business climate is the impossibility of maintaining a satisfactory form of representation in these countries. The Communists will not at present allow the establishment of foreigners' offices in their country and either for legal or practical reasons there is no possibility of having local agents. Business contact has to be maintained either at long range or by frequent and laborious visiting. Equally, with no commercial foothold in the country, the exporter cannot expect advertising to come to his assistance, because in its Western form it is ideologically unacceptable. Advertisements are in fact limited to a very few journals and to a very sober layout, and the salesman has to rely more on lectures or meetings with assembled technicians and production personnel sometimes aided by films or pamphlets.

In such conditions exhibitions take on an added significance, since they provide an unusually good occasion to contact potential customers and to get across the sales message. It is important, however, to be sure in advance that there is a reasonable chance that the message is likely to produce results. The East European generally is avid for information and will always look at an exhibition, but whether this will lead to any orders is an entirely different matter. This was a lesson which many exporters at Moscow this year failed to learn in advance.

Finally there is the all important and fundamental question of currency. With their bilateral conception of trade, the Eastern-bloc is faced with the perennial problem of finding enough money. Even without bilateralism the bloc as a whole would be wanting at present to import far more than its potential exports could pay for. Admittedly the problem varies from country to country. For instance Rumania manages apparently to cover all its import requirements at the present with what it earns but its requirements have probably not yet reached peak levels. Czechoslovakia and East Germany with fairly varied and sophisticated export ranges are reasonably well off. Poland, Hungary and Bulgaria on the other hand are in acute difficulty because of the limited export possibilities to those countries from which their imports chiefly come. The U.S.S.R. has a similar problem aggravated by the biggest potential demand for imports of any of these countries. Nevertheless, in spite of these currency difficulties one problem which never arises is that of default on payment-a matter about which all State trading nations must obwously be most scrupulous.

All this appears to add up to a formidable list of difficulties. In fact there is something of a dilemma posed to any exporter not only the chemical exporter. Obviously he must make a market assessment. He must know whether his products are needed, and are technically acceptable, whether if they are bought they will be correctly used, what is the future perspective, how strong are his competitors, whether his technical effort will simply result in his giving valuable information without getting results. Most important of all he must find out whether his product is regarded as sufficiently necessary to find a place in the Plan.

Faced with these important questions he is nevertheless cut off from many of the means normally available to him to get the answers. But some sort of preliminary assessment must be made, since only then can he plan whether or not to work out a sales campaign involving further promotion, exhibitions, technical effort and the necessary frequent visits by his own sales force or by merchants specialising in the market—very often the most satisfactory answer in these countries.

Business risk

In the last analysis it is the old question of whether or not to take a business risk. Immediate and easy results in these markets are the exception, as they are anywhere. There is even a sense in which in the Eastern-bloc one either hits the bull's eye or scores nothing. It is possible to obtain very large orders from the state buying organisations and once established a supplier can often hold a long-term position if he remains competitive. Equally months and years of labour can be fruitless for no very apparent reason.

One thing is certain, in attempting to scores a bull's eye in trade with East Europe the rifle itself will go off at half cock, if the situation in the chemical industry and the political and organisational background are not thoroughly understood in advance. THE CHEMICAL MERCHANT

Widespread merchant connections of great value to U.K. in Common Market trade

PURPOSE of the chemical merchant is to facilitate the supply of raw materials and the distribution of finished products, particularly overseas. In performing this service to the manufacturer and the consumer, a wide variety of activities and fields of interest is involved.

'Chemical' often includes materials which are not usually regarded as chemicals, e.g. starch derivatives, synthetic rubbers, plastics, food components, minerals and animal feeding staffs. Although some of the big merchant concerns are mainly engaged in the purchase and sale of stocks, they nevertheless act also as agents for manufacturers at home and abroad, who are thus relieved of the expense and organisational difficulties of a sales office perhaps at a great distance from the factory.

Barter deals to minimise international currency difficulties, the licensing of patents, and the sale of know-how, are well established practices, while market assessment, the chartering of ships, and the expert handling of duties and government regulations are traditional services, but nowadays progressive firms must also offer efficient technical service to ensure that the right materials are used in the right way.

Long experience

The strongest modern industrial connections and technical knowledge must be combined with experience gathered over perhaps the last 100 years, and friendships cemented in the U.S., France, Germany, and the far corners of the earth to export successfully in a world where economy, speed and flexibility are essential. As small economic units progressively coalesce into large ones, such as the Common Market and E.F.T.A., the distance between producer and consumer increases, and their social customs and market patterns diverge, so that the merchant's widespread network of connections becomes increasingly important to a nation dependent upon exports. Just as in the old days merchants sought out new products and new markets, and combined the two, they still contribute largely to progress by matching supply and demand.

Although manufacture and conversion cannot be considered to be merchanting activities, several merchant firms are also producers in their own right. Production and merchanting are complementary, and the larger merchants have the advantage of very close associations with certain specific manufacturers—closer, perhaps, than many a large organisation and its own export department. When a new overseas demand has been discovered, whether it be for an oil additive, a cosmetic emulsifying agent, a pig starterfood, or an ice-cream ingredient, this close liaison is necessary, and the merchant uses his freedom of choice to advantage in selecting the most suitable manufacturing unit for the purpose.

By concentrating the whole of his attention on marketing problems without being controlled by the inertia and

By R. Heap, M.A., Ph.D., F.R.I.C., F.Inst. Pet. Technical sales development manager, Chas. Page and Co. Ltd.

momentum of expensive production plants which must be built and kept occupied, the merchant can compete successfully in difficult markets abroad, and is always building up U.K. production at the same time.

Another activity of merchant companies which frequently increases international trade is the encouragement by capital investment of specific manufacturing or selling units with which they are associated. Many a project which has been brought to light by the merchant, and co-ordinated with producer and consumer, is beset by difficulties in its early stages because of shortage of capital. Without sufficient capital progress would be severely delayed, and at this point an investment is welcome and yields lasting benefit to all concerned.

As a matter of policy, the merchant should not confine his interests within any specific limits, but should be prepared to move into any field to remove bottle-necks. Take the case of a plant working to capacity to supply the home market; quite a common situation. The stimulation of an export demand is not likely to be profitable, and may even be a nuisance unless it is balanced with investment in new production capacity and probably transport and storage facilities abroad. Once the investment is provided, the benefits are, of course, enormous, and in this way companies which are based on merchant operations and export-import trade become very closely involved in diverse fields, the only common denominator being the aim to expand sales.

In many ways storage may be regarded as a necessary evil, but it is none the less necessary, and is responsible for locking up, in the U.K. and abroad, a considerable proportion of the merchant's capital. When the production or availability of any particular material is in excess of consumption, the merchant can provide an excellent service by building up stocks. However, it goes without saying that it is to everybody's advantage to keep stocks as low as possible without giving rise to a shortage.

It is not easy to decide on the optimum stock to build up so as to last just long enough to tide over the following period when consumption exceeds production. What is not generally appreciated is that the risks involved are very large—except by the larger merchants who take the risks—since success depends on an accurate estimate of not only production and consumption, but also the extent of alternative stocks and competition from alternative materials at different price levels.

The divergence between production and consumption is very often seasonal. Many agricultural products such as cereals, potatoes, timber, and sugar cane provide a fluctuating source for chemicals and by-products, and natural extracts such as alkaloids are of purely seasonal origin. On the other hand, the rate of production of fungicides, herbicides, and insecticides of mineral or synthetic origin, is limited only by the capacity of the plant, while consumption may vary seasonally between zero and a sharp peak. Preservatives and stabilisers for the food industry, chemicals for the building trade, anti-freeze materials, all invite the merchant's attention.

Close association

All parts of a merchant organisation are closely associated with manufacturers and customers, which means that its activities are governed entirely by the customers' requirements, and are not influenced by departments which function in isolation. Neither are the sales restricted to the output of any particular factory, so that, having determined the customers' precise requirement, the technical development department is quite free to suggest new materials, to utilise new sources, or to arrange new production to meet it.

In conclusion it may be said that the merchants have built up an international fraternity for the promotion of trade in chemicals and allied fields, and the distinction between home trade and export trade tends to be less marked than in many manufacturing industries. In a nation which depends to a large extent on raw materials obtained from abroad, it is of prime importance to increase their

(Continued on page 816)

U.K. chemical imports and exports

 $E_{\rm January-September 1961}^{\rm XPORTS}$ and imports of chemicals from the U.K. in January-September 1961 are compared with the same period of 1960 in the following tables. Total exports during the first nine months of 1961 were valued at £242,438,407–2.7% more than the January-September 1960 figure of £235,966,696. Imports, at £127,765,304 (£131,059,313) showed a 2.5% decrease.

| | | QUA | NIIIY | VALUE | | |
|--------------------------|-------------------|------------------|--------------------------------|-------------|---|--|
| EXPORTS | January-S 1960 | eptember 1961 | January-September 1960 1961 | | | |
| INORGANIC | | | | £ | £ | |
| Acids | Cwt. | 256.472 | 268,450 | 883,602 | 914,766 | |
| Copper sulphate | Tons | 21,426 | 18,876 | 1,680,580 | 1,438,721 | |
| Sodium hydroxide | Cwt. | 3.515.689 | 3.606.782 | 3,774,138 | 2.973.334 | |
| Sodium carbonate | | 3.175.651 | 3.595.298 | 1.846.101 | 1.967.773 | |
| Aluminium oxide & | | | | 245 25405 S | 100000000000000000000000000000000000000 | |
| hydroxide | Tons | 21,203 | 19,342 | 785,723 | 728,412 | |
| Aluminium sulphate . | 1.1 | 28,113 | 24,410 | 368,622 | 332,072 | |
| Other al. cpds. | | 2.828 | 2,293 | 117,419 | 132,029 | |
| Ammonia | Cwt. | 72,077 | 56,235 | 276,026 | 192,982 | |
| Ammonium cpds. (not | | | | | | |
| fertilisers & bromide) | Tons | 16,652 | 20,898 | 587,780 | 710,240 | |
| Arsenic compounds . | | 4,408 | 4,588 | 299,610 | 307,561 | |
| Bismuth compounds . I | Lb. | 312,779 | 358,048 | 246,028 | 277,655 | |
| Chloride of lime | Cwt. | 263,331 | 194,778 | 4/1,/86 | 356,002 | |
| Hydrosulphite . | | 72,679 | 60,797 | 565,042 | 468,626 | |
| Other bleaching mats. | | 186,779 | 159,841 | 858,4// | 697,754 | |
| Calcium cpds | | 317,045 | 312,589 | 2 440 979 | 2 545 744 | |
| Carbon blacks | ** | 947,742 | 112,920 | 227 219 | 2,363,766 | |
| Cobalt cpds. | ,, | 13,084 | 79 245 | 290,939 | 254 224 | |
| Iron oxides | ** | 54 313 | 56 897 | 263 247 | 257 140 | |
| Magnesium code (n.e.s.) | Tons | 13 407 | 15 122 | 747 171 | 795 744 | |
| Niekol salte | Cwt | 81 994 | 66 264 | 761 065 | 643 876 | |
| Potassium cods | C#1. | 60 882 | 59 439 | 528,136 | 504,687 | |
| Sodium bicarbonate | | 605.762 | 544,978 | 564.052 | 477,482 | |
| Chromate & dichro- | | | | | | |
| mate | | 22,705 | 43,607 | 106,066 | 187,113 | |
| Phosphates . | | 227,431 | 271,046 | 850,602 | 805,768 | |
| Silicate (water glass) | | 212,480 | 312,881 | 212,578 | 319,521 | |
| Other sodium cpds | | 1,315,098 | 1,159,110 | 2,671,508 | 2,580,102 | |
| Tin oxide | | 5,845 | 7,798 | 214,421 | 311,377 | |
| Zinc oxide | Tons | 5,909 | 7,124 | 482,921 | 504,125 | |
| Inorganic chemical ele- | | | | 2 0 10 70- | 1 202 25- | |
| ments & cpds. (n.e.s.) | Value | | _ | 3,948,729 | 4,299,858 | |
| | | | | | | |
| | | | | | | |
| ORGANIC | | | | | | |
| Acids, annydrides, saits | V-1 | | | 2 222 201 | 2 927 474 | |
| & esters | value | 24.000 | 20.044 | 2,322,201 | 2,03/,4/4 | |
| Glycerine | CWE. | 24,008 | 30,004 | 207,305 | 370,335 | |
| Ethyl alconol, etc. a | Value | | | 3 139 200 | 2 800 361 | |
| alconor mixtures (n.e.s. | Cut | 64 767 | 116 291 | 184 232 | 313 016 | |
| Citatione | CWL. | 47 040 | 68 679 | 401 050 | 550 024 | |
| Gassa comprosed | | 17,010 | 00,017 | | | |
| liquefied or solidified | | | | | | |
| (nes) | Value | 1 <u></u> - | | 1.374.586 | 1.224.610 | |
| Phenol | Cwt. | 203,925 | 229,847 | 1.284,704 | 1.315.227 | |
| Sodium cods. | | 33,198 | 27,920 | 531,622 | 514,091 | |
| Sulphonamides not pre- | | | | | | |
| pared | Lb. | 1,023,078 | 988,004 | 631,450 | 557,971 | |
| Dye intermediates | | | | 0.0000.0000 | | |
| (n.e.s.) | Cwt. | 68,049 | 66,745 | 1,118,421 | 1,244,643 | |
| Organic cpds. (n.e.s.) . | Value | - | | 16,967,116 | 18,069,796 | |
| | | | | 57 404 334 | 57 1/2 100 | |
| lotal | | | | 57,400,330 | 57,102,177 | |
| | | | | | | |
| | | | | | | |
| MISCELLANEOUS | | | F1 (/2 | (12.010 | FF/ 0F0 | |
| Coal tar | ions | 2 56,150 | 31,663 | 017 431 | 336,839 | |
| Cresylic oil | Jalls. | 2,560,939 | 12 220 000 | 881 940 | 939 305 | |
| Creosote oil | Value | 13,234,432 | 13,338,835 | 507 152 | 540 205 | |
| Other tar products . | raiue | _ | | 507,133 | 540,205 | |
| Total | | | | 2,919 562 | 2.736 764 | |
| iotai | | | | _,, | _,, | |
| Pigment dyestuffs | Cwt. | 32,786 | 31,707 | 1,408,552 | 1,357,839 | |
| Other syn, org, dyes | | 172,299 | 191,831 | 8,762,662 | 9,878,912 | |
| Drugs, medicines, etc. | Value | _ | _ | 32,694,233 | 36,362,602 | |
| Essential oils, etc. | | - | | 1,673,455 | 2,324,969 | |
| Explosives | | | | 7,268,128 | 7,498,956 | |
| Tetraethyl lead (| Galls. | 4,847,361 | 4,266,568 | 9,519,526 | 8,160,464 | |
| Gas & chem. machinery | Cwt. | 124,862 | 163,849 | 3,167,232 | 5,976,506 | |
| | | | | | | |
| FERTUICERS FTC | | | | | | |
| FERTILISERS, ETC. | Tons | 157 444 | 116 040 | 2 179 699 | 1 537 154 | |
| Other mid fortilizer | Value | 137,400 | 110,080 | 231 761 | 331 239 | |
| Disinfostante etc | Cwt | 281 144 | 321 669 | 4 411 312 | 4 936 089 | |
| Insecticides | Cwr. | 207 611 | 207 839 | 3.000 623 | 3.138 497 | |
| Fungicides | | 73 955 | 89,983 | 927.274 | 989.942 | |
| Weedkillers | | 59 963 | 60.538 | 882.765 | 953.724 | |
| recurners | " | 27,705 | 50,000 | | | |
| | | | | | | |
| PLASTICS | | | | | | |
| Plastics materials | Cwt. | 2,576,604 | 2,914,961 | 32,577,096 | 31,669,687 | |
| Of which acrylic | | 80 B | | | 15 DC 244 MC-17 | |
| sheet, etc. | | 101,230 | 116,419 | 3,047,559 | 3,361,322 | |
| Alkyd resins, etc. | | 85,765 | 89,142 | 833,289 | 886,902 | |
| Aminoplastics . | | 281,386 | 284,457 | 2,135,018 | 2,040,350 | |
| Cellulose plastics . | | 83,325 | 70,367 | 1,696,245 | 1,602,014 | |
| Phenolics & cresylics | ., | 223,624 | 364,412 | 3,264,046 | 3,146,807 | |
| Polystyrene | | 154,476 | 223,982 | 1,627,981 | 2,076,661 | |
| Polythene sheet, etc. | | 27,082 | 25,363 | 543,782 | 439,180 | |
| Polyvinyl chloride . | | 523,503 | 584,953 | 5,949,741 | 6,188,937 | |

| | | | QUA | NIIII | VA | LUE |
|-------------|----------------|----------|-------------------|------------------|-------------------|------------------|
| IMPC | ORTS | | January-S 1960 | eptember 1961 | January-S 1960 | eptember 1961 |
| NORCAN | | | | | 1 | - |
| RONGAR | aic. | Cut | 102 252 | 59 409 | 327 470 | 190 704 |
| Arropic tr | iovido | . Cwt. | 5 121 | 3 552 | 160 123 | 106 915 |
| Aluminiu | noxide . | . 1005 | 19 863 | 11,650 | 1 246 009 | 726 061 |
| Silicon car | bide | | 10 550 | 9 515 | 1 129 991 | 937 230 |
| Boray | Dide . | Cut | 417 062 | 352 390 | 885 382 | 877 700 |
| Calcium | arhida | | 1 629 635 | 1 220 660 | 2 797 312 | 2 173 405 |
| Channel b | lack | • •• | 106 546 | 100 718 | 735 588 | 726 380 |
| Other car | hon blacks | • " | 125 633 | 123 633 | 557 345 | 624 378 |
| Cohalt ox | ides | | 11 389 | 13 402 | 478 046 | 559 574 |
| lodine | ides . | 16 | 1 099 931 | 1 247 178 | 363 153 | 477 637 |
| Mercury | | | 1 373 337 | 1 618 286 | 1 250 490 | 1 385 540 |
| Sodium c | alcium notas | | .,, | | .,, | |
| sium, li | thium | Cwt. | 340 | 230 | 23,702 | 22,182 |
| Potassium | carbonate | | 113,568 | 87,966 | 355,987 | 265,758 |
| Selenium | 1 1 | Lb. | 228,186 | 221,324 | 533,181 | 479,040 |
| Silicon | | . Tons | 6,904 | 5,368 | 1,063,802 | 907,219 |
| Sodium ch | nlorate . | . Cwt. | 96,807 | 84,060 | 259,300 | 264,198 |
| Titanium | oxides . | | 23,369 | 16,512 | 134,889 | 151,132 |
| Inorganic | chemical ele | a- | | | | |
| ments 8 | cpds. (n.e.s. | .) Value | | _ | 6,535,544 | 6,156,927 |
| | 22 | | | | | |
| Acids | avdridas sale | | | | | |
| Acids, and | iyurides, sait | Value | | | 4 673 730 | 2 478 192 |
| Gluconia | • • | . value | 109 479 | 88 444 | 859 737 | 530 200 |
| Monthe | • | . Cwt. | 140 344 | 116 650 | 310 500 | 267 361 |
| Alcohola | e misture | . LD. 0 | 140,544 | 110,050 | 510,500 | 207,301 |
| Alcohois | & mixture | Value | | | 3 535 073 | 2 412 002 |
| (n.e.s.) | turnantina | . Value | 536 904 | 355 566 | 123 380 | 66 353 |
| Sturono m | curpentine | . Gans. | 2 365 506 | 2 700 356 | 962 061 | 1 008 581 |
| Vinyl acet | ate monome | - Tons | 6,030 | 5 985 | 678 849 | 647 996 |
| Organic c | ate monome | Value | 0,050 | 5,705 | 20 439 337 | 22 407 556 |
| Organic c | pas. (n.e.s.) | . value | _ | | 20,437,337 | 22,407,558 |
| MISCELLA | NEOUS | | | | | |
| Syn. organ | nic dyestuffs | . Cwt. | 37,752 | 41,014 | 3,485,017 | 3,859,166 |
| Drugs & r | nedicines | . Value | | - | 3,837,083 | 4,142,896 |
| Plastics m | aterials | . Cwt. | 1,405,126 | 1,194,075 | 22,223,663 | 20,492,789 |
| Of which | h Acrylics | | 63,229 | 64,840 | 1,088,670 | 959,529 |
| Alkyd r | esins, etc. | | 44,651 | 42,794 | 455,416 | 413,794 |
| Cellulos | e plastics | . ,. | 78,367 | 70,518 | 3,772,777 | 3,609,047 |
| Polyami | des . | , | 47,915 | 73,035 | 1,693,383 | 2,479,237 |
| Polystyr | ene . | | 173,316 | 54,214 | 1,879,770 | 748,772 |
| Polyving | yl chloride | • •• | 436,283 | 437,303 | 5,004,560 | 4,177,490 |
| FERTILISE | RS | | | | | |
| Nitrogeno | ous . | . Cwt. | 2,938,764 | 3,266,980 | 2,156,349 | 2,389,893 |
| Basic slag | · | . Tons | 58,377 | 39,827 | 469,601 | 307,288 |
| Potassium | chloride | . Cwt. | 10,598,344 | 10,335,369 | 7,882,934 | 7,762,833 |
| Potassium | sulphate | | 349,172 | 334,391 | 291,530 | 280,143 |
| Other fer | tilisers . | . Value | | | 1,329,324 | 2,092,143 |
| Disinfecta | nts, insecti- | | | | | |
| cides, et | tc | . Cwt. | 33,011 | 29,886 | 1,000,736 | 759,322 |
| | | | | | | |
| | | | | | | |
| TRAD | E WIT | TH I | PRINC | CIPAL | MAR | KETS |
| | | | IM | PORTS | EX | PORTS |
| | | | | JanSept. | | JanSept. |
| | | | 19 | 50 19 | 61 196 | 50 196 |
| hana | | | (£'00 | u) (£'00 | (L'00) | 34 530 |
| ligoria | | | | | 6.01 | 73 6.28 |
| outh Africa | | *** | | 14 19 | 0.0 | 9 9 57 |
| hodesia & N | hasaland | | 1,2 | 35 | 47 1 9 | 2 2 22 |
| india | yasalanu | *** | | 34 10 | 10.70 | 10 73 |
| akistan | | | 0. | 1,0. | 5.05 | 37 3 97 |
| anistan | | | | 85 | 68 2.2 | 47 2 40 |
| ingapore | | | | 72 3 | 42 2.8 | 51 3.04 |
| alava | | | 5 | 37 1 | 70 37 | 43 3 60 |
| exlon | | | 2 | 13 | 20 2.9 | 74 2 74 |
| long Kong | | | 4 | 59 | 62 4 31 | 86 4 58 |
| | | | | | | 10 15 25 |

| | | | | | IMPC | ORTS | EXPORTS | | |
|---------------|-------|--------|-------|-------|------------|----------|-----------------|---------|--|
| | | | | | Jan | Sept. | JanSept. | | |
| | | | | | 1960 | (f'000) | 1960 (£'000) | (f'000) | |
| Ghana | | | | | (<u> </u> | <u> </u> | 4,584 | 5,306 | |
| Nigeria | | | | | | | 6,073 | 6,286 | |
| outh Africa | | | | | 1,904 | 1,928 | 9,939 | 9,523 | |
| Rhodesia & N | yasal | and | | | 135 | 47 | 1,931 | 2,229 | |
| ndia | | | | | 834 | 1,022 | 10,705 | 10,732 | |
| Pakistan | | | | | | - | 5,087 | 3,975 | |
| Kenya | | | | | 85 | 68 | 2,247 | 2,406 | |
| ingapore | | | | | 372 | 342 | 2,851 | 3,043 | |
| Malaya | | | | | 237 | 170 | 3,743 | 3,601 | |
| Ceylon | | | | | 213 | 120 | 2,974 | 2,740 | |
| Hong Kong | | | | | 59 | 62 | 4,386 | 4,588 | |
| Australia | 100 | | | 12.52 | 465 | 664 | 18,442 | 15,358 | |
| New Zealand | | | | | 932 | 964 | 5,908 | 6,468 | |
| Canada | | | | 110 | 8,509 | 6,973 | 6,221 | 6,815 | |
| Soviet Union | | | | 10.00 | 458 | 864 | 4,805 | 2,722 | |
| Finland | | 100 | | | | — | 2,911 | 3,229 | |
| Sweden | | | | 1000 | 2,526 | 2,375 | 7,748 | 8,370 | |
| Norway | | | | | 3,125 | 3,090 | 4,098 | 3.871 | |
| Denmark | | | | | 771 | 825 | 4,408 | 4,913 | |
| Poland | | | | | 1.328 | 1,238 | 1,026 | 2,176 | |
| West German | Y | | | | 21,235 | 20,099 | 10,077 | 8,275 | |
| East Germany | · | | | | 2.366 | 2,084 | | | |
| Netherlands | | | | | 10,161 | 10,429 | 11,817 | 11,339 | |
| Belgium | | | | | 3.662 | 3,551 | 5,437 | 5,457 | |
| France | | 1000 | | | 11,130 | 11,996 | 5,933 | 6,725 | |
| Switzerland | | | | | 5 552 | 6.343 | 3.071 | 3.651 | |
| Portugal | | | 10000 | | 1.105 | 1.089 | 2.582 | 2.881 | |
| Spain | | | | | 2,218 | 1.838 | 2,125 | 2.022 | |
| taly | | | 1000 | 2000 | 4 937 | 4 890 | 7.967 | 7,920 | |
| Austria | | | | | | | 1.054 | 1.312 | |
| Czechoslovaki | 2 | | | | _ | | 1.114 | 1.512 | |
| Turkey | | | | | _ | | 960 | 1.506 | |
| ran | | | | | | _ | 2.544 | 3.065 | |
| Burma | | | | | _ | | 2,138 | 2.080 | |
| China | | | | | 396 | 410 | 2.334 | 1.341 | |
| lanan | | | | | 958 | 1 242 | 2 514 | 3 556 | |
| United States | | | | | 37.447 | 34,312 | 7.831 | 8,225 | |
| Argentina | | | | | 684 | 501 | 2,092 | 2,794 | |
| a benefita | | | | | 001 | 501 | 2,072 | 2,771 | |
| TOTALS (al | l che | micals |) | | 131,059 | 127,765 | 235,967 | 242,438 | |
| | | | | | | | | | |

A CHEMICAL GROUP LOOKS AT EXPORTS

Albright and Wilson intensify sales drive in Europe

B RITISH entry into the European Economic Community will mean a sudden and in some cases fairly drastic lowering of chemical tariffs so far as other E.E.C. countries are concerned. This will ,intensify competition from the chemical industries of Belgium, France, Italy, Netherlands and West Germany. It will also provide U.K. chemical manufacturers with a new home market in the most industrialised countries of the Continent.

How is the British chemical industry facing up to the challenge of operating in the world's fastest growing market? To recount the story of every company would take too long in one article, so "Chemical Age" has chosen one company to represent the whole. Albright and Wilson Ltd., a company which has expanded, partly through mergers, into a large group, whose interests cover a wide range of organic and inorganic chemicals, is an appropriate choice.

Like most large chemical groups, A. and W. are not waiting for Britain's Common Market entry to become fact, but have for some time been preparing the ground for more intensive promotion of their activities in West Europe—by setting up a manufacturing unit in Italy, Marchon Italiana S.p.A.; intensifying sales activities and advice; increasing companies' advertising.

The Group's exports, representing 20% of total sales, amounted to nearly £9 million in 1960, or a trebling of overseas sales in a period of six years. Much of that total goes to Europe where sales are expanding at a faster rate than in other areas of the world.

Albright and Wilson do not think that British manufacturers are at any significant disadvantage with European competitors either in raw materials or in plant efficiency. In fact, for A. and W. traditional products, notably in the phosphates group, prices in Germany, France and Italy are higher than in this country. The Group is therefore not afraid of any general lowering of U.K. tariffs, which should lead to higher sales in the C.M. area.

The only handicaps facing chemical exporters are not of their making. The hydrocarbon oils duty, for instance, is



Filling perfumery packs for Eastern markets at Abrac aromatics division

an unjustifiable burden on the industry. There is also the problem of the British transport system and the size of British ports. Improvements are long overdue.

Home sales are expected to be maintained for phosphoric acid, phosphates, sulphuric acid, plasticisers and silicones, either with or without tariffs, although on a few products some marginal reductions might have to be faced.

Most important of the Group's 500 export products is sodium tripolyphosphate for use in the synthetic detergents industry, sales of which probably makes A. and W. the world's leading detergent phosphate exporters.

In some fields, such as perfumery, chemicals and flavours, for example, the question of prices is not so important as the ability to supply the precise needs of the customer and to give adequate technical service. The company's position in one part of this field has been strengthened by an agreement with the Glidden Company of the U.S. under which certain perfumery chemicals can now be produced from 'simple' raw materials based on pinene, resulting in lower and more stable prices than could be achieved with the more 'exotic' raw materials.

In the first six months of this year, A. and W. Group exports totalled £4.7 million, compared with £4.3 million on the same period of 1960. The 1960 total was £8.8 million. These figures include exports of W. J. Bush and Co. Ltd., latest newcomer to the A. and W. Group, whose sales abroad are proportionately higher than those of any other Group company.

The increase in exports shown in the first-half of this year was one of 8.5% which compares most favourably with the increase of 3.7% recorded for the whole U.K. chemical industry over the same period. Considering the growing competition, this is a fine achievement, particularly bearing in mind the fact that prices over a wide range of products have been reduced.

A feature common to all companies in the Group is that demand in the C.M. is growing more rapidly than in the Commonwealth or rest of the world. This fact underlines the vital need of





the chemical industry to join the Common Market. As matters stand, the rising external tariff of some C.M. countries would effectively exclude British chemicals from those markets, despite any present price advantage.

This was doubtless one of the reasons why, long before the British approach to the Common Market authorities, the Group decided to set up Marchon Italiana, a small production base in Italy. This venture is important because it is the Group's only manufacturing facility in Europe so far and can be expanded as required.

Albright and Wilson have had an active export department since 1934 and there is today a keen and enterprising interest among all the subsidiary companies. A. and W. see exports not only as a means of ensuring Britain's economic survival, but also of raising total tonnage of chemicals produced and keeping output at the highest possible level, thus cutting overheads and overall production **costs**.

Within the last few weeks, Albright and Wilson (Mfg.) Ltd., the principal operating company, have launched an advertising campaign in international French and German language journals, aimed at general promotion of the company's name and its whole range of products. Early in the New Year the campaign will probably be directed towards particular markets, such as plastics and metal finishing.

Industry within the C.M. is already becoming highly efficient because of fierce internal competition, leading to big combinations cutting down the costs of research, production and distribution. Chemical producers in Europe will be able to sell large quantities of goods in all world markets, at relatively low costs, much as the large U.S. companies do today. This will obviously affect the Group's overseas trade, but once the U.K. is in the Common Market, removal of tariff barriers will enable the Group to compete on equal terms.

This emphasis on Europe does not mean that A. and W. activity will be limited to the Continent. Company policy is to have a world-wide export business, although the overseas territories, including those in the Commonwealth, are today much less dependent on imports from the U.K. European competitors are now fully active in all those territories, even in such traditionally pro-British markets as New Zealand.

The six main members of the Group are actively building their exports in other parts of the world. They employ a total of some 300 agents overseas. This network is kept informed about new products and their uses through literature printed in the appropriate language, closely followed by visits from representatives, often in pairs, of whom one man is technically trained.

Knowledge of two or more languages is regarded as a great asset in building goodwill with agents and their customers. The list of visits overseas runs into hundreds a year, for there is no substitute for personal contact between producer and customer.

Recently A. and W. (Mfg.), Midland

AGE



Packing for export at W. J. Bush

Silicones, and Boake, Roberts have opened up new business in the Soviet bloc. Marchon have also established excellent relations with Soviet Russia and are, with Constructors John Brown, erecting two plants in the Ukraine for the production of detergent materials. Albright and Wilson believe there is great potential in Communist markets, but the rate of expansion is still an unknown quantity. One of the best means of extending overseas trade, certainly in the Soviet bloc is by means of exhibitions and the most ambitious undertaking so far was the Marchon stand at the British Trade Fair in Moscow, Midsil also took part.

Markets in some of the more remote areas of the world have recently been given more attention and products ranging from red phosphorus and synthetic menthol to perfumery chemicals and detergent materials have been sold in growing volume to Hong Kong, Mainland China, Japan and the Philippines.

In addition to activity in these markets, A. and W. have overseas companies in Canada, Australia, India and South Africa, and as recently reported in CHEMICAL AGE the Group brought its first-ever fertiliser complex into operation at Port Maitland, Ont., through the Canadian production subsidiary, Electric Reduction Co. of Canada Ltd.

Albright and Wilson's confidence that they will take an increasing share in world export markets is soundly backed by progress in the past two years. The company's issued capital, £36 million in 1960, while sales (currently about £50 million) have also quadrupled during the same period. The Group has therefore expanded at about twice the average rate for the British chemical industry as a whole—no mean feat when it is remembered that in the same decade the chemical industry expanded at double the rate for all British manufacturing industry.

Laporte safety pack for organic peroxides

A NEW 5-gall. safety pack, first demonstrated at Interplas, has been introduced by Laporte Chemicals Ltd. for their liquid organic peroxides.

The pack, 10 in. by 10 in. by 17 in. high, is of light mild steel with an inner container of special grade polythene resistant to possible chemical reaction. Its weight, empty, is 8 lb. The pack occupies the absolute minimum space; is simple to handle; is safe during filling, moving and discharging, and is of attractive, as well as practical, design.

It has been fully approved by the Ministry of Transport as part of a new schedule of export packages for all organic peroxides.

Features of the new pack include: (1)



Laporte's new safety pack

An interrupted chimb at the top preventing retention of any liquid from external sources. (2) Safety closure, comprising a plastics cap incorporating a specially designed pressure relief vent. While not permitting any leakage of the contents, this vent will allow any pressure build-up to be relieved at about 1 p.s.i. (3) A flame arrester cap.

The pack has been tested up to a pressure of 70 p.s.i.

Roll of chemical merchants

(Continued from page 813) value as far as possible by manufacturing processes, and to export as high a proportion as possible of the products. Indeed, the imported raw material and the exported product may well be handled by the same merchant, and while the chemical manufacturer is engaged in providing the nation's bread and butter, it is the merchant who spreads the jam.

If the individual activities of all the merchants are considered together as a whole, it will be seen that they make a very significant contribution to the prosperity of the community, particularly as a result of their exports. Their efforts, therefore, deserve more recognition in Government circles than they usually get.

Would it be too much to expect regulations to show more consideration for the merchant's point of view, which is too easily overruled by the producer, the consumer, and the tax gatherer?

Monsanto know-how for Israeli p.v.c. plant

FOLLOWING a recent agreement, Monsanto Chemicals Co. will supply technical aid to Electrochemical Industries Ltd., Acri, in the construction of a S3 million plant for the production of p.v.c. Initial output is scheduled at 10 tonnes/day, but this figure may be doubled. Equipment will probably be imported from the U.S. The plant is due on stream in 1963. It is presumed that ethylene, for ethylene-dichlorate, will come from the petrochemical plants which are being erected by a U.S.-Brazilian-Israeli consortium at a cost of \$15 million.

Paid up capital of Electrochemical Industries totals \$3.4 million, provided by American Electrochemical Industries. French, Swiss and Israeli investors. At present the company operates plant at Acri for the production of chlorine, caustic soda, etc.

Capacity of the Eilat-Haifa pipeline is being increased from 1.7 million to 2.9 million tonnes/year by the installation of a 4,000 h.p. pumping station near Eilat. As consumption of petroleum in Israel totalled 1.7 million tonnes last year and may reach 1.8 million this year, there is a considerable margin for future expansion. A large proportion of this will be utilised in petrochemical plants.

The Palestine Economic Corporation, New York, reports that additional investments totalling about \$5 million will be made in various Israeli companies. Of that total \$1.5 million are intended for the Dead Sea Works for potassium projects; \$600,000 for Israel Petrochemical Industries of Haifa to set up production

Biological research director starts work

Dr. LEON GOLBERG, whose appointment as director of the British Industrial Biological Research Association was announced in May, has now taken up his post at the new offices of the association at Radnor House, 93/97 Regent Street. London, W.1 (Gerard 2342). He has been joined by two recently appointed staff, the secretary Mr. J. A. Bey, and the information officer, Mr. R. S. Forrest. The Research Association was set up in 1960 with the support of a D.S.I.R. grant to carry out toxicological investigations on food additives and other substances which may be ingested in food and drink or from cosmetics. B.I.B.R.A. is at present negotiating for a site for laboratories and permanent offices, aiming at completion in mid-1963.

Meanwhile, the association may be able to carry out a limited research programme in borrowed laboratory accommodation and to begin to build up its research team. Until its laboratories are functioning, the association's main task will be to provide an information service for its members on food additives and related problems. units for ethylene, polythene and carbon black with participation by U.S., U.K., Brazilian and Israeli capital; and \$1.45 million for the production of plastics materials, paper and paints.

The Dead Sea Works plan to raise potash production to 600,000 tons by 1965 and to 1 million tons in the following years; and to increase bromine output to 10,000 tons/year; to erect plant to produce 75,000 tons/year of magnesite plus plant for annual production of 20,000 tons of various bromides.

Other items in Israel's development programme include the diversification of production by Fertilizers and Chemicals Ltd.; the doubling of copper output by Israel Mining Industries and erection of plant for the refining and smelting of copper and production of copper sulphate; erection of plant for production of alumina by Negev Ceramics Materials Co.; beneficiation of phosphates by Negev Phosphates Co. at Oron by means of calcination up to 38% P2O5, raising capacity to 200,000 tons/year plus erection of plant for defluorinisation of phosphates for animal feedstuffs, as well as new plant for 60,000 tons/year of caustic soda, and units for the production of 100,000 tons/year of triple superphosphate.

So far some 1£130 million have been secured for the development of the Dead Sea Works. Output of the expanded plants and new units will in the next four to five years reach 1.4 million tons/year and will by 1970 total around 2 million tons. Greater part of that output is earmarked for export, with a value of \$50 million a year at the end of the first stage, rising to \$75 million.

Chemicals and the Common Market

(Continued from page 810)

exports, the Japanese international chemical trade is also growing rapidly.

Table 3 compares growth (in U.S. dollars) of U.K. chemical exports from 1954 to 1960 with those of some other countries.

It is perhaps not surprising that an increasingly free flow of capital, knowhow and ideas throughout the Western world should tend to reduce the predominance of any one country in export markets. Nevertheless, comparison with other countries' performances provides a useful counterweight to complacency induced by the sight of steadily rising export figures.

When U.K. chemical manufacturers see the buoyancy of the European industries and contemplate the benefits to be obtained from membership of a unified market, which compares most favourably with anything which the U.S. or the Soviet Union have to offer, it is no wonder that these manufacturers are among the foremost protagonists of Britain's entry into a united Europe.

I. Chem. E. secretary on engineers' proposals

A SUGGESTION, supported by the president of the Institution of Civil Engineers, that a high level co-ordinating board of the Institutions of Civil, Mechanical and Electrical Engineers, should be formed as a step towards an institution of chartered engineers "so powerful that the other chartered bodies could not afford to stand outside" has drawn a vigorous protest from Dr. J. B. Brennan, M.B.E., general secretary of the Institution of Chemical Engineers. In a letter to The Times, Dr. Brennan says "This is language reminiscent of the power politics of trade unionism at its worst. It bears little relation to the objects of a chartered professional engineering institution and it is not what one would expect from the venerable, if sometimes reluctant, father of British engineering institutions."

The I.C.E. president, Sir George Mc-Naughton, had referred to this subject in his presidential address, pointing out that in 1929 more than 100 societies, institutions and associations existed for engineers and that this number had probably increased since then. Sir George supported the suggestion that a high level co-ordinating board be established to speak for the three major institutions on all matters of public interest and policy.

Union urges direct action against I.C.I.

The Transport and General Workers' Union, representing 5,000 men employed at the Wilton Works (Yorks) of Imperial Chemical Industries Ltd., have passed a resolution urging "direct action" against the firm for rejecting a wage claim by 50,000 labourers, employed in the I.C.I. organisation. More than half the 60 employees who became redundant when I.C.I. closed their acrylonitrile plant at Billingham-on-Tees have been found alternative work by the company.

Obituary

Mr. Cornelius H. B. Rutteman, chairman of Hercules Powder Co. Ltd., died on 8 November in hospital, following a heart attack, aged 52. Born in Rotterdam, he first entered the service of the Dutch company, N. V. Hercules Powder Co., and was assigned to England in 1940 to serve the company's interests during the war. In 1944 he founded the U.K. company as a whollyowned subsidiary of Hercules Powder Co., Wilmington, Delaware, Originally managing director of the U.K. company, Mr. Rutteman was appointed chairman in 1955. He was also a director of Holden Vale Manufacturing Co. Ltd., of Nelson's Acetate Ltd., and of the Portuguese company, Resiquimica.

Mr. Robert Davidson MacMillan, managing director of Controlled Heat and Air Ltd. (a member of the Incandescent group) died on 8 November.e

Dr. H. M. Hirschfeld, former board member of the Dutch chemical concern Koninklijke Nederlandsche Zout and Noury en van der Lande, has died in Holland at the age of 62.

ŧ

Lab.-scale production of rare chemicals provides unique service



THE services provided by B. Newton Maine Ltd., Silsoe, Bedford, are unique in that they produce only chemicals which cannot be obtained anywhere else in the world, with the possible exception of the U.S.

Often workers require chemicals which are not readily available and are faced with the alternative of managing without or with the perhaps tedious business of making them. The company of B. Newton Maine was formed in 1958 to provide a source of just such chemicals. gradually establishing contacts Bv throughout the world, the company was able to bring out a catalogue of about 3,000 rare chemicals in 1961, and in August of this year, a subsidiary company was formed-B.N.M. Laboratories Ltd.-to manufacture those chemicals for which there appeared to be no source of supply, or for which the price

In Parliament

A stage in the manufacture of 10-chlorodecanol

of existing sources was prohibitive, as is sometimes the case with U.S. sources.

B.N.M. Laboratories make or obtain only chemicals for which there is a specific demand. The decision to manufacture is taken if the chemical cannot be obtained at an economical price and after consultation between the company and the prospective customer after the cost of manufacture has been established. The route to a particular chemical is decided upon from a study of the existing literature with possible refinements developed in the laboratory. The chemical is made to that standard of purity (usually between 95 and 100%) which can be obtained without unnecessary expense.

Up to now B. Newton Maine have concentrated on the U.K. market but an expansion of export business is the next step in the programme.

Pyrethrum among less effective pesticides, says Ministry spokesman

PYRETHRUM, one of the less toxic substances, was also among the less effective. This was stated by Mr. W. M. F. Vane, Parliamentary Secretary to the Ministry of Agriculture in the House last week in reply to Mrs. J. Butler (Lab., Wood Green).

In view of the increasing use of compounds that were toxic to humans. Mrs. Butler had asked if it were not urgent that the Minister should insist on raising the safety standards of pesticides, fungicides and seed dressings as well as positively encouraging the use of non-toxics such as pyrethrum?

Mr. Vane said that the Pyrethrum Board of Kenya was carrying out a number of research projects and was in touch with his department. There was certainly no evidence to show that the board, which was expanding its production, was not finding a useful outlet for all that it could provide.

Minister to be questioned on notification scheme

Notice has been given by Mr. John Farr (Con., Harborough) that he will ask the Minister of Agriculture in the Commons on 7 December what steps he is taking to revise the notification scheme regarding chemicals used in agriculture.

Letter to the Editor

Appleton and Howard's chemical pumps

SIR,—I was very interested to read your survey on pumps for the Chemical Industry in your edition of 28 October. Although very much in agreement with your article (p. 669) I must point out one error, and that is where you state "it seems anomalous that no one manufacturer appears to specialise exclusively in chemical pumps."

This company has, since the inception of its Pump Division, concentrated solely on the chemical industry and the handling of corrosive and difficult liquids. Although we do not produce in all the specific materials you mention, we do manufacture in at least 20 different materials of construction, and we make the claim that if a centrifugal pump is capable of handling the liquid, we have both the unit and the material of construction for the job. Yours, etc.,

A. P. CAPPER,

Managing Director. Appleton and Howard Ltd., St. Helens.

I.C.I. cut prices of injectable penicillins

FOLLOWING reductions recently made in the prices of certain antitacterial drugs, the I.C.I. Pharmaceuticals Division has now cut the price of its injectable penicillins by about 10%.

I.C.I. are one of the largest manufacturers of penicillin and were responsible for much of the early commercial development of this drug after its discovery by Sir Alexander Fleming.

Tar industry seeks stable, predictable market

A REALLY stable predictable market for tar which would not shoot up and down was one of the industry's aims declared Sir Henry Jones, president of the British Road Tar Association, at the recent annual dinner. On an objective assessment, the association was sure that tar supplying members could convince anyone present at the dinner that tar could do a job as good as any other road making material.

With the right opportunities, the tar industry could play an extremely important part in the Government's road programme, added Sir Henry.

Merchants seek C.M. trade in chemicals

Steps that should be taken to ensure that the distribution of chemicals in the European Common Market is carried out mainly through merchants were considered at a meeting held recently in Rome of the European Chemical Trade Federation. Taking part were the associations of chemical merchants of Austria, Belgium, France, West Germany, Italy, Netherlands. Portugal and Switzerland.



Soviet workers synthesise hydrogen peroxide from elements

INSTITUTE of General and Inorganic Chemistry imeni N. S. Kurnakov, Academy of Sciences U.S.S.R., reports the formation of concentrated (70 to 80% by weight) hydrogen peroxide from elements in a glow discharge under the following conditions; 3.5 to 3.7% oxygen by volume in the gas mixture; drying of the gas mixture by bubbling through concentrated sulphuric acid, followed by freezing in liquid nitrogen; a molybdenum or Pyrex glass discharge tube treated with hot, concentrated nitric acid and rinsed with distilled water, then treated again with concentrated phosphoric acid, rinsed with distilled water, and dried; holding the gas in the discharge zone for approximately three minutes; and -17° to -18° C. temperatures for the cooling medium around the discharge tube.

E.N.I. refinery equipment credit for Yugoslavia

E.N.I. have granted the Yugoslav Government a credit of \$30 million which is to be utilised for the purchase of petroleum refining and allied equipment in Italy.

Austrian superphosphates plant on stream

Bleiberger Bergwerke-Union have started operating their new superphosphates plant in Carinthia, Austria, with total capacity of 30,000 tonnes/year.

Joint petrochemical venture for Allied Chemicals

A jointly-owned petrochemical complex is to be set up by Allied Chemical and Union Texas Natural Gas near Geismar, La., south of Baton Rouge, at an estimated cost of \$40 to \$60 million. Construction should be completed in the spring or early summer of 1963. Most of the feedstock, comprising LPG and natural gas liquids will come from the processing plant of Union Texas. Allied Chemical will take most of the output for further processing.

Isoprene from cheap, large volume source

U.S. patent 2,985,696 describes a process for the manufacture of isoprene from a readily available cheap large volume source, which involves the isomerisation and dehydrogenation of a C_s hydrocarbon feed stream, recovery of 2methylbutenes, and further dehydrogenation of the butenes. A composite catalyst consisting of a chromia-alumina dehydrogenation catalyst and a platinum-derived isomerisation catalyst is employed in the first reaction. The liberated 2-methylbutenes are contacted with a chromiaalumina dehydrogenation catalyst.

East German chemicals for Brazil

Contract for the supply to Brazil of 2 million marks' worth of chemicals for use in the glass, paint and textile industries has been secured by East German foreign trade agency DIA Chemie.

Phthalic anhydride plant for Puerto Rico

Stephen Chemical Co., U.S., are to erect a \$7 million plant in Puerto Rico for the production of phthalic anhydride, the plant to be operated by the Stephen subsidiary Stephen Carbide Inc. Stephen have signed an agreement with the Puerto Rican firm Commonwealth Oil Refining Co. Inc. for the supply of naphthalene to be used as starting material. The phthalic anhydride unit will start production late next year.

Low-cost Abruzzi natural gas for chemical industry

Some 25% of the gas bed recently discovered by E.N.I. at Cupello in the Abruzzi Region, which should yield 1.6 million cu.m./day is to be utilised in the processing of petrochemicals. As an incentive to plant investment at Cupello, E.N.I. are to offer natural gas at reduced prices. (Natural gas in Southern Italy has been offered to chemical users at about 5 lire/cu.m., or around 1.75 lire/cu.m. cheaper than the price normally quoted for chemical feedstock usage).

Another 25% of gas output will be supplied to the newly developed industrial areas of Chieti and Pescara. The remaining 800,000 cu.m./day will be piped to Terni, for industrial use, and to Rome, for town gas.

Omaha furfuryl alchol plant for Quaker Oats

Chemical Division of Quaker Oats plans a new furfuryl alcohol plant in Omaha, Neb., which it is stated will double present U.S. capacity. Completion is scheduled for early-1962.

Japanese silicones plant completed

The Irifune silicones works of Tokyo Shiboura Electric Co. at Yokohama is now on stream utilising Dow Corning process know-how.

Union Carbide to lose film-making subsidiary

Under a new ruling of the U.S. Federal Trade Commission, Union Carbide must dispose of their film-producing subsidiary, Visking Corporation, who are reported to hold more than 50% of trade in polythene film. The company was acquired by Union Carbide in 1956.

Union Carbide may retain their new Cartersville, Ga., polythene plant, which will enable them to stay in the film business, and all Visking assets relating to production of synthetic sausage casings.

At the same time, Enjay Chemical, of the Humble Oil organisation are bidding some \$1.7 million for Extrudo-Film Corporation, producers of polythene and polypropylene film.

Swedish producer expands formalin production

The Swedish producer Skanska Attiksfabriken A/S, which in 1959 started production in Perstorp, South Sweden, of formalin by a new process, has announced that a further production unit is to be built. The new plant will start operation in mid-1962.

Goodrich-Gulf syn. rubber licences for Japan

Goodrich-Gulf Chemicals Inc., Cleveland, U.S., have granted Ube Industries Ltd., of Japan, licences for the production of cis-polybutadiene and cis-polyisoprene synthetic rubber. The American company, a joint subsidiary of B. F. Goodrich Co. and Gulf Oil Corporation, has already given similar licences to Shell Chemical Co. Ltd., London, and Polymer Corporation Ltd., Sarnia, Canada.

Cabot TiO₂ agreement

An agreement has been signed between the Cabot Corp. of the U.S. and Fabrique de Produits de Thann et de Mulhouse under which Cabot have been granted exclusive rights in the U.S. for the use of FPC patents relating to the production of pigment grade titanium oxide by the flame chloride process.

Hoechst cracking agreement

Farbwerke Hoechst and their subsidiary, Knapsack-Grisheim, have signed an agreement with Union Rheinische Braunkohlen Kraftstoff by which Kraftstoff will build a cracking plant to produce ethylene and propylene at Wesseling near Cologne. The capacity will be 70,000 tons of ethylene a year and the plant is scheduled to go on stream in 1963. Hoechst will purchase most of the output.

Big new investment programme for Hungarian chemicals

Some 3,000 million forints are to be invested in the Hungarian chemical industry in the period 1961 to 1965; of this some 2,000 million forints will go to "general technical development" and the rest to automation of production. Stresspoints of investment are synthetic fertilisers, plastics and pharmaceuticals, while Hungary intends to call a virtual stop to imports of synthetic fertilisers, plastics, chemical fibres and plant protection chemicals, thus saving some \$U.S. 10 million annually.

Over the past decade some 20 new

chemical plants have been built in Hungary and, despite some cuts in new building programmes, the opening and modernisation of 33 chemical plants are planned.

The country's Central Chemical Research Institute has just been opened in Budapest. It incorporates 40 laboratories and a 14,000-volume library and will undertake research commissions, including work with the use of isotopes.

French synthetic rubber plant opened

Soc. des Elastomères de Synthese have opened their styrene/butadiene plant which will produce 50-70,000 tons a year for the French market. Any surplus will be exported to the Common Market countries. The plant represents an investment of NF100 million by Shell, Texas Butadiene and Houston Chemical. A share is also held by a leading French tyre manufacturer. The plant is almost fully automatic.

S.D. to design Australian carbon tet. plant

The carbon tetrachloride plant which Imperial Chemical Industries of Australia and New Zealand Ltd. are to build at Botany, N.S.W. (CHEMICAL AGE, 11 November, p. 765) will be designed by Scientific Design Co. Inc., New York. Hydrocarbon feedstock will come from a nearby refinery and carbon tetrachloride will be supplied for the production of chlorofluorocarbons.

I.C.I.A.N.Z. are one of Australia's biggest industrial companies and comprise the following operational groups: Nobel (explosives, ammonia, metals); Chemical (biological, general); Alkali; Dyes & Plastics; Plastics; and I.C.I. (New Zealand). Among I.C.I.A.N.Z.'s wholly or partly owned companies are Newcastle Chemical Co. Pty. Ltd. (with Broken Hill Pty. Ltd.) and Balm Paints Pty. Ltd., Australia's leading paint producers.

Yugoslavia expects to increase chemical imports

Until local production is expanded, Yugoslavia expects to import an increasing quantity of chemicals for the textile, rubber and leather industries. The major items concerned are lactic acid, formic acid, oxalic acid, stearic acid, dimethylamine, certain organic dyestuffs, titanium oxide, etc.

Imports now total about \$3 million a year; demand for textile auxiliaries has been trebled since 1948, while demand for rubber and leather chemicals has increased six-fold. By 1965 expansion of local production is planned to rise by 76% compared with 1957.

Montecatini may also add titanium oxide to Indian plans

Following the announcement in CHEMICAL AGE for 4 November, of Montecatini's plans in India, it is now stated that an estimated 300 million rupees will be invested on these projects. The Italian firm plans to work with both

State-owned and private firms and, unless the plants concerned work to totally new processes, will not attempt to become majority shareholder; holding are planned to be between 20 and 49%. Apart from the products mentioned initially it is now expected that titanium oxide will be produced under the scheme.

Canadian firm to build G.A.F. chlor-alkali extension

Vickers-Krebs Ltd., Montreal, are main contractors for the expansion of the Linden, N.J., chlorine-caustic plant of General Aniline and Film Corporation from 50 to 230 tons/day. G.A.F.'s Antara Chemical Division will operate the plant which will cost more than \$10 million. Work will start next month and is due for completion early in 1963.

Japanese chemical industry planned in Italy ?

Showa Denko, of Tokyo, are understood to be negotiating with the Corsorzio per l'Area per lo Sviluppo Industriale group of Italy on the setting up of an industrial project in Taranto. It is not known exactly what form this scheme, which is to cost some 10,000 million lire, will take, but it can be assumed that it will be connected with chemical industry.

Ohio Oil co-operation for new German refinery

Wintershall AG, West Germany, with Ohio Oil Co., U.S., are to build a refinery on Friesenheim Island near the South German city of Mannheim with an annual throughput of 2 million tonnes of crude oil. An oil port is to be built in Mannheim itself connecting with the Marseilles-Carlsruhe pipeline. The Mayor of Mannheim has stated that the chemical industry in the Rhine-Neckar area in particular seemed able to consume the planned refinery's products. Construction of the refinery, which will be operated by Erdölrafinerie Mannheim GmbH (Wintershall 60%, Ohio 40%), will start next year and be finished by 1964.

Bayer set-up Australian pharmaceutical subsidiary

Bayer have established FBA Pharmaceuticals Ltd., a wholly-owned subsidiary with $A \pm 50,000$ capital, in Sydney, N.S.W. Initially the new company will handle sales of Bayer products, but will later take up manufacturing operations.

Fluorine expansion for German firm

Saline Ludwigshalle AG, of Bad Wimpfen am Neckar, West Germany, are to expand their hydrofluoric acid plant opened in Bad Wimpfen last year and with it the whole production programme of fluorine compounds. The company obtains fluorspar from its subsidiary Fluosspatwerk Schwarzenfeld GmbH.

E.N.I. petrochemical plant for Egypt

E.N.I. are to supply a petrochemical plant and off-shore drilling equipment to Egypt in exchange for Egyptian crudes. Value of the contract is \$50 million.

The agreement also covers the supply by E.N.I. to its associate Compagnie Orientale des Pétroles (COPE) of equipmen to increase production at the COPE wells in Sinai from 2.5 million tons to 4 million tons in 1962 and 5.5 m. in 1963.

Montecatini's U.S. polypropylene plant



Section of Montecatini's new petrochemical plant at Neal, W. Va., U.S., where, as previously reported in C.A., production of polypropylene resin started in mid-October. The 30 million lb/year plant is operated by Novamont Corporation, Montecatini's U.S. subsidiary, and uses Montecatini-Natta patents. A plant to produce polypropylene film is also to be built at Neal

Fine Citric Acid

■ HYDRATED B.P. ■ ANHYDROUS

Available in powder or granular form, packed in bags or drums with polythene liners. Proof against moisture and contamination.

JOHN & E STURGE LTD

WHEELEYS ROAD, BIRMINGHAM, 15. TEL: MIDLAND 1236

An independent company manufacturing fine chemicals since 1823

diameter in a second



Probing the sccrets of the atom is the endless preoccupation of the chemist. His discoveries affect the lives and fortunes of people around the world. Whether it be something as simple as a bleach or as complex as a new process for separating fuel oils, Dow chemists are constantly contributing new chemical products that help industry to operate more effectively and the consumer to live more enjoyably.



Radiation-induced polymers with double or triple bonds

MANY molecules that contain double or triple bonds in their chemical formulae do not form macromolecules under usual conditions. In general, attempts to polymerise such molecules cause a shift in the equilibrium towards monomer instead of polymer production, but workers of the U.S. National Bureau of Standards have found that by exposing substances to gamma radiation under high pressures, solid polymers can be obtained from monomers which at best normally produce oils. The programme, which was originally initiated to increase knowledge of radiation and polymerisation kinetics and mechanisms, may provide a basis for the production of new types of polymers.

Initial studies have been conducted on *n*-perfluorheptene-1, *a*-methyl styrene and carbon disulphide. The degassed liquid monomers are distilled under vacuum to a detachable pressure bomb and compressed under high pressure before being exposed to gamma radiation.

The bomb is designed to withstand pressures of 10,000 to 15,000 atm. for an extended period of time. Additional bombs now being made will permit studies at 30,000 atm. and 25°C and at 10,000 atm. and 400°C.

After the required amount of pressure has been applied, the pressure vessel is lowered into a pool and irradiated for a specific time with either a 1,200-curie or a 50,000-curie cobalt-60 source shielded by water.

Medium mol. wt. polymer

When perfluoroheptene was subjected to the appropriate pressure and radiation, a moderate amount of medium-molecular weight polymer was obtained. Molecular weight is higher at the lower dose rates. Thermal decomposition studies for the highest melting sample indicate a number with average molecular weight exceeding 5,000.

The polymerisation rate of α -methyl styrene seems to depend primarily on the dose rate. No polymer was obtained when the monomer was irradiated at normal pressure but at 10.000 atm. and 25°C, 18 molecules of monomer were converted to high polymer for every 100 eV. of energy absorbed from gamma radiation. The molecular weight of this material as determined by the viscosity method is approximately 50,000.

The yield of polymer from carbon disulphide at 15.000 atm. and 25°C was small when a low dose rate was used. Irradiation at higher dose rates and 100°C improved the yield.

Although the data gathered in the preliminary experiments are not sufficient to warrant detailed conclusions, some general theories have been formulated. Predictions of the effect of pressure on individual rate constants are based on the assumption that the volume in the transition state is intermediate between the volumes of the reactants and the products. Thus, the rate constants for propagation and termination are predicted to increase exponentially with pressure, whereas the rate constant for dissociation of a molecule into free radicals will decrease. As pressure represses the production of free radicals, the chance of radicals colliding and recombining into small molecules instead of macromolecules declines. Therefore, it is assumed under specific conditions of pressure and irradiation, sufficient collisions occur between molecules to support the polymer growth.

The monomers and fragments produced by radiation must be able to diffuse through the medium in order to combine. Because the application of high pressures produces a more viscous and less diffusible material, the temperature of the substance must be raised enough during the experiment to overcome such an effect. Thus, a moderate constant temperature is maintained throughout the experiment to prevent crystallisation and to promote diffusion. If the material is in the liquid phase, with propogating centres surrounding the monomer molecules, diffusion should be no problem.

First European Plastics and Rubber Conference

THE first European Plastics and Rubber Conference, to be held in Paris from 18 to 29 May, 1962, will illustrate the progress of the scientific and industrial aspects of plastics and the part played in their development by the various European countries. Papers read in German, English, French and Italian will be accompanied by simultaneous translations in each language.

The conference will be held in the U.N.E.S.C.O. Palace. Further information can be obtained from Du Mont Publicity Co., 18 Queensberry Place, London S.W.7.

Southern Analytical to make instruments developed by W.P.R.L.

Manufacturing licences for instruments developed at the Water Pollution Research Laboratory for the automatic measurement of suspended matter and dissolved oxygen concentration have been granted to Southern Analytical Ltd.. Frimley Road, Camberley, Surrey, by the National Research Development Corporation. Southern Analytical are already in production with the dissolved oxygen meter (see also CHEMICAL AGE, 21 October, p. 633).

Will

Mr. W. S. Harris, governing director of Hough, Hoseason and Co. Ltd., Atlas Laboratories, Chapel Street, Levenshulme, formerly joint managing director of E. Griffiths Hughes Ltd., who died on 25 May, left £18,640 net (duty paid £2,239).



Chemical research, represented by the crystal, is the key that unlocks many of the world's mysteries. The eggs? Nature's "perfect package" symbolizes Dowleadership in packaging plastics. The many-ringed tree cross-section stands for the once-precarious occupation of agriculture, today becoming a predictable science through the increasing use of farm chemicals.



Brake Fluids. Dow research has developed advanced brake fluid formulations which withstand the most severe driving conditions.



Urethane Foams. Dow produces Vorane* chemicals for manufacture of both flexible and rigid urethane foams of highest quality for seat cushions, refrigeration insulation.



Separan* flocculants for the pulp and paper industry increase filler retention and speed clarification processes.

* Trademark of the Dow Chemical Company

For information on any of Dow's products and services, contact:

Dow Products Division

R. W. GREEFF & CO., LTD.

Garrard House, 31/45 Gresham St., London, E.C.2 Telephone: MONarch 1066



48, Charles Street, London, W.I. Telephone: GROsvenor 3601

18 November 1961

ECONOMIC TRENDS AND TECHNICAL DEVELOPMENTS IN AEROSOLS

Discussed at Lucerne conference

HE third international aerosol congress was held in connection with the first aerosol packaging competition and the first international aerosol exhibition in Lucerne, Switzerland, in October. Organisers were the Federation of European Aerosol Associations, of Zurich, Switzerland, whose members are the International Aerosol Association, also of Zurich, and French, West German, Spanish and Finnish associations the International Aerosol Association has several British firms as members.

M. François Harlan, president of the F.E.A. and on the staff of Ets. de Trevise, Colombes, France, said that the sale of some 200 million aerosol units is expected this year in the U.K., France, West Germany and Italy, taken as a whole; this compares with 149 million units last year and only 98 million in 1959. Insecticides take up between 25 and 50% of total aerosol-packed production, leading the field in all countries except West Germany. After insecticides in order of importance come hair lacquers, room-air refreshers and sun protection media. The use of butane as aerosol propulsion gas is at its highest in France, where it accounts for 30 to 40% of all such gas.

Dr. Kurt Jacobix, of J. A. Schmalbach AG, Brunswick, West Germany, gave the share of various materials in the production of aerosol packages in Europe as: steel, 65-70%; aluminium, 25-28%; and glass and plastics, 7-10%.

M. J. Morelle, of Paris: Etheric oils can possess strong room-air disinfecting properties, in some cases as efficient as those of mercury salts; thus, thyme is some eight times stronger than phenol and eugenol as much as 16 times stronger as far as disinfectant qualities are concerned. Eucalyptus oil has a very high degree of disinfectant efficiency and coniferous oils are comprehensive disinfectants, though these do not sterilise. Studies of the disinfectant degree of various glycols led to the interesting finding that this was dependent on air humidity; at a certain humidity content no dis-infectant action exists. Propylene glycol was proved to be an efficient disinfectant. In a discussion following M. Morelle's paper, it was stated that lavender oil had approximately the same disinfectant qualities as phenol and considerable aromatic advantages over thyme oil and eugenol.

Professor Dr. J. J. Sciarra, of New York: Last year some 11.500,000 aerosol packages were produced for the pharmaceutical and medicinal branch in the U.S.; this figure was 17.5% above that for 1959 and 44.8% over that for 1958. Suggested recipes for pharmaceutical aerosols included propulsion gas contents of 89.8% for foot spray, 50% for antibiotic spray, 70.1% for burn spray, 99% for angina spray, 65% for asthma spray of 33.1% ethanol content and 63.9% for asthma spray of 35.75 ethanol content, the gases in some cases being of gas mixtures.

Count R. Scribani Rossi, of Rome, Italy: Last year some 23.5 million aeropackages were produced in Italy, of which 46.7% were for insecticides and 18.7% for hair lacquers. Some 57.5% of all aerosol packages in Italy are of the aluminium-monobloc type.

M. Claude Franck, of Compagnie Parisienne de Conditionnement Aérosol, Paris: Some 6 million spray packages with nitrogen propulsion were sold in France last year and some 10 million such packs are expected to be consumed in 1961. Mr. B. Medlundh, of Stockholm, said that the advantages of 'cold' filling of aerosol packs were high filling speeds even with high propulsion-gas contents and the use of all valve types. Its disadvantages are high capital cost, the impossibility to charge with certain products due to the super-cooling and the impossibility of using inflammable propulsion gases.

Dr. W. Roth, of Basle, and Dr. U. Ferranti, of Milan, stated in a joint paper: The 'closed-drum' test, whereby the minimal explosion point of an aerosol pack is tested, shows that only compounds with 0% and 10% inflammable contents were explosion-proof, all others exploding within a minute when sprayed into a 200-litre drum containing a candle. Inflammable solvents and inflammable propulsion gases played an equal part in the positive result of a test; the flame length is dependent on the per cent content of inflammable material present, though it makes no different whether this is in the form of solvent or gas. The speakers, who also reported on the "flame projection test" for flammability, stated, however, that the type of spray head used influenced the degree of inflammability of an aerosol product.

New Westinghouse development may speed space applications for tungsten

DEVELOPMENT of a practical method for producing large single crystals of tungsten, which, moreover, are of extremely high purity and density, is claimed by the Westinghouse Electric International Co.. New York, as a major step forward in the tungsten field which may have an important impact on the U.S. space programme.

Tungsten rods 10 in. long and 0.2 in. in diameter are being produced as single crystals. Special refining techniques have been developed by Westinghouse engineers which even make it possible to grow these ultra-high purity crystals in predetermined crystalline forms with a purity up to 99.9975%. The large crystals of tungsten are big enough to permit the commercial fabrication of small parts from them.

Tungsten is usually considered a hard brittle metal very difficult to machine or fabricate. However, Westinghouse engineers have shown that ultra-pure single crystals are actually ductile, even at temperatures as low as -330° F. They have proved that ductility depends upon purity. This discovery points to the possibility of a major breakthrough in commercial fabrication.

High purity single crystals are of particular value in studies of fundamental properties of high temperature metals. Tungsten, having the highest melting point and the greatest strength of all the metals, is a promising material for applications such as rocket motors. Much remains to be discovered about its behaviour, but the availability of superior tungsten single crystals opens the door wide to advanced research, he said.

The development sprang from the need

of Westinghouse research engineers for more knowledge about the fundamental properties of tungsten-a key component in products of the lamp, electronic, and missile industries. Tungsten metal suitable for such studies was not available, so Westinghouse engineers designed unique zone melting equipment using the electron beam principle of heating in order to produce bigger and superior crystals. However, to attain the ultrapure single crystals, it was necessary to first develop a process for making special high purity tungsten ingots. These high purity ingots are used in the zone melting process as the starting material from which the single crystals are grown.

Ironically, after the extreme high purity tungsten crystals were attained, Westinghouse engineers found that existing analytical techniques were not adequate to obtain precise measurements of gases and metallic impurities when they are present in only a few parts in a million. As a result, advanced methods of optical spectroscopy, vacuum fusion and neutron irradiation analyses were developed to verify the infinitesimal amounts of impurities.

The single crystal tungsten is available commercially.

Will

Mr. Samuel Henshaw, F.R.I.C., chairman of the National Benzole Co. Ltd., 1919-42, former director of Staffordshire Chemical Co. (1917) Ltd., and other companies, who died on 6 August last, aged 92 years, left £89,464 net.

Make and break



any screwed pipe connection with ease,

use

CROSSLITE PTFE pipe-thread Seal

for sealing threaded pipe joints on Steam, Chemical, Water Systems and all general screw thread connections

To HENRY CROSSLEY (PACKINGS) LTD

P.O. Box 7, Bolton, Lancs.

Please send details of your PIPE THREAD SEAL TAPE Name

Address

HENRY CROSSLEY (PACKINGS) LTD

Hill Mill, Astley Bridge, Bolton Telephone Bolton 41351 (3 lines)

surface active agents

introducing new surfactants:

AMPHOLYTIC GERICIDE R.W. (Phenol) Coefficient 37 and 75 LAURYL DI-METHYL BENZYL AMMONIUM CHLORIDE MYRISTYL DI-METHYL BENZYL AMMONIUM CHLORIDE CETYL DI-METHYL BENZYL AMMONIUM CHLORIDE STEARYL DI-METHYL BENZYL AMMONIUM CHLORIDE ALKYL DI-METHYL BENZYL AMMONIUM CHLORIDE (BENZALKONIUM) SODIUM DIOCTYL SULPHO-SUCCINATE

For Technical Bulletin and further information please write to: **SIPON PRODUCTS LIMITED**

20, NEWMAN STREET, LONDON, W.I

SIPOSAN

BACFOR MC

BACFOR sc

SIPONOLO

BACFORIC

BACFORCC

BACFOR BAC

• Mr. W. F. Matheny, a chemical engineering consultant of Calgary, has been appointed to the executive staff of Pacific Petroleum as a management advisor on petrochemical development.

• Dr. Mansel Davies, senior lecturer in chemistry at University College, Aberystwyth, has been granted the title of reader in the University of Wales.

• Mr. Miles L. Haselden has joined the board of William Blythe and Co. Ltd., Church, near Accrington, Lancs. Mr. J. Meakin has been appointed secretary in succession to Mr. C. E. M. Cheetham who was recently appointed managing director.

• Mr. Donald H. Brewer and Mr. Ralph M. Knight, vice-presidents of Rexall Drug and Chemical Co. have been appointed to the board.



J. Strong (left) became chief executive, Special Projects Division, while R. C. Hesketh-Jones (right) became chief executive, Sales Division of the British Oxygen Co. Ltd. under recent executive board changes (C.A., 4 November, page 716)

• Mr. Norman Care, general sales manager, Aberdare Holdings Ltd., and general manager, South Wales Switchgear Ltd., has been appointed a director of the Neckar Water Softener Co. Ltd., a member company of the Aberdare Group.

Mr. John S. Dartnell, who has been appointed merchandising manager of AviSun Corporation, Philadelphia, Pa., joined AviSun from Scott Paper Co. The appointment is announced by Dr. W. Paul Moeller, director of marketing. A graduate of New York University, Mr. Dartnell also attended Dartmouth College and the graduate schools of Columbia University and Pittsburgh University. A U.S. Navy veteran of World War II, he returned to active service in 1950-52 as public information officer for N.A.T.O. AviSun Corporation, an equally-owned affiliate of American Viscose and Sun Oil Co., are leading producers of polypropylene.



Their newly-opened polypropylene polymer plant at New Castle, Del., is the largest in the world, having an annual capacity of 100 million lb.

• The Davy Medal has been awarded by the Royal Society to **Professor D. H. R. Barton, F.R.S.**, professor of organic chemistry at the Imperial College of Science and Technology, University of London for his distinguished researches in organic chemistry, particularly on the structure and stereochemistry of natural products of the terpene and steroid series, and the analysis of the conformation of cyclic structures.

• The Royal Society has also announced the award of the Copley Medal to Sir Hans Krebs, F.R.S., Whiley professor of biochemistry at Oxford University for his contributions to biochemistry, in particular his work on ornithine, tricaboxylic acid and glyoxylate cycles.

• Mr. R. Hofmann and Dr. K. Riess have retired from the managing board of Farbenfabrieken Bayer AG, Leverkusen.

● Mr. A. K. Ames, assistant sales manager of I.C.I. Dyestuffs Division, was elected chairman at the annual meeting of the British Colour Makers' Association held recently in London. Other officers elected were: vice-chairman.



A. K. Ames

G. E. Hillier (J. W. and T.A. Smith Ltd.); hon. treasurer, Sir Christopher Cowan, J.P. (Cowan Bros. (Stratford). Ltd.; council, A. K. Ames, Sir Christopher Cowan, J. A. Dodd (British Paints Ltd.); H. Gosling (Cornbrook Chemical C. Ltd.); J. H. Grimshaw (Horace Cory and Co. Ltd.); G. E. Hillier; C. L. Lewis (Joseph Storey and Co. Ltd.); H. Pike (Hull and Liverpool Red Oxide Co. Ltd.); J. Smethurst (James Anderson and Co. (Colours) Ltd.); V. Watson (Cromford Colour Co. Ltd.); secretary Allan J. Holden.

• Miss B. P. Park, formerly with Optoshield Ltd., has been appointed sales manager of the eye protection department of Pyrene-Panorama Ltd., Windmill Road, Brentford, Middlesex. She has specialised for many years in industrial eye protection. It is intended to widen the company's range of eye protection, and Miss Park's appointment has been made in pursuance of this policy. She will continue to be available to give technical advice to users and to assist safety officers, and others, in educational work within the factory.

G. H. Owtram, managing director, Chas. Page and Co. Ltd., whose views on the merchant trade are given in 'Distillates', p. 806



● Mr. R. V. Thomas has been appointed as the new president of Goodyear International Corporation and a director of the parent Goodyear Tire and Rubber Co., U.S. Mr. Thomas, vice-president of G.I.C. since 1958, succeeds Mr. F. T. Magennis who has retired after 44 years with the Goodyear organisation.

• Elected as directors of Geigy (Holdings) Ltd., Manchester, as from 1 January 1962, and retaining their present appointments as shown, are: Dr. F. Buchmeier, deputy chairman and managing director, Ashburton Chemical Works Ltd., and deputy chairman, James Anderson and Co. (Colours) Ltd.; Mr. H. Jones, deputy chairman and joint managing director, The Geigy Co. Ltd., and director, Ashburton Chemical Works Ltd.; Dr. H. B. Knuchel, chief executive and secretary, Geigy (Holdings) Ltd., director, The Geigy Co. Ltd., and director, Geigy Pharmaceutical Company Limited; Mr. J. A. Rodgers, deputy chairman and managing director, Geigy Pharmaceutical Co. Ltd.

● Mr. Robert S. Beausire of Doulton and Co. Ltd., left London on 3 November for a six-weeks tour of Venezuela and Mexico. This is the first of a series of projected market investigations which he will be undertaking in Latin American countries on behalf of the Royal Doulton Group, whose manufacturing activities cover a wide range of ceramic products.

• Mr. G. J. Hooper has joined D.A. Stuart Oil Co. (G.B.) Ltd. as applications manager, and will be primarily concerned with the sale, to manufacturers and blenders. of cutting oil bases compounded at Wolverhampton by D. A. Stuart Oil Co. (G.B.) Ltd.—a wholly owned Amber subsidiary.





IT'S A SMALL WORLD

AND MARCHON SURFACTANTS PLAY A BIG PART IN IT

It's plain sailing for chemical manufacturers in many parts of the world, for Marchon ships much of its output of surfactants to overseas customers. Buyers in more than 50 countries rely on Marchon's raw materials.

PRIMARY FATTY ALCOHOLS

These are essential raw materials for a large number of chemical processes, and are of special importance to the cosmetic and detergent industries. Marchon are the only manufacturers in Great Britain with the full range of C8-C18 even-numbered homologues. Why not write for data, samples or advice?



Commercial News

Associated Fumigators

Whole of the issued share capital of Associated Funigators Ltd., 112 Victoria Dock Road, London E.16, has been acquired by Rentokil Group Ltd., of Felcourt, East Grinstead, Sussex.

Associated Fumigators manufacture Tritox and Megatox systemic horticultural insecticides, 1080 rodenticide and methyl bromide, and carry out fumigation services in ships, mills and factories.

British Enka

Ordinary shareholders of British Enka Ltd. have accepted the offer of Courtaulds Ltd. to the extent of more than 90%. The offer has, therefore become unconditional. Courtaulds will in due course exercise their right to acquire compulsorily the balance of the stock. In the meantime, the offer remains open.

Cooper McDougall

Group net profit of Cooper McDougall and Robertson Ltd., a subsidiary of the Wellcome Foundation, for the year ended 31 August, totalled £90,184 (£239,942) after tax of £166,155 (£233,168). Directors are unable to recommend a dividend (10% in 1960).

Ammonia Casale

Ammonia Casale S.A., of Massagno, Switzerland, the company for the exploitation of the Casale patents in the production of synthetic ammonia and allied products, is to pay a dividend on its capital of 1.5 million Swiss francs of 20% (same) for the past financial year. A dividend of \$6.50 (same) will be paid on the share units of the Panama company associated with Ammonia Casale, Panammonia S.A.

Celene

The Sicilian Government has authorised investment by Union Carbide Corporation of 970 million lire in Celene Co., Palermo, who operate petrochemical plants in Sicily. Celene are owned on a 50-50 basis with the Edison Group.

W. R. Grace

Third quarter 1961 earnings of W. R. Grace were worth 87 cents/share (73 cents), while the figure for nine months earnings was \$2.59 (\$2.16).

Atlantic Refining

Sales volume of Atlantic Refining Co. for the first nine months of 1961 totalled \$416 million (\$410 million). Earnings in the same period totalled \$31.7 million, an increase of 16%. Chemical sales are running at an annual total of \$30 million.

New chemical projects in hand are the construction of aromatics plants at Port Arthur, Tex., and at Smith Bluffs, Ark. (the latter with Pure Oil Co.); modernising a butylene alkylation unit at Philadelphia to raise capacity; and installaCourtaulds' British Enka offer accepted
No dividend from Cooper McDougall
Hoechst shares for quotation in London
New \$126 m. Ioan for Olin Mathieson

tion of modern wax-treatment and finishing equipment.

Atlantic Refining recently acquired J. P. Frank Chemical and Plastic Corporation, producers of p.v.c.

Guano-Werke

The Hamburg, West Germany, synthetic fertiliser producers Guano-Werke have sold DM 4.2 million worth of new shares to the German Wintershall AG concern at 500% face value. This means that Wasag-Chemie AG, Essen, lose their position as majority shareholder of the company; both they and Wintershall now have 37.5% of the new capital of DM 11.200.000.

Internationale Viscose

The board of NV Internationale Viscose Compagnie, of Breda, Holland, the holding company for shares of the Spanish artificial fibre producer La Seda de Barcelona, is to recommend for the financial year 1960/61 a dividend for 12%. This compares with 15% paid for the previous financial period.

Hoechst

It is hoped to start official dealings on the London Stock Exchange in the equity (£62 million) of Farbwerke Hoechst on Monday, 20 November. Since 1952, Hoechst's turnover has increased three and a half times to the 1960 level of DM 2.703 million. The rise in profits over the same period has been from DM 12 million to DM 107 million and the dividend has been raised in each successive year.

National Distillers

Third quarter 1961 earnings of National Distillers and Chemical Co. totalled 39 cents per share of common stock (40 cents). The nine months figure was \$1.13/share (\$1.39).

Olin

Olin Mathieson Chemical Corporation, U.S., have raised a loan of \$126,270,000 dollars with the Prudential Insurance Co. The loan will run for 20 years and will have an interest rate of 3.5%. Olin raised a 100-year loan with Prudential on a previous occasion, covering the same amount and with 3.75% interest; it is understood that the new loan replaces this.

S.I.D.A.C.

1961 results of Soc. Industrielle de la Cellulose (S.I.D.A.C.) will cover the period 1 January to 30 June only because of the absorption as from 30 June of Union Chimique Belge, Fabelta and Cie Continental du Pegamoid. Net profit in this period was B.Fr.27.33 million (B.Fr.48.33 million for the whole of 1960). A net dividend of B.Fr.50 has been declared (B.Fr.100).

Thiokol Chemical

Nine months earnings of the Thiokol Chemical Corporation were worth 78 cents/share (57 cents).

Unilever

An interim dividend of 5.68d has been declared on ordinary by Unilever Ltd. and an interim of Fl.8 by Unilever N.V. (same). The U.K. company's interim shows a slight increase over 1960 due to a "change in the rate of exchange between the \pounds and the guilder.

Union Chimique Belge

Net earnings of Union Chimique Belge for the year ended 30 June totalled B.Fr.83.04 million (B.Fr.65.18 million). A net dividend of B.Fr.65 (B.Fr.50) is proposed.

INCREASES OF CAPITAL

Associated Chemical Companies Ltd., Stockton-on-Tees. Increased by £385,000 beyond the registered capital of £3 million.

WELLCOME FOUNDATION LTD., chemical manufacturers, etc., 183-193 Euston Road, London N.W.1. Increased by £7 million beyond the registered capital of £3 million.

SCHERING AG, West Berlin. Shareholders are to be asked to raise capital by up to a maximum of DM 22 million by the issue of new shares at 150% face value. Share capital totalling some DM 84 million has 1961 dividend rights, this total having been of only DM 70 million last year.

NEW COMPANIES

LIQUID GOLD AND CHEMICALS LTD. Cap. £2,000. Manufacturers of liquid gold and other chemicals, etc. Permanent directors: Mohammad A. Rafee and Abdul H. Quraishi. Reg. office: 4 Blake Hall Crescent, Wanstead, London E.11.

VITAQUIFF LTD. Cap. £1,000. Manufacturers of dealers in chemicals, drugs, medicines, oils, disinfectants, toilet requisites and preparations, perfumes, etc. Directors: L. G. L. Unstead-Joss, H. M. Langley. Reg. office: 23 Essex Street, London W.C.2.

REMUS ASSOCIATES LTD. Cap. £1,000. Technical advisers, representatives, agents and designers of all kinds of chemical engineering plant, etc. Permanent directors; F. E. Wilkes, C. H. Coles.

MARSHALL'S PHARMACEUTICALS LTD. Cap. £5,000. Manufacturers of and dealers in pharmaceutical supplies, etc. Directors : M. Dweck and P. Marshall. Reg. office : 67 Moorgate, London E.C.2.



FULLERS' EARTH

New uses, new methods, new applications ... ideas are constantly growing from the remarkable properties of the clay mineral Montmorillonite, which is the basic substance of all Fullers' Earth Products. Established applications are already diverse – bleaching adsorbent; inexpensive inorganic binder, suspending and gelling agent; carrier and absorbent.

Every day our in-trays carry suggestions for other possible uses. The ideas are there – stimulated both by our friends in Industry and by our Research and Development Departments.

Our own experience is there too . . . whenever you feel it would be helpful to discuss other possible uses.

Please write or telephone:

THE FULLERS' EARTH UNION LTD.

Patteson Court, Nutfield Road, Redhill, Surrey. Tel: Redhill 3521.



A member of the Laporte Group of Companies.

Revised Standard for black and white disinfectant fluids

A DOPTION of new definitions for disinfectants of the coal-tar type has made it necessary to revise British Standard 2462, which deals with black and white disinfectant fluids. These new definitions are designed to avoid uncertainties arising from the inclusion in such fluids of active ingredients other than the coal-tar acids traditionally used.

Among other features of the new standard, the range of black and white fluids has been extended by the inclusion of new groups, and an additional method of testing germicidal value—the Phenol Coefficient (Staphylococcus)—has also been included. Copies of this Standard may be obtained from the British Standards Institution, Sales Branch, 2 Park Street, London W.1, price 5s each. (Postage will be charged extra to nonsubscribers.)

Black bitumen coating

A new British Standard (B.S. 3416: 1961) provides for two types of black bitumen coating solutions. Type 1 specifies a brushing, spraying or dipping material for the protection generally of iron and steel, while type 2 deals with material for the brush or spray coating of drinking water tanks.

Particle size determination

First part of a new British Standard (B.S. 3406) which lays down methods for the determination of particle size of powders has been published. The standard is one of a series which will describe methods of determining the size distribution of particles in those fractions of powders which pass through a 200mesh B.S. test sieve (76 microns). This first part deals with the sub-division of gross samples down to 0.2 ml.

Further parts of the standard being prepared are: Part 2, liquid sedimentation methods; Part 3, air or gas elutriation methods; Part 4, optical microscope method. Additional standards will be compiled as necessary.

Copies of Part 1 may be obtained from the British Standards Institution, Sales Branch. 2 Park Street, London W.1, price 6s each (postage extra to nonsubscribers).

Deflection pH meters

A new British Standard (B.S. 3422) specifies requirements for deflection pH meters intended primarily for general laboratory use. It covers portable and battery operated instruments, and is complementary to B.S. 3145 'Laboratory potentiometric pH meters'. It deals with both single pH scale and multi pH scale types.

Copies of this standard may be obtained from the British Standards Institution, Sales Branch, 2 Park Street, London W.1 (postage will be charged extra to non-subscribers).

Colour makers consider interfirm comparison scheme

At their annual meeting, members of the British Colour Makers' Association heard a talk on the interfirm comparison scheme by a representative of the Centre for Interfirm Comparison Ltd. The council is now to consider the possibility of introducing such a scheme.

Market Reports

PRICE CUTS FOR NON-FERROUS COMPOUNDS

LONDON There has been no outstanding feature in the industrial chemicals market during the past week and prices for the most part are steady at recent levels. Export trade continues to make a satisfactory showing, with enquiries covering a wide range of products. The supply position is reported to be fairly easy.

Activity in the agricultural chemicals is reasonably good for the period, and the position of the coal tar products remains unchanged.

Further price reductions have been reported for non-ferrous metal compounds, dry white lead being 40s/ton lower, while red lead and litharge are both 45s/ton lower. These changes are effective from 14 November.

MANCHESTER With relatively few exceptions quotations on the Manchester chemical market have been steady to firm. A fair volume of fresh business has been placed by leading industrial con-

sumers in the home section and moderate bookings on overseas account have been reported, while existing commitments are mostly being drawn against satisfactorily. There is a fair movement of bleaching materials, barium compounds, and industrial solvents, with a steady demand reported for most of the potassium, soda, and ammonium products, hydrogen peroxide, pure glycerine, and borax and boric acid.

SCOTLAND With prices continuing on a more or less firm basis, trading has been quite brisk particularly toward the latter end of the week. The usual varied range of industrial chemicals were involved and quantities in regard to both spot and contract were well maintained. Interest is also being shown in enquiries received relative to requirements for the coming year. The export market is still favourable, with a continuance of varied enquiries.

TRADE NOTES

Isophthalic acid price

Isophthalic acid 95 has been reduced in price, state R. W. Greeff and Co. Ltd., sole U.K. distributors for Amoco Chemicals Corporation, Chicago.

Draiswerke agents

K. W. Chemicals Ltd., Caroline House, 55/57 High Holborn, London W.C.1, have been appointed U.K. selling concessionaires for Draiswerke, G.m.b.H., Mannheim/Waldhof, for the sale of their machinery including specialised mixing and grinding equipment for the plastics, paint, printing ink, rubber, pharmaceutical and general chemical industries.

Changes of address

Polypenco Ltd. have moved from sales and administration departments to a new office suite at Gate House, Welwyn Garden City, Herts. Telephone number remains Welwyn Garden 25581-4.

From 18 November, the address of the British Sulphur Corporation will be 43 Great Marlborough Street, London W.1 (Gerrard 6628).

Weedkiller prices cut

Boots Pure Drug Co. Ltd. have cut prices of three selective weedkillers: Iso-Cornox (down 3s/gall.), Cornox R.K. (basic reduction of 10s/gall.) and Boots MCPA 25 (down 1s/gall.).

A.C.E. northern offices

Northern office of Automatic Control Engineering Ltd.—a wholly owned subsidiary of Constructors John Brown Ltd. was officially opened at 15 Bloom Street, Manchester, on 8 November. Here, sales manager Mr. R. S. Seagrave will have a complete staff of draughtsmen and designers for the convenience of customers in the north of England.

The company offers services in the field of automation and process control to the chemical, oil, plastics and other industries.

Q. & Q. glassware in Ceylon

Hemas (Drugs) Ltd., of Bristol Street, Colombo, have been appointed by Quickfit and Quartz, manufacturers of interchangeable glassware, of Stone, Staffordshire, as distributors in Ceylon.

Bakelite laminated gears

Bakelite laminated material has for many years been used for non-metallic gears, the material being not only strong and stable but having also an elasticity sufficient to absorb shocks and intermittent stresses which, on occasions, would cause the failure of metal gears or gears constructed of other non-metallic substances. In addition, Bakelite laminated gears are resistant to most acids and mild alkalis and will operate satisfactorily in the presence of oil, water or steam.

These are among points made in an illustrated booklet from Bakelite Ltd., 12-18 Grosvenor Gardens, London S.W.1, which describes the physical and mechanical properties of the material, the applications to which it is suited, etc.



BIDDLE SAWYER distribute PYRETHRUM for the PYRETHRUM **BOARD OF KENYA** the world's largest producers

DISCOUNTS

offered on supplies for use in approved formulations and in conjunction with the approval Symbol.

QUALITIES IN STOCK PALE Decolourised Extract for aerosols and non-staining insecticides P.D. Partially Dewaxed Extract for general purposes **DOR Denatured Oleo Resin** Extract for cattle and dairy sprays, tobacco pest control and certain other specific purposes.

TECHNICAL SERVICE

The technical service of the Pyrethrum Bureau, 215/217 Grand Buildings, Trafalgar Square, is at the disposal of all customers.

> for details of discounts and the Symbol, contact.



BIDDLE SAWYER & CO. LTD.

2/4 Fitzroy Street, London W.1 Tel: LANgham 7641

Sole distributors for THE PYRETHRUM BOARD OF KENYA





















Bookshelf

Third edition of Vogel's analysis gives added value

QUANTITATIVE INORGANIC ANALYSIS IN-CLUDING ELEMENTARY INSTRUMENTAL ANALYSIS. By A. I. Vogel. Longmans Green and Co. Ltd., London, 1961. Pp. xxx + 1216. 70s.

The text of the second edition has been revised and expanded making the present edition about 300 pages longer. Nine new chapters are included. Some of these are expanded versions of sections in the second edition. Thus, complexometric titrations were treated briefly in the second edition, while the present edition contains a 43-page chapter on the same subject; colorimetric and spectrophotemetric analysis, nephelometric and turbidimetric analysis, and fluorimetric analysis are now dealt with in three separate chapters (a total of 115 pages) rather than in the single chapter (74 pages) of the second edition. New subject matter discussed include coulometric titrations, and chromotographic ion exchange methods of analysis, emission spectographic analysis, flame photometric analysis, solvent extraction method of analysis, and high frequency titrations. This represents a large increase in the discussion on instrumental analysis methods. In fact, slightly less than half the book is now taken up by instrumental methods of analysis. Some new ' classical' determinations are also described.

These additions make the third edition even more valuable than the second, and at 70s represents extremely good value. The book should have a strong appeal to teachers and students of all grades, as well as being an essential volume for the reference library.

Inorganic structure

STRUCTURAL PRINCIPLES IN INORGANIC COMPOUNDS, By W. E. Addison. Longmans, London, 1961. Pp. viii + 183.

All university courses on inorganic chemistry should nowadays contain a considerable group of lectures on the structural side of the subject. There has been no textbook suitable for use in conjunction with such a course although several advanced books have been written. The present book aims to meet this need. The author states that it is based on a course of first year lectures but the book is a much fuller treatment than this statement implies. The material is adequate for some honours courses.

The first two chapters are potted treatments of the 'Electronic theory of the atom and chemical bonding' and of 'Methods used for the determination of structure'. Forty-three pages are not enough in which to present the topics. More adequate introductions can be found in several general physical chemical texts.

The author comes to grips with his main theme in chapter 3 in which he

describes several of the more important lattices with the aid of diagrams that are clear but not as good as the best in the literature. It is a difficult subject to treat vividly and the general effect is rather dull. The last five chapters which occupy 90 pages give a good account of factors that determine lattice structures, the covalent compounds and effects in the solid state. It is for these sections that the book will be principally read. The publishers are to be congratulated on bringing out this attractive book at a low price.

Enzymes

REPORT OF THE COMMISSION ON ENZYMES OF THE INTERNATIONAL UNION OF BIO-CHEMISTRY, Pergamon Press, 1961. Pp. 159. 50s.

The title itself makes its clear that this book is essential to all who write about or teach enzymes, and in due course should be needed by those who read about them. Individuals may not agree with each and every recommendation, but this is the first attempt on an international basis to put order into enzyme nomenclature and should be supported. Criticisms arising out of the application of the recommendations will be the subject of debates by some future commission.

The book divides into two parts. The first, of 49 pages, is explanation of and reasons for the recommendations, and includes 14 general rules and between two and four extra rules for each of the six classes proposed (making 31 rules in all) which govern the choice of both systemmatic and trivial names for each enzyme. The second part consists of five appendices which cover the documents considered by the commission, recommended symbols for enzyme kinetics, a list of cytochromes, a key to numbering and classification of enzymes and, in 73 pages, a list of more than 700 enzymes giving the numbering, systemmatic and trivial names, the reaction and short comments. The index to the enzyme list gives the reference to the new numbering and the volume is completed by a four page index to the report. The printing is clear and the paper stout enough to stand much handling.

Ceramics

CERAMICS: PHYSICAL AND CHEMICAL FUNDAMENTALS. By H. Salmang, translated by M. Francis. Butterworths, London, 1961. Pp. x + 380. 708.

This book is derived from the fourth German edition of this standard work. The translator has done much more than turn the text into English. In order to keep down the size and price of the third edition (which was never translated into English) the author omitted from the fourth edition those sections that required little revision. The translator who was Director of Research at the British Research Association reinstated this material and with the author's approval added some information from U.K. sources.

The book of 10 chapters falls roughly into two halves. The first deals with the properties of the raw materials of ceramics (135 pages is devoted to clays). The second half deals with ceramic products. with refractory materials getting 112 pages. Every chapter is fully documented with references, over 600 in one instance. It is clear that the book contains an immense amount of information authoritatively assembled, but one must also ask how far the author has justified his claim to present fundamentals. The answer is that ceramics is still an art but the author has brought science to bear wherever possible. The level of sophistication assumed of the reader is uneven. Sometimes detailed acquaintance with physical chemistry is called for but on another page the author explains in almost popular science' terms humidity and the drying properties of air.

Chromatographic reviews

CHROMATOGRAPHIC REVIEWS, VOLUME III. Edited by *M. Lederer*. D. Van Nostrand Co. Ltd., London, 1961. Pp. 187. 50s.

The first article in this volume of the series of reviews, which deals with multiple zones and spots in chromatography, is worthy of study by all who use chromatographic methods. There follow two articles which supplement a review in the previous volume on starch electrophoresis by the block technique. by discussing electrophoresis on starch columns and the use of starch gels. The subsequent article on continuous electrophoresis and two dimensional electrochromatography, is mainly concerned with apparatus but is illustrated by results on dyestuffs, proteins, amino-acids and peptides, sugars, alkaloids and inorganic ions. The fifth contribution on paper chromatographic separation and identification of phenol derivatives supplements a review in the first volume and presents 15 tables of valuable data. The following ing article on chromatography of lipids on silicic acid discusses the absorbent, the eluents, experimental considerations and order of elutions and then tersely covers a considerable number of lipids under several headings. The volume is completed by a progress report on inorganic paper chromatography, and a comprehensive bibliography of recent separations of inorganic ions by electromigration in paper, both of which have not appeared previously elsewhere.

The printing is clear, the illustrations are helpful and the paper is pleasant to handle. References are given after each review and, pleasantly, the bottom of every page gives the page number where references made on it can be found in greater detail. The production in slim volumes enables an individual to restrict his personal purchases more closely to his interests which may be essential when each such volume costs 50s.



A million tests a year safeguard the consistently high quality of the many chemicals produced by DCL. 200,000 tons of Bisol solvents, intermediates and plasticisers leave the DCL factories every year, a production matched by a streamlined service and supply organisation. The Technical Services Department has well equipped laboratories specially designed to iron out customers' manufacturing problems. DCL supply depots up and down the country ensure a speedy and dependable delivery service.

- Bisol Bulk chemicals include :---
- ACETIC ACID
- ACETONE
- ACETATE ESTERS
- BUTANOL
- DIACETONE ALCOHOL
- M.E.K.
- PHTHALATES



THE DISTILLERS COMPANY LIMITED . CHEMICAL DIVISION

Bisol Sales Office, Devonshire House, Piccadilly, London, W.1 Telephone: MAYfair 8867

By permission of the Controller, H.M. Stationery Office, the following extracts are reproduced from the 'Official Journal (Patents)', which is available from the Patent Office (Sales Branch), 25 Southampton Buildings, Chancery Lane, London W.C.2, price 3s 6d including postage; annual subscription £8 2s.

Specifications filed in connection with the Specifications inter to connection with the acceptances in the following list will be open to public inspection on the dates shown. Opposi-tion to the grant of a patent on any of the applications listed may be lodged by filing patents. form 12 at any time within the prescribed period

AMENDED SPECIFICATIONS

On Sale 13 December

743 670 Carbon black Phillips Petroleum Co. Organo-metallic compounds. Union Carbide Cor poration. 827 374

ACCEPTANCES

Open to public inspection 20 December

- Polymerisation of trans-substituted ethylenes Stafford, W. H., Taylor, W. H., and Miller 884 999 w
- Prevention of corrosion of metals in contact with oxygen-containing water. Ellis, S. R. M 884 932
- Polyurethane compositions. Wyandotte Chemicals 885 234 Corporation.
- Manufacture of silica. Standard Telephones 885 118 Cables Ltd.
- Amino-pyrazolone derivatives of aminocarb hydrates. Benckiser GmbH, Joh. A. 885 212 Process for the endothermic catalytic treatment
- of gases containing hydrocarbons. Otto & Co. GmbH. C. 885 158
- Resin-drug compounds. Clinical Products Ltd 885 087
- Stabilised acrylonitrile polymers and compositions thereof. Chemstrand Corporation. 885 200 Production of silicon. Standard Telephones &
- Cables Ltd. 885 119 Synthesis of ϵ -substituted caproic acids. Monte 884 761 catini
- Bis-phenol compounds and their preparation. F.M.C. Corporation. 885 005
- Process for purifying high mo olefin copolymers. Montecatini. 885 252 molecular
- 885 124 Dioxazine pigments and process for their manu
- Dioxazine pigments aus pro-facture. Ciba Ltd. **884 841** Process for the production of aldehydes and ketones. Consortium Für Elektrochemische **884 962**, **884 963**
- Preparation of boron nitride. Union Carbide Corporation. 884 763
- Synthetic resins from amines and polyepoxide Ciba Ltd. 885 215
- Synthetic resins derived from amines and polyepoxides. Ciba Ltd. 885 216 Diphenyl ether derivatives and a process for
- their manufacture. Farbwerke Hoechst AG. 884 764
- Boron compounds and their preparation. Mathieson Chemical Corporation. 8 Olir 885 063
- Production of sorbic acid. Distillers Co. Ltd. 885 217
- Process for the manufacture of halogenated 4-phenoxy-benzaldehydes. Farbwerke Hoechst AG. 884 765
- Thermoplastic resin mixtures and their produc-tion. Du Pont de Nemours & Co., E. I. 884 771
- 2-alkoxy-4-amino-pyrimidines. Merck & Co., Inc 884 772
- Manufacture of fluorine-containing aliphatic bromides and iodides. National Research Development Corporation. 885 007
- 1:3:5-triazinylamino dyestuffs. Imperial Chemical Industries Ltd. 885 059
- Industries Ltd. Hydrazinium salts. Grace & Co., W. R. 884 775 Therapeutic compositions containing (acetykali-cylic acid)-anhydride. Upjohn Co. 885 081 Aghydrous anion-active detergent compositions
- the form of aerosols, Soc. Monsavor in L'Oreal. 885 008
- Production of acrylic acid esters. Union Carbide
- Corporation. 885 037, 885 038, 885 039 Bulk polymerisation of methacrylic esters, Soc. D'Electrone-Chimie, D'Electronetallurgie et des Acieries Electriques D'Ugine. 885 091

- producing cellulosic products Process for American Cyanamid Co. 884 805 Mercapto compounds. Ciba Ltd. 884 847 Production of D-arabitol by fermentation. Dis-
- tillers Co. Ltd. 884 822 Steroids and the manufacture thereof. Upiohn 885 092 Co.
- Naphthalene azo dyestuffs and metal complexes thereof. Farbenfabriken Bayer AG. 885 042 Stabilisation hydrocarbons
- abilisation of chlorinated hy Imperial Chemical Industries Ltd. 884 823 Disubstituted anilides and herbicidal composition containing them, FMC Corporation. 885 043
- producing alumina. General Motors Method of 884 806 Ltd. [Addition to 829 602.] Process for the production of carvomethene
- oxide. FMC Corporation. 885 044
- Method, apparatus and plant for separating com-ponents from a gas mixture by means of adsorbents in fixed bed, Rumania, Minister of Ministrul Industriei Petroluli Si Chimici. 884 798
- Pyrazolopyrimidines and process for the manu-facture thereof. Ciba Ltd,
- 884 848, 884 849, 884 850, 884 851 Cationic azo dyestuffs derived from imidazole and methods for their production and their and methods for their production and thei use. Badische Anilin- & Soda-Fabrik AG
- 885 046 Production of synthesis gas. Texaco Develo ment Corporation. 885 173
- Production of acrylic acid esters. Union Carbide Corporation. 885 048 Organopolysiloxane compositions. Farbenfabriken
- Bayer AG. 884 807 Production of 4:4-dimethyl-meta-dioxan. Institut
- Francais du Petrole Des Carburants et Lubri-fiants. [Addition to 825 034.] 884 808 Purification of liquors containing thiocyanate.
- Gas Council. 884 825 Bibenzoate polyesters. American Viscose 885 049 poration
- Photopolymerisation of vinyl monomers. Genera Aniline & Film Corporation. 885 128 Sulphonamides. Ciba Ltd. 884 827
- Process for the manufacture of isoprene from 4.4-dimethylmetadioxane. Institut Francais du Petrole des Carburants et Lubrifiants, **884 809**
- Detergent compositions. General Mills Inc. 884 777
- Production of high temperature plasma stream British Oxygen Co. Ltd. 884 970 Process for improving the flame resistance of
- plastics materials. Farbenfabriken Bayer AG 884 864 Polyamide fibres of improved resistance to ultra
- violet radiation. Ciba Ltd. 884 839 Compositions comprising benzene hexachloride 884 779
- Imperial Chemical Industries Ltd. 884 77 Organo silicon isocyanates and isothiocyanates Farbenfabriken Bayer AG. 885 011 Polyurethanes. Farbenfabriken Bayer AG.
- 884 781 Process for the production of polymeric material by dispersion or emulsion polymerisation. Dow Chemical Co. [Addition to 841 127.] 884 782
- Secondary aliphatic amines and method of pre-paration thereof, Rohm & Haas Co. [Addi-tion to 839 865.] 884 783
- Process for the preparation of organometallic compounds. Ethyl Corporation. 884 784
- Alkylphenyl-halo triazines and processes for the manufacture. Ciba Ltd. 884 802 3:4-dihydro-1:2:4-benzothiadiazine-1:1-dioxides and
- process for their manufacture. Ciba Ltd 885 078
- Organic boron hydride derivatives. Metal Thermit Corporation. 885 885 135 Organosilicon resins. Midland Silicones Ltd.
- 884 845 Dyestuff salts with quaternary ammonium com-
- pounds and their production. Grace & W, R, Co. 884 846
- Silicone elastomers, Midland Silicones Ltd. 884 879
- Process for the preparation of aqueous emulsions having anti-foam properties. Rhone-Poulenc 884 972
- Block copolymers. Esso Research & Engineering 884 974 Co
- Process for the manufacture of 2-amino-anthraquinone. Ciba Ltd. 884 881
- good solubility in alcohols and mixtures of alcohols and water. Badische Anilin- & Soda-Eabelit AC Fabrik AG. 884 882

Diamino-5,8-quinoline-quinone derivatives. Far. benfabriken Bayer AG. 884 883 benfabriken Bayer AO. Diazapolymethine dyestuffs, their production and use. Badische Anilin- & Soda-Fabrik AG. 884 885

- Production of a well-adhering connection be-
- tween a halogenated poly ethylene and other materials. Balzers Aktiengesellschaft Für Hochvakuumtechnik und Dünne Schichten of Balzers 885 264 Preparation of feed streams for hydrocarbon
- processing with aluminium bromide. Esso Research & Engineering Co. [Addition to 817 126.] 884 886
- Preparation of alkyl amines and chlorides. tinental Oil Co. 884 887
- Process for cracking dicyclopentadiene. Research & Engineering Co. 8 Stabilised polyolefin compositions. He Esso 884 901 Hercules
- Powder Co. 884 888 System for washing butyl rubber reactors. Esso Research & Engineering Co. 884 902
- Process for the polymerisation of butadiene. Shell Internationale Research Maatschappij
- NV 884 930 Stabilisation of polyolefin materials Monte-885 113
- tini

Science Minister to open O.C.C.A. exhibition

VISCOUNT HAILSHAM, Minister for Science, will be guest of honour at the fourteenth technical exhibition luncheon of the Oil and Colour Chemists' Association to be held on 26 February 1962.

The exhibition will be held at the Royal Horticultural Halls, and Lord Hailsham will open the exhibition by cutting a tape at the entrance to the Old Hall at 3 p.m. The exhibition will remain open until 7 p.m. on 26 February and will be open (from 10 a.m. to 7 p.m.) on the following three days.

Forms of application for lunch tickets will be enclosed in each copy of the official guide, which will be sent to all O.C.C.A. members. Non-members wishto obtain copies should write to the general secretary, R. H. Hamblin, at Wax Chandlers' Hall. Gresham Street, London E.C.2, before 31 December.



MONDAY 20 NOVEMBER

- Inst. Metal Finishing-London: Northampton College of Technology. St. John St., E.C.I, 6.15 p.m. 'Decection & removal of hydrogen absorbed during chemical and electrochemical processing' by L. E. Probert & J. Rollinson.
 S.C.I. -London: R.C.A., 6. John Adam St., W.C.2, 6.45 p.m. 'The structure which limit the pene-trability of skin' by R. T. Tregear.

WEDNESDAY 22 NOVEMBER

S.C.I. -London: 14, Belgrave Sq., S.W.I, 6.15 p.m. 'Food technology in Norway' Film.

THURSDAY 23 NOVEMBER

- HOKSLAF 12 NOVEMBER
 F.S. London: Lecture Hall of the Geological Soc., Burlington House, Piccadilly, W.I. 'On getting through to the farmer' by Kevin Fitzgerald.
 S.C.I. Belfast: Queen's University, Strammillis Rd, 7.45 p.m. 'Some aspects of tannin chemistry' by Prof. R. D. Haworth.
 S.C.I. London: R.S.M., I, Wimpole St., W.I. 2, D., C. Kaplan, Dr. P. B. Stones, Dr. A. Goffe, & Dr. F. T. Perkins.

FRIDAY 24 NOVEMBER

- S.C.I. Liverpool: Denbighshire Tech. Col., Wrexham, 7.30 p.m. 'Oxygen—gaseous & liquid—its production & growth' by J. B. Smith.
 S.C.I.—London: 14, Belgrave Sq., S.W.I, 6.30 p.m. 'The production of organic compounds labelled with C-14 or Tritium' by Dr. J. R. Catch.

CLASSIFIED ADVERTISEMENTS

CLASSIFIED RATES: All sections 5d. per word. Minimum 8/-. Three or more insertions 4d. per word. Box Number 2/- extra.

SEMI-DISPLAY: 30/- per inch. Three or more insertions 25/- per inch.

SITUATIONS VACANT



LAPORTE CHEMICALS LIMITED

invite applications for the post of



for their **PRODUCTION DEPARTMENT** at **WARRINGTON**. Applicants should hold a degree or equivalent in Chemistry or Chemical Engineering, and have had not less than four years' industrial experience in the management of chemical plant. Age between 26-45. Good salary will be paid commensurate with age and experience. A generous non-contributory pension scheme is in operation, and in selected cases, assistance can'be given towards removal expenses and house purchase.

Applications giving details of age, qualifications and experience should be sent to the Group Personnel Manager, LAPORTE INDUSTRIES LIMITED, Hanover House, 14, Hanover Square, London, W.1, quoting reference LCL CA1/78.

LAPORTE

VINYL PRODUCTS LIMITED

The largest manufacturers of vinyl emulsions in the Commonwealth have vacancies for a

Research Chemist

A graduate of about 25 to 30 to investigate emulsion polymerisation, including new techniques and polymer design for specific applications.

There is an extensive laboratory organisation within the company.

And a Chemical Engineer

This is an interesting post for a graduate of about 25 to 30 with at least two years' industrial experience.

The responsibilities include the improvement, scaling up and design of plant and auxiliaries, together with work on instrumentation and materials handling.

Both posts carry generous salaries in addition to the benefits of a Pension and Life Assurance scheme, a canteen and sports and social facilities. Please write, giving relevant details, to the Personnel Manager, Vinyl Products Limited, Butter Hill, Carshalton, Surrey.

Members of the Reichhold Chemicals Ltd. Group.

M.Sc., diversified experience in industry, Great Britain and Ireland, seeks technological, commercial or technical post with British firm in Ireland. Box No. 3766. CHEMICAL ENGINEERING. Guaranteed Home Study Courses for A.M.I.Chem.E. exam. The highest percentage of successful candidates—up to one third in consecutive years—have been trained by T.I.G.B. Everyone seeking promotion in the Chemical and Allied Industries should send for the T.I.G.B. "Guide to Success". 100 pages of expert advice and details of wide range of guaranteed (Exam and Diploma) Courses, including A.M.I.Mech.E., A.M.I.Prod.E., B.Sc.(Eng.) Courses in individual subjects also available. Send for your copy today— FREE. T.I.G.B. (Dept. 84), 29 Wright's Lane, London, W.8.

EDUCATIONAL

PATENTS & TRADE MARKS

The proprietor of British Patent No. 737822, entitled "Method of separating dispersed matter from fluid masses", offers same for license or otherwise to ensure practical working in Great Britain. Inquiries to Singer, Stern & Carlberg, 140 So. Dearborn Street, Chicago 3, Illinois, U.S.A.

The proprietor of British Patents Nos. 784398 and 802153, entitled "Polyisocyanate alkyd resin compositions" and "Resinous Products", offers same for license or otherwise to ensure practical working in Great Britain. Inquiries to Singer, Stern & Carlberg, 140 South Dearbon Street, Chicago 3, Illinois, U.S.A.

PLANT AND MACHINERY FOR SALE

Baker-Perkins Class BB "Double Naben" Bladed Steam Jacketed Mixers. Four-size 12 and Three-size 11, of 20 and 8 gallons respectively.

Oil Jacketed Double Trough Mixer 48 in. by 36 in. by 29 in. deep. Paddle Blades. Bottom Outlets.

Barron 'U' Sifter Mixer 96 in. by 33 in. by 33 in. with 10 H.P A.C. Motor.

Gardner 'U' Sifter-Mixers 66 in. by 24 in. by 24 in. with 5 H.P. A.C. Motors. Four available, of modern streamlined design.

Horizontal 'U' Trough Mixers 48 in. by 18 in. by 22 in. Three-Tilting type, Paddle Blades. Glanded.

Over-Arm Twin-Blade, Tilting, 30 gallon Mixers with 3 H.P. Geared Motors. Five available.

Lying at our No. 2 Depot, Willow Tree Works, Swallowfield, Berkshire.

Apply: Winkworth Machinery Limited, 65 High Street, Staines, Middlesex. Telephone 55951.

Phone 55298 Staines.

(Five) Stainless Steel Duplex 'Z' Blade Mixers $43'' \times 40'' \times 28''$ deep.

(Three) B. Perkins Double Naben Jac. Mixers 30" × 28" × 28".

(Three) B. Perkins Jac. Mixers with Reverse Duplex Blades, $70''\times53''\times42''$ deep.

(Two) B. Perkins Heavy Duplex Serrated 'Z' Blade Mixers $54'' \times 44'' \times 36''$ deep.

Stainless Steel Duplex 'Z' Blade Vacuum Mixer $3' \times 3' \times 3'$.

(Thirty) Gardner & other 'U' Trough Mixers up to 9' $6'' \times 3' \times 3'$. (Nine) Condensers 8' $2'' \times 16''$ diam. $232 - \frac{3}{4}''$ Brass Tubes 100 w.p. 34' continuous Drying Oven/Steel Mesh Conveyor 36'' wide, heat-

ing unit and (2) Fans.

(60) Glass Lined Cyl. Enc. Tanks up to 9,000 galls.

Send for Lists.

HARRY H. GARDHAM & CO. LTD., 100 CHURCH STREET, STAINES.

BAKER-PERKINS Double-trough Mixer, twin Z-blades, tipping trough 16 by 16 by 14 in. deep; two-speed machine, gear-driven by 21-h.p. ac. Motor.

Two (2) TROUGH MIXERS heavy type, about 50-gals. each, sealed bearings, large outlet, geared drive.

WELDING, SAXONE BDGS., TARLETON STREET, LIVERPOOL.

WORK WANTED & OFFERED

CRUSHING, GRINDING, MIXING and DRYING for the trade THE CRACK PULVERISING MILLS LTD.

> Plantation House, Mincing Lane, London, E.C.2.

PULVERISING of every description of chemical and other materials. Collections, storage, deliveries. THOMAS HILL-JONES, LIMITED, INVICTA WORKS, BOW COMMON LANE, LONDON, E.3. (TELEPHONE: EAST 3285.)

Classified Advertisements can be accepted up to 10 a.m. Tuesday for insertion the same week.



A few copies of the exclusive CHEMICAL AGE Survey of

NEW CHEMICAL PLANTS IN THE U.K. are still available

Copies at 3/6 each may be obtained by telephoning Fleet Street 3212 or writing

CHEMICAL AGE 154 FLEET STREET, LONDON, E.C.4

Fire Prevention

Standard

Recommendations

THIS SYSTEM OF STANDARD RECOM-MENDATIONS for fire prevention was devised by the Kent County Brigade.

"..... streamlines paper work in the preparation of fire prevention reports'. Municipal Journal

"..... intelligent standardization of form and wording makes for more efficient work all round"

T.L.S.

8s. 6d. [postage paid]

Published by

ERNEST BENN LIMITED

Bouverie House . Fleet Street . London . EC4

I 9 6 2 Chemical Age DIRECTORY and WHO'S WHO Price 45/- Privilege price to Chemical Age subscribers 25/-

(Packing and postage 3/6 extra)

Orders are now being accepted for the new edition of this indispensable source of reference to the chemical industry which will be ready for dispatch early in December 1961. In addition to a greatly enlarged Buyers' Guide, now divided into three sections for easy reference— Chemicals, Chemical Plant & Equipment and Laboratory Apparatus & Scientific Instruments the Directory will contain the following exclusive features:—

WHO'S WHO

PLEASE DETACH THE WHOLE OF THIS PAGE

This section has been revised, enlarged, and now contains biographical details of nearly 5,000 leading personalities in chemistry, chemical manufacturing and chemical engineering.

WHO OWNS WHOM

An analysis of the various groups in the chemical industry which lists their wholly, or partially owned subsidiaries. The information is up to date and takes account of the most recent mergers. An index provides easy reference to companies listed.

CONSULTANT CHEMISTS and CHEMICAL ENGINEERS

This register is being included for the first time. Consultants are listed under the subjects in which they specialise, as well as alphabetically.

No other Directory contains so much information-make sure of your copy by completing the reply paid order form below.

ORDER FORM_

| To Chemical Age, 154 Fleet Street, Lo | ondon, | E.C.4 |
|---------------------------------------|--------|-------|
|---------------------------------------|--------|-------|

We wish to order......copy/copies of the 1962 Chemical Age DIRECTORY and WHO'S

WHO at £1.5.0 (plus 3/6 postage and packing), the special rate to Chemical Age subscribers.

Name ..

Address

Date

Signed....

If this form is folded as shown overleaf no postage will be required. If a remittance is sent with this order it must be enclosed in an envelope and stamped.

.

-----PLEASE CUT ALONG DOTTED LINE--



838

CHEMICAL AGE

SIMUN PATENT COOLING & FLAKING MACHINE



In constant production in a large number of sizes ranging from 8" dia. \times 8" long to 42" dia. \times 108" long. Rolls are constructed of cast iron, chromed cast iron, nickel iron, stainless steel, phosphor bronze, etc.

Machines have been supplied to leading chemical manufacturers at home and abroad for flaking such materials as naphthalene, phthalic anhydride, carbamite, stearines, waxes, etc., etc.

Test machines are available at these Works, and experiments are carried out on customers' materials without charge or engagement.

RICHARD SIMON & SONS, LTD.

PHOENIX WORKS · BASFORD · NOTTINGHAM

Telephone: 75136-7-8

Telegrams: Balance, Nottingham



iii







E. A. BROUGH & CO LTD UPPER PARLIAMENT STREET LIVERPOOL 8 and at SPEKE

Telephone: ROYal 3031-3 Grams: SUPERDRUM, Liverpool 8.